



**STANDARD  
SPECIFICATIONS  
WATERWORKS CONSTRUCTION**

**2025**

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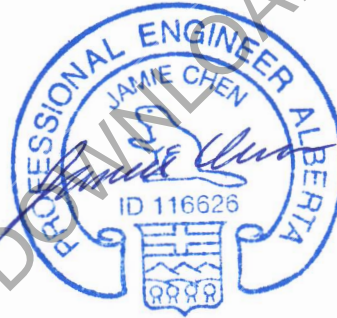
January 1, 2025

Date



Dec-16, 2024 APEGA ID: 844949

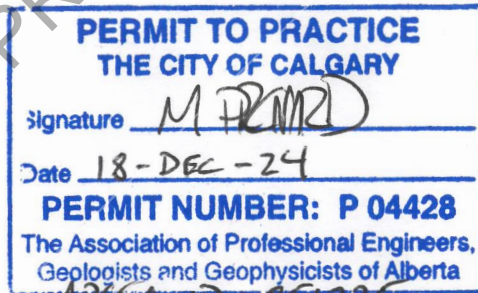
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\*For Cathodic  
Protection Related  
Items



**PERMIT NUMBER: P 04428**

The Association of Professional Engineers,  
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APEGA ID: 251225

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The "2025 Standard Specifications Waterworks Construction" is presented as accurate and complete as of the date indicated above. Use of these Specifications shall not absolve any user from the obligation to exercise their professional judgment and follow good practice. Should any user have question as to the intent or accuracy of any specification or drawing herein, or concern that conflict may exist between the manufacturers' or suppliers' recommended installation procedures and these Specifications, the user is advised to seek clarification from the Team Leader, Standards & Specifications.

## UTILITY AND PIPELINE LOCATION NUMBERS

Prior to commencement of any work the Contractor is responsible for contacting the appropriate authorities to locate existing underground utilities and pipelines in or adjacent to the construction work site. The utility or pipeline agencies must be contacted a minimum of two (2) working days in advance prior to commencement of work.

### **UTILITY SAFETY PARTNERS - FIELD LOCATION SERVICE CALLS**

ATCO	<p style="text-align: center;"><b>Utility Safety Partners</b></p> <p style="text-align: center;">1-800-242-3447</p> <p style="text-align: center;"><a href="http://www.utilitysafety.ca">www.utilitysafety.ca</a></p>
Enmax	
Telus	
Water Services / Drinking Water Distribution	
Petrogas Processing Ltd.	
Home Oil Company Ltd.	
Imperial (Alberta Product Pipeline)	
Allstream Inc.	
Inter-Pipeline	
Shaw/ <b>Rogers</b> Cable	
Calgary Parks (Irrigation Lines)	311

### **EXCAVATION PERMITS**

Excavation Permits must be obtained from The City of Calgary (The City) **Mobility** Business Unit prior to any excavation in public rights of way. Permits can be obtained by applying online at: <https://ePermits.calgary.ca>. **Permits are to be returned to Mobility once the work is complete to signal the completion of work.**

### **EMERGENCY SERVICE**

If you accidentally damage the coating, scrape, sever or rupture any underground line please call the appropriate emergency number immediately. Watch for above ground structures such as utility pedestals, power lines and hydrants that are located in roadways, lanes, and private property. If they are damaged, please report the incident immediately.

### **EMERGENCY CALLS - 24 HOUR SERVICE**

ATCO .....	245-7222
ENMAX.....	514-6100
CITY OF CALGARY WATER SERVICES.....	311
TELUS.....	611
SHAW/ROGERS CABLE (24hr line).....	1-877-742-9249
DEVON CANADA.....	264-9994
PETROGAS PROCESSING .....	226-0022
TRANS NORTHERN (APPL Edmonton).....	1-800-361-0608



## 2025 Waterworks Construction Specification Revisions

The following is a list of technical revisions to the *Standard Specifications Waterworks Construction*. Revisions for 2025 are noted in ***bold italics***.

<u>Section</u>	<u>Changes</u>
U&PLN	Updated “AB 1 Call” to “Utility Safety Partners” and information
U&PLN	Update “Shaw” to “Shaw/Rogers” and update contact information
Excavation Permits	Added note for permit return
General	Updated “NAPCO” or “NAPCO/Royal” to “Westlake”
General	Updated “NEXT” to “NEXT/Groupe BRUNET”
General	Updated “Inland” to “Heidelberg”
General	Added “PE-RT” as Water Service Pipe material
General	Updated certain references of “Water Services” to “Drinking Water Distribution”
General	Update “Roads” references to “Mobility”
General	Removed references to “Water Resources” and update with appropriate group titles
General	Update references from “Corrosion group” to “Cathodic Protection Group” and provided contact point
General	Cathodic Protection Requirements consolidated in newly titled Section 505.00.00 and updated all references
General	References to Sheets checked and updated as required
501.00.00	Referenced the “Development Agreement Standard Terms & Conditions” for governing documents
	Updated definition for “Engineer” within specifications
	Added clarification for use of standard publication dates and deleted “latest edition” marking from relevant standards in specification
	Added right-of-way sizing requirements
502.00.00	Updated language for contacting various Inspection groups
	Revised notes for inspection of Anodes and Test Points
	Added language for electronic Daily Progress Reporting
503.01.00	Product list reorganized
503.01.00 (3)	Added Mueller Insert Valve as an approved product
503.01.00 (8)	Inserted new section for abandonment sleeves
	Added Cambridge Brass “TEK 403 – 8600 series”

503.01.00 (9)	Removed “Robar 1726” as an approved product Substituted “Robar 7506” for “Robar 7516” as a product Added GF Multi/Joint 3000+ as approved product
503.01.00 (10)	Removed Wirsbo (AquaPEX) as an approved product Added CB Supplies (LYNX-PEX) as an approved product Added American Legend Manufacturing (AquaPure) as an approved product
503.01.00 (12)	Added Robar 2616 Saddle as an approved product Added Cambridge Brass 8413 Saddle as an approved product Added size requirements for all service saddles
503.01.00 (16)	Added Chance Lineman Tools ground clamp
503.01.00 (19)	Clarified when plastic spacers are allowable
503.01.00 (23)	Added Integrity Anode Corp Magnesium Anode
503.01.00 (26)	New Section added for Insulation Materials. Listed products deleted from Section 504.04.15/504.04.16 Added Kingspan GreenGuard GG40-LG/Type 4 LG XPS
503.01.00 (27)	New Section for Air Release Valves Material Approvals
503.01.00 (28)	New Section for Grounding Clamp Material Approvals
503.02.01	Added clarity for product approvals Consolidated requirements for pipe sealing in transit
503.02.04	Reiterated requirements for metallic pipe in contaminated sites Added “DFO” for material rejection recording requirements
503.02.07	Added note for hydrants to be installed as per Sheet #1 Updated maximum allowable hydrant barrel extension length Added note for interior of hydrant to be coated as per 505.04.02
503.02.08	Added note for counterclockwise valves not to be installed Added plastic guide plate material Added new section for Insert Valves/Line Stops
503.02.09	Added reference for Stormwater Irrigation Guidelines
503.02.11	Updated requirements for check valve weight & lever removal
503.02.12	Consolidated requirements for CI/DI Fittings
503.02.13	Added Sheet reference Added requirement to contact Cathodic Protection Group
503.02.15	Consolidated into new Cathodic Protection Section 505.00.00
503.02.16	Consolidated into new Cathodic Protection Section 505.00.00

503.02.17	Consolidated into new Cathodic Protection Section 505.00.00
503.02.18	General manufacturing requirement updates Added new Section for 'PE-RT' service pipe
503.02.19	Removed "Single Strap (S)" notation
503.02.20	Added requirement for direct tapping of mains
503.02.24	Added note reference for joint restraints on carrier pipe
503.02.25	Inserted 'Air Release Valves' section
503.02.26	Added requirement for OH&S pipe handling
504.01.04	Consolidated Tree Bylaw requirements
504.01.06	Added traffic set up requirements
504.01.15	Added Bylaw reference numbers
504.01.17	Deleted Abandonment Sleeve Products and added requirements
504.01.19	Updated link to correct location
504.02.01	Updated coating reference
504.02.02	Added additional statements for clarity and Sheet references Added requirement to contact Cathodic Protection group
504.03.00	Section restructured for clarity, content condensed, and references updated
504.03.02	Added height range for warning tape installation.
504.03.05	Section 504.03.05 deleted and moved into 504.03.02 Updated all references associated with Section deletion Removed chart and referenced bedding in Section 504.03.05
504.04.01	Added note for material changes Added note for "DCVA" as per Landscaping Specifications
504.04.10	Changed lubricant type to "NSF 61"
504.04.13	Updated table to better differentiate between infrastructure types
504.04.15	Clarified requirements for reduced depth bury
504.05.01	Deleted metallic pipe and fitting requirements and referenced to new Cathodic protection section
504.06.01	Added note for isolation boot on couplings
504.07.00	Consolidated Cathodic Protection to Section 505.00.00
504.07.01	Consolidated Cathodic Protection to Section 505.00.00
504.07.02	Consolidated Cathodic Protection to Section 505.00.00
504.07.03	Consolidated Cathodic Protection to Section 505.00.00
504.07.04	Consolidated Cathodic Protection to Section 505.00.00

504.07.05	Consolidated Cathodic Protection to Section 505.00.00
504.09.01	Updated requirements for backflow prevention device Added requirement for Contractor reporting flushing volumes Updated contact for Flushing Permit to generic term
504.09.02	Removed 'Type B' as an allowable Flushing Assembly
504.09.03	Disallowed PE-RT for pressure tests
504.09.05	New Section for Pressure Testing HDPE
504.10.01	Added requirement for flushing volume reporting by Contractor
504.11.02	Added requirement for swage/flared end service and line insulator
504.13.00	Added requirement for a "City of Calgary" HCU Updated Standard General Conditions reference Updated and condensed language to make the intent clearer and updated requirement for backflow device Deleted allowance for 20/25mm continuous connection
504.14.02	Updated concrete strength requirements to reflect current requirements
504.16.01	Restructured for clarity Clarified frost protection requirements and added reference
504.16.03	Updated to reference Tree Bylaw and appropriate 'DGSS: Landscape' Section
505.00.00	Renamed to "Cathodic Protection" and added new information
505.02.00	Added activation requirements for anodes Added anode sizing and connection type chart Added Zinc anode cap materials
505.03.00	Added new section for 'Cathodic Protection Systems'
505.04.02	Removed 'minimum' from coating thickness
505.04.03	Added Intershield 300HS as an approved 'Type B' product
505.04.06	Updated Canusa Brand Heat Shrink Sleeves product name Added Longwrap Paste & Tape as approved products

<b><u>Sheets</u></b>	<b><u>Changes</u></b>
General	Deleted File Number references and replaced with Sheet Numbers
General	Updated Cathodic Protection requirements per Section 505.00.00
General	Updated City of Calgary Department names
Sheet #2	Added WWM callout and 'minimum' MPa requirements
Sheet #3	Updated material type
Sheet #8	Added 'minimum' MPa requirements
Sheet #9	Added crucible sizing requirements, moved procedure from specification to sheet, added cadweld detail
Sheet #9A	Added new sheet
Sheet #11	Deleted cadweld detail, added continuity bod detail
Sheet #12	Updated weld spacing details, added height requirement details, added new Notes
Sheet #13	Updated schematics and TP connection details with wire colors, added requirement for weld spacing and number of anodes, updated Notes
Sheet #14	Box type and sheet updated, added requirement for support post, added Note
Sheet #15	Deleted duplicate detail, added reference anode requirement, updated weld spacing and separation requirements
Sheet #15A	Deleted duplicate detail, added spacing requirements and new Note.
Sheet #16	Updated height and spacing requirements, added new Notes
Sheet #16A	Added spacing requirements, updated wire color selection, added new Notes
Sheet #17	Updated TP wires and details, added new Notes
Sheet #18	Updated height requirements, added new Notes
Sheet #20	Updated wire slack requirements and heights, added new Note
Sheet #21	Removed
Sheet #22	Removed
Sheet #27	Updated Details, added new Notes
Sheet #29/29A	Added dimensions for MCV and new Notes, deleted Note #15.
Sheet #29B	Added dimensions for MCV and new Notes, deleted Note #10.
Sheet #29C	Added dimensions for MCV and new Notes, deleted Note #15.

Sheet #30/30A/30B	Added dimensions for MCV, new Notes, and meter spacing requirement, deleted Note #15
Sheet #31	Added dimensions for MCV, new Notes, and meter spacing requirement, deleted Note #15
Sheet #32	Edit Note #9, added new Note
Sheet #33	Added rebar placement option
Sheet #39A	Updated Note #3
Sheet #43	Updated Notes, Updated requirement for 25mm main stop
Sheet #48	Updated to current version
Sheet #49	Updated Notes
Sheet #55	Added air gap requirement
Sheet #57	Rename Sheet, updated detail names and Notes, add PE-RT pipe
Sheet #61A	Added "Sharkbite" coupling as an alternative connection
Sheet #61B	Removed
Sheet #62/63	Updated Insulation Table Titles, clarified reduced cover types in alignment with 504.04.13 updates

# STANDARD SPECIFICATIONS WATERWORKS CONSTRUCTION

## Table of Contents

501.00.00	SCOPE .....	1
502.00.00	INSPECTION.....	2
503.00.00	MATERIALS .....	6
503.01.00	LIST OF APPROVED MATERIALS.....	6
(1)	Distribution Pipe .....	6
(2)	Hydrants.....	6
(3)	Distribution Valves.....	6
(4)	Pressure Reducing Valves, sizes 75 - 300mm.....	6
(5)	Check Valves, sizes 100 - 400mm .....	7
(6)	Fittings .....	7
(7)	Tapping Sleeves .....	7
(8)	Abandonment Sleeves .....	8
(9)	Couplings .....	8
(10)	Water Service Pipe.....	9
(11)	Flange Gaskets .....	9
(12)	Water Service Saddles .....	9
(13)	Main Stops .....	9
(14)	Service Valves .....	10
(15)	Service Line Couplings.....	10
(16)	Service Brass Compression Nut Electrical Connectors .....	10
(17)	Service Brass Multi-Fitting - 50mm inlet.....	10
(18)	Valves Operating Service Assembly .....	10
(19)	Casing Spacers for Carrier & Encasement Pipe .....	10
(20)	Restrained Distribution Pipe (integral joint restrained pipe).....	11
(21)	Wall Sleeves and Wall Penetration Seals for Buried Chambers.....	11
(22)	Joint Restraints for PVC Pipe .....	11
(23)	Cathodic Protection (Galvanic Anodes) .....	11
(24)	Locking Manhole System .....	11
(25)	Buried Warning Tape.....	11
(26)	Insulation Materials.....	12
(27)	Air Release Valves .....	12
(28)	Grounding Clamps.....	12

503.02.00	MATERIAL SPECIFICATIONS .....	13
503.02.01	Material Approval Procedure .....	13
503.02.02	Surface Quality of Castings .....	13
503.02.03	Ductile Iron Pipe .....	14
503.02.04	PVC Pipe .....	14
503.02.05	Polyethylene (HDPE) Pipe .....	15
503.02.06	Steel Pipe .....	16
503.02.07	Hydrants.....	16
503.02.08	Distribution Valves .....	18
503.02.09	Distribution Valve Operating Assembly.....	19
503.02.10	Pressure Reducing Valves .....	19
503.02.11	Check Valves.....	19
503.02.12	Fittings .....	20
503.02.13	Tapping Sleeves.....	20
503.02.14	Couplings.....	21
503.02.15	Electrical Isolating Elements .....	23
503.02.16	Sacrificial Anodes .....	23
503.02.17	Test Points.....	23
503.02.18	Water Service Pipe.....	23
503.02.19	Water Service Saddles .....	23
503.02.20	Main Stops.....	24
503.02.21	Service Valves .....	25
503.02.22	Service Valve Operating Assembly .....	25
503.02.23	Isolating Flange Kit .....	25
503.02.24	Joint Restraints .....	25
503.02.25	Air Release Valves.....	26
503.02.26	Handling and Storing of Materials .....	26
504.00.00	EXCAVATION AND INSTALLATION.....	27
504.01.00	GENERAL SITE PRACTICES.....	27
504.01.01	Environmental Protection - Erosion and Sediment Control .....	27
504.01.02	Excavation Permit.....	27
504.01.03	Starting Point of Work.....	27
504.01.04	Site Preparation .....	27
504.01.05	Excavation in Newly Re-Surfaced and Top-Lifted Roads .....	27
504.01.06	Barricade Guards and Safety Provisions.....	27
504.01.07	Standard Trench.....	28



504.01.08	Water in Excavation .....	28
504.01.09	Amount of Open Excavation .....	29
504.01.10	Excavation to Grade .....	29
504.01.11	Bracing and Shoring .....	29
504.01.12	Unstable Sub-grade .....	29
504.01.13	Pavement, Curb & Gutter, and Sidewalk Cuts and Removals .....	30
504.01.14	Trenching by Hand.....	30
504.01.15	Spill Pile .....	30
504.01.16	Disposal of Salvaged Material .....	30
504.01.17	Abandonment of Mains, Services, Chlorination Points and Appurtenance Piping.....	30
504.01.18	Rock Excavation .....	31
504.01.19	Planned Interruption of Services .....	31
504.02.00	CROSSINGS AND ENCASEMENTS .....	33
504.02.01	Crossing of Shallow and Deep Utilities .....	33
504.02.02	Carrier and Encasement Pipe .....	34
504.02.03	Crossing of Railway Lines .....	35
504.03.00	BEDDING AND PIPE ZONE BACKFILL.....	36
504.03.01	Bedding Classification .....	36
504.03.02	Bedding for Distribution, Service Pipe, and Feeder mains.....	36
504.03.03	Suitable Bedding Materials.....	36
504.03.04	Special Foundation in Rock and Gravel.....	38
504.03.05	Special Foundation in Unstable Soil .....	38
504.03.06	Pipe Zone Back-fill and Compaction .....	38
504.03.07	Ground Water Plugs and Weeping Holes at Storm Manholes .....	39
504.04.00	INSTALLATION OF PIPE.....	39
504.04.01	General .....	39
504.04.02	Alignment and Grade.....	40
504.04.03	Inspection of Materials prior to Installation .....	40
504.04.04	Lowering of Pipe into Trench.....	40
504.04.05	Laying of Pipe.....	40
504.04.06	Cutting of Pipe .....	40
504.04.07	Jointing of Coated Ductile Iron Pipe.....	41
504.04.08	Jointing of Polyvinyl Chloride (PVC) Pipe .....	41
504.04.09	Jointing of Steel Pipe .....	41
504.04.10	Jointing of Concrete Pipe .....	42
504.04.11	Jointing of Polyethylene (HDPE) Pipe.....	43

504.04.12	Permissible Joint Deflection .....	43
504.04.13	Cover Over Distribution Mains and Service Pipe .....	43
504.04.14	Connections to Feeder mains .....	43
504.04.15	Frost Protection .....	44
504.04.16	Main Replacement and Alteration Projects .....	44
504.05.00	INSTALLATION OF VALVES, FITTINGS, FLANGES, AND HYDRANTS .....	45
504.05.01	General .....	45
504.05.02	Distribution Valves .....	45
504.05.03	Fittings .....	46
504.05.04	Hydrants .....	46
504.06.00	INSTALLATION OF COUPLINGS .....	46
504.06.01	General .....	46
504.06.02	Bolted Sleeve & Flange Coupling Adapters .....	47
504.06.03	Victaulic Couplings .....	47
504.07.00	INSTALLATION OF CATHODIC PROTECTION .....	47
504.08.00	COMPACTION AND BACK-FILLING .....	48
504.08.01	Compaction and Density Requirements .....	48
504.08.02	Back-fill Material .....	48
504.09.00	WATER SYSTEM COMMISSIONING .....	48
504.09.01	General .....	48
504.09.02	Preliminary Flushing of Mains and Services .....	49
504.09.03	Pressure Testing Procedure .....	50
504.09.04	Allowable Leakage .....	50
504.09.05	Pressure Testing Procedure for HDPE .....	51
504.10.00	DISINFECTING AND FINAL FLUSHING .....	52
504.10.01	General .....	52
504.10.02	Disinfecting and Final Flushing of Mains and Services .....	52
504.11.00	INSTALLATION OF WATER SERVICES .....	53
504.11.01	General .....	53
504.11.02	Installation of Water Services .....	55
504.12.00	WELDING SPECIFICATIONS .....	59
504.13.00	PERMISSION TO USE WATER FOR CONSTRUCTION .....	61
504.14.00	CONCRETE WORK .....	62
504.14.01	Material for Concrete .....	62
504.14.02	Design Mixing and Control of Concrete .....	62
504.14.03	Reinforcing Steel .....	63

504.14.04	Concrete Formwork .....	65
504.14.05	Placing of Concrete .....	66
504.14.06	Testing .....	68
504.14.07	Curing .....	68
504.14.08	Cold Weather Concrete .....	68
504.15.00	RESTORATION .....	68
504.15.01	Restoration of Pavement, Sidewalks, Curbs & Gutters.....	68
504.15.02	Restoration of Grassed Areas .....	68
504.16.00	UTILITY AND TREE CLEARANCES .....	69
504.16.01	Deep Utility Clearances: .....	69
504.16.02	Clearance to Electrical Facilities.....	69
504.16.03	Clearance to Trees .....	69
504.16.04	Tree Removal .....	70
505.00.00	CATHODIC PROTECTION .....	71
505.01.00	GENERAL.....	71
505.02.00	ANODES.....	71
505.03.00	CATHODIC PROTECTION SYSTEMS.....	73
505.03.01	General .....	73
505.03.02	Galvanic Systems .....	75
505.03.03	Impressed Systems .....	75
505.03.04	Rectifiers.....	76
505.03.05	Test Stations and Leads .....	76
505.03.06	Chambers and Building Connections.....	77
505.04.00	COATING SPECIFICATIONS .....	77
505.04.01	General .....	77
505.04.02	Type A Coating System .....	77
505.04.03	Type B Coating System .....	78
505.04.04	Type C Coating System.....	78
505.04.05	Coating Specifications for New Metallic Pipe.....	79
505.04.06	Field Applied Coating and Wrapping.....	79
	LIST OF STANDARD DRAWINGS .....	81

# **STANDARD SPECIFICATIONS**

## **WATERWORKS CONSTRUCTION**

### **501.00.00 SCOPE**

These Specifications form part of the Contract Documents **and Development Agreement** for the installation of distribution main, feeder main, and water and sewer service connections. Distribution mains are generally defined as main 400mm in diameter and smaller and feeder mains are generally defined as mains larger than 400mm in diameter.

All work performed on existing and new water systems shall be carried out in accordance with the latest issue of the following documents. In case of any inconsistency or conflict between these documents, the provision of documents shall govern in the following order:

- 1) The Standard General Conditions
- 2) ***The Development Agreement Standard Terms and Conditions***
- 3) The Standard Specifications Waterworks Construction
- 4) The Manufacturer's Specifications

Unless otherwise specified, the Contractor shall furnish all material, equipment, tools, and labor necessary to do the work.

In these Specifications, the term "Engineer" shall ***denote those employees of The City who have delegated authority under the applicable Bylaws (40M2006, 14M2012, 37M2005, 20M88, 23M2002) to implement and administer these Specifications.*** Any deviation from these Specifications and the approved Construction Drawings must have the written approval of the Engineer.

Note that all inspection procedures and any required notifications described with these Specifications apply to new or existing City-owned water and sewer infrastructure, new subdivision projects, and for specific aspects of new private developments as outlined in the current edition of Development Site Servicing Plan (DSSP) Guidelines.

At the discretion of the Engineer, the Standard Specifications Sewer Construction may be referenced for water installations as a supplement for existing or missing specifications.

***All standards referenced within these specifications (AWWA, CSA, ASTM, NSF, ANSI, etc.) and other referenced published documents by The City shall be the most current version of the released publication unless otherwise explicitly noted. In the case of NSF61 certification, it shall include the mandatory NSF600 designation as of January 2023.***

***If a right-of-way (RoW) is required to be registered, the sizing of the RoW shall be at the discretion of the Engineer based on operational needs. The Design Guidelines for Subdivision Servicing, Sheet 58 may be referenced as a starting point.***

## 502.00.00 INSPECTION

### General

The Engineer shall have free and uninterrupted access to work areas for the purpose of carrying out inspections. The Contractor shall provide, at no cost to the City, such labor and access as may be required to enable the Engineer to carry out a complete inspection of all installation and materials. The Contractor shall provide adequate samples of materials for testing purposes.

The Engineer has the authority to stop work and order the re-excavation and removal of any or all installations if any material or installation method employed does not conform to these Specifications.

All material found during the progress of the work with cracks, flaws or other defects shall be rejected by the Engineer. All rejected materials shall be promptly removed from the work site by the Contractor.

The Contractor shall give 48 hours' notice to the Inspection Section of their intention to commence construction of all new installations and prior to commencing of the following repair work:

- Repair of mains and service connections.
- Repair of cathodic protection systems.
- Repair of valves, hydrants, and pressure-reducing valves.
- Construction or maintenance work for other utilities which require the exposure of a water main.

It is the Contractor's responsibility to ensure that all work is inspected by a City Inspection group prior to back-filling. The Final Acceptance Certificate will not be issued if inspection of new construction and/or maintenance work was not requested.

***To make arrangement for the required inspections of water, sanitary, and stormwater infrastructure under Subdivision Agreements, Development or Indemnification Agreements, Development Site Servicing (DSSP) Permits, or Repairs, contact DBBS: Development Inspection Services email at: [WaterUtilityInspections@calgary.ca](mailto:WaterUtilityInspections@calgary.ca)***

***Arrangements for inspection of Capital Infrastructure and Projects can be directed to (403)268-5752.***

***Arrangements for inspection of cathodic protection systems and elements can be directed to [CathodicProtection@calgary.ca](mailto:CathodicProtection@calgary.ca)***

### Inspection of Site Prior to Construction

Prior to construction, the Contractor shall carry out an inspection of the work sites to identify any damage or deficiencies that might exist on, or adjacent to the work area. The Contractor shall notify the Engineer in writing of all such deficiencies or damage prior to construction. Any deficiencies or damage not identified by the Contractor prior to construction shall be corrected or repaired by the Contractor at no expense to The City.

#### Inspection of Sacrificial Anodes and Test Points

All installations of sacrificial anodes, test points, and related wiring shall be inspected by the Engineer prior to backfilling **as a requirement for FAC issuance**. It shall be the Contractor's responsibility to notify the Engineer and request inspection of each cathodic protection installation. Where backfilling over anodes and test wires has been carried out prior to inspection, the Contractor shall, when requested by the Engineer, re-excavate and expose all anodes and test wires, at no cost to The City, for the purpose of inspection **and to demonstrate proper working order. The Contractor shall also demonstrate, if necessary, that the water distribution system is electrically continuous or isolated as required by the installation. Any repairs deemed necessary by the Engineer shall be undertaken by the Contractor at no additional cost to The City.**

#### Daily Progress Report

These "daily progress reports" will be used for the preparation of progress payments on City administered contracts. Progress reports shall be made out in **paper** quadruplicate **or in an electronic City of Calgary form** by the on-site City Inspector for each day's work.

These reports will include all work done by the Contractor each day broken down in the schedule of quantities and in addition, will provide a detailed list of all equipment, materials, and labor supplied on force account, including the force account rates. The Contractor shall also provide a copy of all utility location slips as part of the daily report.

An authorized representative of the Contractor shall sign each Daily Progress Report within 24 hours after the completion of each day of work, acknowledging that they have carefully examined the quantities of the work performed as indicated on the Daily Progress Report for that day and agrees as to its accuracy. Should any dispute result with respect to the quantity of any work performed on the day, it shall be brought immediately to the Engineer's attention by the Contractor.

If the dispute is not resolved immediately, the Contractor shall place on file with the Engineer a written report clearly stating their position and quantities of work for which they feel that they should be paid. Failure to file such written notice within 48 hours of advising the Engineer shall result in the use of the quantities indicated on the disputed Daily Progress Report in the preparation of progress payments without further recourse by the Contractor even if they have not signed the Daily Progress Report.

Should an error in quantities be discovered on any Daily Progress Report after it is signed, it may be corrected providing both parties mutually agree to the change. If the quantities can be readily measured, the re-measured quantity shall be used for payment.

The Contractor shall give advance notice to the inspector of their intention to perform force account work. The amount of force account work and force account rates shall be mutually agreed to by both parties prior to performing the work. The Contractor will be provided with two **paper** copies of each signed Daily Progress Report **or by signed form via email to their authorized representative** for their files.

The purpose of the Daily Progress Report is:

- 1) To avoid disputes over the quantities of work done when making out progress payments.
- 2) To mutually agree on the quantities of work performed prior to completion of the work so that measurements can be more readily retaken if a dispute results.
- 3) To avoid inadvertently leaving out work performed by the Contractor when preparing the progress payments.
- 4) To set up a procedure for the Contractor to follow if a dispute results so that it can be resolved at the earliest time.
- 5) To aid the Engineer and the Contractor in evaluating the progress of the construction.

## **502.00.01 REPORT SUBMISSIONS**

The following is a list of reports that must be forwarded to the Engineer, and the locations in which they are referenced within this Specification.

Completed reports shall be sent to:

City of Calgary  
(Division Name and Mail Code as listed below)  
P.O. Box 2100, Station M  
Calgary, AB. T2P 2M5

### ***Development, Business, and Building Services - (Mail Code #38)***

Attention: ***Subdivision Development Inspections***

- 1.0 Concrete Testing Reports  
SECTION 504.14.06
- 2.0 Additional testing on materials as requested by the Engineer  
SECTION 503.01.00
- 3.0 Welding Test Reports  
SECTION 504.12.00
- 4.0 Cathodic Protection Testing  
SECTION **505.00.00**

### ***MOBILITY – Construction and Materials (Mail Code #71)***

Attention: ***Works Inspector***

- 5.0 Backfill and Compaction Reports  
SECTION 403.08.04
- 6.0 Backfill Compliance Certificate  
SECTION 403.08.05



## 503.00.00 MATERIALS

### 503.01.00 LIST OF APPROVED MATERIALS

The following is a list of approved materials. For detailed specifications of all materials refer to [503.02.00](#) and/or Standard Drawings. The materials listed below have received approval by **Standards & Specifications, Utilities Delivery (UD-SS)** based on meeting various Specifications (e.g., AWWA, CSA, ASTM, UL, FM, NSF, etc.) and the testing of samples supplied by Manufacturers to The City. Subsequent design changes by a Manufacturer to approved items on this list may result in The City withdrawing an approval. Changes to the design or specifications of approved materials require re-application for approval as specified in Section [503.02.01](#).

#### (1) Distribution Pipe

Ductile Iron Pipe (Yellow Jacket Coated), sizes 100 - 400mm  
Canada Pipe Company Ltd., U.S. Pipe, or approved equal  
Polyvinyl Chloride Pipe (PVC), sizes 100 - 400mm  
IPEX, **Westlake**, NEXT/**Groupe BRUNET** or approved equal

#### (2) Hydrants

Clow Brigadier - McAvity M67B  
Mueller Modern & Super Centurion  
Terminal City C71-P  
AVK Model 2700 & Model 2780 or approved equal

#### (3) Distribution Valves

##### Line Valves

Resilient seated Gate Valves, sizes 150-400mm  
Mueller, Clow, AVK, TCIW or approved equal  
Flange to Hub Valves (for tapping)  
Resilient Seated Gate Valves, sizes 150 - 300mm  
Mueller, Clow, AVK, TCIW or approved equal

##### Master Control Valves

OS&Y Gate Valves, sizes 100-300mm  
AVK, Matco, Toyo, Watts, Mueller, TCIW, Clow, Kennedy,  
Zurn Wilkins, United Water Products or approved equal

*Important Note:* Dual use Master Control valves for Combination  
Fire and Domestic service lines shall be UL, ULC, & FM listed.

##### **Insert Valves / Line Stop Valves (where approved by Water Services)**

***Resilient Seated Gate Valve, sizes 150-300mm***

***Mueller or approved equal***

#### (4) Pressure Reducing Valves, sizes 75 - 300mm

Cla-Valve: \*Model 90-01DSY (sizes 75mm and smaller)  
                  \*Model 90-01BSY (sizes 100mm and larger)  
Singer:     \*Model 106 - PR-C (sizes 100mm and larger)  
Watts:      \*Mustang M115-3 (sizes 100mm - 250mm)  
\*See Sec. [503.02.10](#) for listing of additional requirements

**(5) Check Valves, sizes 100 - 400mm**

AVK (Series 41)  
Clow (Model 106)  
Jenkins (Iron Swing Check)  
Matco-Norca (120W & 120 WC)  
Mueller (A-2600)  
Toyo/Red-White Valve Corp (435A)  
Val-Matic (Swing Flex)  
Watts (411) or approved equal

**(6) Fittings**

AWWA C-110-03 Cast Iron: 100 - 400mm:

Tees, crosses, elbows, reducers, and plugs  
Crane-McAvity, Terminal City (Metalfit), Norwood, Tyler, Sigma,  
OB by Westview, or approved equal

AWWA C-153-00 Ductile Iron: 100 - 400mm:

Tees, crosses, elbows, reducers & plugs  
Sigma, Star, Terminal City, Norwood, One-Bolt, or approved equal

AWWA C-907 PVC injection-molded fittings:

Tees, elbows, tapped couplings (AWWA threads), sizes 100-300mm, and  
line & repair couplings, reducing adapters and plugs, sizes 100 - 300mm  
IPEX, Harco, IPEX machined 250 - 300mm or approved equal

AWWA C-900 PVC extruded fittings: 100 - 400mm:

Long body 5° elbows, IPEX, Harco, **Westlake**, Galaxy, or approved  
equal

AWWA C-900 DR14 PVC heat-formed fittings: 250 - 300mm:

11° & 22° Elbows - **Westlake**, Galaxy, or approved equal  
DR14 Socket glued tees - **Westlake**, or approved equal

AWWA C-900 PVC Fiber reinforced repair couplings - 250-400mm:

IPEX, **Westlake**, Galaxy, 250-400mm or approved equal

**(7) Tapping Sleeves**

Stainless Tapping Sleeves, sizes 100 - 400mm

Robar '6606 Bolt Bracket', Romac 'SST III' (all stainless steel),  
Ford 'FTSS', Smith Blair 665,  
JCM 432SS, Mueller H304SS, or approved equal

Mild Steel Tapping Sleeves, sizes 100 - 400mm

Robar 6926 & 6906,  
Smith Blair 622,  
Romac FTS 419 & 420,  
JCM 412 & 422, or approved equal

**(8) Abandonment Sleeves**

**Stainless Steel Abandonment Sleeves (where approved by the Engineer)**

**Robar '6636AS Bolt Bracket', sizes 100-400mm**

**Ford 'FACC', sizes 100-400mm**

**Cambridge Brass "TEK 403 – 8600 series", sizes 150-200mm**

**(9) Couplings**

**Bolted Sleeve-Type Couplings**

Non-Isolating Couplings: sizes 100 - 400mm

Robar 1519, Romac 501,

Smith Blair OMNI style 442, SB 470 Series Restrained,  
or approved equal

Isolating Couplings: sizes 100 - 400mm

Robar 1519 c/w Fig 1180 boot,

Romac IC & XR501 c/w iso boot,

Smith Blair OMNI style 442 c/w iso boot,  
or approved equal

Wide Range Couplings: sizes 100 - 400mm

Smith Blair Quantum 462 (standard and isolating)

Smith Blair 421"Calgary CP Style" (standard and isolating)

Robar 1696 "All Stainless 304" (standard and isolating)

Hymax 2000 "Calgary CP Style" (standard and isolating)

Romac Macro 261-C "Calgary CP Style" (standard and isolating)

Restrained Wide Range Couplings:

Hymax Grip CP Style, Romac Alpha (sizes 100 - 300mm)

**GF Multi/Joint 3000+ (sizes 100 - 400mm)**

**Flanged Coupling Adapters**

Non-Isolating Flange Adapters: sizes 100 - 300mm

Robar 7506, Smith-Blair 912, Romac FCA 501, or approved equal

Romac RFCA (restrained),

EBAA Series 2100 Mega Flange® (restrained)

Smith Blair 911 & 920 (restrained)

Isolating Flange Adapters: 100 - 300mm

Robar **7506** c/w iso boot, Romac FCA 501 c/w iso boot

Smith Blair 912 c/w isolating boot

Restrained Wide Range Flange Adapters: sizes 100 - 300mm

Hymax Grip, Romac Alpha

Restrained Wide Range End Caps: sizes 100 - 300mm

Hymax Grip, Romac Alpha

**(10) Water Service Pipe**

Copper Pipe Type K, sizes 20 - 50mm

Great Lakes, Wolverine, Cerro, or approved equal

PEX Pipe (Cross-linked Polyethylene), sizes 20 - 50mm

Rehau (Municipex), IPEX Blue 904, **CB Supplies (LYNX-PEX)**,  
or approved equal

Pre-insulated PEX Pipe, sizes 20-50mm

Municipex PI or approved equal

**PE-RT (Polyethylene Raised Temp), sizes 20-50mm**

**American Legend Manufacturing (AquaPure) or approved equal**

**(11) Flange Gaskets**

Isolating Kit - See Section 503.02.23 for more details

Pikotek/GPT PGE-WS & Pikotek IsoCore Isolating Flange Kits

PSI/GPT Linebacker, & Gasket Seal Isolating Flange Kit, (250mm +)

Advance Products Trojan G10

Lamons Isa-Guard or approved equal

Non-isolating

Terminal City, NBR Full-faced triple O-ring style

Ford, Ultra Seal - CSFG NBR, Romac NBR or approved equal

**(12) Water Service Saddles**

**Isolating Saddle for metallic pipes, 100mm**

**Robar 2616 c/w NBR gasket**

Isolating Saddle for metallic pipes, sizes 150-400mm

Robar 2786 c/w NBR gasket

Saddles for PVC pipe - all stainless-steel construction only, sizes 100-400mm

Robar 2616, 2626

Cambridge Brass 8403, 8405, 8407, **8413** or approved equal

Romac 304, 305, 306

Canada Pipeline SC2, SC4

Smith Blair 373,374,375,376

JCM 502, or approved equal

Saddles for HDPE, sizes 100-400mm

Electro-fused as per Section 503.02.05, or Romac 305H/306H tapping saddle

**(13) Main Stops**

Non-Isolating Main Stops: sizes 20 - 50mm

A.Y. MacDonald (Q Compression Ball)

Ford FB-1000-Q (Quick Connect Joint)

Mueller Series 300 (Compression Joint)

Cambridge Brass Compression Joint, (H Series, Ball Type)

or approved equal

**(14) Service Valves**

Non-Draining Type Curb Stops: sizes 20 - 50mm

A.Y. MacDonald (Q Compression Ball)

Ford, Type B-44-Q (Quick Connect Joint)

Cambridge Brass, Ball Comp Joint (H-Series)

Mueller 300 (Ball, Comp Joint)

or approved equal

Draining Type Curb Stops: sizes 40 - 50mm

A.Y. MacDonald (Q Compression Ball)

Cambridge Brass, Century Ball Successor

Ford B44 -777SW-Q-K, Mueller 300 B25219N

or approved equal

**(15) Service Line Couplings**

Manufacturers as listed for Main Stops and Service Valves

**(16) Service Brass Compression Nut Electrical Connectors** Cambridge

Brass, Mueller, Ford, ***Chance Lineman Tools***,

***or*** approved equal

**(17) Service Brass Multi-Fitting - 50mm inlet**

Ford, Mueller, Cambridge Brass, or approved equal

**(18) Valves Operating Service Assembly**

Bottom Box, Casing, Top Box & Operating Rod for 20 - 400mm Valves

Trojan, Sigma, Norwood Foundry,

Westview Castings, Sovereign Castings, or approved equal

**(19) Casing Spacers for Carrier & Encasement Pipe**

For Steel and PVC Pipe (skid height must be equal to or exceed the bell height) the following casing spacers c/w end-seals shall be used:

Carrier Pipe Diameter (mm)	Spacer Length (min mm)	Runner Width (min mm)	Manufacturer	Model
150 - 600	200	25	PSI BWM CCI Advance Silvertip Cascade RACI* PSI Ranger II*	S8G-2 SS-8 CSS8 & CSS12 SSI -8 & SSI-M SSBM8 & SSBM12 CCS8 & CCS12

**\* *Approved for use only with PVC pipe with integral joint restraint systems***

- (20) **Restrained Distribution Pipe (integral joint restrained pipe)**  
**Westlake** (Cobra Lock, Certa-Lok, Certa-Lok RJIB),  
IPEX (Terra Brute), or approved equal
- (21) **Wall Sleeves and Wall Penetration Seals for Buried Chambers**  
Wall Sleeves  
Link-Seal Model CS Plastic Sleeve  
Link-Seal Model WS Steel Sleeve  
  
Wall Penetration Seals  
Link-Seal (Type C unless otherwise specified)  
Advance Products Innerlynx IL-C  
Flexicraft - Type E  
BWM Pipe Seal  
CCI Piping Systems (Type WL-SS)
- (22) **Joint Restraints for PVC Pipe**  
Sigma (PV-Lok),  
Uniflange (Series 1300, 1350, 1360, 1390),  
EBAA Iron (Series 1500, 1600, 15PF00, PV2000, 2800),  
Romac (611, 612, & RomaGrip),  
Smith Blair (136 & 165),  
Star Grip (3000 & 4000),  
or approved equal
- (23) **Cathodic Protection (Galvanic Anodes)**  
Pre-packaged Magnesium Anodes  
Corrpro, ICCC, Canada Metals, Maple Agencies, Bren,  
**Integrity Anode Corp**, or approved equal  
  
Pre-packaged Zinc Anodes  
Corrpro, ICCC, Canada Metals, Maple Agencies, Bren,  
Integrity Anode Corp, or approved equal  
  
Zinc Anode Caps  
Protecto-Cap Cor-Cap  
Mars Anode Cap  
Seaguard by Canada Metals  
Sac Cap by Bren
- (24) **Locking Manhole System**  
McGard by DuraShield
- (25) **Buried Warning Tape**  
Empire (Magnatec), ACP (MTP 61000), Pro-Line (10314-3),  
or approved equal

**(26) Insulation Materials**

Granulite, Aggrelite, Liteweight 730, Cematrix, Styrofoam HL40, Owens Corning Foamular 400, Terrafoam 40, EPS40 by EPS Molders, Plastispan 40 EPS Insulation Bedding Material, Rehau PI, Urecon, ***Kingspan GreenGuard GG40/Type 4 LG XPS***

**(27) Air Release Valves**

***ARI D-060-C-HFNS (50-250mm), S-052-C (12-25mm), Ventomat RBX, H-Tec 993, or approved equal***

**(28) Grounding Clamps**

***Erico Clamp CWP1JU or CWP2JU, Chance C-Type, Type I-Class A, Grade 5, or approved equal***

## 503.02.00 MATERIAL SPECIFICATIONS

### 503.02.01 Material Approval Procedure

The City requires that written approval of the Engineer is issued for all products incorporated in the distribution system. The Engineer reserves the right to withdraw the approval of any product if, in their opinion, the product does not perform satisfactorily.

Manufacturers whose products conform to these Specifications are encouraged to submit to The City a written request for product approval together with detailed product Specifications and sufficient samples to conduct field evaluations, preference will be given to products manufactured in an ISO 9000 certified production facility. The product evaluation process may exceed a period of one year. Only a complete product line will be considered. All new product submissions, **including material substitutions**, are to be directed to [StandardSpecifications@calgary.ca](mailto:StandardSpecifications@calgary.ca).

***The Manufacturer, Distributor, and Installer of all water pipe, fittings, and associated materials shall ensure that the items remain free from debris, contaminants, pipe shavings, or similar from the time of manufacture to the time of installation in a manner acceptable to the Engineer. Pipe-ends shall be sealed with suitable plastic caps, or with black (UV stable), 6 mils (0.15mm) thickness, linear low-density polyethylene bag. Bags shall be placed over the ends of the pipe section and firmly taped down (6 wraps min.) with 25mm wide, 12 mils (0.3mm) thick, black, Polyken 900 (or approved equal) tape. Bags shall have the following dimensions:***

<b>Nominal Pipe Size (mm)</b>	<b>Polyethylene Bag Size</b>	
	<b>Width (mm)</b>	<b>Depth (mm)</b>
<b>100</b>	<b>260</b>	<b>330</b>
<b>150</b>	<b>360</b>	<b>380</b>
<b>200</b>	<b>460</b>	<b>510</b>
<b>250</b>	<b>560</b>	<b>580</b>
<b>300</b>	<b>660</b>	<b>640</b>
<b>400</b>	<b>860</b>	<b>760</b>

#### Pipe Materials for Installation in Contaminated Sites

The design engineer shall employ qualified expertise to investigate and quantify the types and level of contaminants that are present, perform a design Risk Assessment, and then shall specify appropriate piping and servicing materials to prevent the permeation of non-potable substances into the public drinking water supply. Where a previous unknown contaminated site is discovered during the course of a previously approved installation, work must be stopped and the above course of action undertaken and evaluated prior to any work recommencing. The City Engineer, at any time, may, at their discretion, require additional design considerations, specific materials, or third-party review of design proposals prior to approving potable water installations in contaminated sites.

### 503.02.02 Surface Quality of Castings

All castings for fittings, valve bodies, hydrant barrels, valve bottom and top boxes, valve lids, and any other castings which are to be incorporated in the distribution system shall be free from injurious defects. Surfaces of castings shall be free of burned-in sand and shall be reasonably smooth. Sharp edges shall be rounded to a minimum radius of 3mm. Runners, risers, fins, and other useless cast-on pieces shall be removed by the Manufacturer prior to the delivery of the casting to the coating applicator. All castings shall have the Manufacturer's name (identification marks) distinctly cast upon them and such other information as requested throughout these Specifications. The City Engineer may reject any casting at the Manufacturer's yard or at the coating applicator's yard, which, in their opinion, does not conform to these requirements.



### 503.02.03 Ductile Iron Pipe

Ductile iron pipe shall conform to the AWWA C151 and shall be cement mortar lined in accordance with AWWA C104. Where seal coat is applied to the mortar lining, the coating shall be NSF61 listed. Ductile iron pipe shall be minimum Pressure Class 350. The pipe shall be supplied with bell & spigot ends complete with continuous, molded rubber-ring NBR (Nitrile) gaskets conforming to the AWWA C111 unless otherwise specified. Ductile iron pipe shall be supplied with copper conductivity strips "Conductoflex" approved equal welded to the bell and spigot c/w jumper strip/wire, nuts and bolts, or as approved by Engineer.

Where conductivity strips are not supplied with the pipe, continuity across joints may be provided in the field with a #10 RWU cable thermite welded to the bell & spigot as shown on Sheet #10. Ductile iron pipe shall be eternally coated as per **505.04.00**.

The minimum class and wall thickness for coated ductile iron pipe for use under cathodic protection shall be as follows:

Size of Pipe (mm)	Pressure Class	Wall Thickness mm (")	* Class 53 for Threading
100	350	6.4 (.25")	8.1 (.32")
150	350	6.4 (.25")	8.6 (.34")
200	350	6.4 (.25")	9.1 (.36")
250	350	6.6 (.26")	9.6 (.38")
300	350	7.1 (.28")	10.1 (.40")
400	350	8.6 (.34")	10.9 (.43")

\* Ductile iron pipe for use with thread-on flanges or in grooving applications shall be Special Class 53, as specified in AWWA C115 /A21.15

### 503.02.04 PVC Pipe

Polyvinyl chloride (PVC) pipe shall be cast iron O.D. with bell and spigot ends. All pipes shall be supplied with integral wall thickened bell ends and continuous gaskets. Gaskets shall be SBR, EDPM, or NBR of a pressure actuated seal design (optional for 400mm pipes). PVC pipe for installation in industrial areas, new gas station sites or other potential risk locations as designated by the Engineer shall be supplied with Nitrile (NBR) gaskets.

PVC pipe shall not be installed in areas known to be contaminated by organic solvents or petroleum products, i.e., near existing buried petroleum fuel tanks, storage areas, refinery sites or abandoned gas stations. **Sites with known or suspected VOC contamination shall use metallic pipe.**

The use of butt fused jointless Fusible PVC pipe is limited to open cut and carrier pipe installations unless otherwise approved by the Engineer.

PVC pipe shall conform to the following:

Pipe Size	Dimension Ratio (DR) / Pressure Class	Conform / Certified
100mm*	14 / 305	AWWA C900 CSA CAN 313 137.3
150-300mm	18 / 305	AWWA C900 CSA CAN 313 137.3
400-500mm	18 / 235	AWWA C900 CSA CAN 313 137.3

PVC pipe and fittings without signs of fading or UV degradation shall be considered acceptable up to 48 months after the marked production date, provided the gasket materials are in good order. Where such materials contain non-replaceable integral gaskets such as a Rieber style, that are cracked or no longer pliable, the pipe or fitting may be rejected at the discretion of the Engineer regardless of the visual appearance of the pipe or fitting.

PVC pipe or fittings that show evidence of severe UV degradation with a production date of more than 24 months previous shall not be installed unless individually re-certified in writing by the Manufacturer. This may be done on site by the Manufacturer's representative based upon their inspection. Where this does not satisfy the concerns of Engineer, the Engineer may request further re-certification of a pipe lot based on re-performance of the in-plant QC testing of a representative pipe selected by the Engineer from the lot in question. In-plant testing shall consist of a full pipe burst test, followed by an impact and flattening test as per AWWA C900.

PVC pipe or fittings deemed by the Engineer to require Manufacturer re-certification shall be itemized on an Inspection Report (IR) **or Development Field Order (DFO)** and marked with a black permanent marker at the following locations on the pipe: longitudinally at each end and mid pipe at opposing sides of the pipe circumference. Markings shall be 100mm in height. The Mark shall be an "X" followed by the IR number, date in YY/MM/DD format, Inspectors initials, and Subdivision Phase or job site address. Where multiple items are rejected on the same **IR/DFO**, the report/order number mark shall be followed by a dash and the individual item number.

Upon re-certification by the Manufacturer, the Manufacturer shall permanently mark the pipe below the Inspectors mark with their re-certification identifier and provide written documentation to the Purchaser which includes/correlates to The City Inspectors Markings. This re- Certification document must be provided for each re-Certified pipe or fitting and produced at the request of The City Inspector prior to a re- certified pipe being installed at any site.

The use of 100mm PVC pipe is restricted to residential cul-de-sacs. A minimum pipe size 150mm or larger, as required, shall be installed to the approved location on a cul-de-sac c/w a 150mm valve. Beyond this point the pipe may be reduced to 100mm. The Engineer shall approve all usage of 100mm pipe.

PVC pipe shall be certified by CSA or by an SCC accredited testing organization. The interior of the pipe shall be clean and sealed **as per 503.02.01**.

#### **503.02.05 Polyethylene (HDPE) Pipe**

Polyethylene pipe and fittings shall conform to the AWWA C906 and shall be PE 3408 or 4710 DR11 with a minimum working pressure rating (WPR) 160 psi, unless otherwise approved. HDPE pipe for potable water use must be identified by blue longitudinal striping or a blue outer shell. The outside diameter (OD) shall conform to ductile iron (DIPS) or iron pipe size (IPS) as approved by the Engineer.

The use of HDPE in potable water systems is limited to special applications, such as trenchless, carrier, or transmission pipe installations. HDPE project design shall conform to the design principles outlined by AWWA M55 Design Manual.

Drawings shall show details of the fusing method of each joint, thrust restraint details, the location of standard or special fittings, and complete connection/closure details at proposed tie-ins. These drawings shall be submitted and approved by the Engineer prior to construction. See Std. Sheet #58 for details on pipe restraints.

HDPE pipe for these applications shall be Driscoplex by CP Chemical Performance Pipe, KWH Sclairpipe, PolyPipe by CS Rinker, WL Plastics, Flint Global Poly, or an approved equal. Electro-fusion fittings and processors shall be Friatec, Central Plastics, Plasson, Tega, Elofit, or an approved equal. The design and installation of HDPE must be compliant with the Manufacturer's guidelines.

HDPE fusion joints shall be made by factory trained or industry certified personnel using appropriate equipment, procedures, and fittings. Operator certifications for each fusing method employed on a project shall be presented for inspection and shall have a date no more than one calendar year previous to be considered valid. All butt and electro-fusion shall be performed in the presence of the Engineer unless otherwise approved. Microprocessor fusing logs shall be submitted to the Engineer for every butt fuse made and for each electro-fuse fitting where used. Butt fusing shall not commence on site until the Fusing Operator has successfully completed a "Bent Strap" test (as per the Plastics Pipe Institute Handbook) to the satisfaction of the Engineer.

The pipe Manufacturer, Distributor, and Installer shall ensure that the bell and spigot end of each pipe length remain sealed **as per 503.02.01**. HDPE pipe shall not be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products).

#### **503.02.06 Steel Pipe**

Steel pipe for bypass or alteration piping shall conform to ASTM Specification A53, standard wall, with an approved end preparation for field welding or grooved joint ends, as shown on Std. Sheet #47. Fittings shall be standard weight seamless or welded with beveled ends for butt welding. Flanges shall be 150 lb. forged ASA type. Steel pipe shall be coated and lined to the following specifications:

- Lining: Cement mortar conforming to AWWA C205, Type A internal coating or a NSF61 listed 100% solids epoxy as approved by the Engineer.
- Coating: Approved extruded polyethylene outer jacket system, Type "A" coating system as per **505.04.02**, NSF61 listed 100% solids epoxy, P.E. tape or other coating system as approved by the Engineer.

The pipe Manufacturer, Distributor, and Installer shall ensure that the bell and spigot end of each pipe length remain sealed in a manner acceptable to the Engineer during the transportation and storage of the pipe.

#### **503.02.07 Hydrants**

Hydrants shall be ULC (Underwriter Laboratories of Canada), UL (Underwriter Laboratories, US) or FM (Factory Mutual Fire Insurance Company) approved and shall also conform to the AWWA C502 and Section **503.02.02** of these Specifications. Hydrants shall be dry-barrel compression type supplied with an inlet elbow bell-end sized for 150mm cast iron pipe O.D. Hydrants shall be supplied with a frangible (break-away) connection at the grade line flange.

Unless otherwise specified, hydrants shall be supplied with continuous, molded rubbering gaskets conforming to AWWA C111.

***Hydrants shall be installed as per Std Sheet #1.***

NBR (Nitrile) gaskets shall be supplied for hydrants which will be installed in areas contaminated or potentially contaminated with volatile organic solvents or petroleum products, i.e., near buried petroleum fuel tanks, abandoned gas stations, petrol storage areas or petrol refinery sites.

Hydrants shall be of the "Dry-Top" design with a totally enclosed chamber for the operating mechanism, sealed with O-rings. The operating housing shall be a mineral or silicone-based NSF H1 Food Grade grease lubricated.

Outlet nozzles shall be fastened into the barrel by a threaded or approved bayonet connection. The drain valve shall close as the compression valve starts to open. The interface between the removable parts of the main valve assembly and the hydrant body shall be bronze to bronze. The operating nut shall be 32mm<sup>2</sup> (1 1/4 in<sup>2</sup>) and shall turn counterclockwise (left) to open.

All hydrants shall have two hose connections 57mm (2 1/2") in size at 180 degrees with Alberta Mutual Thread and 114mm (4 1/2") pumper connection to the following thread detail:

- 4 threads per 25.4mm
- 154mm O.D.
- Root 145mm with 0.51mm flat top and bottom

The hose connection outlets shall be supplied with cast iron caps, factory lubricated for ease of removal. The caps shall not be secured to the hydrant body with chains or cables.

Hydrants shall:

- Be supplied with a single 150-600mm barrel and stem extension located immediately below the grade-line flange except where approved by the Engineer.
- Have a minimum of one stem guide (spider) if the cross-sectional area of the operating stem is less than 1000mm<sup>2</sup> (1.5in<sup>2</sup>).
- Have a dimension from the grade line flange to the centerline of the lowest outlet nozzle be a minimum of 400mm.
- Be limited to a maximum of two extensions **and the extensions limited to 150-600mm lengths**. If two extensions are installed, the smaller extension must always be installed closest to final grade.

The interior of the hydrant shall be factory coated with an NSF 61 listed epoxy coating in conformance to AWWA C550 **and 505.04.02**. The exterior of the hydrant above and 300mm below the grade line flange shall be color coated in accordance with **505.04.04** in the following colors:

- Bright Green Body: C.I.L. #3486, Valspar 20-G-684, Cloverdale Hydrant Yellow base #11187, ICI 634-2017, or approved equal.
- Black Caps and Top: Cloverdale #11107, or approved equal.
- Hydrants on non-potable and reclaimed water systems shall be painted purple (Pantone 522 C, RAL 320 70 25)) with black caps

The exterior of the remaining buried hydrant barrel shall be coated in accordance with **505.04.02**, **505.04.03**, or **505.04.05**.

The Coating Applicator shall ensure that all threads, including those on outlet nozzles are protected from the sandblasting and coating procedures. After the coating application the Coating Applicator shall remove all sand from threads & restore the lubricants on all nozzles and cap threads. Electrical continuity shall be maintained between all exterior parts of the hydrant.

It is a requirement under these specifications that an approved hydrant manufacturer maintain an adequate supply of hydrant parts at a Calgary distribution center. Failure to comply with this requirement will result in the removal of the hydrant from the approval list under **503.01.00**.

## 503.02.08 Distribution Valves

### General

All distribution system valves shall be resilient seat unless otherwise approved. Valves shall be equipped with a 50mm square operating nut and shall turn clockwise (right) to open unless otherwise specified. This direction of operation is by convention indicated by a red painted top nut installed at the factory. Direction of operation should always be verified prior to installation. **Counterclockwise (left) open valves, indicated by a black top nut, are not to be installed.**

Working pressure shall be 1380 kPa (200 psi) for valves 300mm and smaller, and 1030 kPa (150 psi) for valves 400mm and larger. The stem seal shall be of an O-ring or other pressure actuated seal design.

All resilient seated line & tapping valves shall be ULC, UL, or FM approved and shall also conform to the AWWA C509 or AWWA C515 and Section 503.02.02 of these Specifications. Valves shall be either cast or ductile iron body, resilient rubber seated disc style with non-rising stem. The interior (ferrous parts) of the valve shall be factory coated with an NSF 61 listed epoxy coating and conform to AWWA C550.

All valves shall be supplied with a circular bottom box guide plate. Guide plates shall be **rigid plastic or** metallic type coated in accordance with 505.04.00. The guide plate shall be located below the operating nut and shall be designed to center the operating nut inside the designated bottom box. The dimensional details of bottom boxes are shown on Std. Sheet #4 and Std. Sheet #5. Unless otherwise specified, valves shall be supplied with continuous, molded rubber-ring gaskets conforming to the AWWA C111. The exterior of all buried distribution valves shall be factory coated in accordance with 505.04.03 or as approved by the Engineer.

NBR (Nitrile) gaskets shall be supplied for valves which will be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products).

### Line Valves

Line valve ends shall be bell type suitable for push on single rubber gasket joints unless otherwise approved by the Engineer. The gaskets shall be supplied with the valve and the cost of the gaskets shall be included in the cost of the valve. Line valves shall be approved resilient seated gate valves, conforming to the AWWA C509 and Section 503.02.02 of these Specifications. Valves shall be epoxy coated externally in accordance with AWWA Standard C550 and coated internally with an approved NSF 61 listed epoxy coating.

### Insert Valves / Line Stops

***These products are to be used only at the discretion of Water Services. They will be reviewed on a case-by-case basis and require written approval by Water Services for installation. Insert valves shall refer to the approved product list and materials specifications and installation meet the following minimums:***

- ***Be split type body resilient seated gate valve (RSGV) that meet or exceed the applicable standards of AWWA C508 or C515. In the case of disputable requirements, the Engineer shall have final say.***
- ***Not use the existing pipe to act as the bottom seal for the gate/line stop unless otherwise specified by the Engineer. Valve design should limit/eliminate the chance for flocculation to prevent sealing.***
- ***Be installed by an approved hot tapping contractor and have the installation procedure reviewed by the Engineer prior to installation.***

- *Have all components, including tapping equipment and host pipe, disinfected with a 1% sodium hypochlorite solution.*
- *Use joint restraints as per Section 503.02.24 for all host pipe types unless otherwise specified by the Engineer.*
- *Have cathodic protection and be reviewed by the Cathodic Protection group prior to backfill. In the case of an existing metallic main, a 14.5kg anode with a white #10 bonding wire shall be used to bond across the valve to the main. Additional anodes will be required and shall be installed under the direction of the Cathodic Protection group.*

#### Flanged and Tapping Valves

Unless otherwise approved by the Engineer, flanged and tapping valves shall be supplied with a flat face flange (without a spigot alignment ring) conforming in dimensions and drillings to ANSI B16.1 class 125 or AWWA C110, and where specified, a bell type end suitable for push on single rubber gasket joints. Bell-end gaskets shall be supplied with the valve and the cost of the gasket shall be included in the cost of the valve.

Non-isolating flange gaskets shall be an EDPM or Nitrile, NSF61 listed rubber compound, full-faced, multiple integral O-ring style, 3.18mm thick. Isolating flange kits, where required, shall be as per **503.01.00 (11)**.

#### **503.02.09 Distribution Valve Operating Assembly**

For 100 to 400mm valves, the valve rod, top box, valve box adapters, valve lids, casing and bottom box shall conform to Std. Sheet #4, Sheet #5, Sheet #6, and Sheet #19.

Valve top boxes and lids for use on Stormwater irrigation systems shall be purple FBE coated (Pantone 522 C or RAL 320 70 25) and valve rods shall be supplied with Trojan SVBTN operating rod top nuts or approved equal. ***For more information, refer to Stormwater Irrigation Guidelines at <https://www.calgary.ca/development/home-building/water-development-specifications.html>.***

#### **503.02.10 Pressure Reducing Valves**

Pressure reducing valves shall maintain a constant downstream pressure regardless of varying inlet pressure. Pressure reducing valves shall be cast or ductile iron body with flat face flanges conforming in dimensions and drillings to ANSI B16.1 and class 125 or AWWA C110 equipped with a hydraulically operated, diaphragm-actuated, globe valve assembly. Valve body castings shall conform to Section 503.02.02. They shall include stainless steel trim seats, an external position indicator, and 6mm petcocks on the inlet and outlet side of the valve. A separate petcock shall be supplied on the inlet & outlet side of the valve to accommodate pressure gauges. The pilot control system shall have an external strainer and direct acting, adjustable, spring loaded, normally open diaphragm valve with an all-stainless steel or brass body, c/w stainless steel or brass bolts. Pressure reducing valves with optional flow monitoring capability shall be preferred.

#### **503.02.11 Check Valves**

All check valves shall conform to the AWWA C508 and 503.02.02. They shall be iron-body bronze mounted swing check valves. Disc hanger pins/shaft shall be stainless steel, and cover nuts and bolts shall be stainless steel or zinc plated. Check valves located between two pressure zones shall be supplied with an outside lever and weight. Check valves on private sites ***shall have lever and weight removed upon completion of successful pressure test and sampling and be left in the chamber.***



## **503.02.12 Fittings**

### Cast and Ductile Iron Fittings

Cast and ductile iron full body fittings for use in chambers or direct bury, (i.e., tees, crosses, bends and reducers) sizes 100mm to 400mm shall have bell ends conforming to the AWWA C110 and 503.02.02. Compact ductile iron fittings conforming to AWWA C153 shall be permitted for direct bury use only. Flanges, where approved, shall conform in dimensions and drillings to ANSI B16.1 class 125 or AWWA C110.

The exterior and interior of all fittings shall be fusion bond epoxy or approved equal coated in the factory or by an approved third-party coating facility in accordance with AWWA C116 and 505.04.00. Interior coatings shall be NSF61 listed.

Unless otherwise specified, all fittings shall be supplied with continuous, molded rubbering gaskets conforming to the AWWA C111 Gaskets shall be NSF61 listed rubber compound, full-faced, multiple integral O-ring style, 3.18mm thick.

NBR (Nitrile) gaskets shall be used where fittings are to be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products), i.e., near buried petroleum fuel tanks, abandoned gas stations, petrol storage areas or refinery sites.

### Polyvinyl Chloride (PVC) Fittings

PVC injection-molded fittings, i.e., tees, elbows, tapped couplings (AWWA thread), sizes 100 - 300mm, line & repair couplings, reducers and plugs, sizes 100 - 300mm shall be Class 150 conforming to UNI-BELL B-12 and AWWA C907.

Tees, elbows, tapped (AWWA thread) couplings and reducers sizes 100 - 200mm shall also conform to CAN/CSA - B137.2.

Fittings shall be supplied with continuous (joint less) elastomeric gaskets. All gaskets for PVC fittings shall be of a pressure actuated seal design. PVC extruded fittings, i.e., long body 5° elbows, sizes 100 - 400mm shall be Class 150 DR 18, conforming to AWWA C900. PVC fittings shall not be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products).

## **503.02.13 Tapping Sleeves**

### General

Tapping sleeves shall be either a mild steel split body type, or a stainless-steel full wrap gasket style with integral flat face flanges (without spigot alignment groove), conforming in dimensions and drillings to ANSI B16.1 class 125, or AWWA C110. They must be available for all nominal pipe sizes between 100mm and 400mm and shall accommodate PVC, Cast Iron, Rough Barrel Asbestos Cement Class 150, and Standard Steel pipe.

They shall have a 20mm (3/4") NPT test plug for pressure testing; have permanent identification marking identifying the Manufacturer's name, nominal size, & O.D. range, and shall be packaged as a complete unit (i.e., sleeves, gaskets, nuts and bolts). The tapping sleeve Manufacturer shall supply complete installation information including bolt torques.

The tapping sleeve installer shall follow the installation and bolt torque procedure outlined in the product installation guide and shall demonstrate the proper bolt installation torque with a torque wrench at the Engineer's request. Tapping machines with an auto-feed drive shall not be advanced at more than 60 rpm on any non-metallic mains.

NBR (Nitrile) gaskets shall be supplied for tapping sleeves which will be installed in areas contaminated or potentially contaminated with VOCs or petroleum products.

### Stainless Steel Tapping Sleeves

All metallic parts of the stainless-steel tapping sleeve shall be fabricated from 18-8 Stainless Steel, Type 304, Type 304L, or better. Fastening system shall incorporate a reversible free bolt bracket design. All surfaces including weld areas shall be thoroughly cleaned of scale, grease (oil) and other contaminants. Sensitized stainless steel is not acceptable. Bolts shall be 16mm (5/8") SS with hex-nuts, NC rolled threads, lubricated (coated) to prevent galling.

These sleeves are approved for use on all pipe materials for all taps up to 400mm including "size on size" taps (branch size same as main). For "size on size" taps on Asbestos Concrete, Cast Iron, or PVC pipe, a 12.5mm undersized cutter must be used. For "size on size" taps on 400mm PVC pipe, a 350mm cutter shall be used. Fully 304 stainless steel construction tapping sleeves are exempted from cathodic protection and field taping requirements.

### Mild Steel Tapping Sleeves

The mild steel tapping sleeve shall be supplied with 20mm (3/4") mild steel or stainless-steel bolts, NC heavy-hex nuts. The tapping sleeve, including nuts & bolts, shall be coated in accordance with **505.04.06**. Coated flange faces shall be supplied with EDPM or Nitrile, NSF61 listed rubber compound, full faced, multiple integral O-ring style gaskets, 3.18mm thick. These sleeves are approved for use on metallic main for taps up to 400mm, excluding "size on size" taps on Cast Iron. These sleeves may also be used on PVC main up to 300mm in diameter provided that the outlet size is a full pipe size less than the main (i.e., 250mm). Size on size tapping with this type of sleeve on PVC main is not permitted. Tapping of AC pipe with this type of sleeve is not permitted.

Where these sleeves are installed on existing unprotected bare metallic mains, electrical continuity to the existing main shall be established by means of a bonding wire **as per Std. Sheet #11. The Cathodic Protection group shall verify the main and sleeve for electrical continuity prior to backfill.**

## **503.02.14 Couplings**

### General

Product Specifications: The Manufacturer shall supply complete cataloging of couplings, including product Specifications and selection charts. The selection chart shall provide detailed information on the selection of endplates, gaskets and boots relative to various pipe OD's.

Coating: The body sleeve, end plates and bolts, (except flange faces and stainless-steel nuts & bolts) shall be factory coated in accordance with **505.04.02** or as approved by the Engineer. Electrical conductivity must be provided between all metallic parts of the coupling. Electrical conductivity between bolts and end plates shall be provided by removing the coating from the bolt nut, bolt head and endplate bearing area. Alternate electrical conductivity designs must be approved by the Engineer. Refer to **505.04.06** for field coating requirements.

Isolating Boot: Isolating boots shall be made of molded rubber conforming to the latest issue of the ASTM D2000, AA615, B13 compounded to have good insulating properties. Isolating boots shall protrude a minimum of 25mm outside the end of an assembled coupling and shall have at least the following minimum dimensions:

Skirt		Lip	
Length	Thickness	Depth	Thickness
135mm	3.1mm	12.7mm	15.2mm



Markings: Permanent identification markings shall be provided as follows:

Body and Sleeve:	Manufacturer's name and nominal size
Endplate and gasket:	Manufacturer's name, OD, range, & other markings or color code as required by the manufacturer
Boot:	Manufacturer's name & OD

Gaskets:

Unless otherwise specified, couplings shall be supplied with continuous, molded rubbering gaskets conforming to the requirements of ASTM D2000. NBR (Nitrile) gaskets shall be supplied for couplings to be installed in areas contaminated or potentially contaminated with organic solvents or petroleum products, i.e., near buried petroleum fuel tanks, abandoned gas stations, petrol storage areas or petrol refinery sites.

Bolted Sleeve-Type Couplings

Materials: Unless otherwise specified bolted sleeve-type couplings shall conform to the AWWA C219. Sleeves and endplates shall be made of ductile iron conforming to ASTM A536. Each endplate shall be provided with one 6mm, SAE J429 Grade 5, NC cadmium plated setscrew to provide for electrical continuity between the endplate and sleeve. Integral anode connection lugs must be approved by the Engineer. The minimum bolt diameter shall be 5/8" (16mm). Bolts and nuts shall be made of stainless steel or coated low alloy steel with NC threads and heavy hex nuts conforming to the AWWA C111.

Couplings shall comply with the following minimum sleeve length, weight, and bolt assemblies unless otherwise approved by the Engineer:

Nominal Size (mm)	Minimum Sleeve Length (mm)	Weight (kg)	Min Number of Bolts
100	180	9.0	4
150	180	14.9	4
200	180	17.7	6
250	180	28.1	6
300	180	34.1	8
400	180	48.5	10

Couplings shall be available for all nominal pipe sizes, i.e., 100mm to 400mm inclusive to accommodate: Cast Iron; Rough Barrel Asbestos Cement Class 150, and Standard Steel Pipe. End-plates shall be designed to provide the best possible back up support for the gaskets.

Couplings constructed of all stainless steel (Grade 304 minimum) are exempted from cathodic protection and field taping requirements.

Flange Coupling Adapters

Material: The body and end plates shall be made of ductile iron conforming to ASTM A536. Bolts shall be 304 stainless steel with; hex-nuts, NC rolled threads, lubricated (coated) to prevent galling. Bolt diameter shall be 16mm (5/8") for 100mm (4") couplings, 20mm (3/4") for 150 & 200mm (6" & 8") couplings and 22mm (7/8") for 250 & 300mm (10" & 12") couplings unless otherwise approved by the Engineer.

Coated flange faces shall be supplied with EDPM or Nitrile, NSF61 listed rubber compound, full-faced, multiple integral O-ring style gaskets, 3.18mm thick.

**503.02.15 Electrical Isolating Elements**

*Electrical isolating elements are to follow the requirements in [505.01.00](#).*

**503.02.16 Sacrificial Anodes**

*Sacrificial anodes are to follow the requirements in [505.02.00](#).*

**503.02.17 Test Points**

*Test points are to follow the requirements in [505.03.05](#).*

**503.02.18 Water Service Pipe**

All new water services shall be sized to meet the current minimum water service size requirements of the National Plumbing Code of Canada Division B. Pre-installed residential water services shall be a minimum of 25mm in size and **constructed with one material type. All water service pipe shall be third party certified (TPC)** and shall be:

Copper Pipe: sizes 20 - 50mm

Copper pipe shall be Type K, soft copper conforming to ANSI/AWWA C800 & ASTM B88.

PEX Pipe (Cross-linked Polyethylene Pipe): sizes 20 - 50mm

PEX pipe shall be manufactured in accordance with CSA B137.5, **AWWA C904**, and ASTM F876. The degree of cross-linking for PEX pipe shall be not less than 70% when tested according to ASTM D2765, Method B **and have a minimum designation code of PEX3306**. PEX pipe shall meet CSA/ NSF approved pressure rating:

160 psi@ 23°C / 73.4° F

100 psi@ 82° C / 180° F

80 psi @ 93° C / 200° F

**Polyethylene Raised Temperature (PE-RT) Pipe: sizes 20-50mm**

**PE-RT pipe shall be manufactured in accordance with CSA B137.18, ASTM F2769, and AWWA C901. Pipe shall be PE4710 and shall have a minimum cell classification of 445574A or better. Minimum pressure rating shall be 200psi @ 23°C / 73.4° F**

**PEX and PE-RT service shall:**

- **Be copper tube size (CTS) and must have a standard dimension ratio (SDR) of 9.**
- **Have Sky Blue (RAL 5015) or comparable coloring included as part of resin manufacturing and extrusion process.**
- **Carry the following marks every five feet (minimum): manufactures' name, nominal size, ASTM, CSA, and NSF designations, SDR (standard dimension ratio), pressure/temperature rating, potable tubing, manufacturing date, machine number, and footage markings starting at zero.**
- **Be shipped, stored, and transferred as per [503.02.26](#).**

**503.02.19 Water Service Saddles**

Materials:

Service saddles shall be constructed of stainless steel, bronze, or a combination of both. Stainless steel components shall be Type 304 or 304L minimum. All surfaces including weld areas shall be thoroughly cleaned of scale, grease (oil) or other contaminants. Welding must be performed to prevent sensitization. Sensitized stainless steel is not acceptable.

Bronze saddle components shall be Waterworks Bronze (85-5-5-5) and conform to the ASTM Standard B62 or A40B.

Service saddles shall be available for nominal pipe sizes 100mm to 400mm and adaptable to the following pipe types and respective OD ranges:

- An approved non-Isolating Saddle shall be installed on C900 PVC and Rough Barrel Asbestos Cement Class 150 Pipe only.
- An approved Isolating Saddle shall be installed on all steel, cast iron and ductile iron pipe.

Service saddles shall be a stainless one piece or a two component (body and strap) design with fastening devices on one or both sides of the outlet. The body shall be heavy cast stainless steel or cast bronze tapped with AWWA taper (CC) threads; stainless steel straps with 13mm stainless steel bolts & nuts with NC rolled threads lubricated to prevent galling.

Gaskets shall be adequately secured to metal components to resist shifting. All gaskets shall be Nitrile (NBR) for water services and saddles. Isolating NBR gaskets shall be an isolating compound of high dielectric strength and low water absorption and shall prevent the metallic saddle components from contacting the pipe. Saddle gasket openings shall be the same as the nominal diameter of the saddle outlet. Gaskets shall extend 6mm minimum beyond the saddle components edge.

Service saddles shall conform to the following table:

Nominal Pipe (mm)	Nominal Outlet (mm)	Strap Type	
		Non-Isolating	Isolating
100,150	20	D, SW	SW
100,150	25	D, SW	SW
100	40,50	D, SW	SW
150	40, 50	D, SW	SW
200	20,25,40,50	D, SW	SW
250,300,400	20,25,40,50	D, SW	SW

Where:

- D Double strap, (two single straps) minimum width of 45mm each, complete with four fastening devices, two on each side of the outlet.
- SW Single wide strap, minimum width of 100mm c/w four fastening devices, two on each side of the outlet for two component bronze and stainless saddles. All stainless one-piece saddles shall use a minimum of two fasteners on pipe up to 200mm and a minimum of four fasteners for 250mm and above pipe.

Markings: The following permanent identification markings shall be provided: Manufacturer's Name, OD Range and Type (Isolating or Non-Isolating).

## 503.02.20 Main Stops

Main stops shall be of brass construction (brass or stainless-steel ball type) listed under the NSF 61 Standard and conforming to AWWA C800 Standards with AWWA (Mueller) threads on the inlet and compression type connection on the outlet end. The compression ends shall be designed with a "limited travel" compression nut to prevent over-stressing (necking down) of the service pipe.

Direct main stops are to be used only on non-metallic pipe **and on new construction only**. In cases of metallic main installations, an isolating saddle with main stop is to be used. ***Installations on existing pipe shall use a saddle as per 504.11.02.***

#### **503.02.21 Service Valves**

Service valves 50mm and smaller shall be of brass construction listed under the NSF61 Standard and conforming to AWWA C800. Unless otherwise specified by the Engineer, service valves shall be the non-draining type.

The service valve shall be a "full port" ball design supplied with a suitably coated brass or stainless-steel ball with compression type ends. The operator shall have a minimum thickness of 9.6mm with a hole diameter of 7mm centered 8mm from the base.

The compression ends shall be designed with a "limited travel" compression nut to prevent over-stressing (necking down) of the service pipe.

#### **503.02.22 Service Valve Operating Assembly**

The casing, top and bottom box shall conform to Std. Sheet #26. The operating rod shall be supplied as a single unit as detailed on Std. Sheet #25. The Manufacturer's name shall be embossed onto the clevis. The cotter pin shall be secured to prevent it from falling out during transport. For 20mm and 25mm service valves the Type A operating rod shall be used and for 40mm and 50mm service valves the Type B operating rod shall be used.

#### **503.02.23 Isolating Flange Kit**

Isolating flange kits shall be designed to fit flat face flanges conforming in dimensions and drillings to ANSI B16.1 class 125 or AWWA C110. Gaskets shall be type "E", G10, 3mm thick, epoxy glass, c/w NBR O-rings or seal rings imbedded on opposite sides of the gasket, or full faced NBR sealing surfaces. Where supplied, the O-ring placement shall be compatible with the flanges used.

The kit shall include sleeves of G10 epoxy glass material c/w two G10 washers and two zinc plated steel washers per sleeve, sized to permit clear passage of the bolt sleeves through the washer bore.

#### **503.02.24 Joint Restraints**

Concrete thrust blocks shall be provided for all tees, bends, plugs, reducers, and hydrants as detailed on Std. Sheet #42 and where specified throughout these Specifications. When approved by the Engineer, approved joint restraints may be used in addition to thrust blocks in high traffic areas where time is of the essence and back-filling must be carried out immediately in order to restore traffic.

Under no circumstances shall the joint restrainer be used as an alternate to thrust blocks.

***Joint restraints on carrier pipe in encasements are to follow the requirements listed in 504.02.02, and have a zinc anode cap as per 505.02.00 or be field wrapped as per 505.04.06.***

#### 503.02.25 Air Release Valves

***Air release valves are to be as per AWWA C512 and shall be Double-acting (Air Release and Vacuum Break functions). Refer to Std. Sheets #6, #7, and #8 in the Standard Specifications & Design Guidelines: Potable Water Feedermain Construction. Installations are required to be:***

- ***Installed in a chamber, have an isolation function between the main and the air valve, and be situated in an upright manner.***
- ***Supplied with provisions for draining.***
- ***Supplied with a non-slam or three stage design to reduce transients.***
- ***Installed with hand controls for manual operation.***
- ***Supplied with a written Lifetime Warranty for all internal parts.***
- ***Approved by Water Services to ensure proper locations within the system.***

#### 503.02.26 Handling and Storing of Materials

##### General

Pipe, fittings, valves, hydrants, and accessories shall be loaded, unloaded, and lowered into the trench using adequate lifting and rigging equipment satisfactory to the Engineer. Under no circumstances shall such material be dropped, piled, or rolled in such a way as to cause excessive impact. The handling and moving of all materials shall be kept to a minimum. ***Suspended pipe loads are to be handled as per Part 6 of the Occupational Health and Safety Code requirements.***

Damaged coating or lining shall be repaired to the satisfaction of the Engineer at no cost to The City. Coated metallic pipe and Polyvinyl Chloride (PVC) pipe shall not be stored in a manner that exposes the pipe to direct sunlight for a period in excess of 12 months.

PEX ***and PE-RT*** pipe shall be shipped and stored in protective cardboard boxes. They shall not be stored in such a manner as to cause exposure to direct sunlight for periods in excess of three (3) months. If it is necessary to store the pipe in excess of this period, the Contractor shall at no cost to The City, provide a suitable cover (canvas or other opaque material) to protect the pipe from the sun. A minimum of 75mm of air space shall be provided between the pipe surface and the cover to prevent heat buildup.

##### Ductile Iron and Steel Pipe

Coated ductile iron and steel pipe shall be handled and placed using wide slings and padded cradles of canvas, leather, or other suitable material to prevent damage to pipe and coating. The use of bare metal cables, chains, hooks, or other equipment that may cause damage to coatings will not be permitted. Coated pipe shall be supported on sandbags or suitable wooden blocks. When it is necessary to walk on coated pipe, soft-soled shoes shall be used.

##### Concrete Pipe

This clause pertains to high-pressure concrete cylinder pipe manufactured in accordance with AWWA C301 and AWWA C303 as supplied by Hyprescon, Ameron or others. Concrete pipe may not be placed directly on the ground. Suitable support such as sandbags, tires or timber shall be used. Timber blocking may be required when the pipe is placed on soft or sloping ground and in locations where local activity or vandalism could be a problem.

## **504.00.00 EXCAVATION AND INSTALLATION**

### **504.01.00 GENERAL SITE PRACTICES**

#### **504.01.01 Environmental Protection - Erosion and Sediment Control**

All construction activities shall be performed in an environmentally responsible manner as required under The City of Calgary Standard General Conditions G.C. 4.35. Construction practices must comply with the "Erosion and Settlement Control Guidelines" and the applicable regulations outlined in The City of Calgary ***Street Bylaw (20M88) and Stormwater Bylaw (37M2005)***.

#### **504.01.02 Excavation Permit**

An excavation permit must be obtained prior to excavating any street, lane, easement, or utility right-of-way. Excavation permits are available from Calgary ***Mobility***.

#### **504.01.03 Starting Point of Work**

Work shall start at the point where the new main network will join the existing system, unless there is good reason, acceptable to the Engineer, for starting elsewhere. Where watermains and sanitary and storm sewer mains are to be installed in a given block, the order of installation shall be on the basis of depth with the deepest utility to be installed first unless otherwise specified by the Engineer.

#### **504.01.04 Site Preparation**

The Contractor shall clear the surface of the ground or road as may be necessary for the full width and length of the proposed trench and shall dispose of all refuse in a manner satisfactory to the Engineer. Topsoil shall be stripped and stockpiled at the location shown on the drawing in a manner satisfactory to the Engineer.

The Contractor shall adhere to The City's Tree Protection Bylaw (***23M2002***) and shall obtain written approval from the Engineer prior to commencing any work activity that may adversely impact existing trees (i.e., potential damage to branches and/or root systems ***with excavating activities or by removing shrubs and bushes***).

All buildings, fences, trees, curbs, or other property which will not be removed from the right-of-way, or the work site shall be protected during the progress of the work.

Where indicated on the drawings, the Contractor shall grade the route of the water main to the elevation shown. The edges of the grade strip shall be shaped so as to provide a smooth transition between the natural ground and the graded area.

#### **504.01.05 Excavation in Newly Re-Surfaced and Top-Lifted Roads**

Refer to Sec. 304.00.00 of the Standard Specifications Roads Construction, City of Calgary.

#### **504.01.06 Barricade Guards and Safety Provisions**

The Contractor shall be responsible at all times for the safety of their work and shall conform to all governing laws and safety provisions documented in the latest publication of the Standard General Conditions, City of Calgary. ***A temporary traffic accommodation plan authenticated by an engineer may be required on a project basis.***

Adequate barricades, construction signs, flashing lights and guards as required shall be placed and maintained during the construction period. Excavations adjacent to major traffic arteries shall be protected with portable concrete guards as required. All spill piles, equipment and material which may obstruct traffic shall be enclosed by fences or barricades.

When deemed advisable by the Contractor or by the Engineer, a security guard shall be provided to prevent accidents, theft, and vandalism. All safety provisions, including security staff as required, shall be provided by the Contractor at no cost The City.

**504.01.07 Standard Trench**

A standard trench is defined as a trench with vertical walls at a width of three times greater than the outside pipe diameter. Unless otherwise specified the Contractor shall be responsible for all costs incurred as a result of exceeding the standard trench width.

**504.01.08 Water in Excavation**

The Contractor shall maintain all excavations free of standing water whether originating from rain, surface water, ground water, or from any existing utility. The Contractor will prevent any sort of contamination of new or existing potable water distribution systems. The Contractor shall manage all water in the excavation regardless of origin at no cost to The City. All ground water mitigation requires Erosion and Sediments Control (ESC) approval and may require a recommendation from a Geotechnical Consultant. All water pumped or drained from the work shall be disposed of in a manner satisfactory to the Engineer.

Water may not be discharged or allowed to enter The City storm system, sanitary sewer system or to the surface, including during rain events, without the required Drainage or De-Watering Permit. All chlorinated or potable water shall be dechlorinated to the satisfaction of the Engineer prior to discharge. Violations of applicable Federal and Provincial Acts and City Bylaws will be subject to the penalties listed therein.

Caution shall be exercised when excavating existing residential sanitary and storm services and/or mains as water services and water mains are usually located near sanitary and storm servicing. This proximity presents a serious risk of cross contamination in circumstances where both the potable water system and the sanitary sewer system are intentionally or inadvertently opened simultaneously, such as during new installation, repair works, and particularly where a water service or water main may be damaged during a sewer works excavation. Should this occur, the Engineer must be notified immediately. On-site efforts to prevent potential cross contamination shall commence and be continued to ensure that no sewer effluent enters the water system. The Contractor shall comply with all direction provided by the Engineer to ensure the potable water system is protected from cross contamination and connection.

Where an open excavation exists due to on-going construction, any open sewer pipe shall be kept sealed at all times except at time of actual connection. Once the required connection(s) is made, the sewer pipe or service as well as any proximate water services and mains shall be sufficiently protected to prevent damage from debris falling from the banks of any excavation left open.

#### **504.01.09 Amount of Open Excavation**

No more than 30 meters of open excavation will be permitted in advance of pipe-laying. Back-fill operations shall be within 60 meters of pipe-laying, with the exception of:

- i) Distribution main replacement projects where a maximum of 30 meters between back-fill operations and pipe-laying will be permitted.
- ii) Feedermain projects involving exterior welded or cement mortared pipe joints where a maximum of 120 meters may be permitted between back-fill operations and pipe laying.

Construction of poured in place valve chambers shall be in conjunction with pipe laying to minimize the time before backfilling. Within one day of laying pipe up to a valve chamber, construction of the valve chamber must commence. The floor slab of a valve chamber shall be constructed prior to any pipe, valves and fittings being supported through the valve chamber.

#### **504.01.10 Excavation to Grade**

The trench shall be excavated to the depth required so as to provide a uniform and continuous bearing and support for the pipe on solid and undisturbed ground. Bell holes shall be dug at each joint. They shall be of sufficient size to permit the joint to be made properly. Any part of the bottom of the trench excavated below the specified grade shall be backfilled to grade with approved material and thoroughly compacted as directed by the Engineer. The finished sub-grade shall be prepared accurately by means of hand tools.

#### **504.01.11 Bracing and Shoring**

The Contractor shall have sole responsibility for the design, supply, installation, maintenance and removal of temporary bracing and shoring. Shoring shall not be withdrawn until back-fill has been completed to a depth of at least 300mm above the top of the pipe. Shoring shall be removed in a manner that will avoid trench cave-in. When approved by the Engineer, timber shoring may be left in place and shall be cut off at least 600mm below the existing ground elevation or 600mm below the finished street elevation, whichever is lower. Timber shoring when left in place on the written order of the Engineer will be paid for (materials only) on a force account basis.

#### **504.01.12 Unstable Sub-grade**

Where the bottom of the trench is found to be unstable or includes ashes, cinders, refuse, organic, or other material which in the judgment of the Engineer should be removed, the Contractor shall excavate and remove such unsuitable material and back-fill with an approved material in 150mm compacted layers. The layers shall be thoroughly compacted so as to provide a uniform and continuous bearing area and support for the pipe. The finished sub-grade shall be prepared accurately by means of hand tools.

The cost of additional excavation shall be included in the unit rate tendered for the installation of pipe. Imported fill material shall be paid for at the unit rate included in the schedule of quantities. Where the trench bottom consists of material, which is unsuitable to such a degree that, in the opinion of the Engineer, it cannot be removed and replaced with an approved material to support the pipe adequately, the Contractor shall construct a foundation for the pipe. This foundation may consist of piling, concrete or other materials as deemed necessary, in accordance with plans approved by the Engineer. Extra compensation will be allowed for the additional work.



#### **504.01.13 Pavement, Curb & Gutter, and Sidewalk Cuts and Removals**

Where an excavation is to be made through pavement, curb & gutter, or sidewalks, the Contractor shall first saw cut these surface facilities on each side of the proposed trench. Saw cuts through curb & gutters and sidewalks shall be made at the nearest construction joint. All pavements, sidewalks, and curb & gutters removed shall be kept separate from other excavated material and disposed of in a manner satisfactory to the Engineer. The cost of pavement, sidewalks, curb & gutter removal shall be included in the unit cost tendered for installation of water main.

#### **504.01.14 Trenching by Hand**

In any location where the use of trenching machinery may cause property damage or damage to other utilities, the Engineer shall have the authority to order the trenching to be carried out manually with hand-tools. The cost of hand excavation shall be included in the unit price for the installation of water mains.

#### **504.01.15 Spill Pile**

All excavated material shall be piled in such a manner as to:

- Not endanger the work
- Obstruct sidewalks and driveways for residents and businesses.
- Obstruct access to hydrants, main and service valve boxes, fire and police call boxes, or other utility controls.
- Interfere with or obstruct gutters and natural water courses.

Where it is impractical in the opinion of the Engineer to place the earth at the side of the trench it shall be removed and deposited in a location designated by the Engineer. Excavated material shall be stockpiled in a manner in accordance with The City Tree Protection Bylaws' (**23M2002**) requirements and whenever possible shall not be piled within 5 meters of trees and shrubs to avoid soil consolidation which will interfere with the natural supply of oxygen, water, and nutrient to root systems. Appropriate erosion and sediment control measures shall be employed as required, or at the request of the Engineer, and must comply with the "Erosion and Settlement Control Guidelines" and the regulations outlined in The City of Calgary's **Street Bylaw (20M88) and Stormwater Bylaw (37M2005)**.

#### **504.01.16 Disposal of Salvaged Material**

All salvaged pipe, valves, hydrants, and other manufactured material remain the property of The City and shall not be sold, thrown away, dumped, wasted, or otherwise disposed of except as directed by the Engineer. The Contractor shall deposit such material at a location approved by the Engineer at no cost to The City.

#### **504.01.17 Abandonment of Mains, Services, Chlorination Points and Appurtenance Piping**

All piping to be abandoned shall have a minimum length of 1.0m removed from the abandoned line at the main. All ends of the abandoned pipe shall then be sealed to prevent groundwater infiltration in a manner acceptable to the Engineer. All tees larger than 50mm on active mains shall be cut out and replaced with a straight section of piping unless otherwise approved. The main stop for abandoned services **50mm and smaller shall be plugged with a brass plug or an abandonment sleeve as per 503.01.00 (8) at the discretion of the Engineer**. Chlorination points 50mm and smaller shall be removed and the tap hole sealed with a PVC slip coupling or an approved brass plug.

All water infrastructure, including chambers, located on private land or future private land shall be excavated and removed completely up to property line. At the property line, water infrastructure can be deemed abandoned and the procedure detailed above followed.

Where appurtenances within chambers i.e. (Check valve, PRV, Meter or Cross Connection Control assemblies) are to be permanently abandoned, the chamber and all piping and appurtenances shall be removed and replaced with a straight run of pipe. Cathodic protection shall be provided to existing live mains and piping as required under [505.00.00](#).

#### **504.01.18 Rock Excavation**

Rock excavation will be paid for when the material encountered consists of mass or bedrock or boulders of volume greater than 0.76 m<sup>3</sup> (1 yd<sup>3</sup>).

Such rock excavation shall be divided into two categories, Type A and Type B, contingent upon its hardness and difficulty experienced to excavate.

It shall be the Contractor's responsibility to demonstrate to the Engineer's satisfaction that the material cannot be removed with reasonable effort by conventional means. The Contractor may be required by the Engineer to seek out and explore planes of weakness or layering which may ease the excavation process.

##### Type A Rock:

Type "A" rock is defined as fractured sandstone, shale, ledge rock, siltstone, mudstone, or other rock which can be removed by the size of backhoe rated by the Alberta Road Builders Association as a Group 17 Hydraulic Excavator.

Alternatively, a material as above, which can be removed with a bulldozer rated by Alberta Road Builders Association as a Group 10 Crawler Tractor with a single ripping tooth for open excavation and, which in the opinion of the Engineer, results in a substantial delay or decrease in the normal rate of excavation for the project and/or significant damage or wear to the excavating equipment.

##### Type B Rock:

Type "B" rock is defined as material that requires drilling, blasting, wedging or jackhammering to remove, as determined by the Engineer. Rock measurements shall be based on the standard trench width as defined in [504.01.07](#).

#### **504.01.19 Planned Interruption of Services**

The Contractor shall not turn off valves in the existing water distribution system that would interrupt the water supply to any customer and/or fire hydrant unless it is an emergency situation (i.e., potential property damage) and is approved and witnessed by the Engineer. Planned shutdowns and controlling of water mains must be performed by **Drinking Water Distribution (DWD)** crews and shall be scheduled by contacting (403) 268-4355.

Proposed outages of water service to facilitate construction affecting Critical Water Infrastructure (defined as water mains 400mm and larger) are subject to review, approval and coordination by the Water Operations Committee. Review and approval for Critical main shutdowns may require considerable advance time (up to one year) to manage and are subject to existing scheduled work and distribution system operating requirements.

##### Customer Notification

For non-Critical water mains, when approved by **DWD**, the Requesting Contractor shall give a minimum of two weeks advance written notice for any planned water outage, i.e. (test shut-down or actual construction commencement shut-down) to Downtown Core and Business Improvement Areas (formerly BRZ) customers. A map of current Downtown core and BIA areas can be accessed at [Calgary.ca](https://cityonline.calgary.ca/mapviewer), or by going to <https://cityonline.calgary.ca/mapviewer> and selecting the 'Layer List' and activating the 'City Online Layers', 'Open Data Catalogue', and 'Business Revitalization Zones' drop down layers.

A minimum of five calendar day advance written notice is required to any affected business/commercial customers outside the downtown core for any planned outage, and a minimum two calendar day advance written notice is required to residential customers affected by a planned outage. Notices shall contain the information detailed on Std. Sheet #48 of these Specifications.

Where scheduling circumstances require the actual work date to be revised from the approved original and notified date, **DWD** must review the proposed re-scheduling and if approved, affected customers shall be re-notified of the change no later than 48 hours before commencement of the water outage.

#### Fire Protection and Temporary Water Supply

The Contractor shall place "Out of Order" conforming to Std. Sheet #3 of these Specifications on all affected hydrants and shall in all instances advise **DWD** when the water supply is interrupted or restored to a hydrant. **DWD** will advise the Fire Department of out of service hydrants in accordance with approved City of Calgary operating procedures.

The Engineer may also require that the Contractor provide temporary water services to all affected customers at no cost to The City. Any temporary servicing provided by the Contractor shall be to the satisfaction of the Engineer. The Contractor may, at their own expense, retain the services of the **DWD** to provide this function.

Headers and hoses used to provide temporary servicing shall be constructed of NSF 61 listed materials approved for the conveyance of potable water.

Temporary service systems must be disinfected to the satisfaction of the Engineer. **DWD** dispatch may be contacted by phone at 268-4355 during normal business hours.

#### Site Investigations and Test Shutdowns

In order for Contractors to properly identify those impacted, including highlighting critical customers (i.e. hospitals, medical facilities, and other critical water users) and other potential issues that might arise from the shutdown or controlling of a water main, **DWD** offers at no additional fee to the Contractor, a site investigation prior to any proposed water main shut down or water main control. It is highly recommended that Contractors book a site investigation at least one week prior to a contemplated shutdown or water main control. If a site investigation leads to a test shutdown, the following conditions will apply:

- Where a job site involves 250mm water mains or larger, a test shutdown appointment should be booked at least a week prior to the planned start of work (Contact (403) 268-4355) for arrangements.
- Contractors shall notify Customers as outlined previously.
- Every test shutdown will be followed by a mandatory return to service flush and sample. Therefore, test shutdown appointments should be booked for at least 2 hours or more depending on complexity of the shutdown.
- Notification of Customers affected by test shutdowns is the Contractor's responsibility, including giving Notice as outlined above.

**\*PLEASE NOTE THAT WATER MAIN SHUTDOWNS AND WATER MAIN CONTROLS MAY NOT ALWAYS BE POSSIBLE DUE TO OPERATIONAL CONCERNS. THOROUGH SITE INVESTIGATION AND TEST SHUTDOWNS MAY ASSIST IN IDENTIFYING ANY EXISTING ISSUES OR OBSTACLES AND INFORM AVAILABLE OPTIONS.**

## 504.02.00 CROSSINGS AND ENCASEMENTS

### 504.02.01 Crossing of Shallow and Deep Utilities

#### A. General

The Contractor shall be responsible for determining the precise location, the elevation of all structures and utilities, and notifying the appropriate representative of adjacent utilities at least one week in advance of construction as outlined in the Standard General Conditions, City of Calgary. Crossing, exposing, or excavating within 3.0 meters of any Feeder, Force, or Critical main requires an approval by **Utilities Delivery**. The Engineer shall witness the pre-construction location and day-lighting of the Feeder, Force, or Critical main's crown and sides unless otherwise approved, and shall subsequently attend and approve any proximity or crossing related excavation activities. The Consultant shall comply with the "Guidelines for Safe Construction in Proximity to Feeder mains, Critical Distribution Mains, Sewer Force Mains and Critical Collection Mains" listed as "Proximity Guidelines 2015". <https://www.calgary.ca/uep/water/specifications/water-development-resources/specifications.html> or (403) 268-5752 / **(403) 813-3808** for more details.

For City administered contracts, The City will pay the unit price tendered in the schedule of quantities for the necessary alterations to utilities which intersect the line of the proposed main.

Where there is no unit price indicated in the schedule of quantities and the utility involved must make the alteration, The City will pay the Contractor an amount equal to that charged to the Contractor by the Utility plus 10%. The cost to excavate the utility to accommodate the alteration shall be included in the unit price tendered for water main installation.

Small diameter water services that, in the opinion of the Engineer, can be lowered or raised sufficiently, without requiring additional cutting, will not be considered as an alteration and no additional payment will be made for this work.

#### B. Crossing Over Existing Utility Lines

When crossing over an existing utility which is located within 300mm below the bottom of the trench the Contractor shall hand excavate and expose the crown of the existing utility. The existing utility shall be examined in the presence of the Engineer and owner of the utility. Any damage to the existing utility shall be repaired to the satisfaction of the Engineer and the utility owner.

Before the pipe is laid, the sub-grade shall be re-established with approved granular material in 150mm deep compacted layers. The finished grade shall be prepared accurately by means of hand tools. The Engineer may require that the pipe crossing be constructed as detailed on Std. Sheet #41. The cost shall be included in the unit price tendered for installing water mains.

#### C. Crossing Under Existing Utility Lines

When crossing under an existing water distribution main or Feedermain, the existing main shall be supported as detailed on Std. Sheet #41 unless otherwise approved by the Engineer. When crossing under all other shallow and deep utilities, the existing utilities shall be supported and protected to the satisfaction of the Owner of such utilities.

Where in the opinion of the Owner of the utility the bedding or back-fill material is injurious to the pipe coating, the Owner may specify that the Contractor wrap such pipe with a protective shield as listed in **505.04.06**. The cost shall be included in the unit price tendered for installing water main.

## 504.02.02 Carrier and Encasement Pipe

The Engineer may require watermain crossings for roads, rights of way, and easements to be constructed by means of a carrier and encasement pipe. Casing spacers supplied shall be of sufficient height to ensure that the carrier pipe is supported off the encasement pipe and appropriately strength rated for the weight of carrier pipe and contents. Encasement and carrier pipe installation shall be to the following specifications:

Steel encasement pipe for metallic carrier pipe (steel or ductile iron) under cathodic protection shall be as per Std. Sheet #1. Non-metallic carrier pipes in steel and non-metallic encasements shall be installed as per Std. Sheet #15A. Refer to Std. Sheets #16 and #16A for carrier and encasement installation details with respect to reference electrodes, DC coupons, continuity bonding of RCP and encasement end seals. Sacrificial anode(s) and test point(s) are required for carrier and encasement pipes in accordance with Std. Sheet #15 and 15A.

***The Cathodic Protection Group shall be contacted at [CathodicProtection@calgary.ca](mailto:CathodicProtection@calgary.ca) to inspect test stations after installation.***

### Encasement Pipe:

For Auguring: Standard wall steel pipe conforming to 503.02.06 or approved equal. Coating and lining are not required.

For Open Cut: PVC SDR 35 (bell & spigot) pipe to City of Calgary Standard specifications for Sewer Construction Sec. 402.03.03 or approved equal.

The encasement pipe shall be installed as approved and the pipe zone back-filled prior to insertion of the carrier pipe.

Encasement pipe shall have the following minimum diameter:

Carrier Pipe Nominal Diameter	Encasement Pipe Nominal Diameter
150mm (6")	300mm (12")
200mm (8")	400mm (16")
250mm (10")	450mm (18")
300mm (12")	500mm (20")
400mm (16")	750mm (30")

### Carrier Pipe:

Standard Wall Steel Pipe (as per 503.02.06): The carrier pipe shall be electrically isolated from the encasement pipe with approved stainless steel casing spacers or approved non-metallic casing spacers. A spacer shall be placed at 0.3m from each end of the casing. The spacers for the remaining pipe barrel shall not exceed a separation of 3 meters ***as per Std. Sheet #15 or 15A.***

Standard C900 PVC Pipe (as per 503.02.04): Carrier pipe shall be supported with approved casing spacers. A spacer shall be placed adjacent to each side of the bell & spigot joint and at 0.3m from each end of the casing. The spacers for the remaining pipe barrel shall not exceed a separation of 3 meters. Spacers on the spigot ends shall be placed in line with the insertion mark to prevent the spigot from traveling into the bell beyond the insertion mark. ***This method is limited to standard C900 PVC bell and spigot carrier pipe installations less than 20 meters in length. Any installations longer than 20m require the use of a joint restraint system in addition to use of casing spacers or as detailed below. Installation shall be as detailed in Std. Sheet #15A.***

For installations longer than 20 meters in length using standard C900 PVC Pipe, joint restrained casing spacers, (Uni-Flange UC or approved equal), or a combination of an approved mechanical joint restraint and separate casing spacer may be used. For this method a spacer shall be placed adjacent to each side of the joint restraint and at each end of the casing. The spacers for the remaining pipe barrel shall not exceed a separation of 3 meters.

Note: Joint restrained casing spacers may require encasement pipe larger than listed above. Approved mechanical restraints shall be petrolatum tape wrapped per **505.04.06** or supplied c/w a zinc anode cap for each bolt **as per 505.02.00**.

C900 PVC with an integral restraint system (as per **503.02.04**): The following listing of C900 PVC carrier pipe manufactured with integral restraint systems may be used for installations of any length provided that an approved spacer shall be placed adjacent to each side of the bell and at 0.3 m. from each end of the casing. The spacers for the remaining pipe barrel shall not exceed a separation of 3 meters. Approved modular spacers may be used in this application only. ***Installation shall be as detailed in Std. Sheet #15A.***

HDPE Pipe shall conform to Sec. **503.02.05**. Pipe joints shall be made detailed in **504.04.11**. The pipe shall be anchored at each end of the encasement pipe (see Std. Sheet #58). Casing spacers are not required with PE pipe. Anchor details, special fittings and connections to other pipe materials shall be submitted to the Engineer for project specific approval. ***Installation shall be as detailed in Std. Sheet #15A.***

#### End Seals:

The ends of the encasement pipe shall be sealed with approved end-seals as per Std. Sheet #16.

Manufactured end seals are not required for non-metallic carrier pipe in steel encasements as per Std. Sheet #16. The ends of the encasement pipe shall be wrapped with suitable filter fabric. See Std. Specification Road Construction, Section: 320.00.00, Separation and /or Drainage Membranes. End seals for metallic carrier pipe (steel, ductile iron) under cathodic protection shall consist of approved link seals and watertight Viscotaq end seals or approved equal as per Std. Sheet #16.

### **504.02.03 Crossing of Railway Lines**

When crossing railway lines, the Contractor shall obtain the necessary approval and adopt whatever crossing procedure the appropriate authority may require.

## **504.03.00 BEDDING AND PIPE ZONE BACKFILL**

### **504.03.01 Bedding Classification**

Bedding Classifications and Bedding and Backfill Details are found on Std. Sheet #39 and #39A.

### **504.03.02 Bedding for Distribution, Service Pipe, and Feeder mains**

Unless otherwise approved, mains shall be bedded with approved bedding materials as listed in [504.03.03](#), on a flat bottom trench with earth foundation in a Type 1 or Type 2 installation using Class I, II, or III material, and achieving the compaction requirements detailed on Std. Sheet # 39A.

Where an on-site material is used in the Initial Backfill zone in accordance with Std. Sheet #39A, install approved warning tape **300-600mm** above the crown of pipe. Two tape runs shall be laid with the inner edge of each tape positioned over the opposite sides of the main. For Warning Tape specification, see Sewer Specifications, Section 402.10.03. For approved warning tapes, see 503.01.00 (25).

Where service pipe is bedded using a different material than that used on the main, the common boundary of the main and service ditches shall be the transition point of the different bedding materials.

***Bedding Material for Feeder mains, Polyethylene Coated Ductile Iron, Epoxy Coated Steel, and PVC/HDPE Force main Pipe shall be according to Project Specifications and shall be one of the following:***

- ***Granulite by Hiedelberg, Aggrellite supplied by Atrium Lightweight, Lightweight 730 by Brimstone Logistics, or approved equal all sized to 20mm.***
- ***Compacted sand to 95% SPD conforming to Sec. 303.03.01 of the Standard Specifications Roads Construction (dry trench only).***
- ***Class 1A or 1B aggregates as per [504.03.03](#) with a maximum sieve size of 20mm achieving a minimum of 90% SPD when placed, or Class II material compacted as required to meet 95% SPD.***

***Any deviation from Project or Water Specifications shall be approved by in writing by the Engineer.***

### **504.03.03 Suitable Bedding Materials**

Bedding shall be of the type and class specified within the approved construction drawings, shall conform to the details shown on Std. Sheet #39A, and the following requirements:

- 1) Bedding material shall consist of hard durable particles free from clay lumps, cementation, organic material, frozen material, and other deleterious materials.
- 2) Bedding material shall conform to the embedment materials specified in ASTM D2321. Where pipe bedding materials require compaction to meet the density requirements of [504.03.06](#) and Std. Sheet #39A, it shall be achieved by means of hand compaction in 150mm lifts, with final densities confirmed by geotechnical testing and documentation.
- 3) The bedding materials listed are divided into Class 1A, 1B, II, and III consistent with ASTM D2321 (Flexible Pipe Installation Specification). Minus 20mm bedding material is specified for pipe sizes 375mm and smaller for improved support underneath the haunches of the pipe.



The following tables must be used in conjunction with Std. Sheet #39A:

**Class IA - Manufactured Aggregate, open graded, clean**

For Pipe 375mm and Smaller		For Pipe Larger than 375mm	
Sieve Size	Percent Passing by Mass	Sieve Size	Percent Passing by Mass
20mm	100%	40mm	100%
4.75mm (#4)	<10%	4.75mm (#4)	<10%
2.5mm (#8)	<5%	2.5mm (#8)	<5%
0.075mm (#200)	<5%	0.075mm (#200)	<5%

**Class 1B - Manufactured, Processed Aggregates; dense graded, clean**

For Pipe 375mm and Smaller		For Pipe Larger than 375mm	
Sieve Size	Percent Passing by Mass	Sieve Size	Percent Passing by Mass
20mm	100%	40mm	100%
4.75mm (#4)	10%-50%	4.75mm (#4)	10%-50%
2.5mm (#8)	<5%	2.5mm (#8)	<5%
0.075mm (#200)	<5%	0.075mm (#200)	<5%

**Class II - Coarse-Grained Soils; clean or borderline clean to w/fines**

For Pipe 375mm and Smaller		For Pipe Larger than 375mm	
Sieve Size	Percent Passing by Mass	Sieve Size	Percent Passing by Mass
20mm	100%	40mm	100%
4.75mm (#4)	Varies	4.75mm (#4)	Varies
0.075mm (#200)	0%-12%	0.075mm (#200)	0%-12%

**Class III - Coarse-Grained soils with fines**

For Pipe 375mm and Smaller		For Pipe Larger than 375mm	
Sieve Size	Percent Passing by Mass	Sieve Size	Percent Passing by Mass
20mm	100%	40mm	100%
4.75mm (#4)	Varies	4.75mm (#4)	Varies
0.075mm (#200)	12%-50%	0.075mm (#200)	12%-50%



The suitability of bedding material shall be determined at the sole discretion of the Engineer. The verification of in-place densities of bedding materials shall be carried out as per the procedures and requirements outlined in Section 403.03.03 "Verification of Proposed Construction Method Consistent with Design Intent" of the Standard Specifications Sewer Construction. Testing shall be performed at no cost to the Engineer, at their sole discretion and as requested.

Where the bedding material, as determined by the Engineer, is injurious to a pipe coating due to size and/or gradation, or due to height of placement issues, the Contractor shall, at their own expense, wrap the pipe with: Polyken 955-40 (Pipeline Rockshield), Tape Coat (Terra Shield), Solmax (GSE RockArmour) or an approved equal. These protective coverings shall be spirally wrapped with a minimum overlap of 25mm.

#### **504.03.04 Special Foundation in Rock and Gravel**

Ledge rock, boulders, and large stones shall be removed to provide a clearance of at least 150mm below and on each side of the pipe. This is the minimum clear distance that will be permitted between any part of the pipe and the closest projection of rock, boulder, and stone.

In areas where the existing strata are predominantly gravels, such gravel shall be removed to provide a clearance of at least 75mm below and on each side of the pipe.

The sub-grade shall be established by backfilling using an approved bedding material and prepared accurately with hand tools. It shall be thoroughly compacted to the satisfaction of the Engineer, as to provide a uniform and continuous bearing and support for the pipe.

The excavation cost shall be included in the unit price tendered for installation of pipe. The cost of bedding material shall be included in the price tendered for pipe installation.

#### **504.03.05 Special Foundation in Unstable Soil**

40mm Drainage gravel: May be used under the direction of the Engineer to stabilize the pipe foundation under wet trench conditions only as detailed below. This material shall be as **Class 1A Material as per 504.03.03**.

This material shall not be dropped onto PVC pipe from a height exceeding 600mm, be used as bedding material for service pipe, or PVC pipe less than 400mm in size. Where smaller bedding material is to be placed on top of 40mm material, an approved geo-textile membrane shall be placed between the bedding layers to prevent migration of the finer material.

#### **504.03.06 Pipe Zone Back-fill and Compaction**

Pipe bedding zones as shown on Sheet #39A shall be backfilled with approved Class I granular material placed by machine from a height not exceeding 900mm, or by Class II or III material placed in 150mm lifts and hand compacted as required to achieve the required density.

The material shall be deposited in the trench for the full width on each side of the pipe simultaneously. When requested by the Engineer, the joints of distribution mains shall not be backfilled until the Engineer has accepted the hydrostatic pressure testing of the joints.

Pipe zone density and compaction for distribution mains and service connection pipe shall comply with the requirements dictated by type and class of backfill materials as shown on Std. Sheet #39A and 504.03.03.

All embedment materials shall be tested and certified by the Geotechnical Consultant to conform to ASTM D2321. Class I materials do not require compaction testing or submission of drop test results. For Class II or Class III materials, drop tests or compaction testing shall be submitted to confirm that the densities required on Std. Sheet #39A are achieved.

#### **504.03.07 Ground Water Plugs and Weeping Holes at Storm Manholes**

The purpose of ground water plugs and weeping holes is to provide a barrier to undesirable migration of ground water in deep utility trenches and to provide for its diversion to the storm system.

Ground water plugs are to be installed where deemed necessary by the Geotechnical Consultant in areas where ground water migration must be controlled, or where directed by the Engineer. The location of installed ground water plugs shall be noted on the As-built drawing set.

Where required, the storm sewer located on the downstream side of a storm sewer manhole(s) shall be bedded and backfilled with an impervious material such as a suitable clay or Control Density Fill as per Standard Specifications Roads Construction Section 304.05.00. The plug shall extend for a minimum distance of three (3) meters in length from the manhole, unless otherwise designed and certified by the Consulting Geotechnical Engineer. A 75mm diameter weeping hole shall be made on the manhole adjacent to the incoming storm sewer(s) at an elevation at or below the invert of the incoming pipe(s).

In areas where the water main and/or the sanitary sewer are higher than the storm sewer, a plug shall also be placed in each of these trenches. A 75mm SDR 30 PVC sewer drainpipe shall be installed from the upstream side of a plug, at an elevation at or below the invert of the main(s) to connect the water main and/or sanitary sewer trenches to the storm sewer trench. All ground water plugs shall be installed as per the above specifications and according to Std. Sheet #56.

### **504.04.00 INSTALLATION OF PIPE**

#### **504.04.01 General**

Pipe interiors shall be kept clean prior to, during, and following installation. Filling, chlorination, and pressure testing of new pipe shall not proceed until the condition of the pipe is satisfactory to the Engineer.

PVC pipe shall not be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products. PVC pipe approved for installation in industrial areas or other risk of contamination locations as approved by the Engineer shall be supplied with Nitrile (NBR) gaskets. PVC pipe shall be installed in conformity to AWWA C605, unless otherwise specified in these specifications.

When installing 150 and 200mm PVC pipe the Contractor shall install tapped PVC couplings at appropriate service locations to accommodate 40 and 50mm water service connections at flush points as per [504.11.02](#). The tapped outlets on these couplings shall be plugged prior to back-fill and shall be removed after completion of the pressure testing and chlorinating procedure to accommodate the installation of service connections. The use of 100mm PVC pipe is restricted as per [503.02.04](#).

All temporary and permanent dead-end mains, where permitted by the Engineer, shall require an approved flushing device. Permanent dead-end mains shall be constructed with a Type A, B, or C, flushing device as shown in Std. Sheets #61A, 61B, 61C, or an approved equal flushing device at the discretion of the Engineer.

***All pipe laid is to be of similar construction and type. Material changes are not to occur unless approved by the Engineer.***

#### Non-Potable Water Systems

Non-potable water systems shall comply with CSA B128.1, be clearly marked on plans and in-situ, and where connections to the distribution system are approved, must be provided with an approved air gap **or a double check valve assembly (DCVA) as per Section 8.2.9 in the "Development Guidelines & Standard Specification: Landscaping Construction"**.

#### **504.04.02 Alignment and Grade**

Line and grade shall be established from a surveyed offset hub-line with the use of adequate batter boards and a boning and grade rod in a manner satisfactory to the Engineer. The Contractor shall preserve all line and grade stakes and markers set by the Engineer and, if through their negligence this stipulation is not carried out, the Engineer shall have the right to charge the Contractor for all re-survey work. The Contractor shall at their own expense establish the precise location of all existing utilities which are located close to the design grade of the new main installation. These utilities shall be excavated and exposed, and their elevation recorded well in advance of the excavation and pipe laying operation.

#### **504.04.03 Inspection of Materials prior to Installation**

Coated metallic pipe shall be jeeped with a holiday detector with 100 Volts per mils of coating per NACE SP0188 or at the test voltage recommended by the coating manufacturer in the presence of the Engineer. Defective coating shall be repaired with material as per **505.04.06** and the Manufacturer's Specifications.

All pipe and fittings shall be examined for cracks and defects prior to installation. Defective materials shall be set aside for further inspection by the Engineer.

#### **504.04.04 Lowering of Pipe into Trench**

Proper equipment shall be used to lift and place the pipe as per **503.02.26**.

#### **504.04.05 Laying of Pipe**

Pipe shall be laid to the required line and grade in a manner specified in **504.04.02** with the bell-end facing the direction of laying. Every precaution shall be taken to prevent foreign material from entering the pipe. When pipe-laying is not in progress, the open end of the pipe shall be closed to the satisfaction of the Engineer.

All pipe joint lubricants and internal coatings or sealants shall be approved by the National Sanitation Foundation (NSF61).

#### **504.04.06 Cutting of Pipe**

Pipe shall be cut at right angles and the pipe-end shall be beveled in a manner specified by the Manufacturer.

#### **504.04.07 Jointing of Coated Ductile Iron Pipe**

Bell and spigot ductile iron pipe shall be jointed in conformity to the pipe Manufacturer's Specification. Electrical continuity across the joints shall be provided as detailed on Std. Sheet #10. Where conductivity strips have not been prefabricated to the pipe, the Contractor shall thermite weld a wire across the joint to provide electrical continuity as shown on Std. Sheet #9 and 11. The electrical continuity across the joint shall be checked with a voltmeter, test probe or similar device approved by the Engineer. When checking electrical continuity, it is essential that the un-coated ends of the pipes are not in contact with the soil. Once continuity across the joint is confirmed, the entire joint including the conductivity strip shall be primed and wrapped with materials specified in [505.04.06](#).

Grooved joints shall be installed according to the manufacturer's latest published instructions. Grooved ends shall be clean and free from defects from pipe end to groove.

#### **504.04.08 Jointing of Polyvinyl Chloride (PVC) Pipe**

PVC pipe shall be jointed in conformity to the pipe Manufacturer's Specifications. Bell and spigot joints shall be made such that the factory insertion line is visible after installation. Joints without a visible insertion line shall be re-made at the Engineer's request.

Spigot to spigot joints on PVC pipe shall be made with an approved PVC line coupling unless otherwise directed by the Engineer. Metallic spigots shall not be inserted into PVC fittings nor joined by use of a PVC fitting.

Bell and spigot end-seals shall not be removed until the pipe is to be jointed in the trench. Care should be taken to ensure end seals, bags and fastenings do not to interfere or obstruct the jointing of the bell and spigot ends. The Contractor shall ensure that the pipe is not cut or otherwise damaged when removing the end seal or bag.

#### **504.04.09 Jointing of Steel Pipe**

End preparation for steel pressure pipe shall be as follows:

- Steel pipe 600mm and smaller shall have beveled ends suitable for butt joint welding.
- Steel pipe 750mm and larger shall have bell and spigot ends suitable for lap joint welding or beveled ends suitable for butt joint welding.

All in-field welding shall be in accordance with CSA/CAN-Z662, and [504.12.00](#).

Welded lap joints, butt strap joints, and butt joints will be permitted when installing steel pressure pipe. Butt strap joints shall be used for field trim sections and closures only. Joint detail and applicable reference standards are shown on Std. Sheet #47.

The bell end of a lap joint and each end of a butt strap shall be provided with a 10mm threaded test hole and plug for pressure testing. Immediately after welding, the lap joints and butt strap joints shall be pressure tested using soapsuds and compressed air at 275 kPa (40 psi). Any leaks found in testing shall be repaired to the satisfaction of the Engineer and re-tested. Surface peening to stop pinhole leaks will not be permitted. Where the pipe Manufacturer of large diameter steel pipe has supplied 40mm pass plugs, the Contractor shall securely tighten the threaded plug in the pass hole upon completion of the welded joint. A single seal weld shall then be placed between the plug and the tank flange or half coupling.

The bare exterior joint area shall be thoroughly cleaned of all foreign materials, primed and tape wrapped with materials listed in [505.04.06](#) and applied in accordance with the Manufacturer's recommendations and AWWA C209. Mil-thickness of the applied joint coating shall match or exceed the thickness of the pipe coating. As an alternate to tape wrapping the joints, heat shrink pipe sleeves will be permitted.

The bare interior joint area shall be coated with a compatible product when epoxy lined pipe has been supplied. The interior joint shall be sandblasted to "near white metal" condition to remove all rust from the areas where the lining has been held back.

A brush application of an NSF61 listed High Build Epoxy approved by the Engineer shall then be applied in strict compliance with the Manufacturer's Specifications.

#### **504.04.10 Jointing of Concrete Pipe**

This clause applies to pre-stressed concrete cylinder pipe manufactured in accordance with AWWA C301 and AWWA C303 as supplied by Forterra, Decast, Ameron, or approved others.

Rubber gaskets, lubricant (NSF61 approved) pipe soap and cloth diapers are normally supplied by the Manufacturer with the pipe. Prior to joining two lengths of concrete pressure pipe, the spigot groove, the rubber gasket and the first 50mm of the bell shall be thoroughly cleaned and lubricated with a **NSF61 rated lubricant**. The gasket shall be positioned in the spigot groove so that the rubber is distributed with an even tension uniformly around the circumference. When the pipe is lowered into position, the spigot is partially inserted in the bell of the previously laid pipe. Force shall then be applied to engage the joint using a come-along or similar suitable pulley system.

The spigot shall be advanced into the bell against a steel insert placed between the tip of the spigot and the shoulder of the bell. The insert will allow the laying length shown on the contract drawings to be maintained and will also provide a space for inserting a feeler gauge. The entire circumference of the joint shall be checked with a feeler gauge to determine if the rubber gasket is in the proper position.

If the gasket cannot be "felt" all around, the joint shall be disassembled. If the gasket is not damaged, as determined by the Engineer, it may be re-used but only after the bell and gasket have been re-soaped before the joint is re-assembled. When it has been determined that the gasket is in its proper position, the steel inserts shall be removed and the pipe shall be placed in its final position.

The inside joint recess of concrete pipe 600mm and larger shall be wiped clean, moistened, then filled and pointed with a stiff cement mortar. Pipe zone bedding and back-fill shall be completed at the joint prior to performing this activity. The mortar shall be one (1) part cement and two (2) parts sand with a consistency dry enough so that it will not fall when placed in the top of the joint. The finished joint shall be smooth and flush with the adjacent pipe surfaces.

For pipe smaller than 600mm, the inside shoulder of the bell shall be "buttered" with a stiff cement mortar. An accessory such as a specially designed rubber ball wrapped with burlap shall be used to provide back-up against which mortar is squeezed while the centered spigot is pushed "home" and to hold mortar in place in the assembled joint while alignment and grade are adjusted. The excess mortar shall be screed with the ball as it is drawn through the pipe.

The outside joint recess shall be filled with a cement mortar contained by a cloth diaper with a minimum width of 200mm. The mortar shall be one (1) part cement and two (2) parts sand with a consistency of thick cream. Prior to placing the mortar, the diaper shall be fastened securely with metal strapping leaving an access opening at the top. With the diaper in place, moisten the pipe joint space with water and pour the grout so it will flow down one side and rise on the other. A length of stiff wire wrapped around the joint recess and worked back and forth to keep the grout flowing may be used. After the recess has been filled, the opening shall be closed and the mortar allowed to set-up before the pipe zone bedding and back-fill commences at this joint. All mortar cement used shall be sulfate resistant.

#### 504.04.11 Jointing of Polyethylene (HDPE) Pipe

HDPE fusion joints shall be made by factory trained or industry certified personnel using the appropriate manufacturers specified butt, sidewall or electro-fusion equipment, procedures, and fittings. Operator certification must be available for inspection and issued no more than one calendar year previous to be considered valid.

Fusion equipment must be serviced and maintained to the manufacturer's specifications. Butt and sidewall fusion machines shall be AH McElroy or approved equal. Electro-fusion fittings and equipment shall be by Friatec Plasson, Central Plastics or approved equal.

#### 504.04.12 Permissible Joint Deflection

All joint deflection and bending of the pipe body on bell and spigot pipe shall be carried out in strict conformity to the pipe Manufacturer's Specifications. Bending of PVC pipe is permitted on sizes up to and including 200mm only, and shall not exceed the following limits:

Pipe Size (mm)	Min. Radius of curvature (m)	Max. Offset Per Full Pipe Length (6.1 m)(mm)
100	48	380
150	73	254
200	91	203

Where the curvature exceeds these limits in the horizontal or vertical plane, one or more approved 5-degree long body elbows shall be used. A maximum of two may be directly joined in opposing directions without additional joint restraint.

#### 504.04.13 Cover Over Distribution Mains and Service Pipe

The minimum cover required over mains and services is as follows:

Type of Installation	Soil Type	
	Clay	Gravel*
Looped Mains & Services	2.7m (9')	3.3m(11')
Dead end Mains & Services, Hydrant Leads	3.0m (10')	3.3m(11')

Where the strata are a mixture of clay and gravel the cover may be adjusted to 3.0m (10') with the prior approval of the Engineer. Any reduced cover designs shall follow insulation requirements on Std. Sheet #62/63 or shall be designed by the consulting engineer as per [504.04.15](#).

#### 504.04.14 Connections to Feeder mains

If the Developer installs water distribution mains prior to The City installing the feeder main, then The City will complete the tie-in to the feeder main at no expense to the Contractor under the following conditions:

- The length of the tie-in does not exceed 10 meters.
- There are no unusual obstacles, which, in the opinion of the Engineer, require an excessive amount of work or additional expense to complete the tie-in.

Where a City installed feeder main exists prior to the installation of distribution mains by the Developer, the Developer will be responsible for all costs associated with the tie-in to the feeder main, which shall be completed in a manner satisfactory to the Engineer.

#### 504.04.15 Frost Protection

Where cold air intrusion from a proposed large diameter storm system could result in a risk of freezing to water services or mains, or where standard horizontal or vertical separations cannot be achieved, the Consultant shall identify all locations of potential concern and determine in conjunction with the Engineer the extent of required remedial action. Any insulation design that does not follow the requirements listed for its applicable design, nonstandard designs, or in the case of reduced insulation requests, the designs must be submitted in writing to the Engineer for approval. Submissions shall be supported by thermal modelling performed by TempW or similar software confirming a minimum of 72 hours of freeze protection under maximum Calgary frost conditions and in accurate soil conditions.

When distribution mains or water services cannot be placed at the minimum cover or with horizontal separation as specified in [504.04.13](#) or [504.04.16](#), the Contractor may, subject to the Engineer's approval, install the main or water service at a reduced depth or separation ***with an approved insulation product or pre-insulated pipe system***. Designs proposing alternate insulation materials, such as Urecon pre-insulated PVC pipe or Rehau PI pre-insulated PEX pipe, must be submitted for prior review and approval by the Engineer.

***Alternate written design submittals may include:***

- ***Granular insulation as detailed on Std. Sheet #52,***
- ***Cematrix or similar as detailed on Std. Sheet #53 or Sheet #54,***
- ***Rigid foam board as per Std. Sheet #62 or Sheet #63.***
- ***Alternative materials and products approved as per [503.01.00](#)***

#### 504.04.16 Main Replacement and Alteration Projects

All piping, fittings, hydrants, valves, and other appurtenances for installation on main replacement or main alteration projects shall be new approved materials unless re-use of existing materials is directed and specifically approved by the Engineer.

On water main replacement or alteration projects, insulation may be required under the following conditions:

- i) Main replacement at the same depth as the existing main

When a water main is to be replaced at the same depth as the existing main and the cover is not sufficient to provide adequate frost protection as determined by the Engineer, the Engineer may specify that the main be installed with a design using an insulating material.

- ii) Main alteration at a reduced depth (above the existing main)

Subject to written approval by the Engineer watermains may be installed at a reduced depth as specified in [504.04.15](#).



## 504.05.00 INSTALLATION OF VALVES, FITTINGS, FLANGES, AND HYDRANTS

### 504.05.01 General

Damaged coating on valves, fittings, and hydrants shall be repaired with materials specified in [505.04.06](#) to the satisfaction of the Engineer. In a non-metallic distribution system each valve, fitting, and hydrant shall be cathodically protected as specified in [505.02.00](#). All bare fastener threads, nuts and bolting surfaces on flanges and fittings shall be protected with an approved petrolatum paste and tape as listed in [505.04.06](#). 304 Stainless Steel or greater nuts and bolts are exempt from paste and tape requirements.

All joint lubricants and sealants used in the installation of valves, fittings and hydrants shall be approved and listed by the National Sanitation Foundation (NSF).

PVC fittings shall not be installed in areas contaminated or potentially contaminated with volatile organic compounds (organic solvents or petroleum products), i.e., near buried petroleum fuel tanks, abandoned gas stations, petrol storage areas or petrol refinery sites. In these areas, metallic fittings and all valves, tapping sleeves, couplings and hydrants shall also be installed with NBR (Nitrile) gaskets. ***Metallic pipes and fittings are to follow [505.03.00](#) for cathodic protection requirements.***

#### Flange Installation

Prior to assembly, the flange faces shall be thoroughly cleaned of all foreign material. The joint shall then be assembled with the gasket centered and the bolts tightened in a manner which will not subject the pipe to excessive and undue stresses. Each bolt shall be installed with a hardened steel washer on both ends of the flange bolt to facilitate even tightening and to prevent coating damage. Diametrically opposite bolts shall be tightened progressively and evenly.

Bolts for use with gray cast iron, ductile iron, and steel flanges shall be a minimum of ASTM A307B with a min. yield strength of 60 KSI, or ASTM A320 304 stainless steel Grade B8 Class 2 with a min. yield strength of 80 KSI. All bolts and nuts to be heavy hex type.

Flange gaskets shall be full faced SBR or NBR for contaminated or potentially contaminated locations with one or more annular rings molded into the gasket to improve gasket sealing performance. For approved flange gaskets, see [503.01.00\(11\)](#).

Where electrical isolation is required across a flanged connection, the Contractor shall supply and install an approved isolating flange kit as per [503.01.00\(11\)](#) and a test point as per [505.03.05](#). The electrical isolation across the joint shall be checked with a voltmeter, test probe or similar device approved by the Engineer. Failed flange isolations shall be corrected or replaced at the Contractors' expense.

### 504.05.02 Distribution Valves

Valves shall be installed with the bottom box guide plate located under the operating nut. The operating assembly shall then be set vertically over the valve. Care shall be taken to ensure that the bonnet supports the bottom box, and the guide plate does not bind inside the bottom box.

In paved streets, the lid of the top box shall be set flush with the finished surface. In graveled streets and lanes, the lid of the top box shall be set 150mm below the finished graveled surface. The top of the operating rod shall not be lower than 450mm below the finished surface grade.



A single valve box adapter and/or one main valve casing extension will be permitted on valves as required for street crown surfacing in paved streets. Valve box adapters are not permitted in gravel lanes.

Main valve casing extensions shall be as per Std. Sheet #4. The Contractor shall provide and install a plastic disc in the top box and valve box adapters as shown on Std Sheet #6.

Valves 250mm and larger in a metallic distribution system and valves 150mm and larger installed in a non-metallic distribution system shall be anchored as shown on Sheet #8. All valve locations shall be marked on the surface by means of a suitable marker stake. The Engineer shall specify the location of marker stakes.

#### **504.05.03 Fittings**

Thrust blocks for fittings shall be placed as detailed on Std Sheet #42. Dead weight reaction block requirements for vertical bends (based on 1380 kPa Pressure) shall be as follows:

Dead weight in cubic meters of concrete (m<sup>3</sup>):

Degree of Bend	Size of Bend (mm)					
	100	150	200	250	300	400
90°	0.8	1.5	2.7	4.2	6.1	10.7
45°	0.4	1.1	1.5	2.3	3.4	5.7
22 1/2°	0.4	0.8	0.9	1.1	1.9	3.1
11 1/4°	0.4	0.4	0.5	0.8	1.1	1.5

A minimum of two ply of 0.15mm poly shall be placed between fittings and concrete thrust blocks. The faces of coated metallic fittings not against concrete shall be left bare of poly within the bedding material to ensure cathodic protection.

All thrust block sizing not specified is to be designed by the consultant and submitted for approval.

#### **504.05.04 Hydrants**

Hydrants shall be installed as detailed on Std. Sheet #1. Where, after the installation of the hydrant, it has been established by the Engineer that a high-water table exists, the Contractor shall plug the drain hole, paint the hydrant red (Sherwin Williams Kem 400 Enamel, Hydrant Red, F75RH1, Cloverdale Industrial Marine and Shop Enamel, Bright Red, 1118) or approved equal and attach a sign reading "Fire Use Only". The sign shall be as per Std. Sheet #3.

### **504.06.00 INSTALLATION OF COUPLINGS**

#### **504.06.01 General**

Couplings shall be installed in strict conformity to the Manufacturer's Specifications. The Contractor shall ensure that the connecting pipe-ends and all parts of the coupling are thoroughly cleaned prior to installation. Wrenches used to tighten nuts and bolts shall be the type and size recommended by the coupling Manufacturer. To avoid undesirable stress concentrations, all bolts shall be tightened uniformly and in a manner which will keep all coupling parts symmetrically around the pipe.

Final tightening shall be done with torque wrenches set for the torque recommended by the coupling Manufacturer. All couplings shall be wrapped with a paste and tape as listed in [505.04.06](#), with the exception of approved couplings and other fittings constructed entirely from passivated 304 Stainless Steel or higher components. ***An isolating boot required between couplings and metallic pipe as per [505.01.00](#) and Std. Sheet #13 and/or #17.***

#### **504.06.02 Bolted Sleeve & Flange Coupling Adapters**

All couplings, (i.e., non-isolating or isolating coupling and electrical continuity wires and/or isolating boots as required) shall be installed as detailed on the approved construction drawings. The set screw(s) in the endplates (on bolted sleeve couplings only) or other continuity device shall be tightened to provide electrical continuity between the end-plates and the sleeve. Unless couplings are cathodically protected from an existing energy source, a separate anode shall be installed as detailed in [505.02.00](#).

Electrical continuity or discontinuity as required across the coupling shall be checked with a voltmeter, test probe or a similar device approved by the Engineer. Once, the electrical continuity/discontinuity has been confirmed, the entire coupling including any continuity wires shall be primed and wrapped with material specified in [505.04.06](#).

#### **504.06.03 Victaulic Couplings**

Victaulic couplings or equivalent ShurJoint couplings shall be installed where indicated on the Drawings. The use of Victaulic/ShurJoint Style 44 couplings or Victaulic AGS couplings is limited to underground valve chambers where 500mm and larger butterfly valves are required unless otherwise approved. Shouldered or Victaulic ring-ends shall be supplied by the pipe and valve Manufacturers unless otherwise specified on the Drawings. Style 44 Victaulic couplings shall be assembled with a minimum clear gap of 6mm between the pipe ends.

### **504.07.00 INSTALLATION OF CATHODIC PROTECTION**

Cathodic protection is required for all metallic elements installed on new or existing water distribution systems, with the sole exception of metallic elements constructed entirely of Grade 304 or higher passivated Stainless Steel. The ***Cathodic Protection Group (CPG) can be contacted at [CathodicProtection@calgary.ca](mailto:CathodicProtection@calgary.ca) for more information.***

Metallic appurtenances and piping shall be equipped with approved dielectric coatings and cathodic protection as required ***as per [505.00.00](#)***. Where connections are made to existing bare or unprotected system components, approved electrical isolation(s) shall be provided as required unless specifically approved otherwise.

Where required and approved by **CPG**, all test stations, structure and anode leads, electrical bonding, isolating elements and cathodic protection provided by galvanic or impressed current systems shall be installed and inspected for compliance in accordance with these Specifications.

The Contractor shall repair any cathodic protection defects noted during CCC and FAC certificate inspection at no additional cost to The City to the satisfaction of the Engineer.

## 504.08.00 COMPACTION AND BACK-FILLING

### 504.08.01 Compaction and Density Requirements

Compaction and density shall conform to the Standard Specifications Roads Construction and these Specifications. Where a conflict exists, these Specifications shall govern. Heavy compaction equipment, as defined by the Engineer, shall not be used within 600mm above the top of the pipe. The density in the pipe zone shall be as shown on Std. Sheet #39A shall be as specified in [504.03.00](#).

### 504.08.02 Back-fill Material

Bedding and pipe zone back-fill shall conform to [504.03.00](#). The back-fill material above the pipe zone (i.e., 300mm above the top of the pipe to the pavement sub-grade) shall conform to the requirements of the Standard Specifications Roads Construction. No frozen back-fill material will be permitted.

## 504.09.00 WATER SYSTEM COMMISSIONING

### 504.09.01 General

All newly installed piping shall be subjected to the following hydrostatic pressure and leakage test in the presence of the Engineer.

Hydrostatic testing is to be conducted by competent and experienced personnel with equipment and procedures appropriate for the piping being assessed and test pressure applied. The pressure shall be monitored with a suitable pressure gauge. Pressure testing shall not commence until at least five (5) days have elapsed after the last concrete thrust block has been cast with 20 MPa concrete. The elapsed time may be reduced to 48 hours if 25 MPa concrete is used. All concrete shall be sulfate resistant. Fire hydrants shall be operated in a full-open or full-closed position only. Flow control shall be achieved by throttling a secondary valve which must be installed on the hydrant outlet(s) on a temporary basis.

All potable and hyper chlorinated water flushing activities undertaken by the Contractor for the purposes of cleaning, pressure testing, disinfecting, commissioning, and return to service of water mains must occur under the Conditions outlined in the approved Potable Water Flushing Permit. Application for this Permit shall be made directly to **the City Inspector**. The Contractor is to notify **Drinking Water Distribution** 24 hours in advance of any flushing activity via email to [LIMSResults@calgary.ca](mailto:LIMSResults@calgary.ca).

***A backflow preventor shall be provided at any location where cross contamination to the water system might occur, including flushing connections to hydrants, as per [504.13.00](#).*** An approved air gap at the discharge point of the hose is a suitable alternate to this requirement if approved by the Engineer.

During flushing the Contractor shall provide and install a pitot gauge or other product suitable for reporting the total volume released from the flushing device. The totalized volume of flush shall be reported **by the Contractor** to [waterservadmin@calgary.ca](mailto:waterservadmin@calgary.ca). Approved methods of measurement include:

- a) Pitot gauge with stopwatch or other timing device.
  - a. P659 Series Pitot with Gauge
  - b. P905 Flow Test Kit
  - c. NNI Hydrant Flow Pitot Kit
  - d. Or approved equal

- b) Pitot-less nozzle with stopwatch or other timing device.
  - a. Hose Monster
  - b. Hydro Flow
  - c. Or approved equal
- c) Flow meter
  - a. McCrometer M1104
  - b. Badger Model 450
  - c. Or approved equal

Operation of any water main valve connecting private subdivision development and/or private development sites to the public water system is subject to the guidance, requirements and permission of the Director, Water Services. Check for most recent information on these directives at: <https://www.calgary.ca/development/home-building/water-development-approval-updates-bulletins.html>

## 504.09.02 Preliminary Flushing of Mains and Services

Prior to pressure testing all distribution mains and service connections (larger than 50mm) shall be thoroughly flushed to remove all entrapped air and foreign matter.

Sufficient water shall be discharged during the flushing operation to create a minimum velocity of 0.75 m/s in the main and service connections. This may be achieved by the following methods:

### Flushing through a Hydrant

The number of connections to a hydrant based on 30m of 65mm fire hoses shall be as listed below:

Pipe size (mm)	100	150	200	250	300	400
Temp. Connections	1	1	1	1	2	3

### Flushing through a Permanent Dead End Flushing Device

Device type is determined by the size of main as listed below:

Pipe Size (mm)	100	150	200	250	300	400
Type of Device	A	A	A	C	C	C

### Main Replacement or Alteration Temporary Flushing Connection

The number of connections based a 50mm main stop and 30m of 65mm fire hose to achieve adequate flushing shall not be less than the following:

Pipe size (mm)	100	150	200	250	300	400
Temp. Connections	1	1	1	2	2	4

Main Replacements and Alterations shall be flushed of by one of the following methods:

- 1) A 50mm main stop shall be tapped through a saddle near the end of the main. The main stop and saddle shall be removed upon completion of the flushing and chlorinating procedure and a PVC repair coupling shall be pushed over the tapping hole. The repair coupling shall be pushed onto the last pipe section prior to thrust blocking the end-plug.
- 2) The 50mm main stop(s) shall be tapped into an end-cap or into a short pipe section placed at the end of the main. These temporary facilities shall be removed upon completion of the flushing and chlorinating procedure.

Care shall be taken to ensure that no contaminants enter the pipe during the removal of the temporary pipe section. A sufficient sump hole shall be provided to receive water spillage and ground water. Unless otherwise approved by the Engineer all water from preliminary flushing operations shall be discharged into the storm sewer system. All flushing water directed to the storm system shall be de-chlorinated to the satisfaction of the Director, Water Services **as per the Stormwater Bylaw (37M2005)**.

#### 504.09.03 Pressure Testing Procedure

After completion of the preliminary flushing and after cement mortar lined pipe has been left to soak for 48 hours under low pressure, the Contractor shall subject the pipe to the noted water pressure by pumping water from a clean reservoir into the main. The Engineer may limit the length of pipe to be tested from one location.

The test section shall be subjected to 150% of the normal working pressure or 1 MPa (150 psi) whichever is the greater at the lowest elevation and not less than 125% of the normal working pressure or 860 kPa (125 psi) whichever is the greater at the highest elevation. The test pressure shall not exceed the Manufacturer's recommended maximum test pressure. ***PE-RT service pipe shall not be pressure tested. PEX pipe shall be required for all services that require pressure testing after the initial flush and sample.***

The test pressure shall be maintained (by additional pumping if necessary) for two (2) hours. While the line is under pressure, all exposed fittings valves and hydrants shall be examined for leakage.

Defective elements shall be repaired or replaced, and the test repeated until all visible leakage has been stopped and the allowable leakage requirements have been met.

The Engineer may, at their discretion may stop the test after one hour if the leakage is well below that allowable. All repairs to the pipe shall be carried out to the Engineer's satisfaction, and the excavation shall not be backfilled until inspected by the Engineer.

Defective pipe shall be replaced with new pipe; repair clamps shall not be used for this purpose. Failed material shall be made available to the Engineer for investigation. After completion of all repairs and prior to re-testing, the preliminary flushing of mains and services shall be repeated to the satisfaction of the Engineer.

#### 504.09.04 Allowable Leakage

Leakage is defined as the quantity of water that must be supplied into the newly laid pipe to maintain pressure within 5 psi (34.75 kPa) of the specified test pressure. No installation will be accepted if the leakage is greater than that determined by the following formulas:

$$\text{For DI Pipe: } L = \frac{ND\sqrt{P}}{32,046}$$

$$\text{For PVC Pipe: } L = \frac{ND\sqrt{P}}{128,225}$$

Where:

L= the allowable leakage (liters per hour)

N= Number of joints in the pipeline tested

D= the nominal diameter of the pipe (mm)

P= the average test pressure in kilopascals

Allowable leakage per 100 joints in liters per hours is as follows:

Pressure (kPa)	Pipe Diameter (mm)						
	100	150	200	250	300	400	500
<b>For Ductile Iron Pipe</b>							
900		14.0	18.7	23.4	28.1	37.4	46.8
950		14.4	19.2	24.0	28.9	38.5	48.1
1000		14.8	19.7	24.7	29.6	39.5	49.3
1050		15.2	20.2	25.3	30.3	40.4	50.6
1100		15.5	20.7	25.9	31.0	41.4	51.7
1150		15.9	21.2	26.5	31.7	42.3	52.9
1200		16.2	21.6	27.0	32.4	43.2	54.0
<b>For PVC Pipe</b>							
900	2.34	3.51	4.68	5.85	7.02	9.4	11.7
950	2.40	3.61	4.81	6.01	7.21	9.6	12.0
1000	2.47	3.70	4.93	6.17	7.40	9.8	12.3
1050	2.53	3.79	5.05	6.32	7.58	10.1	12.6
1100	2.59	3.88	5.17	6.47	7.76	10.3	12.9
1150	2.64	3.97	5.29	6.61	7.93	10.6	13.2
1200	2.70	4.05	5.40	6.75	8.10	10.8	13.5

#### 504.09.05

#### Pressure Testing Procedure for HDPE

*Pressure testing for HDPE pipe is to be in alignment with ASTM F2164, AWWA M55, and summarized in PPI TN-46a. In addition to the general requirements described in 504.09.03, the line is to:*

- 1) *Have the pressure brought up to the greater of 150% + 10 psi over the standard working pressure or 160 psi at the discretion of the Engineer.*
- 2) *Pressure is to be maintained for four (4) hours, adding water as needed every fifteen (15) minutes.*
- 3) *After four (4) hours, pressure is to be lowered 10psi and held constant for one (1) hour with no additional water allowed. The line will be considered acceptable is the pressure is maintained during this one-hour window.*

**UNDER NO CIRCUMSTANCE SHALL TESTING EXCEED A TOTAL TIME OF EIGHT (8) HOURS. IF PRESSURE IS UNABLE TO BE MAINTAINED DURING THIS TIME, THE LINE MUST BE DROPPED TO LINE PRESSURE AND A MINIMUM OF 24 HOURS MUST PASS BEFORE THE LINE IS ABLE TO BE REPRESSURED.**

## 504.10.00 DISINFECTING AND FINAL FLUSHING

### 504.10.01 General

Disinfecting and final flushing of mains and service connections (larger than 50mm) shall be carried out after successful completion of the hydrostatic testing and prior to the tapping of 50mm and smaller services. The Contractor is to notify **DWD** 24 hours in advance of any flushing activity via email to [LIMSResults@calgary.ca](mailto:LIMSResults@calgary.ca). **Contractor is also responsible for monitoring and reporting all water discharge volumes for disinfecting and final flushing as per 504.09.01.**

This procedure shall be carried out in the presence and to the satisfaction of the Engineer. Services 50mm and smaller shall not be tapped prior to satisfactory results being issued by a **Water Services** Laboratory. The use of hydrants and temporary service connections shall be carried out as detailed in [504.09.01](#).

It is the Contractor's responsibility to ensure that water from the mains is not used for drinking and that the mains are not placed into service until satisfactory water quality test results have been received.

### 504.10.02 Disinfecting and Final Flushing of Mains and Services

After pressure testing as specified in 504.09.00, all distribution mains and services larger than 50mm shall be disinfected in sections as specified by the Engineer. A solution of calcium hypochlorite (HTH) shall be injected while sufficient water is being discharged through the main to bring the chlorine content to a concentration of 25 mg/L.

The following table may be used to compute the calcium hypochlorite requirements:

Pipe Size (mm)	100	150	200	250	300	400
65% HTH (grams per 100m of Pipe)	35	75	135	205	300	515

Calcium Hypochlorite shall conform to the AWWA B300. Liquid chlorine shall conform to the AWWA B301. The chlorine solution shall be injected near the tie to the existing system and the discharge point(s) shall be near the extremities of the system.

Once the chlorine has reached the extremities of the system, the intake and discharge valves shall be closed, and the system shall be left to stand 24 hours unless otherwise directed by the Engineer.

At the beginning of this contact period all valves, including hydrant valves, and hydrants shall be operated to ensure that all parts have been in contact with the chlorine solution.

The system shall then be flushed to expel all water with high chlorine content into sanitary sewer mains and the following precautions shall be taken to control the flow in the sanitary sewer mains.

Flow restrictors are required on any hydrant and/or other device used for flushing of the disinfecting chlorine solution (introduced into a watermain by the Contractor) into a sanitary sewer main. The purpose of the flow restrictor is to ensure the capacity of the sanitary sewer system is not exceeded.

The flow restrictor (i.e., orifice plate or other device) shall ensure the following maximum discharge rates into the sanitary sewer mains are not exceeded:

Diameter of Sewer Main	Max Discharge Rate
200mm	900 L/min (200 lgpm)
250mm	1,100 L/min (240 lgpm)
300mm	1,600 L/min (360 lgpm)

At least one (1) manhole downstream of the point of entry into the sewer main shall be checked periodically to ensure the flow in the sewer main is not exceeding one half (1/2) of the pipe capacity.

After the high chlorine content has been flushed into sanitary sewer main the final flushing shall continue until the turbidity level of 1.0 NTU or less and minimum positive residual chlorine of 0.4mg/L is achieved unless otherwise directed by the Engineer. The inspector will use field instruments to confirm these levels. Any residual chlorine levels below 0.3mg/L after flushing are to be reported to the Engineer for DWD's involvement.

All flushing water directed to the storm system shall be de-chlorinated to the satisfaction of the Director, Water Services.

Immediately after flushing the Contractor shall arrange for The City Inspector to obtain water samples to be tested at a **Water Services** laboratory for turbidity, chlorine residual, and microbiological parameters at no expense to the Contractor.

The Contractor is required to provide a sampling point at the main, hydrant, service, or device to the satisfaction of the Engineer. Samples from temporary flushing hoses are not acceptable.

After completion of the flushing and disinfecting operation, the removal of the temporary flushing facility and closing of the main as specified in [504.09.02](#) shall be performed in the presence of the Engineer.

Care shall be taken to ensure no water from the excavation or other foreign matter will enter the main. The Contractor shall not put mains into service without the approval of the Engineer.

## 504.11.00 INSTALLATION OF WATER SERVICES

### 504.11.01 General

When hot tapping water mains for installation of new servicing (25mm to 400mm), circumstances may require that the water main be controlled to mitigate the risks arising from an unexpected sudden failure. The degree of this risk increases with the relative size of proposed tap to host pipe material, with size-on-size taps on non-metallic mains presenting the greatest risk of unexpected failure.

It is the responsibility of the Contractor to determine whether to request control of a public water main where Control is indicated as "optional" based on their own professional risk assessment. Upon determining to exercise the "Control Optional" decision, the Contractor is accepting all liability that may arise in the event of a Contractor tapping failure resulting in property damage or loss of service to Customers. Where an unplanned loss of service occurs, **DWD** may require provision of temporary servicing at the Contractors expense. Consult table for guidance:



Main Diameter	Pipe Material			
	Metallic (DI/CI/YDI/Steel)	Concrete C300, C301, C303	HDPE	PVC & AC
<b>100-350 (mm)</b>	Control optional at Contractor's risk	N/A	Control optional at Contractor's risk	Control optional at Contractor's risk on 50mm tap and smaller Mandatory control where the tap is size on size, or only one pipe size smaller than the host pipe.
<b>400mm and greater</b>	Control optional at Contractor's risk unless DWD indicates the main to be Critical	Control Mandatory, work requires DWD Review	Control optional at Contractor's risk	Control is Mandatory, work requires DWD Review

All arrangements for the control of watermains must be made by contacting DWD Field Services Operations Liaison at 403-268-4355 to request an appointment a minimum of seven (7) days in advance to any proposed work. Scheduling of work is subject to distribution system operational requirements and due to this, may not be available at the specific requested time. Hot tapping work shall be in accordance with **504.01.19**. When the work is complete and ready for the required flush and sample, email [WaterServicesCC@calgary.ca](mailto:WaterServicesCC@calgary.ca) to request this service.

#### Requirement for Post Hot Tapping Flush and Water Quality Sample

All Public and Subdivision Development mains shall be flushed and sampled for Water Quality to the satisfaction of the Engineer following hot tapping operations. In the case of multiple taps being performed within a section of controlled main in a Subdivision phase, the flushing shall be directed to either the originally approved temporary flushing point or a perimeter hydrant approved by the Engineer. The purpose of this procedure is to verify that:

- All hot tapping coupons have been recovered from the main
- Water Quality has been maintained during hot tapping operations

### Subdivision Development Hot Tapping

Where hot tapping is performed under a Development Agreement prior to CCC/FAC being issued, controlling of the Developers water main for servicing purposes may proceed as per the Contractors Safety Plan at the discretion and under the control of the Consultant who must ensure that:

- Positive pressure is maintained in the main during all hot taps by means of a Water Services approved designated Perimeter Valve as per Water/ BILD Industry Bulletin (June 2018).
- Water Services via 311 or a Development, Business, and Building Inspector is notified of any potential customer impacts prior to hot tapping commencing.
- All requirements pertaining to flushing activities and sampling/testing contained within these Specifications are adhered to.

Water services up to and including 50mm in size shall be installed in a common trench in conjunction with the sanitary and the storm sewer lines as detailed on Std. Sheet #23 unless otherwise approved by the Engineer. Water services larger than 50mm shall be installed in a separate trench.

Whenever service lines must be installed at different elevations in a common trench, the higher service shall be laid on a shelf of undisturbed ground, as detailed on Std. Sheet #24.

If shelving the higher service line is not possible then the Contractor shall re- establish the foundation of the higher utility with compacted back-fill to the satisfaction of the Engineer.

Pre-installed residential service connections constructed under a Development Agreement shall be located at the center line of each lot (unless otherwise specified on the approved building grade plan) and shall be a minimum of 25mm in size unless otherwise approved.

Service connections shall be installed to 5.0m inside the property line where the water service connections must cross a gas line and all other shallow utilities within a front yard easement. Services installed to existing buildings shall be along a line that will best suit the interior plumbing.

## **504.11.02 Installation of Water Services**

### **A. General**

New water services shall be sized to meet the current minimum water service size requirements of The Canadian Plumbing Code Division B. Water services shall not be installed prior to the completion of pressure testing and chlorinating of all mains and hydrants.

Service installations under Development Agreement may proceed at the discretion of the Engineer following Disinfecting and Final Flushing as per [504.10.00](#) and sampling for a Water Quality test has been completed. The Engineer reserves the right to disallow servicing until issuance of an acceptable Water Quality Report in circumstances where contamination of the laid pipe is suspected.

In the event of the return of a failed Water Quality Report, the Contractor must immediately isolate the failed section of main and repeat the previous Disinfecting and Final Flushing procedure with inclusion of all water services installed during the interim period between the Failed Sample and the Failed Water Quality report.

This procedure shall incorporate disinfecting, final flushing, and sampling from each service tailpiece and all the originally installed main flush points as well as any hydrants within the failed sample area. No further construction of mains or services under this Development Agreement shall be permitted to proceed until a successful Water Quality Report is confirmed.

Water service piping up to and including 50mm in size for installation in high risk of hydrocarbon contamination locations as designated by the Engineer, shall be copper only **and include an anode as per 505.02.00. Service installations may be required to be welded directly to the metallic main. The use of swaged/flared end connections may be required as an alternative to nitrile gaskets based on contamination levels. If swage/flared end connections are used, City owned infrastructure shall be separated from the private infrastructure by the use of a service line insulator.**

**Retrofit applications are to replace service material with the same type previously used. Changes from the previous material type require approval of the Engineer.**

Water services shall be installed in a continuous manner commencing with the connection to the main and terminating at the approved location inside the property. It is not acceptable to pre-install service lines with the intent to connect them to the main at a later date.

Where newly installed storm, sanitary, or water mains are undermined to permit installation of servicing, the Contractor shall prove the successful re-instatement of the removed bedding materials following the service installation by verifying consistency to the previous main elevations to the satisfaction of the Engineer.

Unless otherwise specified, main stops shall be tapped into the main under normal operating pressure with an approved tapping machine. After completion of each tapping connection, the area below and 75mm above the main, the main cock and gooseneck shall be back-filled with a suitable back-fill material listed in Sec. [504.03.03](#) and compacted to the density specified in **Std. Sheet #39A.**

Where new water mains are to be tapped, the surface of the main and the tapping equipment that will be introduced into the water column of the main shall be disinfected with a minimum 1% sodium hypochlorite solution immediately prior to the tapping operation.

Copper service lines shall be crimped and PEX **and PE-RT** pipe shall be plugged at termination points with a brass plug and crimp-ring to the satisfaction of the Engineer immediately after flushing. Cover over service lines shall be as per [504.04.13.](#)

## B. Tapping method

All tapping of services 50mm and smaller on metallic mains shall be with an approved isolating saddle. Consult table below for tapping methods:

	Ductile Iron						Cast Iron					
Pipe (mm)	100	150	200	250	300	400	100	150	200	250	300	400
Class	350						22	22	22	23	24	25
Tap Size (mm)	Tapping Method											
20	2	2	2	2	2	2	2	2	2	2	2	2
25	2	2	2	2	2	2	2	2	2	2	2	2
40	2	2	2	2	2	2	2	2	2	2	2	2
50	4	2	2	2	2	2	4	2	2	2	2	2
100+	N/A	3	3	3	3	3	N/A	3	3	3	3	3

	Asbestos Concrete						PVC					
Pipe (mm)	100	150	200	250	300	400	100	150	200	250	300	400
Class	150					150/200	DR 14	DR18				
Tap Size (mm)	Tapping Method											
20	2	2	2	2	2	2	1	1/2	1/2	1/2	1/2	1/2
25	2	2	2	2	2	2	1	1/2	1/2	1/2	1/2	1/2
40	2	2	2	2	2	2	2	5	5	2	2	2
50	4	4	2	2	2	2	2	5	5	2	2	2
100+	N/A	3	3	3	3	3	N/A	3	3	3	3	3

Where:

1 = Direct tapping.

2 = Tap through an approved saddle.

1/2 = Option of direct tap or saddle tap in new Development distribution system construction; saddle tap is required for Infill construction.

3 = Tap through an approved tapping tee.

4 = Tap through a stainless-steel Robar Boss Clamp.

5 = In new systems connect to a pre-tapped PVC coupling.

5 = In existing systems use an approved saddle

n/a= Not allowed except where approved by the Engineer.

The Engineer may specify that the last two to six water services in residential cul-de-sacs be connected to an approved brass multi-service fitting. The multi-service fitting shall be connected to an in-line tapped PVC coupling or an approved tapping saddle c/w 50mm main cock and service pipe **with tracing wire as per Std. Sheet #57**.

Distribution mains shall be tapped at position 5-15 degrees above the spring line and shall form a small gooseneck as detailed on Std. Sheet #23. The top of the gooseneck shall not rise above the top of the main.

### C. Tapping metallic pipe

Taps on metallic mains shall be made 300mm away from adjacent taps, fittings, pipe joints, valves, or repair sleeves. When connecting a service pipe to a metallic water main, the service shall be electrically isolated from the main as follows:

- All services up to and including 50mm shall be isolated with an approved isolating saddle. The area of the tapping connection including the main, main cock, saddle, and copper pipe within 600mm of the main shall be thoroughly primed and wrapped with material specified in [505.04.06](#).
- Metallic service pipe 150mm and larger shall be isolated with an approved isolating flange gasket kit, a short length (600mm) of approved PVC pipe or a straight-line isolating coupling as per [505.04.01](#).
- When tapping through a saddle into PE coated ductile iron pipe sufficient coating shall be removed so that the saddle seals against the pipe wall.
- Prior to backfilling the Contractor shall use a voltmeter, or approved device to ensure that electrical isolation exists between the main and service connection.

### D. Tapping PVC pipe

These procedures shall be observed when tapping into PVC pipe:

- Tapping shall not be permitted on curved or bent pipe as per the Manufacturer's tapping procedures.
- A heavy protective blanket shall be placed over the pipe in the tapping area and personnel shall wear suitable eye protection. Observe the Manufacturer's installation instructions and safety procedures.
- Where permitted by the Engineer, tapping of PVC pipe may be carried out by closing all adjacent line valves with the exception of a designated "control" valve throttled down to prevent rapid flooding of the excavation in case of pipe failure. In situations when the Engineer deems it necessary, the main shall be shut down by closing all main valves before tapping is commenced. In this case, the Contractor may be required to provide temporary servicing to affected customers or provide positive pressure during tapping at their own cost, at the discretion of the Engineer. Prior to backfilling, the pressure shall be restored and the connection(s) inspected for leaks.
- When "hot" tapping service branches 100mm and greater in size, taps shall be made a minimum of 1.5 meters from the nearest joint, fitting, or existing tap 100mm or larger. For additional tapping sleeve usage restrictions and requirements see [503.02.13](#).
- Taps less than 100mm in size on Development Agreement PVC pipe may be made by either direct tap or saddle tap method and shall be separated by a minimum of 600mm and shall not be placed within 600mm of a bell. Direct tapping bits shall be Footage Tool T601-6, T603-6, Reed DT75, DT100, or an approved equal. Saddle tapping bits shall be Footage, Reed, Mueller or Romac shell. Saddle tapping bits for use on PVC shall be shell cutter style only.
- Prior to tapping, Teflon tape (2-3 wraps) shall be applied over the male thread of the main stop.

When installing new services less than 100mm in size on existing City owned, previously buried PVC distribution pipe up to 400mm, the Contractor must saddle tap with an approved all stainless-steel saddle as per [503.01.00\(12\)](#) install as per the Manufacturers installation instructions, and use an approved shell cutter bit. Where "infill"/**brownfield** saddle tapping is required, the minimum separation between taps performed with a shell

cutter may be reduced where necessary to 400mm, provided that the taps are not made in the same longitudinal alignment.

*Example:* two saddle taps on the same side of the pipe may be separated by 400mm provided they are 30 degrees offset, with one at the 9:00 o'clock position and the other at the usual 10:00 position.

#### **E. Installation of service valves**

The service valve shall be supported and centered on a 40 x 140 x 200mm plastic block, as supplied by Earth First Solutions, Westview or approved equal. When services are pre-installed in subdivision constructed under a Development Agreement, it is recommended that the top box is set below the final grade at sufficient depth to avoid damage during the maintenance period.

The Contractor shall raise the top box to final grade prior to the issuance of the final acceptance certificate for surface improvements or at such time as requested by The City Engineer. Service Valve (SV) top boxes in gravel lanes shall be set at final grade when within 0.5m of the PL. Where the SV location exceeds 0.5m from PL, the top box shall be set a minimum of 75mm and a maximum of 150mm below final grade of the gravel lane.

The raising of the top box may be performed either by sliding the top box over the casing or by extending the top box with a short, galvanized pipe section and a coupling of the same diameter as the top box.

When sliding the top box over the casing, the set screw at the bottom of the top box shall be loosened to avoid raising the casing pipe. Where required, the installation of a single casing repair coupling as shown on Std. Sheet #26, shall be permitted. The service valve operating assembly shall be placed vertically over the center of the service valve.

The location of the service valve shall be marked with a 4x4 wooden marker a minimum of 1.0m in length. The wooden marker shall be set firmly into the ground to a depth of 300mm adjacent to the top box and clearly marked with the letters "W.V." The depth of the service valve shall be as specified in [504.04.13](#).

#### **F. Installation of copper service pipe**

A sacrificial anode shall be installed with each copper service as detailed in [505.02.00](#).

#### **G. Installation of PEX and PE-RT service pipe**

When connecting PEX *and* PE-RT pipe to main stops and service valves, stainless steel inserts shall be used. Inserts shall be Cambridge, Ford, Mueller or an approved equal.

Tracing wire shall be installed on all services in cul-de-sacs and whenever a service cannot be laid at 90 degrees out from the main to the service valve, or as required by the Engineer. Tracing wire installations shall be as detailed in Std. Sheet #57.

## **504.12.00 WELDING SPECIFICATIONS**

### Welders Qualifications

Welders of new pressure pipe shall be qualified under Sec. CSA/CAN Z662 and shall possess a current Alberta Class "B" Pressure Welding Certificate.

For other and repair work, an Alberta First Class Welding Certificate and relevant experience may be submitted for consideration prior to any work being undertaken. Acceptance of such shall be at the sole discretion of the Engineer.

### Welding Procedures

All welding shall be carried out in accordance with Sec. 6 of the CSA /CAN Z662. Bell holes for field welds shall have a minimum clearance of 600mm around the pipe. This clearance shall extend at least 1.0m along the pipe.

Prior to welding, all joints shall be thoroughly cleaned. Rust, paint, oil, grease, coal tar enamel or any other deleterious material which will adversely affect weld quality shall be removed to the satisfaction of the Engineer.

When the ambient temperature is below 0°C, joints shall be preheated immediately prior to welding to ensure good penetration. When the ambient temperature rises above 10°C, the Contractor shall weld every third or fourth pipe section early in the morning (7:00 AM to 7:30 AM).

The purpose of this procedure is to eliminate undesirable residual longitudinal stresses. The Contractor shall use adequate weather shields to protect the welding operation from rain, snow, and wind. The Engineer has the right to stop all welding if in their opinion adverse weather conditions will affect the quality of the weld.

Where more than one pass is required, each pass, except the first and the final, shall be peened to relieve shrinkage stresses. All dirt, slag and flux shall be removed before the succeeding bead is applied. Each weld shall be to the satisfaction of the Engineer.

### Standard of Acceptability

The Engineer shall have the right to inspect all welds by visual, radiological, or other non-destructive test method. Inspection may be made during welding or after the weld has been completed.

Under visual examination welds shall be free of cracks, inadequate penetration, unprepared burn-through and other defects, and shall present a neat professional appearance.

Radiological examination may be used at the discretion of the Engineer to determine the penetration, slag inclusion, cracks, and other defects. The Engineer shall be the sole judge as to the acceptability of each weld. If a dispute should result as to the acceptability of a weld, a specimen may be taken of the weld at the location determined by the Engineer and subjected to tests in accordance with Sec. 6 of CSA/CAN Z662.

### An acceptable weld shall show that:

- There are not more than six gas pockets per 25mm<sup>2</sup> of surface area of the specimen with the greatest dimension not exceeding 1.6mm

#### **AND**

- No slag inclusion is more than 0.8mm in depth or 3.2mm or one half the nominal wall thickness in length, whichever is shorter, and there shall be at least 12mm of sound metal between adjacent inclusions.

If the specimen test shows that the weld is unacceptable as outlined above the Contractor shall bear the full cost of all testing and repairing the pipe where the specimen is removed to the satisfaction of the Engineer.

The Engineer shall have the right to reject any weld if in their opinion the weld defects are detrimental to the strength of the weld. The cost of all radiological inspection shall be borne by The City except when said inspection was at the request of the Contractor.

## 504.13.00 PERMISSION TO USE WATER FOR CONSTRUCTION

Water for "construction purposes" includes water required for dust control, grading and compaction purposes required in utility and road construction. It includes water used for the construction of new landscapes prior to the Final Acceptance Certificate (FAC) and excludes water used for irrigation systems.

Water for construction and other purposes not related to fire-protection shall be obtained from Bulk Water Stations located throughout The City.

Where it is not feasible to obtain water from the Bulk Water Stations, a customer may enter into an agreement with The City to access a fire hydrant for a temporary water connection. More information can be accessed at [calgary.ca](http://calgary.ca) and searching "Hydrant Connection Unit (HCU)" or by phoning 311 and requesting a HCU Inspection. Inquiries regarding HCU's or Bulk Water Stations should be directed to 311.

Authorized hydrant users must connect with an appropriate **City of Calgary supplied** HCU when withdrawing water from a hydrant.

This may be either a Backflow and Meter Assembly (BMA) unit or a Meter Assembly (MA) unit with an approved air gap as detailed on Std. Sheet #55. These units are available on a rental basis from Water Services as detailed in the "Notice to Hydrant Users". The use and operation of any HCU shall be governed by **Article 20.14** of The City of Calgary Standard General Conditions.

Except for the below noted exceptions, all water taken from a hydrant shall pass through a HCU (Hydrant Connection Unit):

1. A hydrant connection used for firefighting.
2. A hydrant connection used for flushing and chlorinating water main and water services. ***These connections shall all have an appropriately sized Reduced Pressure (RP) backflow preventor connected for use and water flows are required to be measured and reported as per 504.09.01.***
3. A hydrant connection used for filling City of Calgary Water Services owned, or City of Calgary Water Services authorized and marked vehicles. (These vehicles require an approved built-in air gap).

### Development and Commercial Use

The Commercial customer or their authorized representative shall enter into a rental agreement with The City and pay the applicable deposits as detailed in the "Notice to Hydrant Users".

Commercial customers using construction water under a Development Agreement with The City must use a HCU when taking water from the designated hydrant(s).

Prior to the issuance of the FAC for water main, hydrants, and service connections, the Developer or their authorized representative, will pay for all associated costs including rental, damage, inspection, and consumption fees.

The Developer is responsible to ensure the use of fire hydrants by all personnel engaged in the construction and maintenance of the subdivision is consistent with these requirements.

### Use Restrictions

Hydrants shall not be used to fill vessels that contain chemical(s) or to which chemical(s) will be added. These vessels must be filled at Bulk Water Stations unless specifically approved and permitted by the Director, **Water Services**.



Inquiries in connection with Bulk Water Stations and Temporary Hydrant Connections should be directed to the City of Calgary by phone at 311.

No temporary connection shall be made to any hydrant on a closed looped system, (i.e., no reservoir on the system) without the approval of the Engineer. The intermittent use of hydrants in a closed loop system may cause excessive pump cycling resulting in motor failure, increased energy costs and potential loss of water service for domestic use and/or fire protection use. The maximum flow rate that may be drawn from the hydrant for flushing shall be determined and approved by the Engineer.

## **504.14.00 CONCRETE WORK**

### **504.14.01 Material for Concrete**

Portland Cement Type 50 (sulfate resistant) shall be used and shall satisfy the current requirements of CSA **A3001**. Cement alkali content shall not exceed 0.6%. "High-early" strength cement shall not be used. Aggregates shall conform to the latest requirements of ASTM C-33 for concrete aggregate. For maximum aggregate size, the Contractor shall refer to the Drawings for Concrete cover over reinforcing steel. The maximum sizes of aggregate for covers shall be as follows:

40mm clear cover - 25mm aggregate
50mm clear cover - 40mm aggregate
75mm clear cover - 50mm aggregate

In addition to the above requirements, the maximum size of the aggregate shall be no larger than one-fifth (1/5) of the narrowest dimension between sides of the form members for which the concrete is to be used nor any larger than three-quarters (3/4) of the minimum clear spacing between individual reinforcing bars. Water used in concrete shall be potable, clean and free from all materials injurious to concrete. For details of reinforcement see [504.14.03](#).

"Pozzolith 3-R", WRDA, or Zelcon shall be used as a diffusing agent for all concrete. Such admixtures shall conform to the requirements of ASTM C494.

An approved air-entraining agent shall be added to all concrete in strict accordance with the manufacturer's Specifications so that the total entrained air content shall be between 4% and 6% of the total concrete by volume. Such admixture shall conform to the requirements of ASTM C260.

### **504.14.02 Design Mixing and Control of Concrete**

Design shall be in accordance with CSA A23 to produce the strengths specified. Slump shall not exceed 75mm for all concrete unless otherwise specified.

Maximum water cement ratio shall not be greater than 0.49. The Contractor shall provide design mix data verifying that this maximum ratio will not be exceeded during batching. Ready-mixed concrete shall be used for all concrete unless otherwise approved by the Engineer.

Concrete shall be a controlled mix designed to produce concrete having the specified compressive strengths and/or additional properties as specified. Concrete shall be batched at a batching plant where ingredients shall be weighed. Measurements of fine and coarse aggregates shall be made separately by weight. Weighing equipment shall be accurate to within 1% of the net load. Water shall be measured by a device accurate to within 1% of the total amount required for each batch. Unless otherwise specified,

materials shall be proportioned to produce structural concrete with the minimum compressive strength at 28 days of **35 MPa (5000 psi)**. Plain concrete shall have a minimum compressive strength at 28 days of **20 MPa (2900 psi)**. Concrete shall be batched at batching plant where ingredients shall be weighed and shall be transported to the site by approved transit-mix trucks. Ready-mixed concrete shall be mixed and delivered in accordance with the requirements set forth in the current "Standard Specifications for Ready-Mixed Concrete" (ASTM C94).

Total elapsed time from dispatch of transit-mix truck to placement of concrete shall not exceed two (2) hours. Where this time is exceeded, the Engineer reserves the right to require slump test prior to placement and/or core tests by an approved Geotechnical consultant to confirm final compressive strength. Where the Contractor elects to proceed with placing over-aged concrete, the Engineer may, at their sole discretion require its removal and replacement should the requested core test results be unsatisfactory.

Mobile batching on site by volume methods may be approved for specific applications and temperature conditions at the sole discretion of the Engineer.

In case of doubt as to the quality of concrete provided by the proposed supplier, or methods of manufacture or transportation, the Engineer may, at their option, order the Contractor to arrange for an acceptable source of supply. The supplier must be approved by the Engineer.

#### **504.14.03 Reinforcing Steel**

All reinforcing steel, unless otherwise specified, shall conform to the requirements of CSA G30.12 and G30.16 for new billet steel, grade 400.

Welded wire fabric for concrete reinforcement shall conform to the current "Specification of Welded Steel Wire Fabric for Concrete Reinforcement" CSA G30.5. All fabric shall be supplied in sheet form.

Bent Bar Reinforcement shall be cold bent without the use of heat, to the shapes shown on the Drawings. Bars having cracks or splits on the bends shall be rejected. All bars shall be bent to dimensions shown on the Drawings and/or in accordance with ACI Detailing Manual, ACI MNL-66.

Bar reinforcement shall be shipped in standard bundles easily identifiable and marked in accordance with the bar lists.

Reinforcing steel shall be stored on racks or skids above grade so that it is protected from dirt or injury and will keep its fabricated form.

Reinforcing steel at the time concrete is placed shall be free from loose or flaky rust, scale, mortar, paint, oil, mud, or other foreign substance, which will destroy or reduce bond.

Prior to placing of concrete, the reinforcement shall be inspected by the Engineer. If further cleaning is required, it shall be by a method satisfactory to the Engineer.

If there is any doubt as to the nature and quality of the reinforcing steel, the Contractor shall supply the Engineer with results of tests made on the steel, and, at the Engineer's discretion, a certified mill copy of mill tests showing physical and chemical analysis at the Contractor's expense.

Reinforcing shall be placed as shown on the Drawings and shall be firmly and securely held in position by wiring at all intersections with annealed iron tie wire of not less than 18 gauge.

Reinforcing shall be held in position using metal chairs, spacers, metal hangers, supporting wires and other approved devices of sufficient strength to resist crushing or collapse under full load.

The use of pebbles, pieces of broken brick or stone, metal pipe and wooden blocks will not be permitted. Placing bars on or in layers of fresh concrete as the work progresses will not be permitted.

For slabs on ground, and similar construction utilizing welded wire fabric (WWF), concrete or cement blocks may be used in place of metal chairs but must conform to the spacing requirements of ACI MNL-66. For structural slabs, beams, etc., on ground, reinforcement must be adequately supported (ACI MNL-66) on "Superior Slap Bolster with Runners - SBR" or approved equal.

Bars shall be carefully spaced as shown on the Drawings. In no case shall the clear distance between bars be less than 1.5x the maximum size of the coarse aggregate. Beam stirrups and column ties shall be accurately located to the dimensions on the Drawings.

The metal reinforcement shall be protected by the thickness of concrete indicated on the Drawings. Where not indicated, the minimum thickness of the concrete over the reinforcement shall be as follows:

Unformed concrete against ground	75mm
Formed concrete exposed to the weather or in contact with the ground when using larger than 200mm bar	50mm
Formed concrete exposed to the weather or in contact with the ground when using 200mm bars and smaller	40mm
Concrete protection for beam stirrups	40mm
Concrete protection for column ties	40mm

All reinforcement shall be placed in the full lengths called for on the Drawings. No splicing of bars, except whereas shown on the Drawings, will be permitted without the approval of the Engineer.

Where splicing has been approved, adjacent bars shall not be spliced at the same point. Splices shall provide sufficient lap to transfer the stress between bars by bond and shear. Unless otherwise indicated on the Drawings, tension splices shall be avoided, and if approved by the Engineer, shall be not less than 36 bar diameters.

All other splices shall be lapped not less than 24 bar diameters, with a minimum 300mm in length. All splices shall be securely tied together with annealed iron tie wire of not less than 18 gauge.

Sheets of mesh or bar mat reinforcing shall overlap each other sufficiently to maintain a uniform strength and shall be securely fastened at the ends and edges.

The edge lap shall not be less than one mesh in width plus 50mm. Where welding of reinforcing bar is necessary, the requirements assuring weldability conforming to AWS D12.1 "Recommended Practices for Welding Reinforcing Steel, Metal Inserts and Connections in R/C Construction" must be followed, using low hydrogen electrodes only.

Column and wall dowels shall be the same size and number or spacing as the column or wall reinforcing unless indicated otherwise. Lap lengths shall be as required in "splices"

unless indicated otherwise on the Drawings. It is imperative that all dowels be rigidly supported until the concrete has adequately cured. This requirement will be rigidly enforced.

All electrical conduits and other piping to be embedded in concrete slabs shall be covered with a 610mm wide strip of 4 x 4 x 8/8 W.W.F. before concrete placement.

Horizontal corner bars shall be placed in walls so that the horizontal wall reinforcing will be continuous around the corner. A minimum of five 200mm bars shall be placed at all corners of slabs cast with walls or beams, unless otherwise indicated.

Unless otherwise shown on the Drawings, two corner bars (one on each face) shall be placed across each corner of every opening but shall not be less than 1.2 meter in length.

They shall be of the same size as the main reinforcing if in a slab and 200mm bars if the opening is in a wall. These bars shall be placed making an angle of 45 degrees with the side.

The Contractor shall make adequate provision in the forms to support plates, anchor bolts, "Parti-Lok Strainers", sleeves and other inserts to be imbedded in the concrete at dimensions and elevations shown on the Drawings.

Unless otherwise indicated, inserts shall be of the "Universal Type, Malleable Threaded Insert 200mm, or approved alternate, with an allowable working load of 680kg per insert.

#### **504.14.04 Concrete Formwork**

All formwork for concrete shall be designed to sustain safely the construction load or any superimposed load that it may be subjected to. Forms shall conform to the shape, lines and dimensions of the member called for on the Drawings and shall be substantially rigid to eliminate deflection and sufficiently tight to prevent leakage of mortar. They shall be properly braced or tied together to maintain their position and shape.

Where concrete forms are required to resist unusual loads or pressures or have unusual conditions, these forms, shoring and bracing shall be designed by a suitably qualified professional engineer, employed or retained by the Contractor. Chamfered edges shall be provided for all exposed edges of columns, walls and beams and are to be kept as small as practical.

Unlined forms for unexposed concrete surfaces or surfaces that will receive a plaster finish shall be a good grade of form lumber free from defects that would impair its strength. Square edged lumber may be used if the edges are driven tight together so that there will be no leakage of mortar. All forms shall be built in place and the boards shall be truly horizontal. Unlined forms shall be thoroughly soaked with water before placing concrete against them.

Plywood (Canfor 25 + Formply, or Sylvacote Plygard), or steel forms shall be used for exposed concrete. The inside of the form lining which will be in contact with the concrete shall be taped with pressure sensitive tape prior to being coated with non-staining mineral oil or an approved form coating compound. The oil or form coating shall be applied before the reinforcement is placed in the forms.

Where a paint finish is called for "Noxcrete" form coating shall be used in lieu of the oil coating. (All walls in contact with water shall be regarded as exposed concrete). Lumber or plywood once used in forms shall have nails withdrawn and surfaces to be in contact with concrete thoroughly cleaned before being used again but shall not be used for other permanent construction without the written consent of the Engineer.

Supports for forms shall be constructed so that they will not deflect under the weight of the wet concrete and other loads incident to construction. Shores supporting forms for

slabs, beams, etc., shall be set on wedges or other approved supports in order that they may be removed without producing undue strain or shock in the superstructure. Temporary openings shall be provided at the base of columns, wall forms and other places where necessary to facilitate cleaning and inspection.

These openings shall be placed so that water and remaining debris shall have a clear run to the outside of the form. All forms must be cleaned of all foreign matter prior to concrete placement.

Form ties shall have a minimum working strength when fully assembled of at least 1360kg (or greater if required), and shall be the plastic cone type, 25mm diameter and 25mm long. All ties used for walls below grade, or which will be in contact with water shall be the "Waterseal" type. After removal of the cone, the holes shall be filled with grout and the surface left smooth.

Form-work openings requested by the Contractor, and approved by the Engineer, to facilitate removal of forms from within structures, shall be regarded as the responsibility of the Contractor, at no extra cost to The City.

Forms shall be removed in such a manner as to ensure the complete safety of the structure. No form shall be removed until the concrete has gained sufficient strength to safely carry its own weight together with any superimposed load that may come upon it.

In the determination of the time of removal of false-work, forms, shores, etc. and the discontinuance of heating, consideration shall be given to the location and character of the structure, the weather and other conditions influencing the setting of the concrete, and the materials used in the mix.

Where the structure, as a whole, is adequately supported on shores and the concrete has gained sufficient strength (at least 80% design strength) the removable floor forms, beam sides, column and similar vertical forms may be removed after seven (7) days. In this case, the shoring at the centerline of spans must be left in place for 28 days. If a concrete floor is supporting shoring for the floor above, forms for the bottom floor shall be left in place not less than 28 days.

#### **504.14.05 Placing of Concrete**

Concrete shall be conveyed from the transit-mixer to the place of final deposit by methods that will prevent the separation or loss of the materials.

Equipment for chuting, pumping, and conveying concrete shall be of such size and design as to ensure a practically continuous flow of concrete at the delivery end without separation of materials (ACI PRC-304).

All equipment shall be cleaned of foreign materials before placing concrete and shall be cleaned at frequent intervals during concreting. Concrete shall be deposited as nearly as practicable in its final position to avoid segregation. The work shall be carried out at such a rate that the concrete is at all times plastic and flows readily into the space between the bars.

Delivery carts or buggies shall be kept on temporary runways built over the floor system. Runway supports shall not bear on reinforcing steel or fresh concrete. Under no circumstances shall concrete that has partially hardened or has been contaminated by foreign materials be used in the work. Re-tempering of concrete will not be allowed. When concrete pouring is started, it shall be carried out as a continuous operation until the placing of the section is complete.

Concrete shall be thoroughly compacted by puddling with suitable tools during placing operations. Concrete shall be thoroughly worked around reinforcement, embedded fixtures, and into the corners of the forms.

All concrete shall be compacted by vibration. Internal vibrators shall be capable of transmitting vibration to the concrete at frequencies of not less than 7,000 impulses per minute when fully immersed in the concrete and shall be applied at the point of deposit in an area of freshly placed concrete. The vibration shall be of sufficient duration and intensity to thoroughly compact segregation or to the extent that localized areas of grout are formed. Application of vibrators shall be at points uniformly spaced and no further apart than twice the radius over which the vibration is visibly effective. To ensure even, dense surfaces, vibration shall be supplemented by hand spading in the corners of the forms.

Flat slabs shall be compacted with either a vibrating screen or an internal vibrator. Vibrator points for an internal vibrator shall be on 510mm centers in a staggered line. Concrete in walls and columns shall be compacted by internal vibration and external vibrators shall only be used when the sections are too small for the internal vibrator, unless otherwise specified. External vibration shall be applied only long enough to embed the coarse aggregate and bring enough mortar to the surface for satisfactory finishing.

Concrete in walls and columns shall be placed so that the unrestricted drop of concrete shall not exceed 1.8 meters. In excess of 1.8m (6 feet) use must be made of chutes or trunks in such a manner as to prevent segregation of the materials. Concrete in walls shall not be raised at a rate of more than 1.0 meter per hour with individual horizontal layers not exceeding 300mm in depth, unless approved otherwise.

Pouring concrete during rain will not be allowed. Freshly poured concrete surfaces shall be protected from rain until the initial set occurs. Concrete shall not be poured in water or on wet surfaces, unless otherwise approved by the Engineer.

Construction joints shall be placed as indicated on the Drawings.

The Contractor shall apply to the Engineer for approval of any construction joints that are not indicated on the Drawings as it is imperative that joints are made and located as to least impair the strength and water tightness of the structures.

Where a joint is to be made, the surface of the concrete shall be thoroughly cleaned and all laitance removed. All hardened surfaces shall be thoroughly wetted and, in addition, vertical joints shall be thoroughly wetted and sloshed with a coat of neat cement grout immediately prior to the placing of new concrete. A delay at least until the concrete is no longer plastic must occur in columns or walls before concreting beams, girders, or slabs thereon.

Joints in contact with ground water must be provided with a formed key, water stop and dowels. Water stops shall be continuous (fused joints acceptable). Joints not in contact with ground water may have the water stop removed and shall be keyed with "Burkes Kold-Key" or approved alternate. Expansion and fixed joints shall be constructed in accordance with the details shown on the Drawings.

#### **504.14.06 Testing**

The Contractor shall provide concrete test cylinders, as the Engineer requires. The cylinders shall be stored in accordance with ASTM C31 and tested in accordance with ASTM C39. Not less than four cylinders shall be made for each test in winter, and not less than three in ordinary weather. At least one concrete test shall be performed per 38 cubic meters of concrete poured. One cylinder shall be left in the structure to check the curing of the concrete and the other three cylinders shall be laboratory tested to check the strength of the concrete as placed. The strength of all cylinders shall be equal to or greater than the strength specified, and where there is a question of the quality of the concrete the Engineer may order the Contractor to secure at their expense, specimens of the hardened concrete represented by the cylinders. The number of these specimens shall equal the number of laboratory test cylinders taken during the pour and shall be secured and tested in accordance with ASTM C42. If these tests further substantiate that the concrete is below the strength specified herein, the Engineer may order such concrete removed and rebuilt at the expense of the Contractor. Payment for taking test cylinders, storage and laboratory tests shall be included in the unit cost for the structure.

#### **504.14.07 Curing**

The exposed surface of the concrete shall be protected from the sun and from the air by an approved membrane curing material. Curing shall be accomplished by coating the entire exposed surface of the concrete with a liquid compound immediately after the concrete has received its finished treatment.

Thrust Blocks cure times are at the discretion of the Engineer based on thrust block sizing, site conditions, ambient temperature, project requirements, etc. A base cure time of 24 hours can be assumed and modified from there. For curing methods of poured structural concrete, see 403.11.05 in the Standard Specifications Sewer Construction.

#### **504.14.08 Cold Weather Concrete**

No concrete shall be placed when the temperature is below +5 C except with the authority of the Engineer. Where this authority is granted by the Engineer, concrete in the forms shall have a temperature of not less than +21 C or more than +27 C when placed. Forms shall be adequately protected to maintain placed concrete in a moist condition at a temperature not more than +21 C for 3 days, or +10 C for 5 days, with a maximum temperature not to exceed +38 C. Before concrete is placed in any form or around any reinforcement or any surface, all ice, snow, and frost shall be completely removed and the temperature of all surfaces to be in contact shall be raised above the freezing point. No concrete shall be placed on a frozen sub-grade or on one that contains frozen materials.

### **504.15.00 RESTORATION**

#### **504.15.01 Restoration of Pavement, Sidewalks, Curbs & Gutters**

All restoration of pavement sidewalks curb and gutters shall be carried out in conformity to the Standard Specifications Roads Construction, City of Calgary.

#### **504.15.02 Restoration of Grassed Areas**

All restoration of land owned and/or maintained by the Parks Department shall be restored and inspected in accordance with the Development Guidelines and Standard Specifications for Landscape Construction, Parks Department, City of Calgary.

## 504.16.00 UTILITY AND TREE CLEARANCES

### 504.16.01 Deep Utility Clearances:

Clearance between the underground deep utilities shall be as follows:

#### Horizontal:

- Hydrant leads and water/sewer services shall be separated from catch basins and manholes by a minimum of 2.0 meters.
- Water, sanitary and storm mains shall maintain a minimum separation of 2.5 meters unless otherwise approved.
- Where approved by the Engineer, dual parallel watermains may be installed with a separation of 2.0 meters.

#### Vertical:

There shall be a minimum vertical separation of 300mm between water, sanitary and storm mains at crossings.

Where the vertical separation of 300mm cannot be met, a supported pipe crossing is required see Std. Sheet #41: Pipe Support at Utility Crossing.

Frost penetration modelling may be a requirement of approval. ***Reduced separation between water and storm/sanitary systems, such as catch basins, manholes, and mains, may be permitted upon approval of a frost protection design as per 504.04.15.***

### 504.16.02 Clearance to Electrical Facilities

The minimum separations between **Water Services** facilities and Enmax facilities shall be as follows unless otherwise approved by the Engineer:

Facilities	Minimum Separation
Hydrant and Service Pipe & Valves to the center line of TELUS and Cable pedestal	2.5 m
Hydrant and Service Pipe & Valves to the center line of Street Light Standards	2.5 m
Hydrant and Service Pipe & Valves to the edge of Transformer, Pull Box/Junction Terminals, etc.	2.5m

In Subdivision construction, which is carried out under a Development Agreement, the Developer's Consultant is responsible for coordinating the Enmax and Water Service facilities to ensure compliance with all regulatory and safety codes including the above separation requirements.

### 504.16.03 Clearance to Trees

The setback of trees from curb and sidewalk shall be as noted in the typical road cross sections contained in the Design Guidelines for Subdivision Servicing. Where trees are planted on Public property in proximity to a water service valve, a minimum 1.25m clearance between the trunk of a smaller variety Fruit and Flowering or Columnar tree is required. When a larger variety Shade or Coniferous tree is planted, the clearance between the service valve and the trunk shall be a minimum of 2.5m. These clearances are also recommended for private trees in proximity to a water service valve. Tree types/sizes are classified as per the Parks Urban Forester. These clearances are required to facilitate future access for operation, and repair or replacement of the water service valve as required.



Trees on residential (15.0m R/W) boulevards, with no sidewalks, can be planted 1.0m from driveways. The minimum separation between residential trees and utilities shall be as shown in the table below:

<b>Buried Utilities</b>	<b>Deciduous (Except Poplar)</b>			<b>Conifer</b>			<b>Poplar</b>	
	Services		Mains	Services		Mains	Services	Mains
<b>Depth</b>	median	blvd	parallel to trees	median	blvd	parallel to trees		parallel to trees
Sanitary (<4.5 m deep)	0m**	2.5m	3.0m	0m**	3.0m	4.0m	3.0m	4.0m *
Storm (<4.5 m deep)	0m**	2.5m	3.0m	0m**	3.0m	4.0m	3.0m	4.0m *
Water	0m**	2.5m	3.0m	0m**	3.0m	4.0m *	3.0m	4.0m *
Hydrants	N/A	2.5m	3.0m	N/A	3.0m	4.0m *	3.0m	4.0m *

\* A 3.0m separation may be permitted at the discretion of the utilities.

\*\* Pipe joints are not permitted on water or sewer services located under medians.

Definitions:

Deciduous - Trees shedding leaves annually.

Conifer - Cone bearing trees such as pine and spruce.

Poplar - Trees of the Willow family having rapid growth.

#### 504.16.04 Tree Removal

***Tree and shrub removal must be in accordance with the requirements of the Tree Protection Bylaw (23M2002). See Section 4.1.6 in the “Development Guidelines and Standard Specifications: Landscape Construction” for more information.***

## 505.00.00 CATHODIC PROTECTION

### 505.01.00 GENERAL

*Cathodic protection and mitigation methods are required for all metallic elements of new or existing water infrastructure, with the exception of fully passivated stainless-steel elements, including nuts and bolts, constructed solely from Grade 304 or higher material. All cathodic protection materials are to be reviewed and approved by Standards & Specifications, Utilities Delivery (UD-SS) as per 503.01.00.*

*Electrical isolation is required between metallic elements on new or existing infrastructure. This includes new stainless-steel fittings on existing metallic mains, electrical devices or fittings with automation on mains are used, unless otherwise approved. Isolation methods shall include the use of an approved isolating flange gasket kit as per 503.01.00 (11), an isolating straight-line coupling, a monolithic iso-stop, or a 600mm length of PVC pipe installed as per Std. Sheets #13 and/or Sheet #17. All isolation materials are to be installed as per the manufacturer's specifications and to the satisfaction of the Cathodic Protection Group (CPG). Materials are to be inspected prior to burial.*

*All pipe sections are to be electrically continuous along sections of like materials. Where coating and/or material transitions occur, electrical isolation is required unless otherwise approved by CPG. Electrical isolation is required at tie ins to existing metallic mains as per Std. Sheet #13 and/or #Sheet 17, and where noted on approved designs.*

*When installed more than 4.0m from the structure, wires, such as anode and test station leads, shall be buried a minimum of 1.3m below final grade and have "Caution: Buried Cathodic Protection Cable" warning tape installed 300 - 600mm above. Installation to structures may be done via mechanical means, thermite welding, or pin brazing, as noted herein.*

### 505.02.00 ANODES

*Anode leads shall be connected to the central core by a silver solder weld or approved equal, extend a minimum 4m long from the cap, and be as follows:*

Anode Type	Color	Cable Size and Grade
Zinc	White	#10 AWG RWU-90 7 Strand Copper
Magnesium	Blue	#10 AWG RWU-90 7 Strand Copper
Header Cable	White/Blue (Respectively)	#8 AWG RWU-90 7 Strand Copper**

**\*\*Substitution for a #10 cable for a #8 cable is at the discretion of CPG**

The connection shall be insulated by filling the recess and any voids in the lead wire core connection with an electrical potting compound. Packaged anodes shall be supplied in a water permeable cardboard tube containing a back-fill mixture of the following composition:

Ground Gypsum - $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$	75 %
Powdered Bentonite - $\text{Al}_4\text{Si}_8\text{O}_{20}(\text{OH})_4\text{NH}_2\text{O}$	20 %
Anhydrous Sodium Sulfate - $\text{Na}_2\text{SO}_4$	5 %

Back-fill shall have a grain size so that 80-100% will pass through a #20 (850  $\mu\text{m}$ ) screen and 50-60% will be retained by a #100 (150  $\mu\text{m}$ ) screen. The mixture shall be firmly packaged around the anode within the permeable cardboard tube by means of adequate vibration.

Cardboard tube size shall be sufficient to provide a minimum thickness of 8mm of back-fill material between all parts of the anode ingot and the anode packaging.

All anodes shall carry a label identifying the Manufacturer's name, type of anode, and the net weight of the anode. Cardboard tubes used to package anodes shall have sufficient strength to permit normal shipping and handling without failure.

Manufacturers of sacrificial anodes shall have their anode chemical composition, current efficiency, and back-fill material tested on a regular basis by an independent testing laboratory to ensure compliance to these Specifications.

The Manufacturer shall furnish, when requested by the Engineer, an "Affidavit of Compliance", and test results prepared by an independent testing laboratory verifying compliance to these Specifications. The back-fill material shall be analyzed using the X-ray diffraction technique for mineral identification or as otherwise approved.

***Anodes transported in plastic bags shall have the bag removed and the anode saturated in sufficient water for activation. Anodes packaged in cardboard are to be punctured and pre-soaked in sufficient quantities of water to saturate the anode. They are to be buried in native soil with a minimum of 300mm cover. Under no circumstance are anodes to be placed in or backfilled with granular bedding material. Zinc and Magnesium anodes may not be combined on electrically continuous lines unless otherwise directed by CPG.***

***Anode leads are to be attached via approved mechanical means or thermite weld connections. Refer to Std. Sheet #9 for thermite weld materials and procedure.***

***For splicing of leads to header cables of any degree, refer to Std. Sheet #9A for details and instructions. Maximum splices to a #10 header cable shall be two (2) anodes unless otherwise approved by the CPG.***

#### Magnesium Anodes

Magnesium anodes shall conform to ASTM B843 Grade M1C. Anodes shall have a minimum open circuit potential of -1.70 volts referenced to Cu/CuSO<sub>4</sub>. Minimum acceptable current efficiency is 48%. Testing of these properties shall be in accordance with ASTM G97.

These anodes shall be cast with a perforated galvanized steel core. The weight of the core shall not exceed 0.15kg per meter. One end of the anode shall be recessed so that the core is accessible for the lead wire connection.

Magnesium anodes shall conform to the following composition (limits are given as maximum weight percent unless shown as a range):

Aluminum	0.01%
Manganese	0.50 - 1.3%
Silicon	0.05%
Copper	0.02%
Nickel	0.001%
Iron	0.03%
Other Metallic Impurities	0.05%
Manganese	Remainder

### Zinc Anodes

Zinc anodes shall conform to ASTM B418 Type II. Anodes shall have a minimum open circuit potential of -1.10 volts referenced to Cu/CuSO<sub>4</sub>. Zinc anodes shall have the following composition:

Aluminum	0.005% maximum
Cadmium	0.003% maximum
Iron	0.0014% maximum
Lead	0.003% maximum
Copper	0.002% maximum
Zinc	Remainder

### Anode Sizing

**Anodes shall be sized per the following table, use the specified type of anode, and be attached to the structure as noted, unless directed or approved by CPG.**

<b>Structure</b>	<b>Anode Size/Type</b>	<b>Connection to Structure</b>
<b>Hydrants</b>	<b>5.4kg (12lb) Zinc*</b>	<b>Weld/Mechanical</b>
<b>Fittings</b>	<b>2.3kg (5lb) Zinc*</b>	<b>Weld/Mechanical</b>
<b>Copper Service Pipe</b>	<b>5.4kg (12lb) Zinc*</b>	<b>Mechanical, as per 503.01.00 (28)</b>
<b>Metallic Mains</b>	<b>14.5kg (32lb) Magnesium</b>	<b>At Test Station</b>
<b>Encasement Pipe</b>	<b>As per Std. Sheet #15/15A/16A</b>	<b>At Test Station</b>

**\* Type of anode to be determined by existing CP system.  
Single cathodic element installations to be Zinc.**

**Zinc anode caps shall be 100% zinc and correctly sized to the bolt connection. Caps are to be 6oz for bolts 1" and smaller in diameter and 14oz for bolts larger than 1" diameter.**

## **505.03.00 CATHODIC PROTECTION SYSTEMS**

### **505.03.01 General**

**All cathodic protection systems shall be designed by an Association for Materials Protection and Performance (AMPP/NACE) accredited Corrosion Technologist or an APEGA Corrosion Engineer unless otherwise approved by the CPG. Designs are to be submitted to [CathodicProtection@calgary.ca](mailto:CathodicProtection@calgary.ca) for review and approval. The CPG shall have final say as to the cathodic design and protection requirements for all projects.**

**As an example, in cases of site-specific conditions involving the presence of contaminated soils, extremely corrosive soils, or stray electric currents due to the proximity of foreign metallic pipeline and/or overhead powerlines, the designer shall consult the CPG during the design phase for input.**

Unless otherwise approved, electrical isolation in a metallic distribution system shall be achieved by one of the following:

- A short length (600mm) of PVC pipe placed in line, coupled with bell & spigot joints or straight-line couplings.
- An approved isolating flange kit placed between two flanges.
- A straight-line isolating coupling placed between plain pipe-ends complete with a PVC or PE ring installed between pipe ends.

In a metallic distribution system electrical continuity shall be provided across fittings, valves, and hydrants as detailed on Std. Sheet #11. Electrical continuity across each joint shall be checked with a voltmeter, test probe or similar device approved by the Engineer. When checking electrical continuity, it is essential that the uncoated ends of the joint are not in contact with the soil. Once continuity across the joint is confirmed, the entire joint including the conductivity strip shall be primed and wrapped with materials specified in [505.04.06](#).

#### **Existing Metallic Pipe Systems**

***When an existing metallic water distribution system is exposed for any purpose, a 14.5kg anode is to be thermite welded on the main as per Std. Sheet #9. If multiple excavations occur on the same main, it must be proven that the main is electrically continuous between each excavation to a single anode connection or else a 14.5kg anode is required at each individual excavation.***

***If any work on an existing main required the replacement of more than 5m of noncoated metallic pipe, then a 14.5kg anode is required on each side of the cut-in. If the work replaces any length of metallic pipe with nonmetallic pipe, a continuity bond must be installed from either end of the existing metallic main as per Std. Sheet #11.***

***A test station may be required by CPG.***

#### **New Metallic Pipe Systems**

***All coated metallic mains shall:***

- ***Be coated as per [505.04.00](#).***
- ***Be electrically continuous along the length of like material***
- ***Have electrical isolation between feeder mains and distribution mains***
- ***Have all installations over 30m inspected by CPG.***

#### **Protection of Metallic Fittings in a Non-metallic System**

***Non-metallic distribution systems using metallic fittings that are not 304 stainless steel or greater shall be coated as per [505.04.02](#) and shall have an anode attached as per Std. Sheet #9.***

#### **Steel Encasement and/or Metallic Carrier Pipe**

***Casing spacers shall be sized and supplied as per [504.02.02](#) to ensure carrier pipe is electrically isolated from the encasement. Reference electrodes, DC coupons, continuity bonding of reinforced concrete pipe (RCP) and encasement end seals, refer to Sheet #16 and #16A.***

***For Metallic Carrier Pipe:***

- Steel encasement pipe for metallic carrier pipe (steel or DI) under cathodic protection as per Std. Sheet #15***
- End seals for metallic carrier pipe (steel or DI) under cathodic protection shall be as per Std. Sheet #16.***

**For Non-Metallic Carrier Pipe:**

- i) **Steel and non-metallic encasement pipe for non-metallic carrier pipe under cathodic protection shall follow Sheet #15A.**
- ii) **Manufactured end seals are not required for non-metallic carrier pipe in steel encasements as per Std. Sheet #16. The ends of the encasement pipe shall be wrapped with suitable filter fabric (See Std. Specification Road Construction - Section 320.00.00 Separation and/or Drainage Membrane.**

**Mortar and Concrete Pipe**

**Mortar coated steel pipe shall use 15-gram shots for all thermite welds. Pin braising is an acceptable alternative for lead attachment.**

**Mortar coated AWWA C200 Steel Pipe or C301/C303 pipe shall all be isolated from Impressed Current systems.**

**Concrete pipe shall not exceed a maximum potential of -1.00 volts when referenced to the native soil via a copper sulphate reference electrode.**

**Flanges on pre-stressed concrete pipe and mortar coated metallic mains and fittings require one (1) 5.4kg zinc anode, a test station as per Std. Sheet #17, and field applied coating as per 505.04.06.**

**505.03.02**

**Galvanic Systems**

**Refer to Section 503.01.00 (23) for approved magnesium and zinc anodes. Anodes shall:**

- **Not be installed on pipes protected by impressed current systems unless specifically directed by the CPG.**
- **Not have the anode lead welded directly on the pipe unless directed by the CPG. Instead, the installation shall be as per the applicable Std. Sheet #13/15/15A/16A/17/18 Connection between the anode and the pipe is to occur above grade in the test station and must be capable of being disconnected.**
- **Be installed with a minimum of 1.5m center to center from the nearest anode, at least 1.0m away from the asset being protected, and at the same depth unless otherwise approved by the CPG.**
- **Have wires color coding as per 505.02.00.**

**505.03.03**

**Impressed Systems**

**Impressed system designs and materials are to be supplied for review to the CPG on a project basis. Galvanic anodes shall not be installed on pipes protected by impressed current systems unless specifically directed by the CPG. Anodes shall be high silicon cast iron (HSCI) rod type and conform to ASTM A518 Grade 3. The anode wire must conform to ASTM B8 (DC) and the insulation must conform to ASTM D1248 (Type 1, Class A, Category 5, Grades E4 & E5, Tensile Strengths J1/J3) DC rated. They shall be Corpro, ICCC, or an approved equal.**

Structure	Color	Cable Size and Grade
Anode Cable	Black	#8 AWG HMWPE/MDPE 7 Strand Copper
Header Cable	Black	#6 AWG HMWPE/MDPE 7 Strand Copper
Structure (negative) Cable	White	#6 AWG RWU-90 7 Strand Copper

**Impressed current systems require the procurement of a Right-of-Way, arrangement for an electrical service, and the circulation of the proposed construction and location to all adjacent utility owners for review.**

#### 505.03.04 Rectifiers

**Rectifiers on Impressed systems shall be IRT products or approved equal and:**

- 1) Be Equipped with AC/DC power supply, lightning surge/magnetic trip input overload/short circuit protection.**
- 2) Be of single or three phase construction as specified.**
- 3) Have their transformers meet Class 'H' temperature requirements and have a minimum efficiency of 95%.**
- 4) Have output controls with a minimum of 5 coarse and 5 fine steps of tap link-bar output adjustment.**
- 5) Have a case that is NEMA 3R rated and constructed of 12-gauge galvanized steel with fusion bonded polyester powder white paint finish.**
- 6) Come with a RMU3 preinstalled.**

**Mortar coated AWWA C200 Steel or C301 Prestressed Concrete Cylinder Pipe (PCCP), and C303 Concrete, Bar Wrapped, Steel Cylinder pipe shall be isolated from impressed current systems.**

#### 505.03.05 Test Stations and Leads

**Tests stations shall be the "Big Fink" type by Cott Manufacturing as per Std. Sheet #12 and/or Sheet #20. Test stations with 8+ connections shall be housed within a NEMA 4X Fiberglass lockable box and installed as per Std. Sheet #14.**

**Test stations may be required, but not limited to, the following locations: anode beds, carrier and encasement pipe, specific isolating elements, tie-ins to existing metallic systems, utility and pipeline crossings, and installations parallel to power line locations. Connections are to be done via thermite welding, pin brazing, or an alternative mechanical connection that is reviewed and approved by CPG.**

**If a test station is required by these specifications, each asset shall have two (2) appropriately colored leads running up to the test station for connection to the anode. In test station installations, anode leads are not to be connected to the pipe but rather brought up for connection at the test station. Care and attention are to be given to ensure any wires and cathodic protection materials are not damaged during backfill. If wires are damaged and require replacement, they shall be spliced together as per Std. Sheet #9A to the satisfaction of CPG.**

Structure	Color	Cable Size and Grade
New	Black	#10 AWG RWU-90 7 Strand Copper
Existing	Red	
Encasement	Green	
Continuity Bond	White	
Foreign Structures	White	
Tracing Wire	Blue	
Reference Electrode (CuS <sub>4</sub> )	Yellow	#14 AWG RWU-90 7 Strand Copper

**Cables terminated in a test station must be clearly labelled with the structure they are connected to below grade.**

**Wires are to be run at the same depth of the asset protected and brought up vertically into a test station. Two meters of additional wire for each connection is to be added at the base of the test station tube. In unstable conditions, a 100x100mm post may be required to support the test station. Bollards may also be requested by the CPG to protect the test station. Special approval may be granted for test stations to be installed flush with final grade.**

### 505.03.06 **Chambers and Building Connections**

***Cathodically protected piping at buildings and underground chambers shall be electrically isolated to prevent contact with the electrical ground grid and underground pipes. Methods for isolation can include a Link-Seal style seal and wall sleeve, a 40mm separation, or an approved alternative methodology between the structural rebar and the incoming/outgoing pipe. Distance may be reduced at the discretion of the CPG.***

***All non-stainless-steel bolts on flanges in underground structures shall be protected by 100% zinc anode caps per 505.02.00 or field wrapped as per 505.04.06.***

## 505.04.00 **COATING SPECIFICATIONS**

### 505.04.01 **General**

Specific elements as specified and detailed throughout these Specifications require the application of one of the following coating systems.

The surface quality of castings shall conform to 503.02.02. **CPG** and/or the Coating Applicator may reject any castings which do not conform to these Specifications.

Coatings shall be pinhole free when tested with a wet sponge holiday detector set at approximately 70 volts, or if pipeline coating, "jeeped" as per NACE SP0490 All pinholes shall be marked, repaired, and re-tested to ensure a holiday free coating.

All coating shall be factory applied by the product Manufacturer or by a specialized coating firm approved by the Engineer. All coated elements shall carry a label identifying the name of the coating applicator.

#### Type "A" Coating Applicators:

Calgary Powder Coatings, *Calgary*  
CSI Coating Systems Inc., *Nisku*  
Canada West Coatings, *Calgary*  
Garneau Inc., *Nisku*  
JIT Powder Coaters, *Calgary*  
Powderful Custom Coatings, *Calgary*  
Pepco Tubular Services Ltd. *Edmonton*  
ProTek Surface Technologies, *Winnipeg*

#### Type "B" and "C" Coating Applicators only:

ABACAL Fleet Finishing, *Calgary*  
Air Pac Enterprises Ltd., *Calgary*  
Clow Canada, *St. John, NB*  
Masterkote Lining Services, *Nisku*  
Calgary Pro Coat Coatings Ltd., *Calgary*  
Western Blastmasters Ltd., *Calgary*  
Quality Coating & Blasting Inc., *Calgary*  
Wheatland Blasting, *Strathmore*  
D&J Sandblasting. *Calgary*

The City reserves the right to inspect all coating operations. Inspections by The City will be carried out on a random and periodic basis to ensure that coating materials, surface preparations and applications are in accordance with these Specifications.

### 505.04.02 **Type A Coating System**

#### Fusion-Bonded Coating:

Unless otherwise specified the materials and application of this coating shall conform to the AWWA C116. The coating material shall be a 100% solid, thermosetting, fusion bonded, dry powder epoxy resin, approved for contact with potable water by the National Sanitation Foundation (NSF61).

Powders shall be one of the following products or approved equal:

Valspar, D 1003 LD & G 1003-RB, Nap-Gard Mark X 7-2500 & 7-2508, 3M,  
Scotchkote 134, Scotchkote 206N or approved equal.  
Plascote PPA 571HES\*, Water Armor G17\* (castings only\*)



The surface preparation shall conform to Sec. 3.2 of AWWA C116. These coatings shall be applied to a preheated surface by the fluidized bed method or the electrostatic powder spray gun method. Epoxy coating thickness shall be 20 mils, plus or minus 5 mils and shall be holiday free.

Coating thickness inside gasket grooves and on exterior pipe ends that receive coupling gaskets may be reduced to 15 mils **or** as required by manufacturers published jointing tolerances.

100% solids Epoxy and Urethane Coatings:

The coating material shall be a 100% solid or low VOE epoxy or urethane. Interior coatings shall be approved for contact with potable water by the National Sanitation Foundation (NSF61).

Exterior coating thickness shall be 20 mils minimum, 45 mils max. Interior coating shall be 20 mils minimum 40 mils maximum.

Coating thickness inside gasket grooves and on exterior pipe ends that receive coupling gaskets may be reduced to 15 mils as required by manufacturers published jointing tolerances.

Interior linings shall be NSF61 listed. Coatings and linings shall be Lifelast, Specialty Polymer Coatings, Devoe, or an approved equal and shall be holiday free.

The surface preparation shall conform to Sec. 3.2 of the AWWA C210-15 Standards. The coating application shall be carried out in strict conformity to the Manufacturers' published instructions. The surface temperature shall be at least 3 C above the dew point temperature, but not greater than 150 C. The applicator shall use a surface thermometer and sliding psychrometer to monitor these temperature requirements.

**505.04.03 Type B Coating System**

The external coating material shall be one of the following or an approved equal:

Liquid Epoxy Coating Systems

Valspar Corrocoat II, Carboguard 891

Bar-Rust 233H, Amerlock 400, **Intershield 300HS**, or approved equal

The coating materials shall be applied with spray equipment in accordance with the coating Manufacturer's Specifications and AWWA C210 and shall be holiday free. Exterior coating thickness shall be 20±5 mils. Interior coating shall be 15±5 mils and NSF61 listed.

**505.04.04 Type C Coating System**

This exterior coating system shall consist of a Type A or B coating system and a finish (color) coat application. The finish coating material shall be a single component, liquid Alkyd Enamel or a single component liquid modified polyurethane copolymer. Coatings shall be one of the following products or approved equal:

Valspar, M & F Enamel 20 Series

Carboline, Admiral GP-62 Finish

Carboline 139, Amercoat 5450, or approved equal

This coating material shall be applied over the Type A or B coating system with surface preparation and/or primer as required by brush or spray equipment in accordance with the coating Manufacturer's Specifications to a minimum thickness of 3-5 mils.

#### 505.04.05 Coating Specifications for New Metallic Pipe

Metallic Pipe shall be coated in conformity to approved Urecon or Thermacor PE proprietary coating systems or Shaw Group Protection Specification #5 as follows:

- 0.4mm (16 mils) of mastic, primer or inter-tape shall be applied evenly over the pipe surface. The end of the bell, the spigot end to 25mm back of the rubber gasket stripe and the conductivity strip shall be masked prior to applying the sealant. The sealant shall be a polymerized rubber-blended compound applied at carefully regulated temperatures and shall be of uniform thickness.
- A minimum of 1.5mm (60 mils) of high-density polyethylene jacket shall be extruded evenly over the pipe immediately after the primer or inter-tape has been applied. A tolerance of plus or minus 0.5mm (±20 mils) in the polyethylene thickness will be permitted.
- The pipe shall be jeeped immediately after coating at 100 Volts per mil of coating per NACE SP0188 or at the test voltage recommended by the coating manufacturer to detect any holidays in the coating. Defective coating shall be repaired in accordance with [505.04.06](#).
- The sealant and polyethylene shall be removed from the spigot end of the pipe to 25mm back of the gasket stripe marked on the iron pipe.
- The date of the coating application shall be stamped on the coating.

#### 505.04.06 Field Applied Coating and Wrapping

Specific components, and installed elements as specified and detailed throughout these Specifications shall be field coated and wrapped and damaged factory applied coating shall be repaired with materials listed below in conformity with the Manufacturer's Specifications.

1. Tape Wrapping of Ductile Iron Pipe (where approved by the Engineer), Welded Joints, Repairs to Yellow Jacket, PE Tape Wrap or Coal Tar Coatings (or approved equal)

##### Primer (or approved equal)

Royston 747  
Polyken 1027  
TC Coldprimer  
TC Coldprimer  
Polyguard 600  
Renfrew 327

##### Tape (or approved equal)

Greenline Accessory  
Polyken 930  
Tape Coat CT  
Tape Coat 10/40  
Polyguard 600, Kema 250 & 250-12  
Renfrew 330 & 330L – 35

##### Heat Shrink Wrap-around Sleeves for Yellow Jackets Steel and Ductile Iron (or approved equal)

Raychem:

WPC 2.0-1.0 E50, pipe sizes 150 & 200mm  
WPCM, pipe sizes 250 to 400mm

Canusa Aqua Shield:

**AQW-HS, K-60 HS**, all pipe sizes

2. Ductile Iron Pipe and Spigot Joints

Primer (or approved equal)

Denso Paste  
Petro Primer  
Petrocor  
Prempaste  
PetroGuard  
Trenton  
STOPAQ Wrappingband CZ/ CL/ SZ

**Longwrap Paste**

Heat Shrink (or approved equal)

Canusa **K-60 HS**

Tape (or approved equal)

Denso, Denso LT  
Petro Wrap LT  
Petrocor Petroleum Tape  
Premtape LT  
PetroGuard LT  
Trenton Tec-Tape  
STOPAQ Outerwrap PE / HSPE

**Longwrap Tape**

3. Couplings, Joint Restraints, Flanges and MJ Joints, Services, and Threaded Bolting Surfaces

Appropriate mastics, mastic blankets, fillers, over-wraps, and rock-shields from the listed manufacturers are required for these applications by the Engineer.

Primer (or approved equal)

Denso Paste  
Trenton  
Petrocor  
Prempaste  
Petro Primer  
Petro Coating Systems  
STOPAQ 4100 Putty, 4200 Filler,  
Paste CZ/SZ\*

**Longwrap Paste**

Heat Shrink (or approved equal)

Canusa **K-60 HS**

Tape (or approved equal)

Denso, Denso LT  
Trenton Tec-Tape  
Petrocor Tape  
Premtape LT  
Petro 40, Petro Wrap LT  
PCS LT  
\*With approved STOPAQ  
Wrappingband and Outerwrap  
products

**Longwrap Tape**

4. Repair of External Fusion Bonded Epoxy (FBE) Coatings on Fittings, Hydrant Barrels, Valve Boxes and Casings

Apply one of the following products according to the manufacturers' guidelines:

Scotchkote: 314, 202P Hot Melt Patch Compound

Canusa: Melt Stick, Repair Patch, Wrapid Tape

Nap-Gard: Red E-Z Patch Stick

or Tape Wraps with primer and tape as specified above.

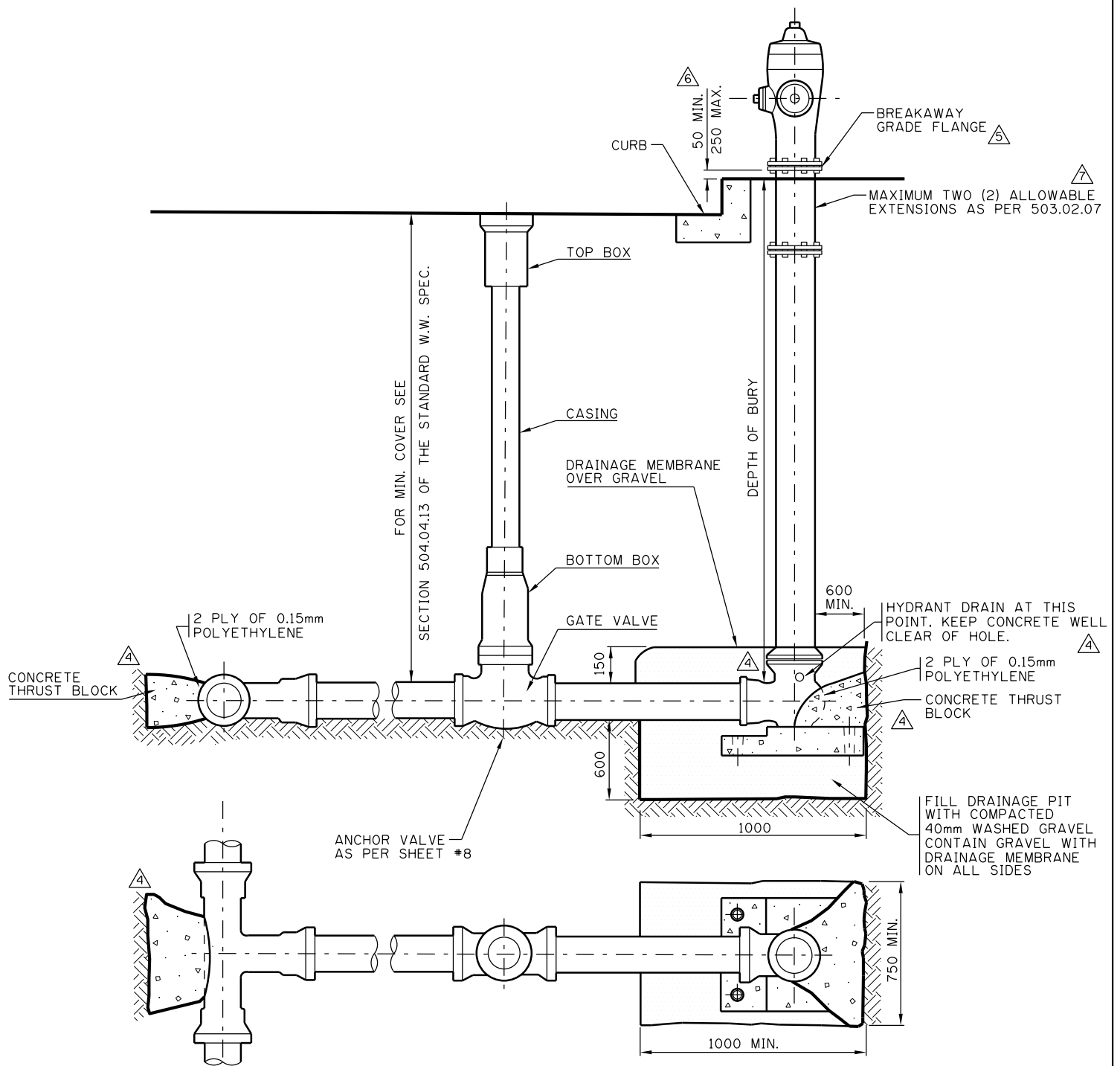
## LIST OF STANDARD DRAWINGS

<b><u>Hydrants</u></b>	<b><u>Sheet #</u></b>
Hydrant Details	1
<b><i>Precast Concrete Hydrant Pad</i></b>	<b>2</b>
<b><i>Special Hydrant Signs</i></b>	<b>3</b>
 <b><u>Distribution Valves</u></b>	
Top, Bottom Box & Casing 100-200mm Valves	4
Valve Box Lids (Standard and Deep)	4A
Bottom Box for 250-400mm Valves	5
Valve Box Adaptors for Crown Surfacing	6
Valve Control Discs	7
<b><i>Valve Anchoring Details</i></b>	<b>8</b>
 <b><u>Cathodic Protection</u></b>	
<b><i>Thermite Weld Process</i></b>	<b>9</b>
<b><i>Underground Wire Connection</i></b>	<b>9A</b>
Electrical Conductivity Strip for Tyton Joints	10
<b><i>Electrical Conductivity Strips</i></b>	<b>11</b>
<b><i>Typical Test Point Installation for Impressed Current Cathodic Protection</i></b>	<b>12</b>
<b><i>Typical Cathodic Protection on Watermain Replacements &amp; Extensions</i></b>	<b>13</b>
<b><i>Test Point for Dead End Mains in Cul-de-Sacs</i></b>	<b>14</b>
<b><i>Cathodic Protection (C.P) for Metallic Carrier in Sealed Steel Encasement Pipe</i></b>	<b>15</b>
<b><i>Cathodic Protection (C.P) for Non-Metallic Carriers in Steel Encasement Pipe</i></b>	<b>15A</b>
<b><i>Carrier &amp; Encasement Pipe – Installation Specific Details (Pt. 1)</i></b>	<b>16</b>
<b><i>Carrier &amp; Encasement Pipe – Installation Specific Details (Pt. 2)</i></b>	<b>16A</b>
<b><i>Typical Test Point at Isolating Elements</i></b>	<b>17</b>

<b><i>Typical Test Point at a Hydrant Metallic Pipe</i></b>	<b>18</b>
Reclaimed Water System Rod Top Nut	19
<b><i>Typical Test Point for Cathodic Protection</i></b>	<b>20</b>
 <b><u>Service Connections</u></b>	
<b><i>REMOVED</i></b>	<b>21</b>
<b><i>REMOVED</i></b>	<b>22</b>
Typical Presidential Service Installation	23
Standard Backfilling for Services	24
Operating Rod for 20-50mm Service Valves (Type A & Type B)	25
Service Valve Operating Assembly for 20-50mm Valves	26
<b><i>Servicing Requirements for Apartments, Multi-Family and Commercial</i></b>	<b>27</b>
Parks Water Service Detail 50 & 150mm	28
 <b><u>Meters</u></b>	
<b><i>Typical Meter Installation Size 15-25mm</i></b>	<b>29</b>
<b><i>Typical Vertical Meter Installation Size 15-25mm</i></b>	<b>29A</b>
<b><i>Typical Residential Fire Sprinkler Connection</i></b>	<b>29B</b>
<b><i>Typical Laneway/Garden/Residential Suite Meter Detail</i></b>	<b>29C</b>
<b><i>Typical Bank Metering Size 15-25mm</i></b>	<b>30</b>
<b><i>Alternate Bank Metering 15-25mm</i></b>	<b>30A</b>
<b><i>Typical Bank Metering Size 40-50mm</i></b>	<b>30B</b>
<b><i>Typical 40 &amp; 50mm Meter Installation</i></b>	<b>31</b>
<b><i>Compound or Turbine Meter Installation 75mm and Larger</i></b>	<b>32</b>
<b><i>Water Service Entry 100mm and Larger</i></b>	<b>33</b>
REMOVED	34
Meter Vault, Compound Meters for 75mm & Larger Meters	35
Meter Vault, Domestic Turbine Meters for 75mm & Larger Meters	36
Meter Vault, Fire Turbine Meter for 100mm & Larger Meters	37
Meter Vault, Detector Turbine Meter for 100mm & Larger Meters	38

**Miscellaneous**

Bedding Classifications	39
<b><i>Bedding &amp; Backfill Details (Pipe Zone)</i></b>	<b>39A</b>
Pipe Anchor on Steep Grades, 400mm & Smaller Mains	40
Pipe Support at Utility Crossings	41
Thrust Blocks	42
<b><i>Manhole for 150 &amp; 200mm Check Valves</i></b>	<b>43</b>
Dual servicing for Single and Semi-Detached Lots	44
PRV Chamber, PRV with Bypass	45
Standard Water Manhole Cover	46
Standard Water Cover Lockout System	46A
Welded Joints for Steel Pipe	47
<b><i>Typical Notice of Service Interruption</i></b>	<b>48</b>
<b><i>Alberta Survey Control Monument Protection</i></b>	<b>49</b>
Legal Survey Control Typical Sidewalk Manhole Installation	50
Legal Survey Control Typical Roadway Manhole Installation	51
Watermain Replacement at Reduced Depth (Aggrelite™, Granulite™)	52
Cellular Concrete Installation Horizontal Layer	53
Cellular Concrete Installation Pipe Surround	54
<b><i>Temporary Hydrant Connections for Water Hauling Truck</i></b>	<b>55</b>
Clay Plugs & Weeping Tile Holes at Storm Manholes	56
<b><i>Typical Tracing Wire Layouts for PEX Services</i></b>	<b>57</b>
Polyethylene Pipe Restraint	58
Portable or Free-Standing Construction Sign	59
REMOVED	60
<b><i>50mm Flushing Assembly Type “A”</i></b>	<b>61A</b>
<b><i>REMOVED</i></b>	<b>61B</b>
100mm Flushing Assembly Type “C”	61C
<b><i>Styrofoam Insulation Inverted U</i></b>	<b>62</b>
<b><i>Styrofoam Insulation Horizontal Layer</i></b>	<b>63</b>
Large Diameter Storm Styrofoam Insulation	64



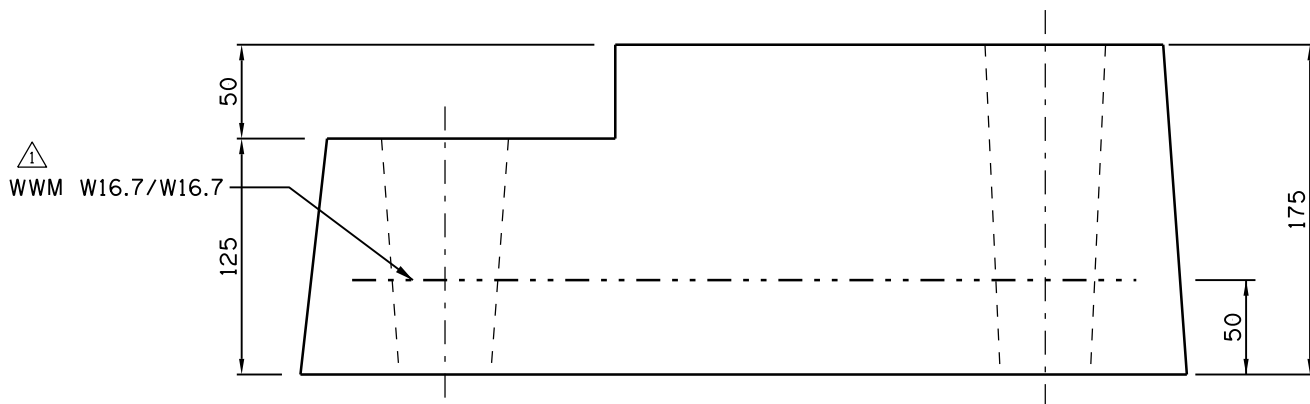
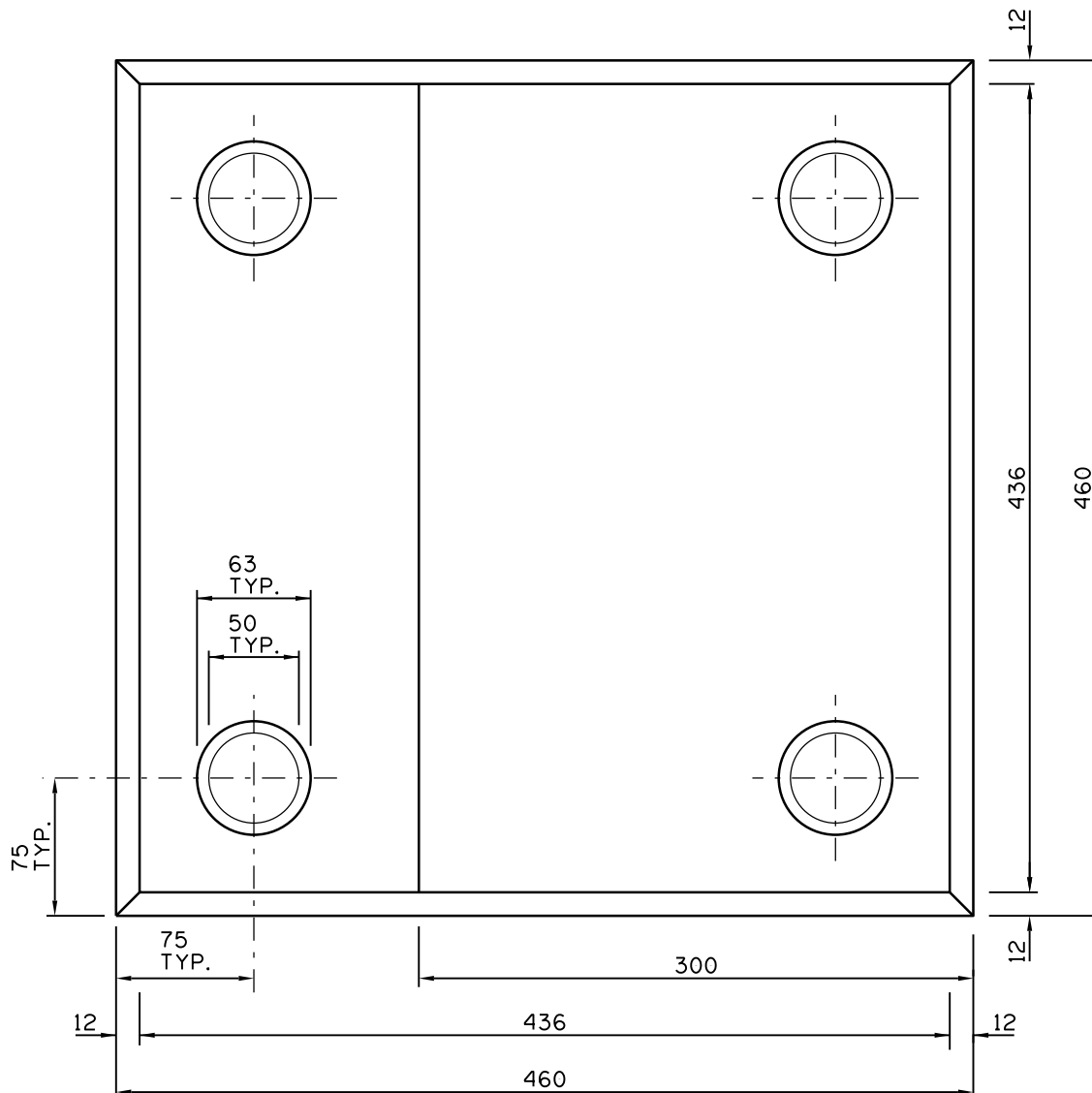
# NOTE:

1. THE EXTERIOR OF THE HYDRANT SHALL BE COATED AS SPECIFIED IN SECTION 503.02.07
2. HYDRANTS IN HIGH WATER TABLE MAY BE REQUIRED TO HAVE DRAINS PLUGGED. BE PAINTED RED AND MARKED. "FOR FIRE USE ONLY"
3. THE HYDRANT SHALL BE PLACED ON A CONCRETE PAD AS SHOWN ON SHEET #2.
4. DRAINAGE MEMBRANE SHALL BE PLACED OVER THE TOP OF THE STONES TO PREVENT THE SPACES BETWEEN THE STONES FROM BEING FILLED WITH CLAY.
5. INSTALLATION, SEE 504.05.04.
6. PLACE 2 PLY OF 0.15mm POLYETHYLENE BETWEEN PIPE AND POURED CONCRETE.
7. CONCRETE SHALL BE SULFATE RESISTANT, 20 MPa @ 28 DAYS.
8. DRAINAGE MEMBRANE, SEE SEC. 319.00.00 STD. SPEC. ROADS CONSTRUCTION.
9. FOR CATHODIC PROTECTION REQUIREMENTS SEE SECTION 505.00.00

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

8	2024/12/18	REVISED NOTE 1.3.5.9	D.N.	Date	1994/12/16		WATERWORKS CONSTRUCTION	Sheet <b>1</b>
7	2022/03/01	REVISED NOTE	D.N.	Scale	N.T.S.			
6	2017/01/10	ADDED MIN./MAX. DIMENSION	B.N.	Approved by	<i>11</i>			
5	2009/04/24	REVISED NOTE	B.N.	for The City of Calgary				
4	2007/12/20	REVISED DRAWING & NOTE	B.N.					
3	2006/02/09	ADDED NOTE	B.N.					Eng Dwg No. 453.1002.001
No.	Date	Revision	App'd					

ISC: Unrestricted



# NOTES:

1. CONCRETE SHALL BE A MIN. OF 20 MPa @ 28 DAY STRENGTH.
2. CONCRETE SHALL BE SULFATE RESISTANT.
3. 102 X 102 W16.7/W16.7 WIRE MESH.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
1	2024/05/16	REVISED & ADDED NOTES	

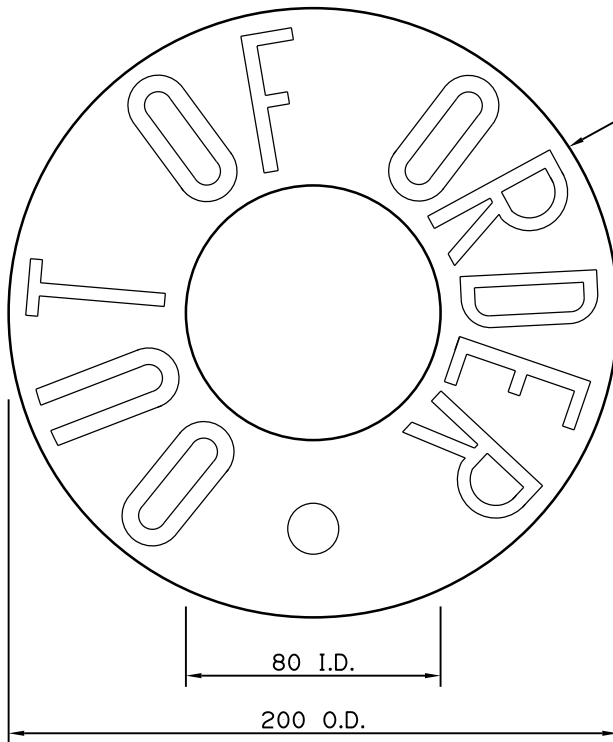
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Approved by	
for The City of Calgary	

WATERWORKS CONSTRUCTION
PRECAST CONCRETE HYDRANT PAD

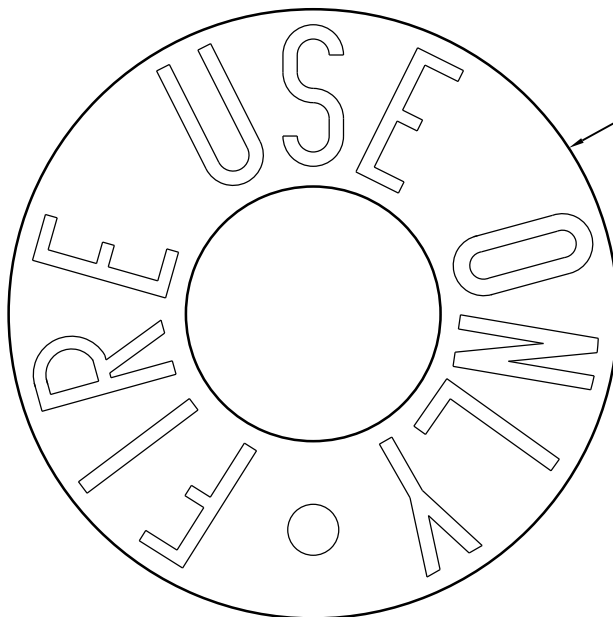
Sheet	2
File Number	453.1002.002

ISC: Unrestricted





45mm WHITE LETTERS ON RED BACKGROUND (BOTH SIDES)




45mm RED LETTERS ON WHITE BACKGROUND (BOTH SIDES)

**NOTE:**

1. SIGNS TO BE INSTALLED ON HYDRANT DISCHARGE NOZZLES AS REQUIRED
2. SIGNS TO BE MADE OF 2mm HDPE PLATE.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

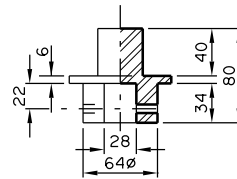
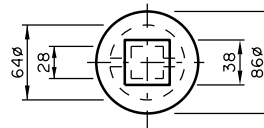
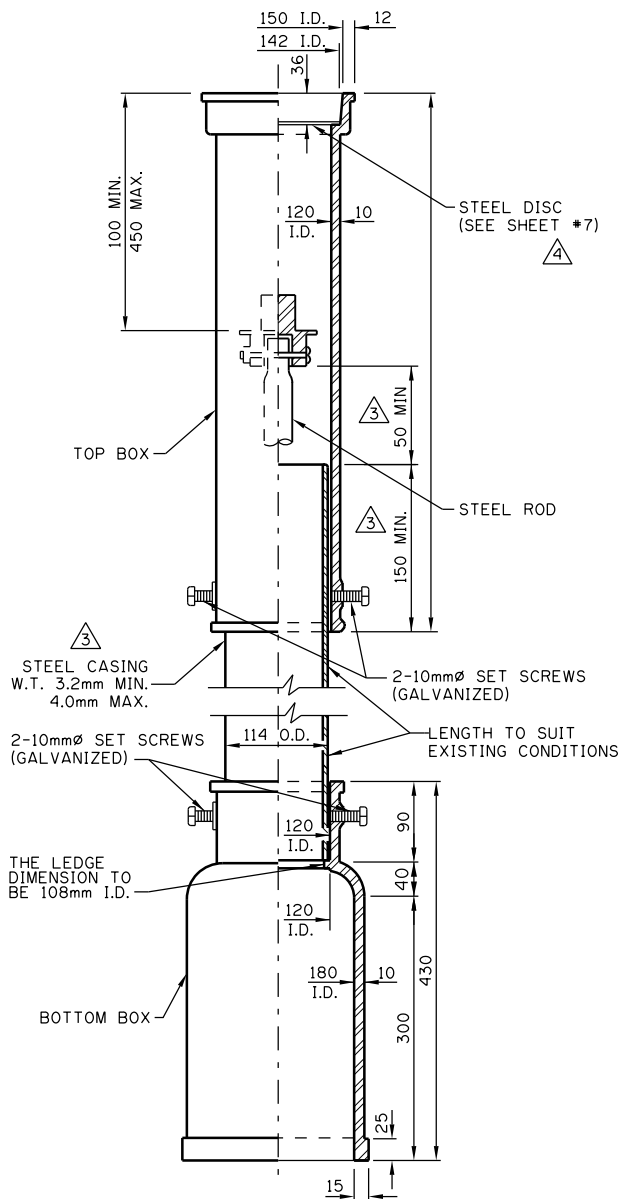
1	2024/05/16	REVISED NOTE		D.N.
No.	Date	Revision	App'd	

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Approved by	
For The City of Calgary	

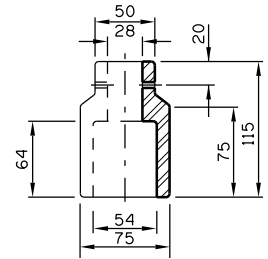
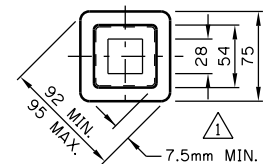
WATERWORKS CONSTRUCTION
SPECIAL HYDRANT SIGNS

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File Number	453.1002.003

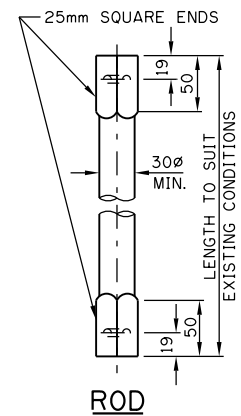
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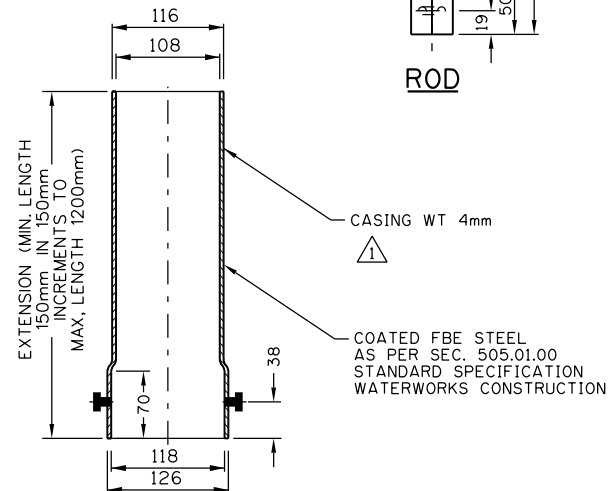
TOP NUT



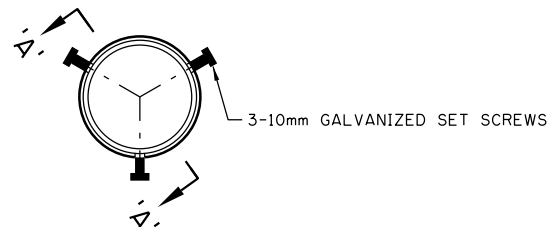
BOTTOM NUT



ROD



SECTION 'A-A'



TOP VIEW

## CASING EXTENSION

### NOTES:

1. ALL MATERIAL CAST IRON EXCEPT WHERE NOTED.
2. TOLERANCE ALLOWED ON TOP BOX & LID MEASUREMENTS.

LID DIAMETER  $\begin{smallmatrix} +0 \\ -3 \end{smallmatrix}$   
BOX DIAMETER  $\begin{smallmatrix} +3 \\ -0 \end{smallmatrix}$

3. BOTTOM BOX DIMENSIONS FOR VALVES LARGER THAN 200mm SHALL CONFORM TO SHEET #5
4. THE EXTERIOR OF THE TOP BOX, STEEL CASING AND THE EXTERIOR AND INTERIOR OF THE BOTTOM BOX SHALL BE FACTORY COATED IN ACCORDANCE WITH SECTION 505.04.02 OF THE STANDARD SPECIFICATIONS.
5. THE OPERATING ROD SHALL BE AN INTERGAL PART. JOINTS PRODUCED BY WELDING OR OTHER METHODS, ARE NOT ACCEPTABLE.
6. THE CASTING SHALL CONFORM TO SECTION 503.02.02.
7. GREY CAST IRON SHALL CONFORM TO ASTM A48, CLASS 25

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

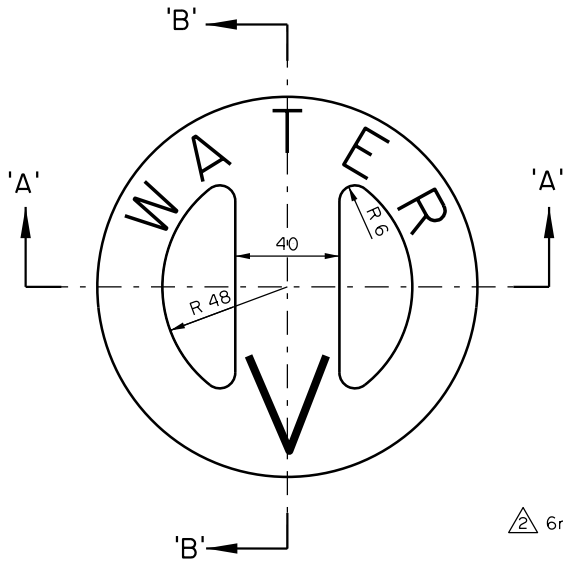
No.	Date	Revision	App'd
4	2024/12/18	REVISED NOTES 3.4.7	D.N.
3	2007/12/20	ADDED DIMENSION. ADDED TOLERANCE	B.N.
2	2006/01/16	MOVE LID DETAIL TO DRAWING 4a	B.N.
1	2003/02/27	REVISED BOTTOM NUT DIMENSIONS & CASING WT	B.N.

Date 1994/12/19	
Scale N.T.S.	
Approved by 	for The City of Calgary

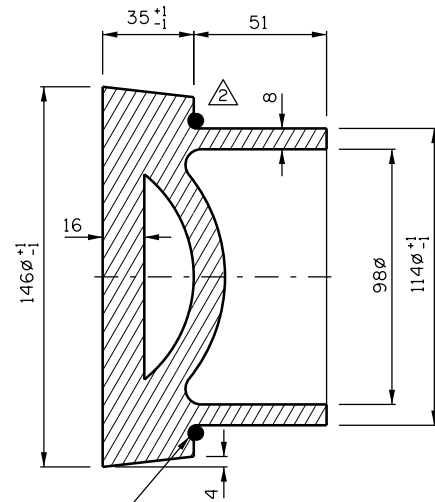
WATERWORKS CONSTRUCTION
TOP & BOTTOM BOX & CASING FOR 100mm, 150mm, & 200mm VALVES

Sheet <b>4</b>
Eng Dwg No. 453.1006.006pt1

ISC: Unrestricted

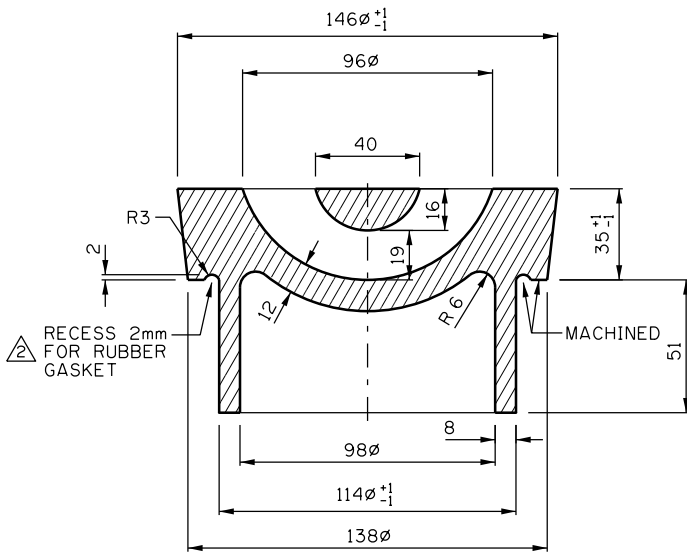


PLAN



SECTION 'B-B'

6mmØ RUBBER GASKET, I.D. 111mm



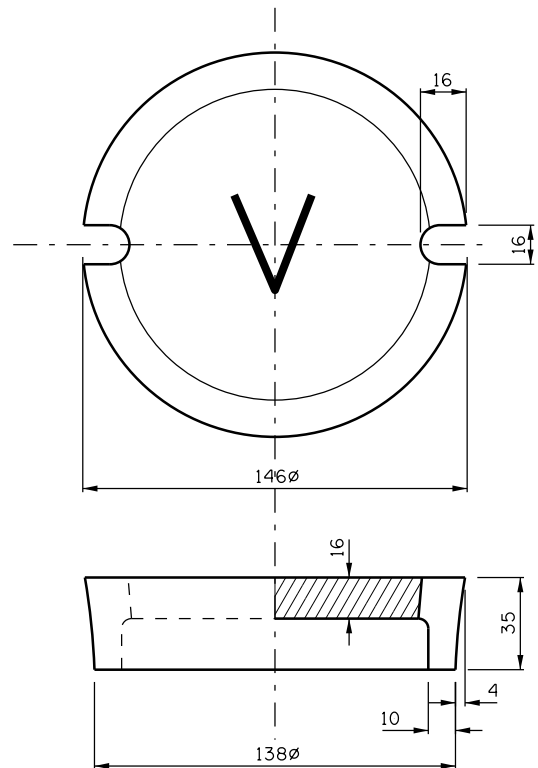
SECTION 'A-A'

NOTE:

THE OPERATING ROD SHALL BE AN INTEGRAL PART. JOINTS PRODUCED BY WELDING OR OTHER METHODS ARE NOT ACCEPTABLE.

DEEP VALVE BOX LID

(FOR COLLECTOR ROAD TRAFFIC VOLUMES & GREATER)



STANDARD LID

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
2	2024/06/19	CORRECTED SPELLING, ADDED RUBBER GASKET	D.N.
1	2013/10/31	FIXED DIMENSIONING TEXT	

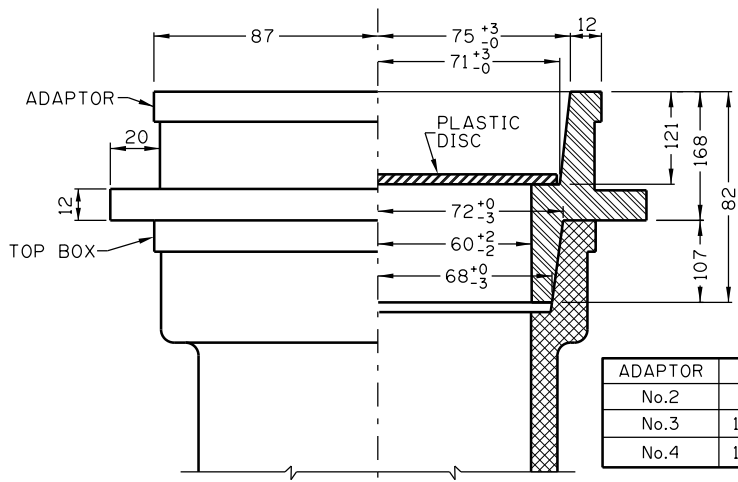
Date	2006/01/18
Scale	N.T.S.
Approved by	
for The City of Calgary	

WATERWORKS CONSTRUCTION
STANDARD VALVE BOX LID & DEEP VALVE BOX LID

Sheet	4A
Eng Dwg No.	453.1006.006p12

ISC: Unrestricted

ISC: Unrestricted

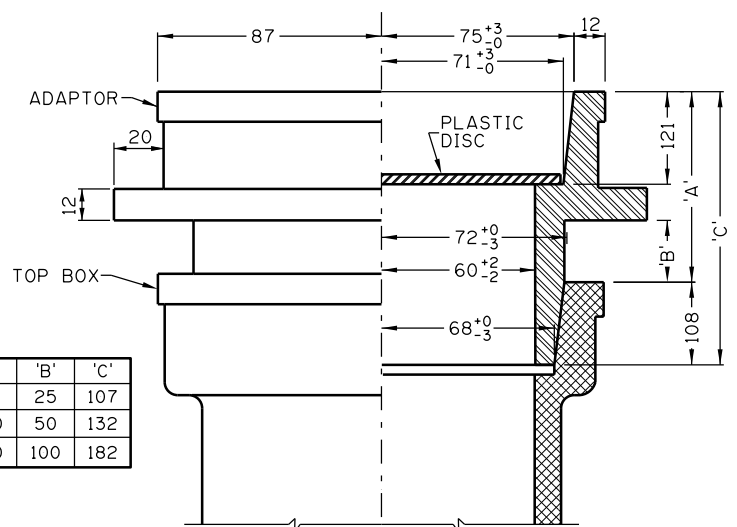


**ADAPTOR No. 1**



**NOTES:**

1. THE NUMBER OF ADAPTORS SHALL NOT EXCEED ONE PER VALVE.
2. GREY CAST IRON SHALL CONFORM TO ASTM A48, CLASS 25.

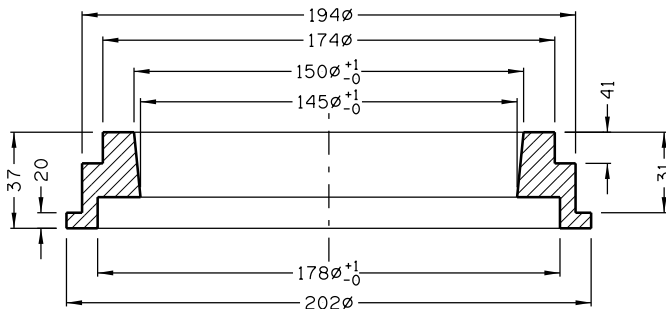
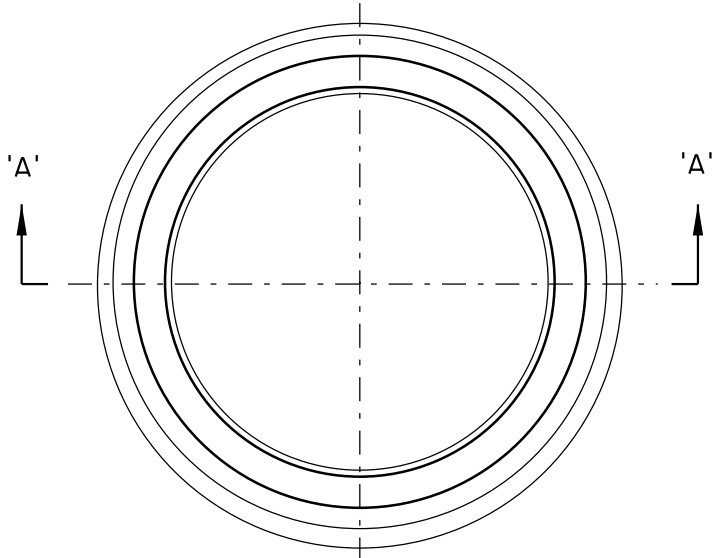


**ADAPTOR No. 2, 3, 4**



**PART No. 1**

**TOP VIEW**



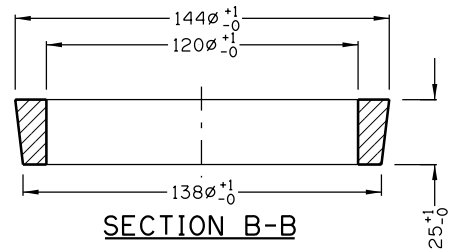
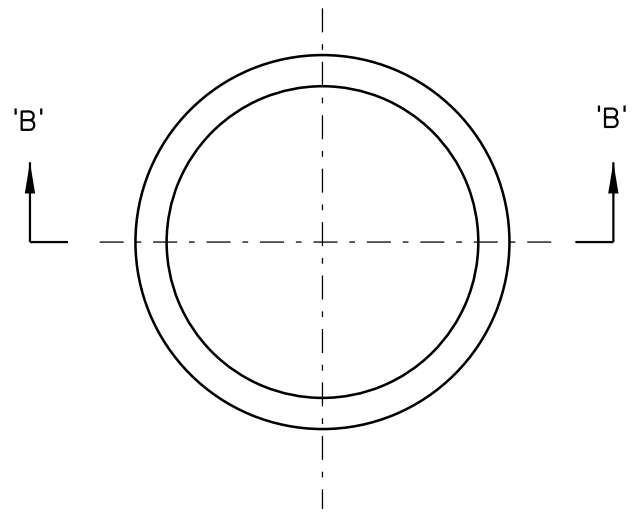
**SECTION 'A-A'**

**MATERIAL:**

1. GREY CAST IRON TO CONFORM TO A.S.T.M. A48, CLASS 20
2. GENERAL TOLERANCES -  $\pm$
3. NO DEVIATION SHALL BE ACCEPTABLE FOR DIMENSIONS WHICH ARE LESS THAN 10mm
4. MEASUREMENT IN MILLIMETERS

**PART No. 2**

**TOP VIEW**



**SECTION B-B**



**ADAPTOR No. 5  
2 PIECE 25mm ADAPTOR**

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

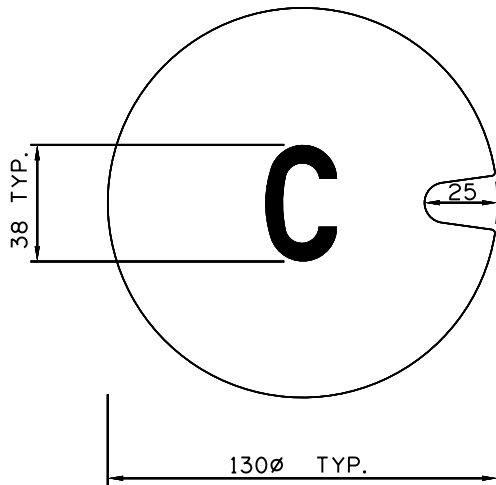
No.	Date	Revision	App'd
3	2024/06/07	REVISED NOTES	D.N.
2	2010/01/18	FIXED DIMENSIONING TEXT	B.N.
1	2006/01/26	ADDITION OF ADAPTOR No. 5	B.N.

Date	2006/01/18
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
VALVE BOX ADAPTORS FOR CROWN SURFACING

Sheet	6
File Number	453.1006.007

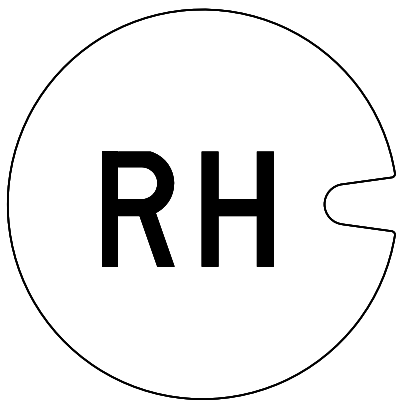
ISC: Unrestricted



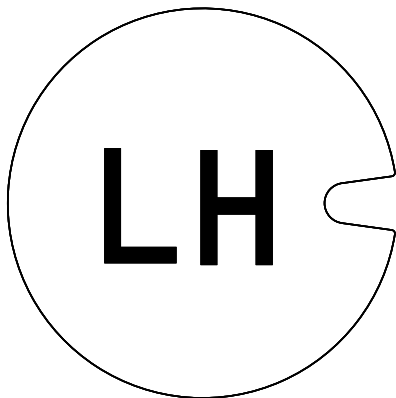
FINGER HOLE - 25mm X 20mm (TYP.)

INDICATES VALVE IS CLOSED. MUST BE REMOVED IF VALVE IS OPENED.

NOTE: DO NOT OPEN A CLOSED VALVE WITHOUT FIRST CONTACTING DISTRIBUTION CONTROL SECTION.



INDICATES VALVE TURNS RIGHT HAND TO OPEN (CLOCKWISE)




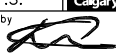
INDICATES VALVE TURNS LEFT HAND TO OPEN (COUNTER-CLOCKWISE)

NOTE:

1. DISCS TO BE MADE OF 3mm STEEL PLATE.
2. 38mm LETTERS TO BE FORMED WITH WELD.
3. DISCS TO BE PLACED IN VALVE TOP BOX UNDER LID.
4. SUPPLIED AND INSTALLED BY CITY OF CALGARY AS REQUIRED.

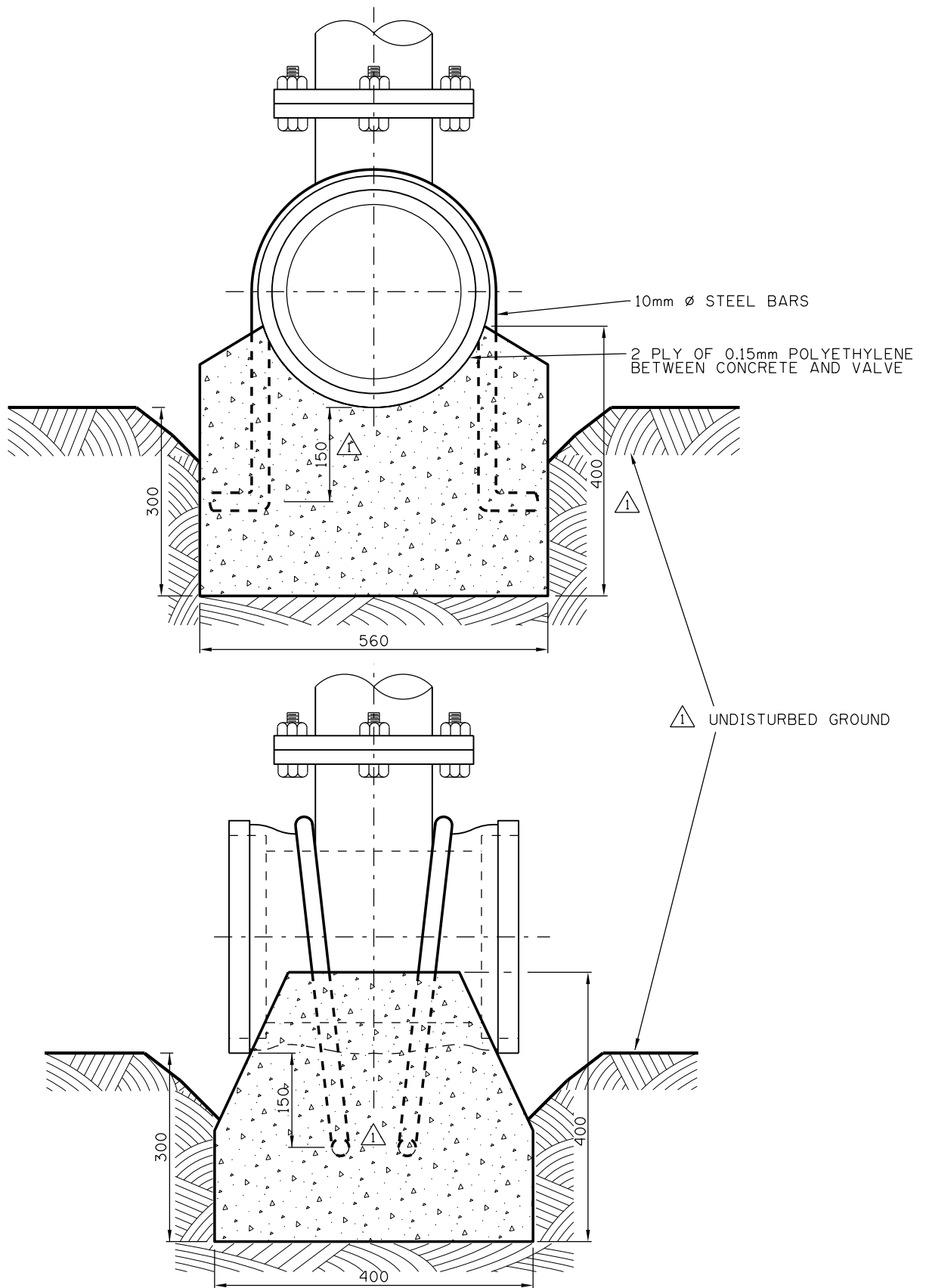
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd

Date 1995/12/06	
Scale N.T.S.	
Approved by 	
for The City of Calgary	

WATERWORKS CONSTRUCTION
VALVE CONTROL DISCS

Sheet <b>7</b>
File Number 453.1006.001



# NOTES:

1. SEE SECTION 504.05.00.
2. ANCHOR RODS SHALL BE PLACED AS SHOWN OR THROUGH TIE BACK HOLES ON VALVES.
3. CONCRETE SHALL BE A MINIMUM 20 MPa AT 28 DAYS, AND SULFATE RESISTANT.

2

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

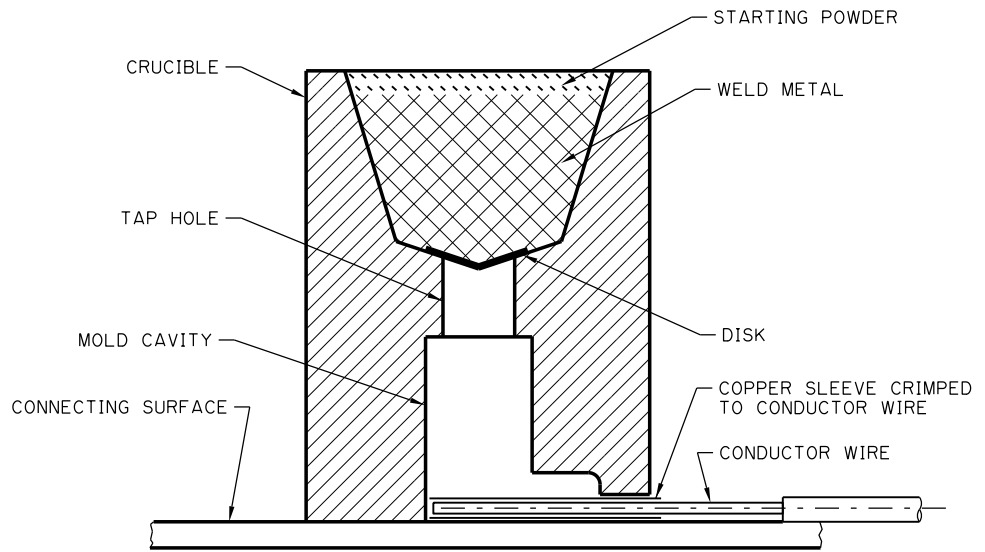
No.	Date	Revision	App'd
2	2024/06/07	REVISED NOTE	D.N.
1	2005/02/07	REVISED DRAWING	B.N.

Date	1995/12/06
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
VALVE ANCHORING DETAILS

Sheet	8
File Number	453.1006.008

ISC: Unrestricted

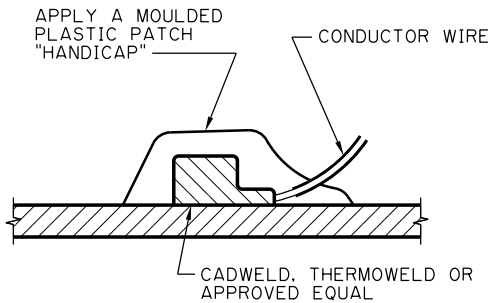


## WELDING OF TERMINATED CONDUCTOR WIRE

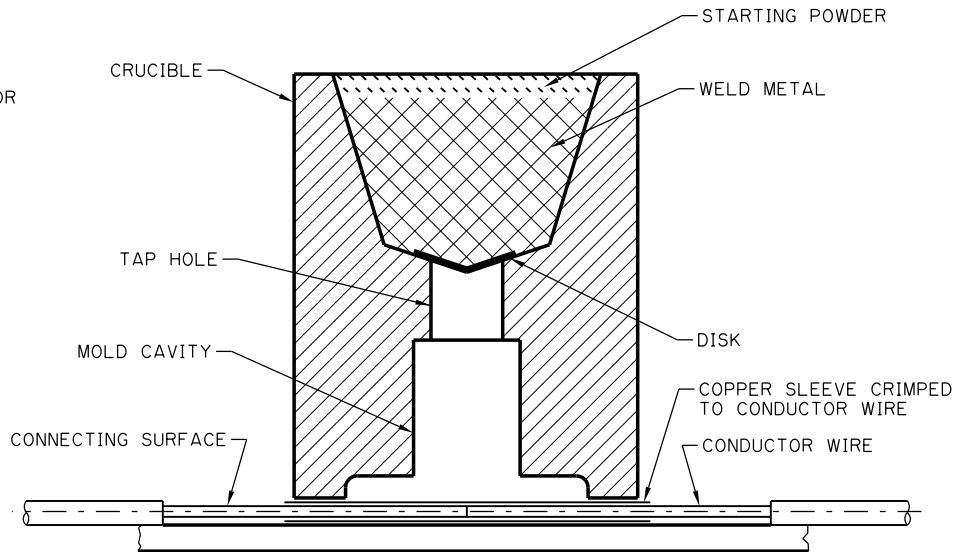
(CROSS-SECTION -- SIDE VIEW)

### NOTE:

1. THE CRUCIBLE AND WELD METAL SHALL BE AS MANUFACTURED BY ERICO PRODUCTS INC.-CADWELD OR THERMOWELD OR APPROVED EQUAL.
2. THE TYPE OF CRUCIBLE AND WELD METAL SHALL BE IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS.
3. CRUCIBLE IS TO BE APPROPRIATELY SIZED FOR THE SIZE OF PIPE, FITTING, AND WIRE THAT IS BEING USED ON.



### WELDING DETAIL



## WELDING OF CONTINUOUS CONDUCTOR WIRE

(CROSS-SECTION -- SIDE VIEW)

### PROCEDURE:

1. REMOVE ALL COATING AND CLEAN 75mm SQUARE AREA TO WHITE METAL.
- 2 CRIMP A PROPER SIZED COPPER SLEEVE TO THE BARE END OF THE WIRE USING A CRIMPING TOOL.
- 3.WELD THE WIRE USING AN APPROPRIATE SIZE SHOT. MORTAR COATED STEEL PIPE AND FITTINGS ARE NOT TO EXCEED A 15 GRAM SHOT.
- 4.REMOVE ALL SLAG AND FILE SMOOTH ANY SHARP EDGES.
- 5.INSTALL A HANDICAP MANUFACTURED BY ROYSTON, CALPICO OR APPROVED EQUAL.
- 6.TAPE WIRES TO PIPE TO ENSURE NO DAMAGE OCCURS DURING BACKFILL.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
2	2024/06/04	ADDED NOTES & DETAIL	D.N.
1	2003/03/19	REVISED TITLE	B.N.

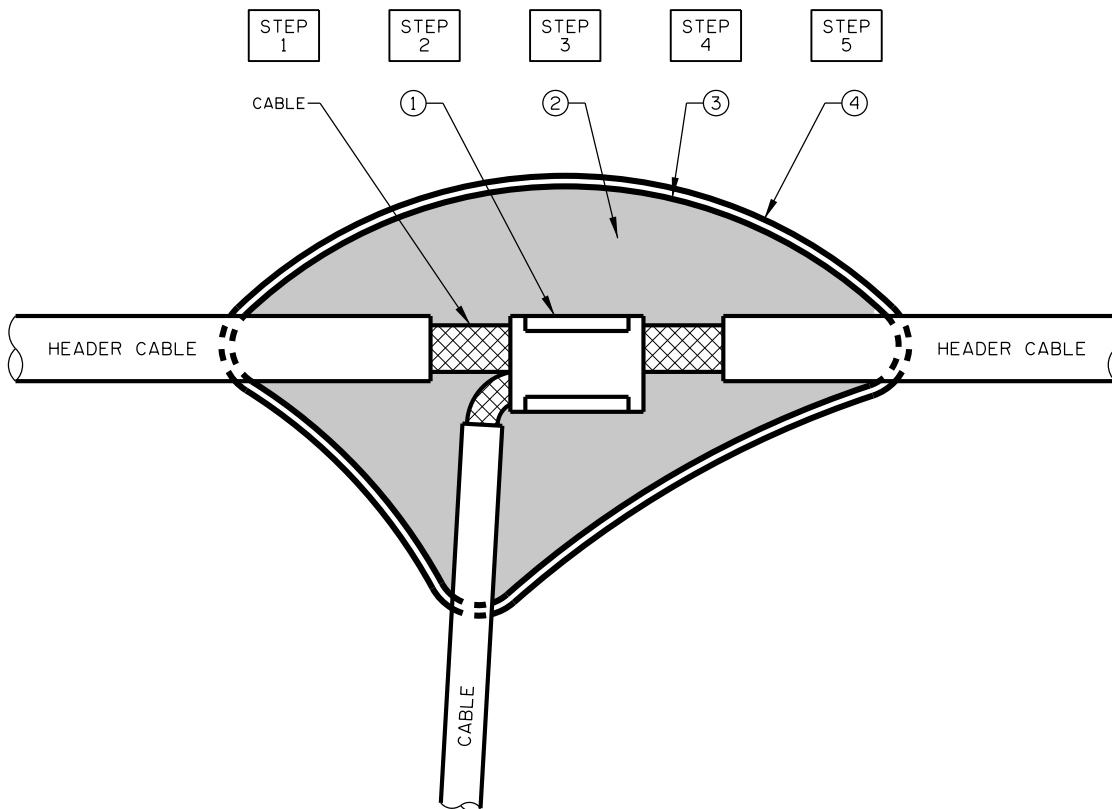
Date	1995/12/06
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
THERMITE WELD PROCESS

Sheet	9
File Number	453.1017.002

ISC: Unrestricted





**CABLE SPLICING DETAILS**  
**UNDERGROUND SPLICE 3-WAY**

**CABLE PREPARATION:**

- STEP 1** REMOVE SUFFICIENT AMOUNT OF CABLE JACKET TO FACILITATE THE INSTALLATION OF THE APPROPRIATE SIZE COMPRESSION CRIMP CONNECTOR. NOTE: ALLOW FOR CRIMPING TOOL SPACE REQUIREMENT.
- STEP 2** CRIMP CABLES USING CORRECT SIZE CRIMP CONNECTORS, ACCORDING TO TABLE BELOW AND APPROPRIATE TOOL DIE SIZE.
- STEP 3** WRAP ENTIRE EXPOSED METAL USING "SCOTCHFIL" ELECTRICAL INSULATION PUTTY, ITEM #2, PROVIDING A SMOOTH CONTOUR BASE FOR NEXT LEVEL OF MULTI-LAYER WRAPPING.
- STEP 4** WRAP THE 130C RUBBER COMPOUND, ITEM #3, AS TIGHT AS POSSIBLE AROUND THE SPLICED AREA, PROVIDING A SMOOTH AND HARD CONTOUR A MINIMUM OF 25mm OVER EACH CABLE JACKET.
- STEP 5** APPLY MINIMUM OF THREE (3) COMPLETE LAYERS OF "SCOTCH" VINYL ELECTRICAL TAPE, ITEM #4. EACH LAYER TO EXTEND AT LEAST 15mm PAST UNDERLYING LAYER ALONG EACH CABLE.

**NOTE:**

ITEMS #2, #3 AND #4 - MULTI-LAYER WRAPPING

BILL OF MATERIALS	
ITEM NO.	DESCRIPTION
①	BURNDY, CRIMP CONNECTOR
②	SCOTCHFIL ELECTRICAL INSULATION PUTTY (38mm X 3.2mm)
③	SCOTCH 130C LINERLESS RUBBER SPLICING TAPE (10mm X 0.761mm)
④	SCOTCH SUPER 33+ VINYL ELECTRICAL TAPE 054007-06132 (SEE NOTE 3)

NOTE: ITEM #2, #3 & #4 - 3M ELECTRICAL PRODUCTS DIVISION

**NOTE:**

- FOR WINTER CONSTRUCTION (<0°C), SCOTCH #88 IS RECOMMENDED.
- THE "LAYERED TAPE WRAP" AS PER METHOD II MAY ONLY BE USED BY QUALIFIED AND APPROVED PERSONNEL. IF THESE TWO CONDITIONS (QUALIFIED AND APPROVED) ARE NOT MET, THE "HEAT SHRINK WRAP" MUST BE USED.
- ANY SPLICE NOT MEETING THE COMPANY'S STANDARDS SHALL BE REPLACED AT CONTRACTORS EXPENSE.
- FINISHED PRODUCT MUST BE COMPLETELY WRINKLE-FREE AND HARDNESS APPROACHING THAT OF CABLE JACKET(S).

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

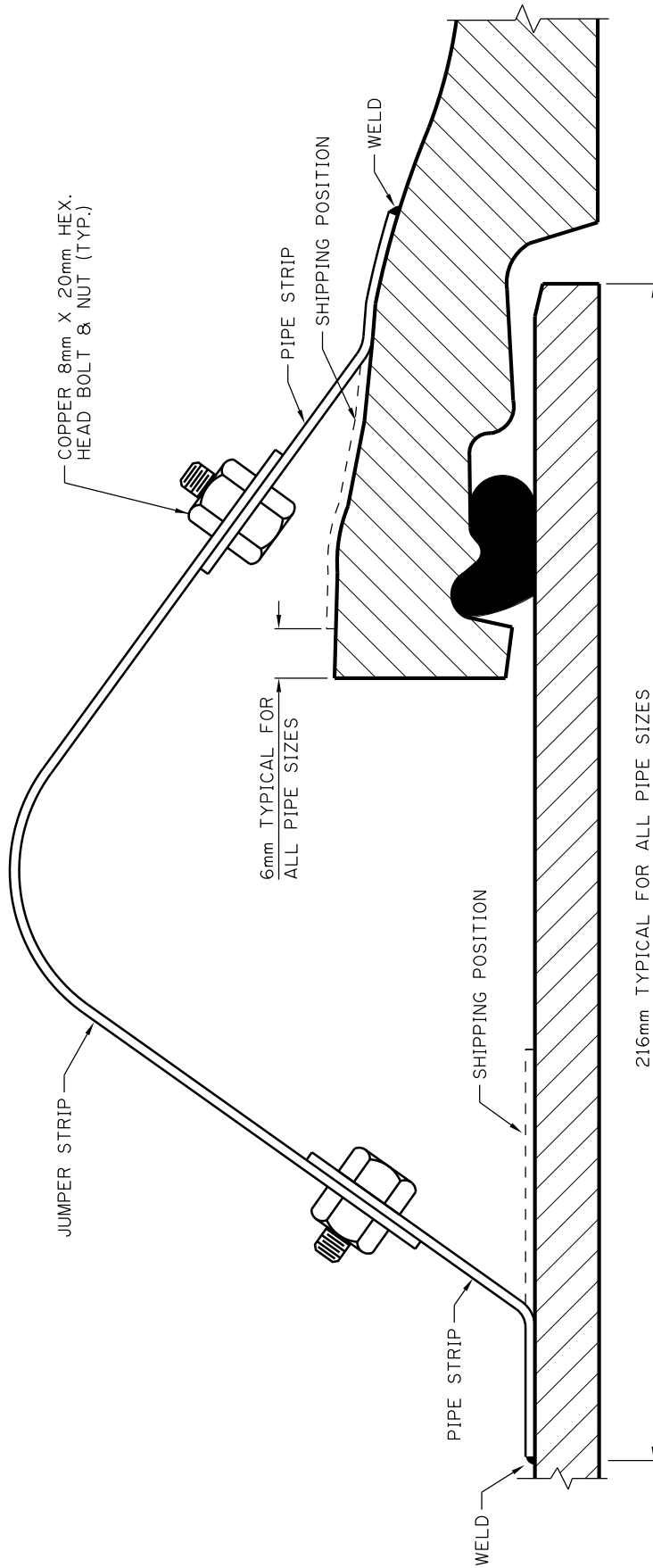
No.	Date	Revision	App'd

Date	2024/05/02
Scale	N.T.S.
Approved by	
for The City of Calgary	Calgary

WATERWORKS CONSTRUCTION
UNDERGROUND WIRE CONNECTION

Sheet	9A
Eng Dwg No.	453.2006.001

ISC: Unrestricted





**NOTE:**

- ③/① 1. CONTINUITY BONDING MAY BE PROVIDED IN THE FIELD WITH A #10 BLUE "RWU" CABLE AS DETAILED ON SHEET #11
- ③/② 2. FLATTEN STRIP OR BONDING CABLE AGAINST PIPE AND APPLY FIELD COATING AS PER SECTION 505.04.06

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
3	2024/12/18	REVISED NOTE 1.2	D.N.
2	2018/05/01	REVISED NOTE & ADDED NOTE	B.N.
1	2001/02/13	ADDED NOTE	E.P.

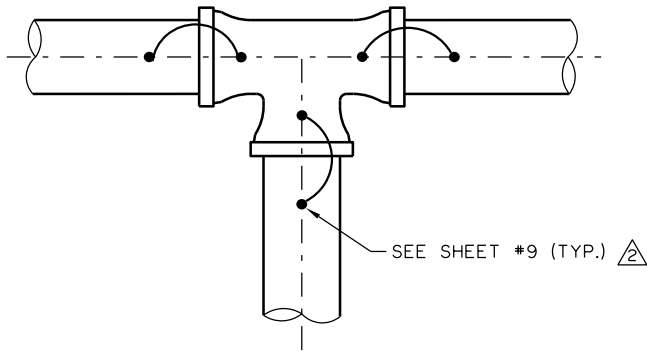
Date 1995/12/19	
Scale N.T.S.	
Approved by 	for The City of Calgary

WATERWORKS CONSTRUCTION

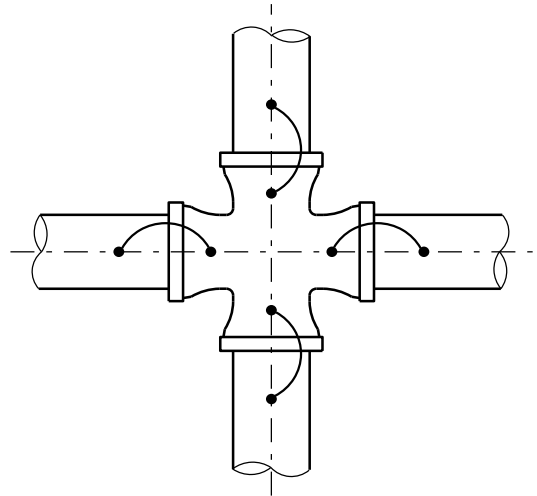
**ELECTRICAL CONDUCTIVITY  
STRIP FOR TYTON JOINTS  
METALLIC PIPE SYSTEM**

Sheet <b>10</b>
Eng Dwg No. 453.1008.003

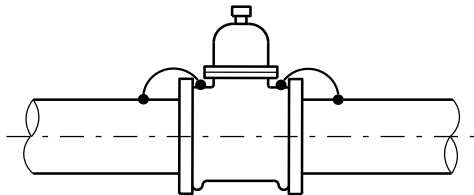
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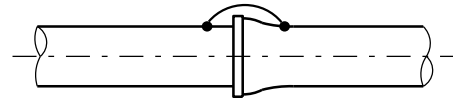
CONTINUITY BONDING  
OF A TEE



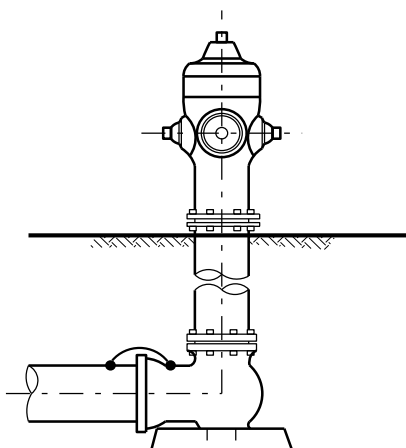
CONTINUITY BONDING  
OF A CROSS



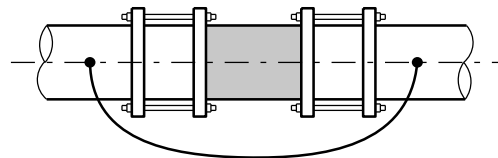
CONTINUITY BONDING  
OF A VALVE



CONTINUITY BONDING OF A  
SHORT PIPE SECTION



CONTINUITY BONDING  
OF A HYDRANT



CONTINUITY BONDING ACROSS A  
NON-METALLIC PIPE  
C/W ISOLATING COUPLINGS

**NOTE:**

ALL BONDING WIRE TO BE #10 BLUE RWU

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

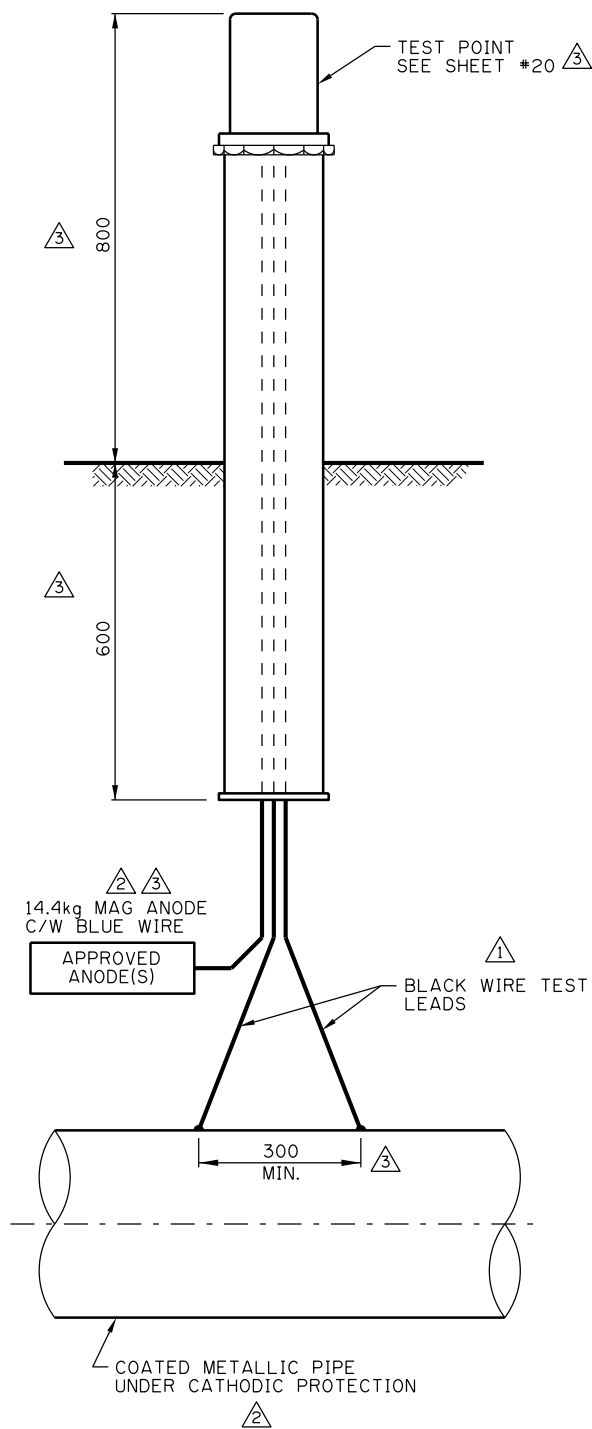
No.	Date	Revision	App'd
2	2024/12/18	REVISED NOTES AND ADDED/REMOVED DETAIL	D.N.
1	2018/05/01	REVISED AND ADDED NOTES	B.N.

Date	1995/12/07
Scale	N.T.S.
Approved by	
for The City of Calgary	

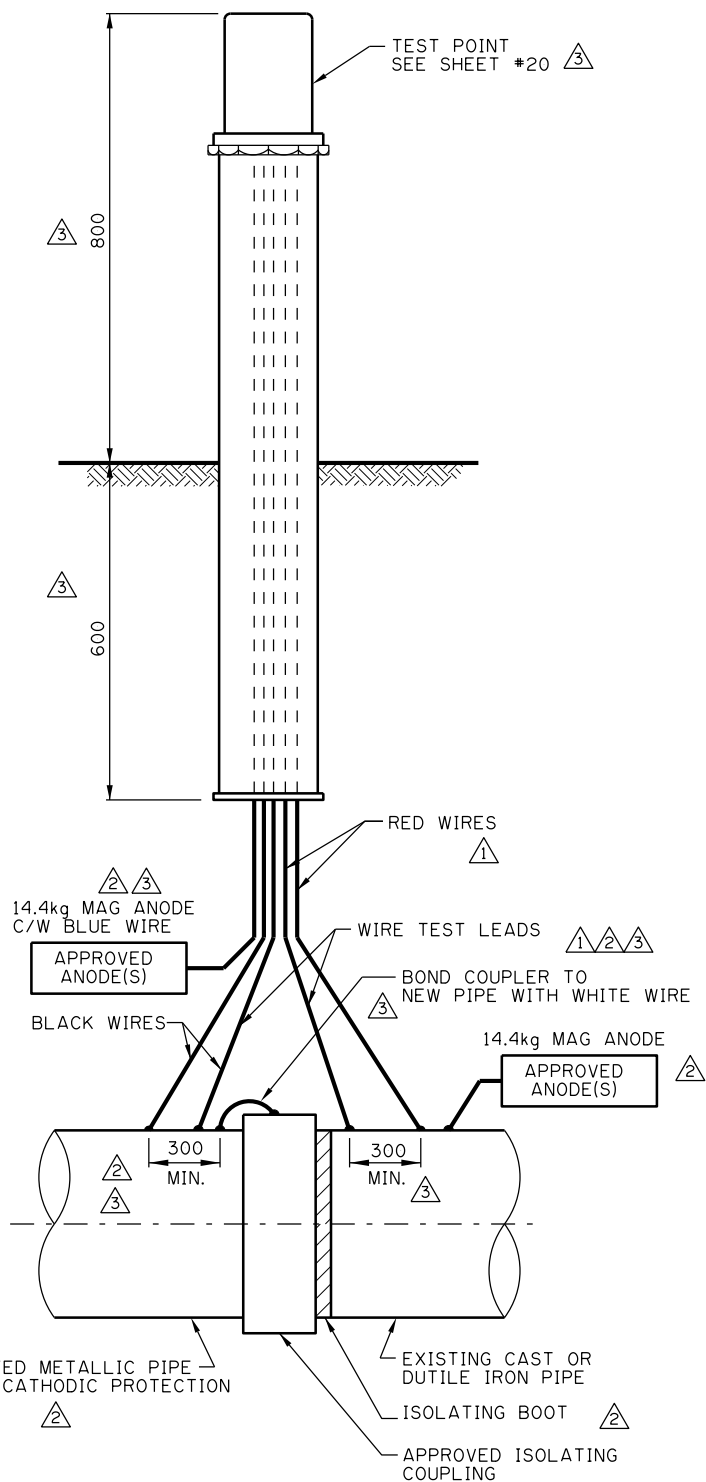
WATERWORKS CONSTRUCTION
ELECTRICAL CONDUCTIVITY STRIPS METALLIC DISTRIBUTION SYSTEM

Sheet	11
Eng Dwg No.	453.1017.004

ISC: Unrestricted



**TYPICAL TEST POINT  
THROUGHOUT SYSTEM**



**TYPICAL TEST POINT AT  
TIE TO UNPROTECTED SYSTEM**

**NOTE:**

1. ALL WIRES ARE TO BE #10 RWU-90 UNLESS OTHERWISE APPROVED BY THE CATHODIC PROTECTION GROUP.
2. ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

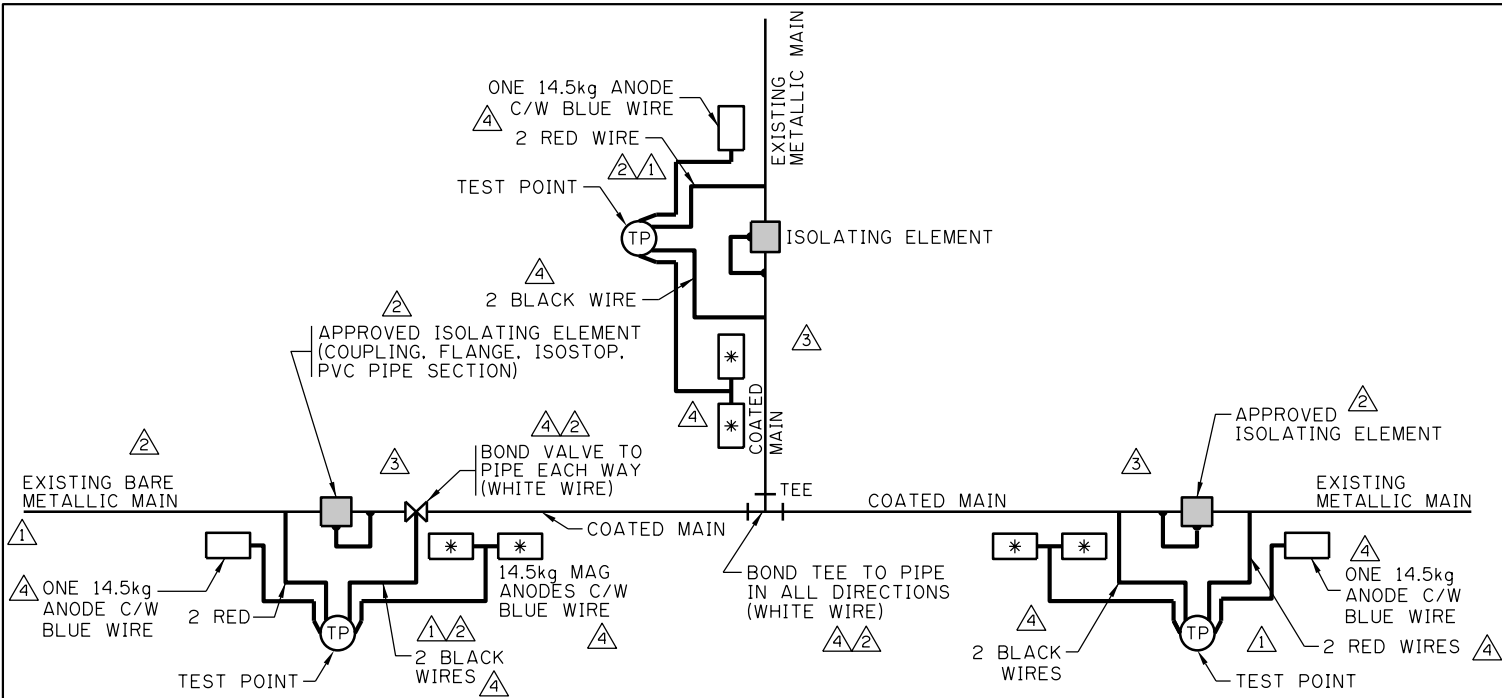
No.	Date	Revision	App'd
3	2024/06/19	REVISED/ADDED NOTES AND ADDED DIMENSIONS	D.N.
2	2018/04/25	REVISED DETAILS AND NOTES	B.N.
1	2017/12/27	REVISED & ADDED NOTES	B.N.

Date	1995/12/06
Scale	N.T.S.
Approved by	<i>11</i>
for The City of Calgary	

WATERWORKS CONSTRUCTION
TYP. TEST POINT INSTALLATION FOR IMPRESSED CURRENT CATHODIC PROTECTION

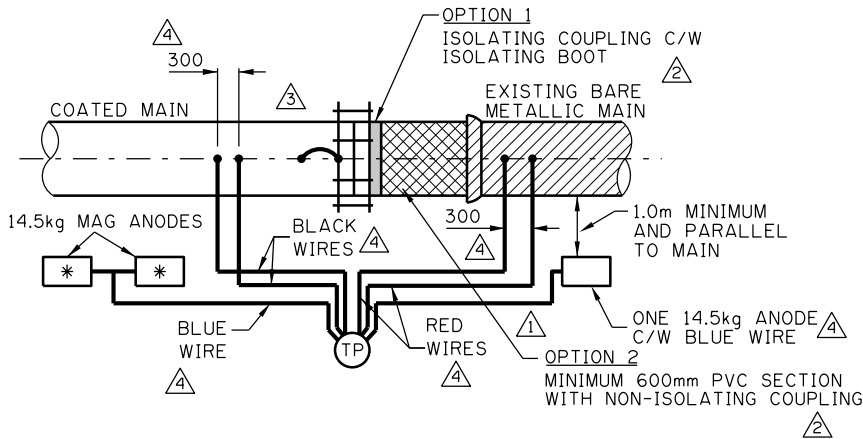
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ISC: Unrestricted

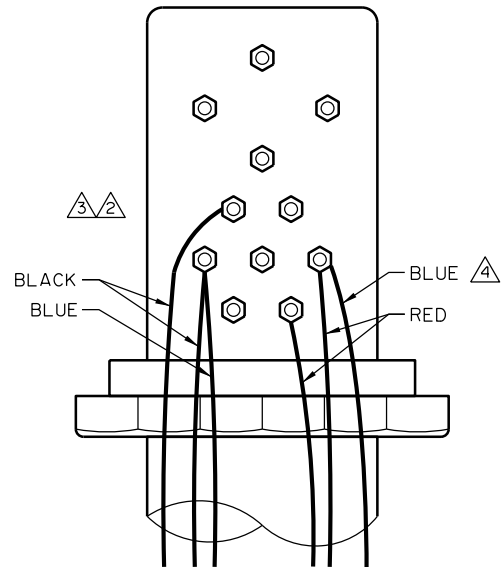


**SCHEMATIC WIRE LAYOUT**

\* REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS.



**TYPICAL WIRE COLOUR DETAIL  
TOP VIEW**



**TEST POINT  
WIRING SCHEMATIC**

**WIRE SIZES & COLOURS:**

- #10 - RED - EXISTING METALLIC MAIN
  - #10 - BLACK - COATED MAIN
  - #10 - BLUE - ANODE
  - #10 - WHITE - BONDING WIRE
- ALL WIRE TO BE 7 STRANDS RWU INSULATION

**NOTES:**

1. BLUE LEAD WITH ANODE(S) ATTACHED. <sup>2</sup> NUMBER AND TYPE OF ANODE AS APPROVED.
2. STRIP AT LEAST 50mm OF END COATING OFF.
3. ALL ASSET WIRES (BLACK, RED, GREEN) ARE TO HAVE A SECOND REDUNDANT WIRE.
4. ALL THERMITE WELDS TO BE MINIMUM 300mm APART.

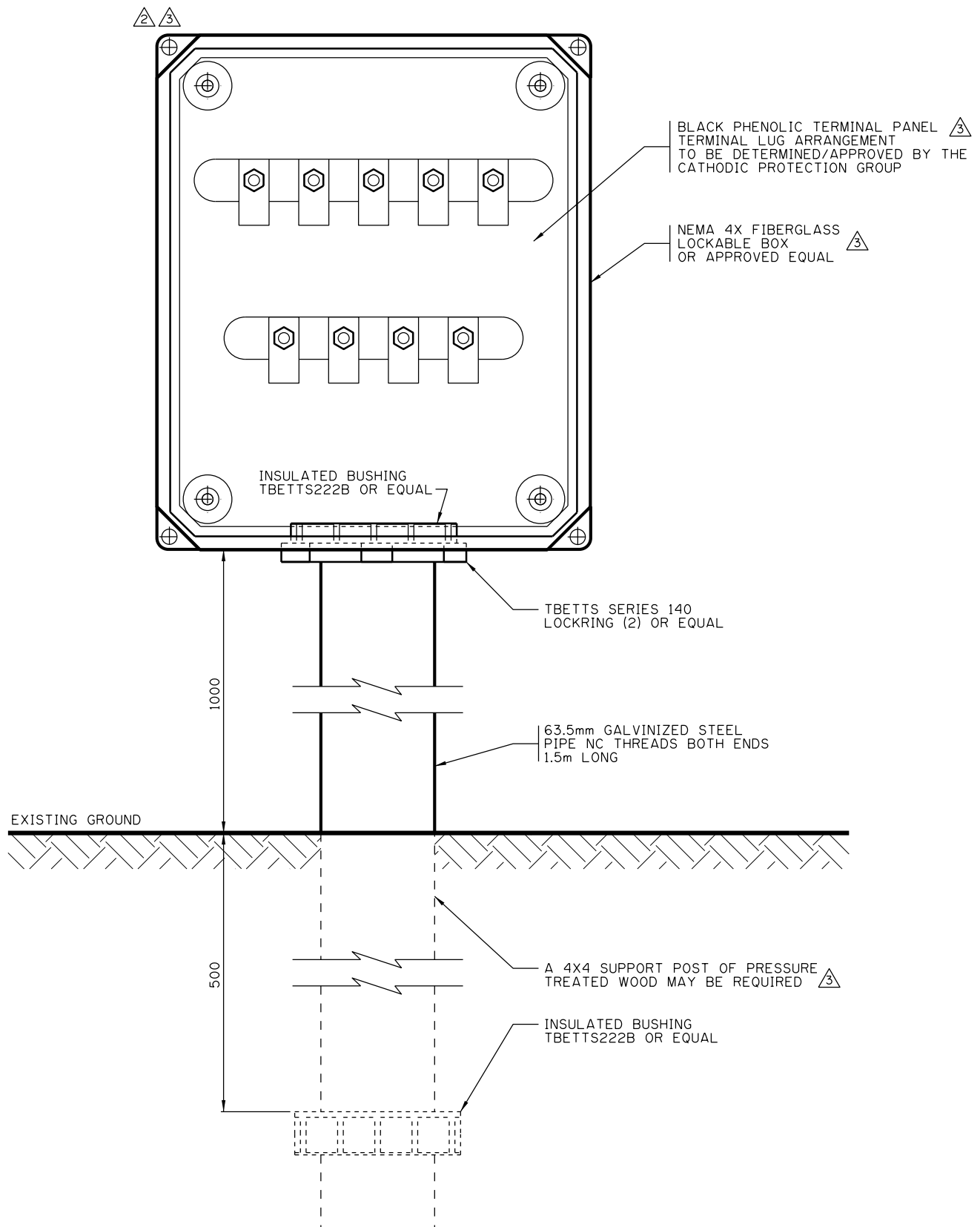
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision
4	2024/06/17	REVISED DETAILS & REVISED NOTES
3	2022/03/30	REVISED DETAILS & REMOVED NOTE
2	2018/05/02	REVISED NOTES & DETAILS
1	2018/01/08	REVISED NOTES & DETAILS

Date 1995/12/07	Scale N.T.S.
Approved by <i>[Signature]</i>	For The City of Calgary

WATERWORKS CONSTRUCTION
TYP. CATHODIC PROTECTION ON WATERMAIN REPLACEMENTS & EXTENSIONS

Sheet <b>13</b>
File Number 453.1017.001



3 ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
3	2024/12/18	REVISED DETAIL & NOTES	D.N.
2	2018/05/02	CHANGED DETAIL & TITLE	B.N.
1	2017/12/27	REVISED NOTE	B.N.

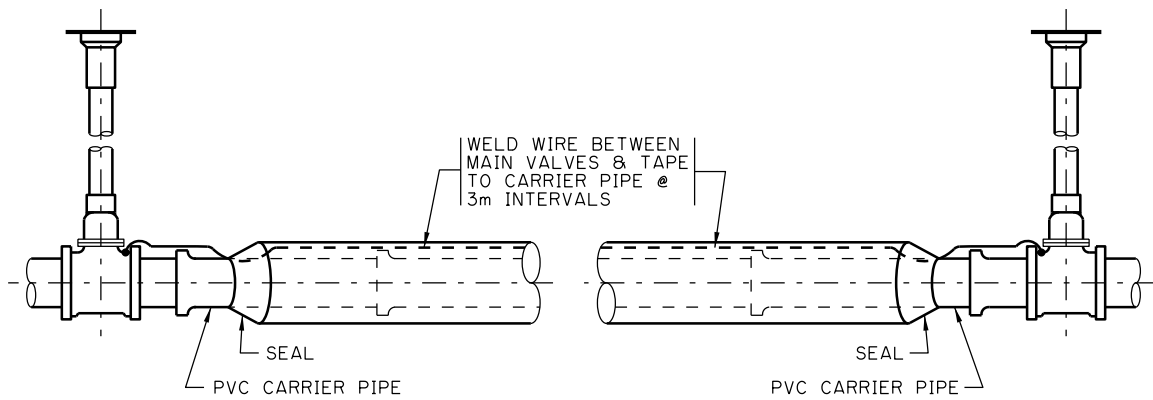
Date	1995/12/07
Scale	N.T.S.
Approved by	<i>11</i>
for The City of Calgary	Calgary

WATERWORKS CONSTRUCTION
TEST POINT FOR 8 OR MORE TEST LEADS (ENCASEMENTS OR IMPRESSED CURRENT C.P. SYSTEMS) 2

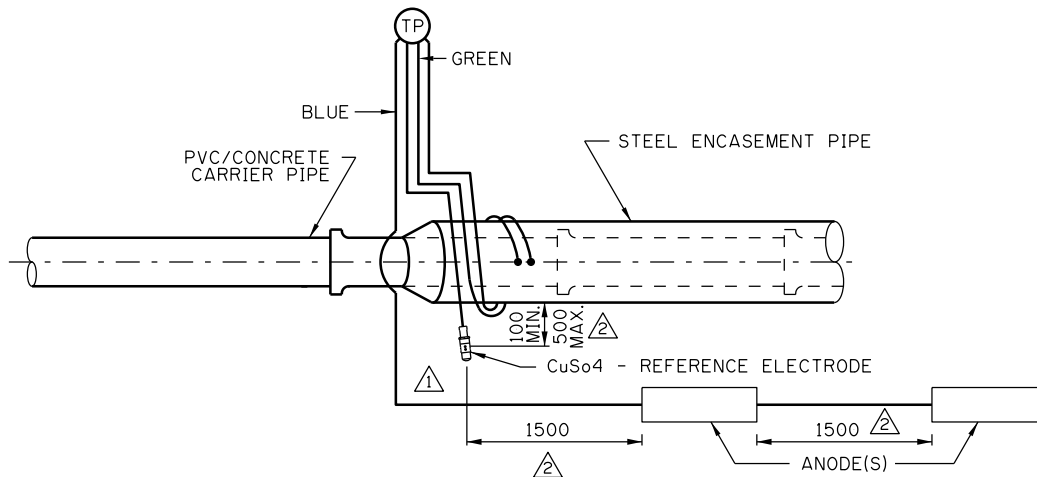
Sheet	14
Eng Dwg No.	453.1017.005

ISC: Unrestricted





**△ TRACING WIRE FOR NON-METALLIC CARRIER IN PVC ENCASEMENT  
SIDE VIEW**



**△ CATHODIC PROTECTION FOR NON-METALLIC CARRIER  
TOP VIEW**

**△ END DETAIL - TO BE REPLICATED ON EITHER SIDE**

METALLIC ENCASEMENT PIPE NOMINAL ID (mm)	* NUMBER OF 14.7kg MAG. ANODES REQUIRED AT EACH END ON ENCASEMENT PIPE LESS THAN 30 METRES IN LENGTH	* No. OF 14.7kg MAG. ANODES REQUIRED AT EACH END ON ENCASEMENT PIPE GREATER THAN 30 METRES IN LENGTH
300 - 650	2	3
660 - 1370	4	6
GREATER THAN 1370	6	9



**NOTES:**

1. FOR STEEL ENCASEMENT PIPE, INSTALL A "STELTH 2" CuSO4 REFERENCE ELECTRODE OR APPROVED EQUAL INTO A TEST STATION AS DIRECTED BY THE ENGINEER.
2. WHERE CARRIER PIPE IS NON-METALLIC, ENCASEMENT END SEAL SHALL BE FILTER FABRIC AS PER SHEET #16 AND SEC. 504.02.02.
- \* 3. WHERE STEEL ENCASEMENT IS WITHIN 7 METERS OF 25KV OR GREATER ELECTRICAL INFRASTRUCTURE OR IS CROSSED BY SAME, SUBSTITUTE EQUIVALENT WEIGHT OF ZINC ANODES FOR THE MAGNESIUM ANODE WEIGHT SPECIFIED IN THE ABOVE TABLE. ANODE WEIGHT AND PLACEMENT MAY BE REDUCED OR ADJUSTED AT TIME OF INSTALLATION BY THE ENGINEERS REPRESENTATIVE IN THE FIELD.
- \* 4. WHERE DC TRACTION SYSTEM IS WITHIN 50m, REINFORCED CONCRETE PIPE IS TO BE MADE ELECTRICALLY CONTINUOUS C/W TEST LEADS AS PER SHEET #16.
5. INSTALLATION OF AC MONITORING REFERENCE ELECTRODE(S) OR DC MONITORING COUPON(S) AS PER SHEET #16A MAY BE REQUIRED AT THE DISCRETION OF THE ENGINEER.
- △ 6. CARRIER PIPE TO FOLLOW PIPE RESTRAINT REQUIREMENTS AS PER SECTION 504.02.02

**WIRE SIZES & COLORS:**

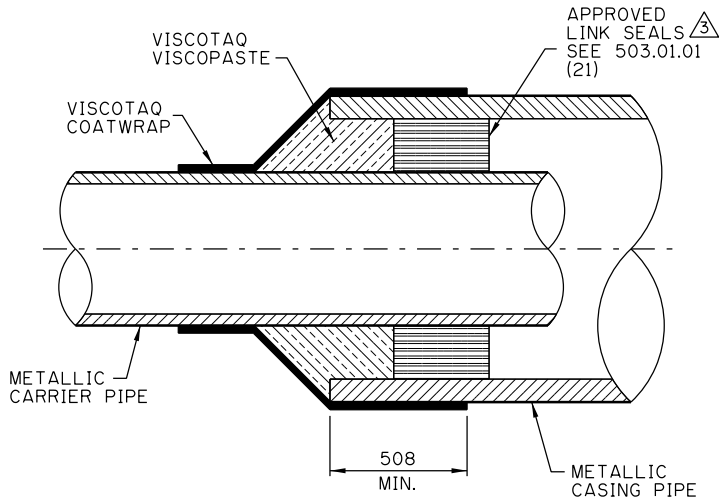
- \*10 BLACK
  - \*10 BLUE
  - \*10 GREEN
  - \*10 WHITE (WHERE ZINC ANODES INSTALLED)
- ALL WIRE TO BE 7 STRAND RWU INSULATION

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

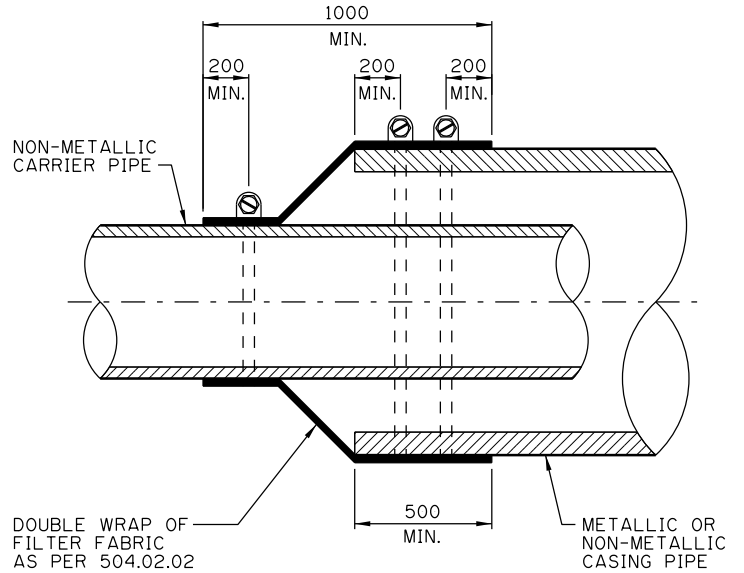
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			Scale N.T.S.			CATHODIC PROTECTION FOR NON-METALLIC CARRIERS AND STEEL ENCASEMENT PIPE		Eng Dwg No. 453.2002.001
2	2024/12/18	DELETED DETAIL AND ADDED/REVISED NOTES AND DIMENSIONS	D.N.	Approved by 				
1	2019/09/06	RELOCATED WIRING & REVISED NOTES AND DETAILS	B.N.	for The City of Calgary				
No.	Date	Revision	App'd					

ISC: Unrestricted





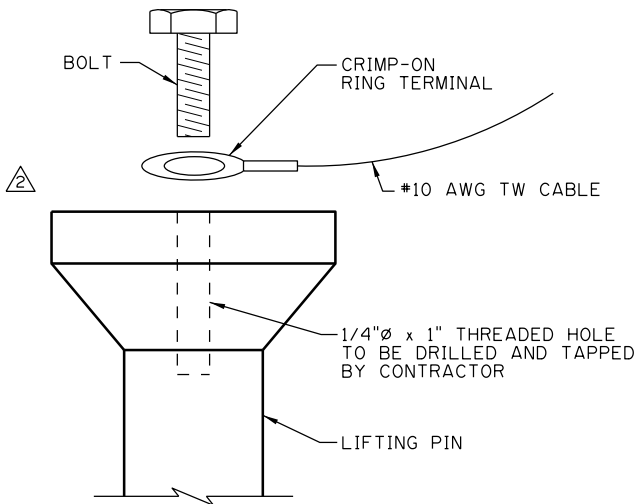
**END SEALED ENCASEMENT DETAIL  
FOR METALLIC CARRIER PIPE**



**UNSEALED ENCASEMENT DETAIL  
FOR NON-METALLIC CARRIER PIPE**

**NOTE:**

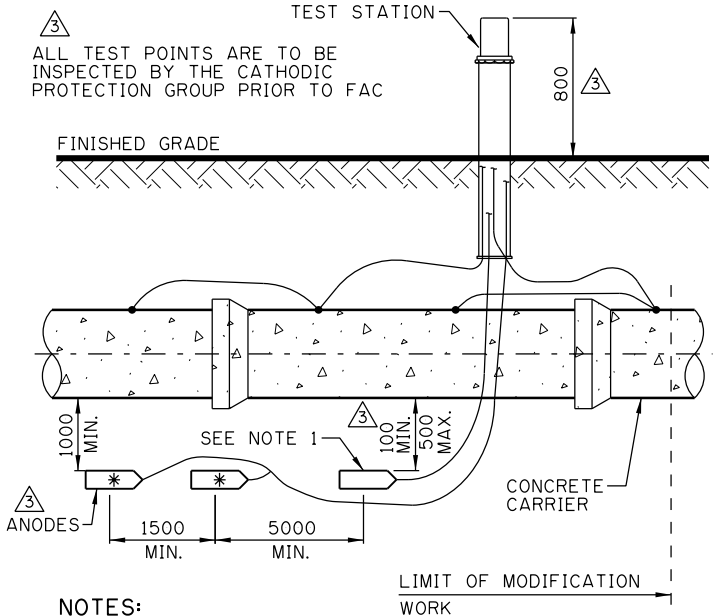
1. SECURE FILTER FABRIC WITH STAINLESS STEEL 13mm BAND/HOSE CLAMPS.



**NOTES:**

1. MECHANICAL CABLE CONNECTIONS TO BE COATED UTILIZING DENSO PROFILING MASTIC AND DENSO PETROLATUM TAPE
2. APPLY KOPR-KOTE TO BOLT AND RING TERMINAL FOR INCREASED ELECTRICAL CONTACT AND CORROSION RESISTANCE
3. CONTINUITY BONDING TO BE INSTALLED AND TESTED AFTER COMPLETION OF PIPE INSTALLATION

ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC



**NOTES:**

1. USE "STELTH 2 CuSO<sub>4</sub>" ELECTRODE C/W 15m (50ft) #14 AWG RWU-90 (OR APPROVED EQUIVALENT) ELECTRODE MUST BE INSTALLED BETWEEN 100-500mm AWAY FROM THE ENCASEMENT
2. INSTALL ZINC ANODE WEIGHT AS APPROVED, AND A.C. MONITORING ELECTRODE AND/OR D.C. COUPON AS REQUIRED

3. REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS

**RCP - LIFT PIN CONTINUITY BONDING  
FOR RE-BAR CAGE CONTINUOUS TO LIFT  
PIN INSTALLATION**

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

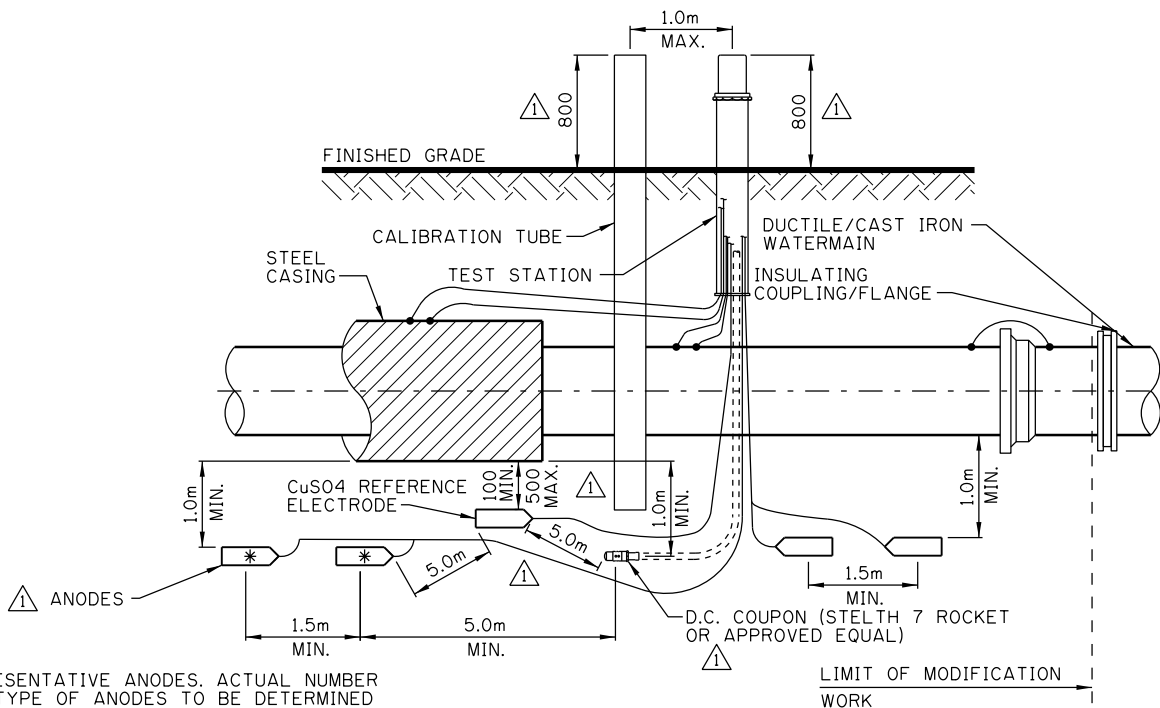
No.	Date	Revision	App'd
3	2024/06/10	REVISED NOTES AND DIMENSIONS	DN
2	2018/05/07	CHANGED DETAIL	BN
1	2017/12/27	REVISED NOTES	BN

Date	1995/12/07
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
CARRIER & ENCASEMENT PIPE-INSTALLATION SPECIFIC DETAILS (PT. 1)

Sheet	16
Eng Dwg No.	453.1017.007

ISC: Unrestricted

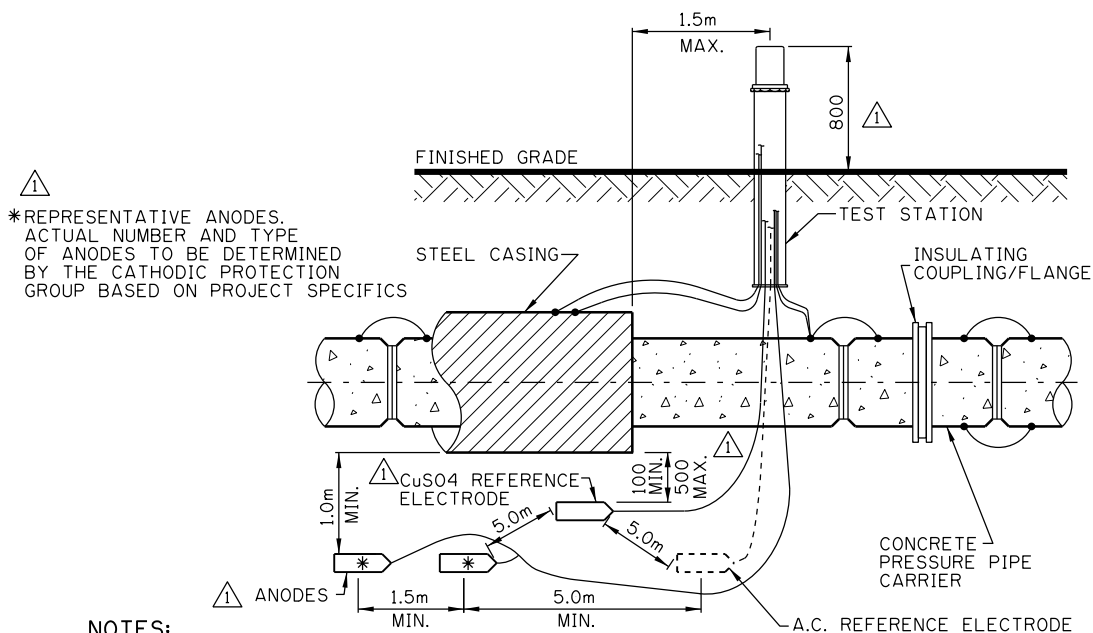


\*REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS

#### NOTES:

1. INSTALL A "STELTH 2" CuSO4 REFERENCE ELECTRODE OR APPROVED EQUAL IN EACH TEST STATION AT BOTH ENDS OF STEEL ENCASMENT PIPE.
2. WHERE REQUIRED, INSTALL D.C. MONITORING COUPON "CSCL MODEL CMPM-2-10" C/W CALIBRATION TUBE, OR APPROVED EQUAL IN ADDITION TO CuSO4 REFERENCE ELECTRODE.
3. CALIBRATION TUBE IS 75mm DIAMETER WHITE HIGH DENSITY U.V. RESISTANT POLYETHYLENE POST LENGTH AS REQUIRED. SEE SECTION 505.03.05 FOR WIRE COLOR REQUIREMENTS.
4. ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC.

#### DC COUPON C/W REFERENCE TUBE



\*REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS

#### NOTES:

1. INSTALL A "STELTH 2" CuSO4 REFERENCE ELECTRODE OR APPROVED EQUAL IN EACH TEST STATION AT BOTH ENDS OF STEEL ENCASMENT PIPE.
2. WHERE REQUIRED, INSTALL "STELTH 7ACC-1-2" AC MONITORING ELECTRODE C/W 15m (50ft) #14 AWG RWU-90 LEAD OR APPROVED EQUAL IN ADDITION TO CuSO4 REFERENCE ELECTRODE. SEE SECTION 505.03.05 FOR WIRE COLOR REQUIREMENTS.
3. ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC.

#### TYPICAL A.C. MONITORING ELECTRODE INSTALLATION

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

1	2024/12/18	REVISED DIMENSIONS AND NOTES	D.N.		
No.	Date	Revision	App'd		

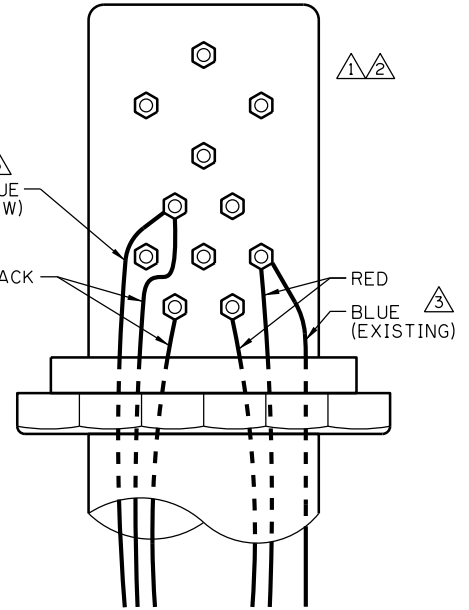
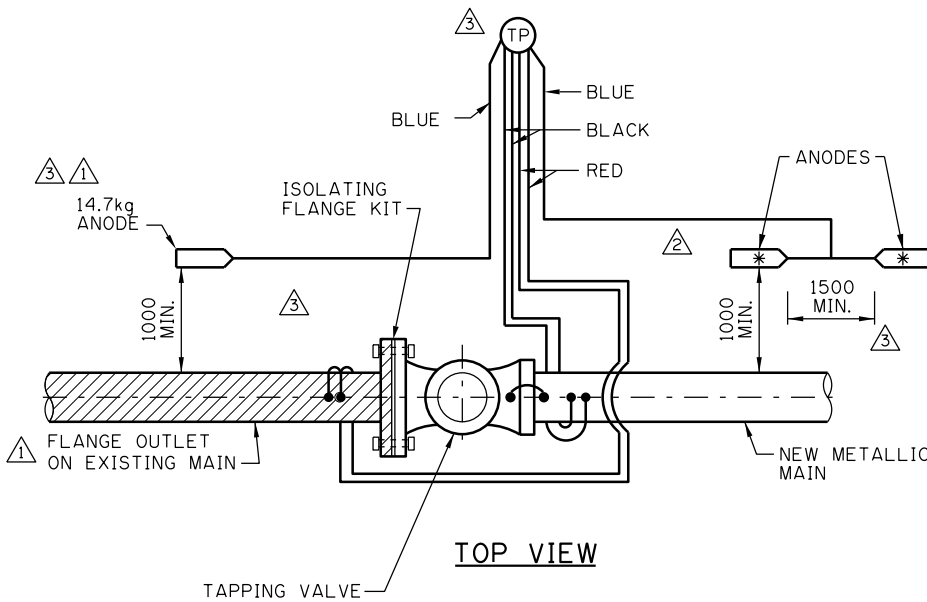
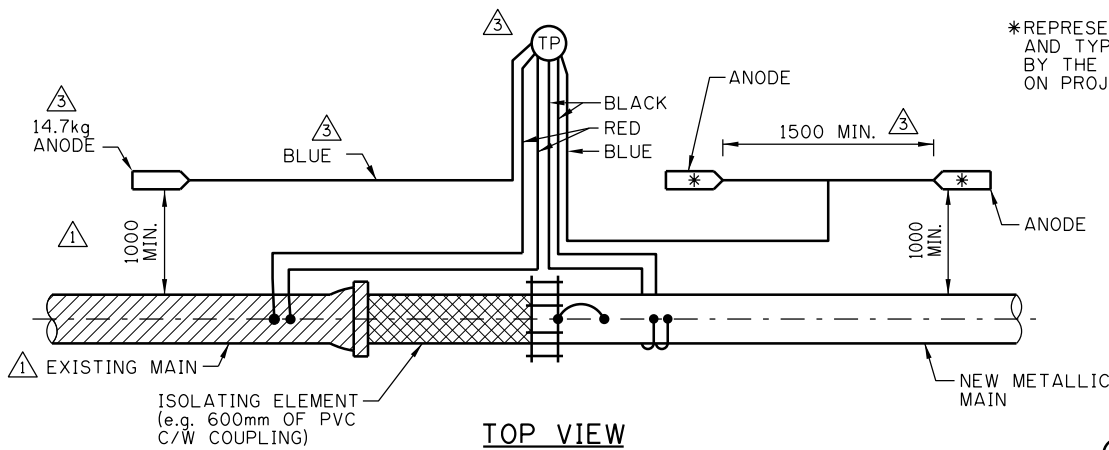
Date	2018/05/07
Scale	N.T.S.
Approved by	<i>[Signature]</i>
For The City of Calgary	

WATERWORKS CONSTRUCTION
CARRIER & ENCASMENT PIPE-INSTALLATION SPECIFIC DETAILS (PT.2)

Sheet	16A
Eng Dwg No.	453.2003.001

ISC: Unrestricted

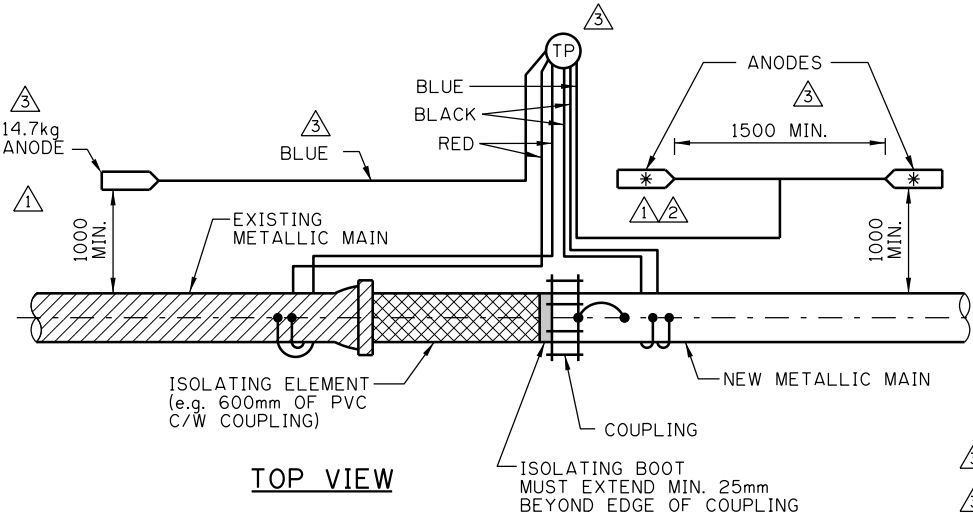
\*REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS



#### WIRE SIZES & COLOURS:

- #10 BLACK
- #10 RED
- #10 BLUE
- #10 WHITE-BONDING

#### TEST POINT WIRING SCHEMATIC



#### NOTES:

1. ANODES 14.7kg MAGNESIUM UNLESS OTHERWISE APPROVED.
2. ALL WIRES TO BE 7 STRANDS RWU90 INSULATION.
3. WIRES TO BE LABELED AS PER SECTION 505.03.05
4. ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC.

#### TYPICAL WIRING SCHEMATIC FOR A TEST POINT AND ANODE INSTALLATION AT AN ISOLATION ELEMENT

DIMENSIONS ARE IN METRES UNLESS OTHERWISE NOTED

Sheet  
**17**  
Eng Dwg No.  
453.1017.008

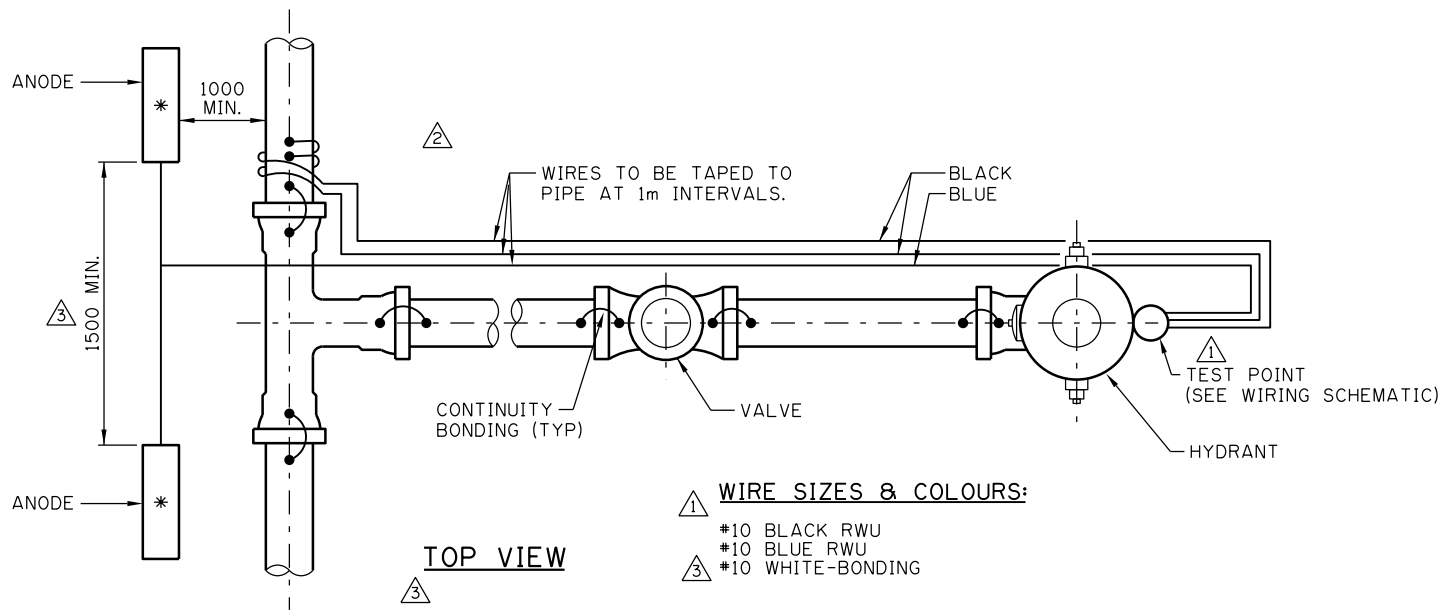
No.	Date	Revision	App'd
3	2024/12/18	REVISED DETAILS, REVISED & ADDED NOTES	D.N.
2	2022/03/30	REVISED DETAILS, REVISED & ADDED NOTES	D.N.
1	2018/05/04	REVISED DETAILS, NOTES & ADDED NOTES	B.N.

Date 1995/12/07	Scale N.T.S.
Approved by 	Calgary

WATERWORKS CONSTRUCTION

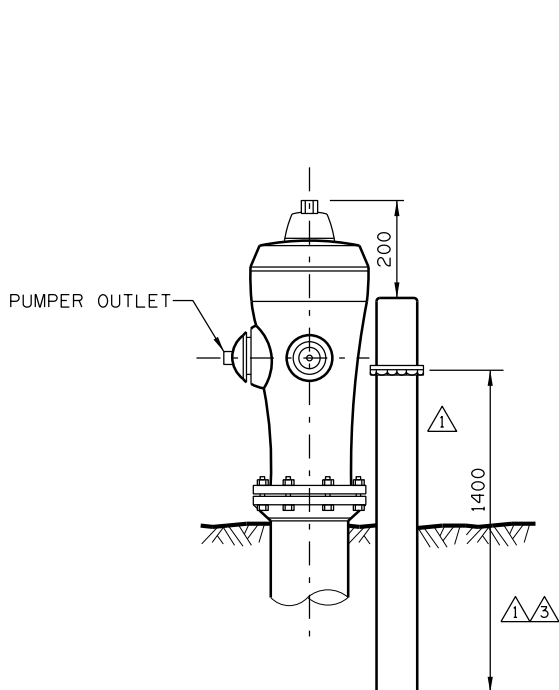
TYPICAL TEST POINT  
AT ISOLATING ELEMENT  
METALLIC PIPE SYSTEM

ISC: Unrestricted

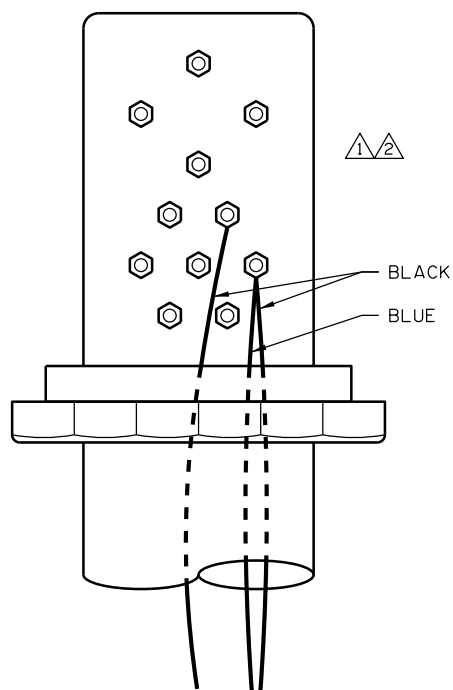


## TYPICAL WIRING SCHEMATIC & ANODE INSTALLATION FOR A TEST POINT

\* REPRESENTATIVE ANODES. ACTUAL NUMBER AND TYPE OF ANODES TO BE DETERMINED BY THE CATHODIC PROTECTION GROUP BASED ON PROJECT SPECIFICS



## TEST POINT INSTALLATION AT A HYDRANT



## TEST POINT WIRING SCHEMATIC

ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC

DIMENSIONS ARE IN METRES  
UNLESS OTHERWISE NOTED

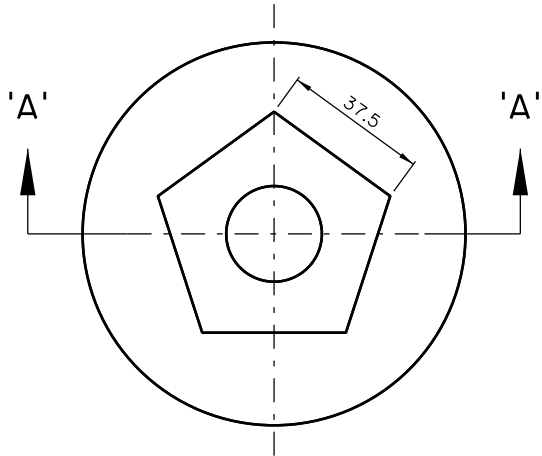
No.	Date	Revision	App'd
3	2024/06/07	REVISED NOTES AND DIMENSIONS	D.N.
2	2022/03/30	REVISED DETAILS	D.N.
1	2018/05/03	REVISED DETAILS AND NOTES & ADDED DIMENSION	B.N.

Date	1995/12/07
Scale	N.T.S.
Approved by	
for The City of Calgary	

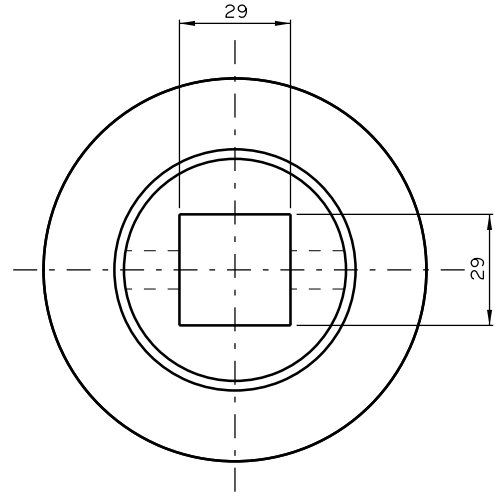
WATERWORKS CONSTRUCTION
TYPICAL TEST POINT AT A HYDRANT METALLIC PIPE SYSTEM

Sheet	18
File Number	453.1017.009

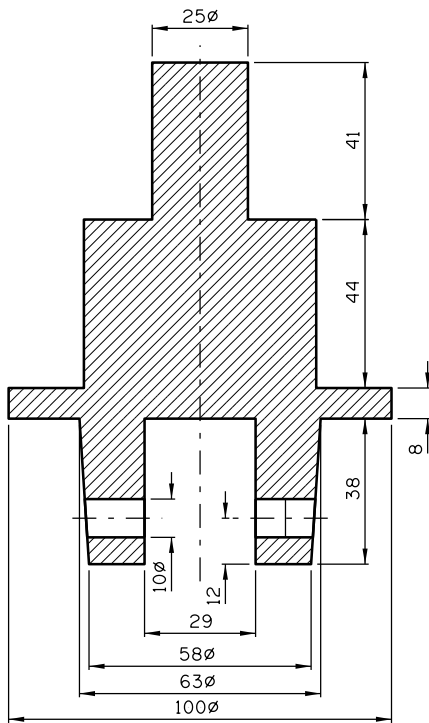
ISC: Unrestricted



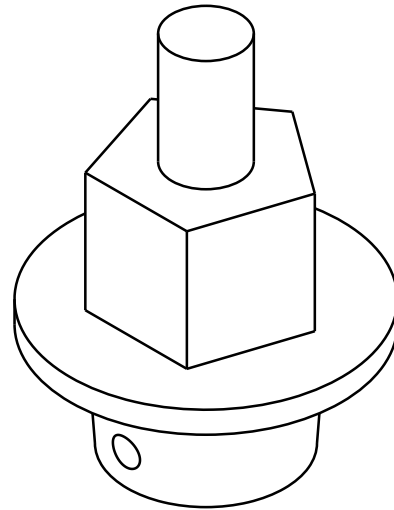
TOP VIEW



BOTTOM VIEW



SECTION 'A-A'



ISOMETRIC VIEW

**NOTE:**

⚠ MATERIAL TO BE GREY CAST IRON AND TO CONFORM TO CLASS 20 A.S.T.M. A48

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

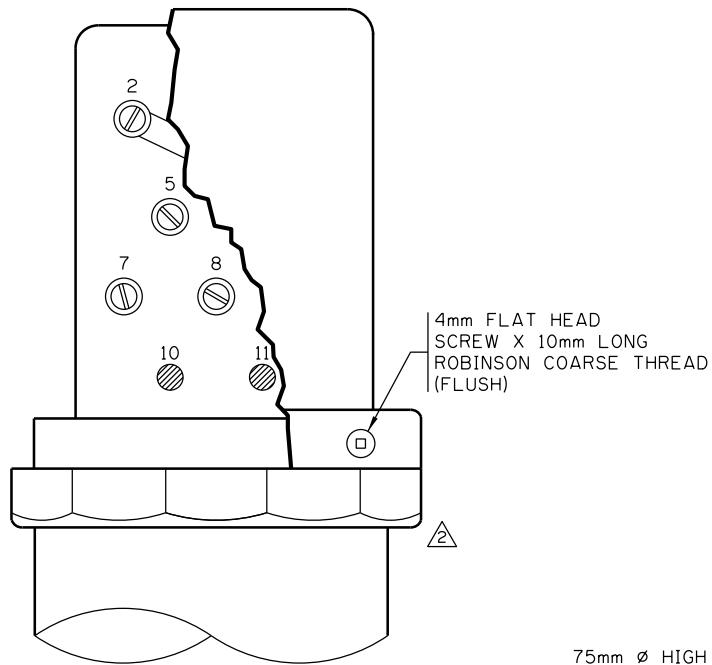
1	2024/06/07	REVISED NOTE	D.N.
No.	Date	Revision	App'd

Date	2018/05/23
Scale	N.T.S.
Approved by	<i>[Signature]</i>
for The City of Calgary	

WATERWORKS CONSTRUCTION
RECLAIMED WATER SYSTEM VALVE ROD TOP NUT

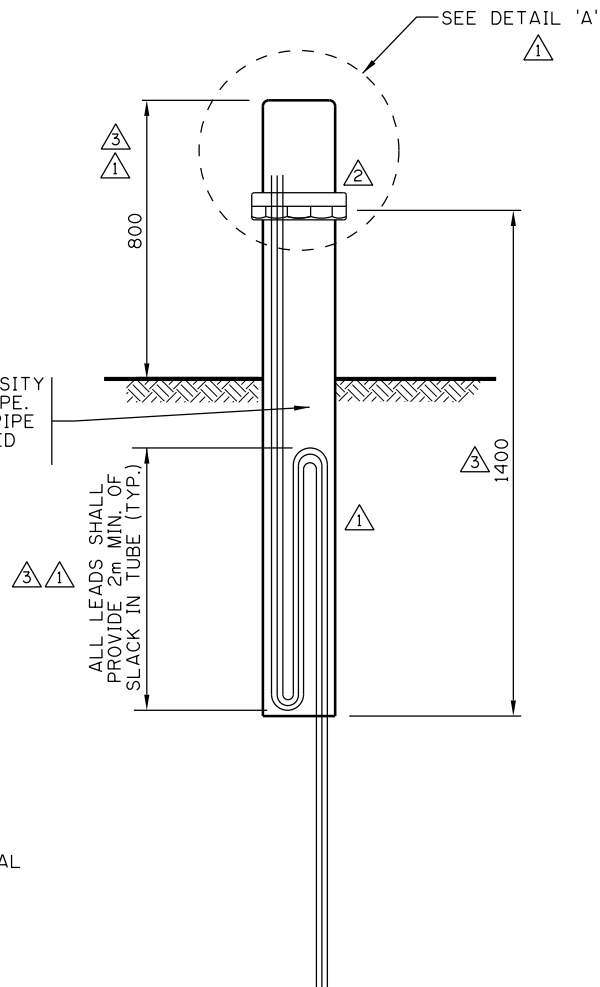
Sheet	19
File Number	453.1017.010

ISC: Unrestricted

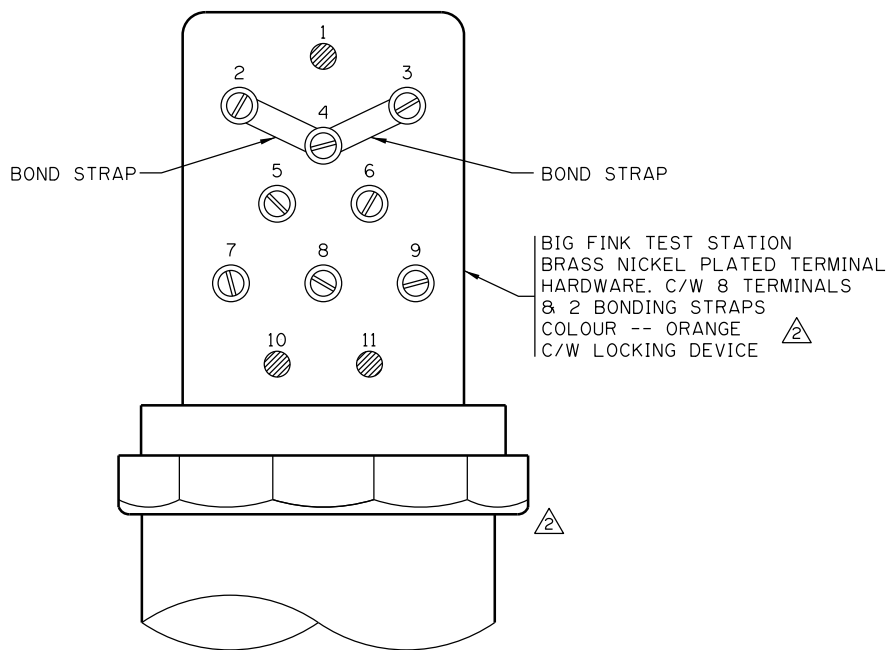


**DETAIL 'A'**

75mm Ø HIGH DENSITY POLYETHYLENE PIPE, SCH. 40 DRISCO PIPE 8600 OR APPROVED EQUAL.



**SECTION**



**TERMINAL LAYOUT-STANDARD**

**NOTES:**

1. REFER TO SHEET 18 FOR INSTALLATIONS AT HYDRANTS.
2. STANDARD TERMINALS ATTACHED 2-9, 8 TERMINALS IN TOTAL.
3. ALL TEST POINTS ARE TO BE INSPECTED BY THE CATHODIC PROTECTION GROUP PRIOR TO FAC.

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
3	2024/06/14	REVISED NOTES AND DIMENSIONS	D.N.
2	2019/08/28	REVISED DETAIL	B.N.
1	2018/05/03	REVISED DETAIL, NOTES & TITLE	B.N.

Date	1980/11/20
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
TYPICAL TEST POINT FOR CATHODIC PROTECTION (NOT AT HYDRANT)

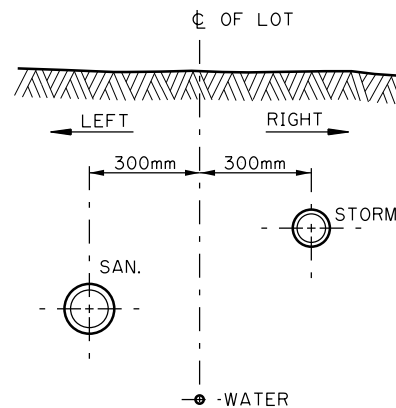
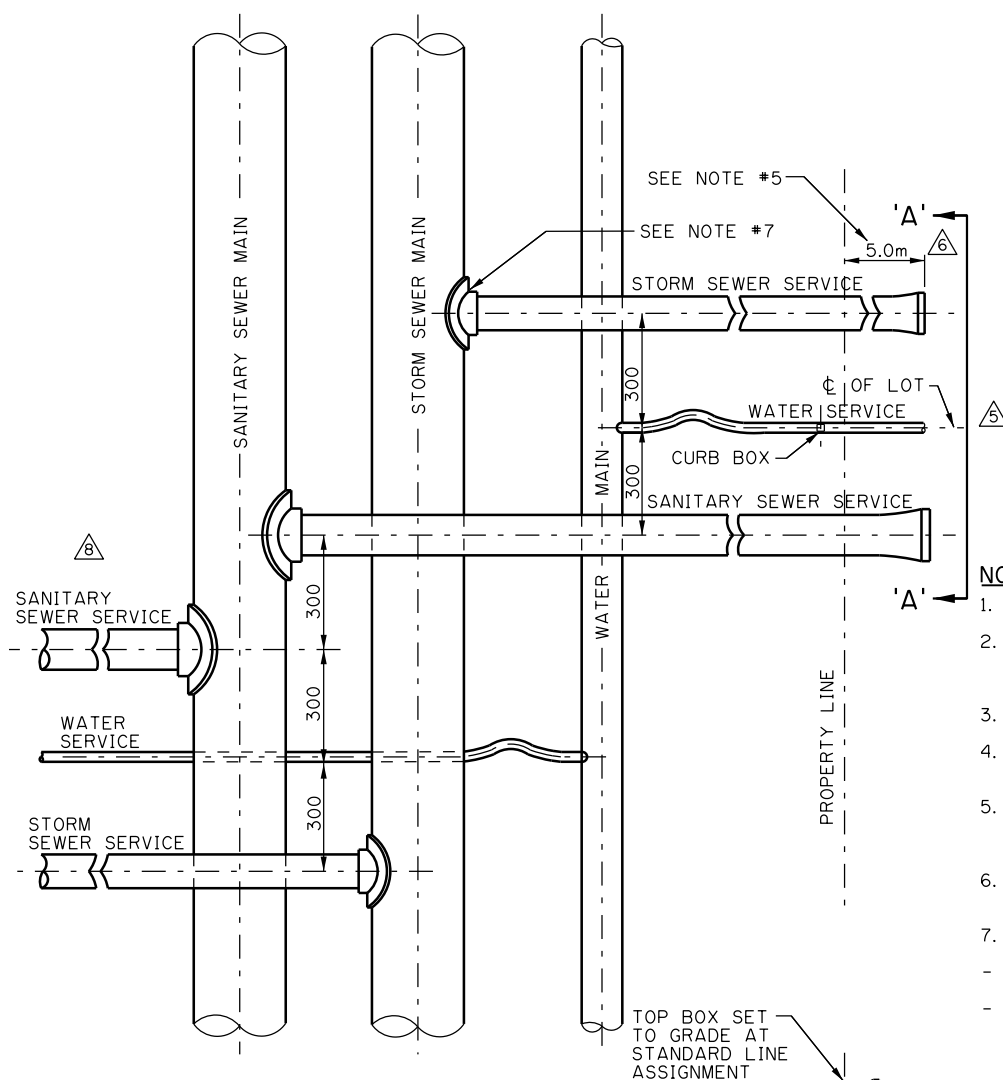
Sheet	20
File Number	453.1017.011

ISC: Unrestricted

DRAWING DELETED: Sheet 21 no longer applicable.  
Refer to Standard Specifications Sewer Construction

DRAWING DELETED: Sheet 22 no longer applicable.  
Refer to Standard Specifications Sewer Construction



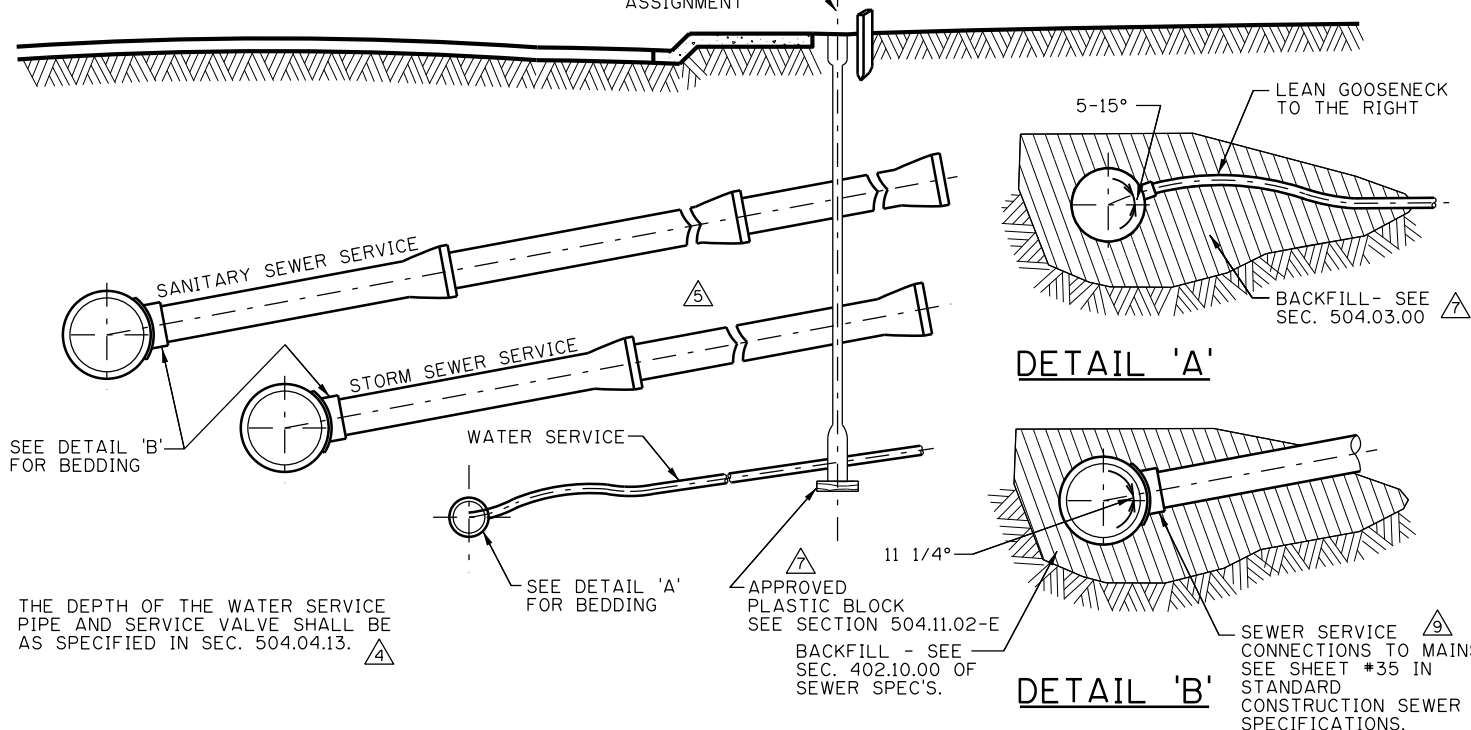


## SECTION 'A-A'

LOOKING FROM INSIDE LOT  
TOWARDS SEWER MAINS

### NOTES:

1. CURB BOX LOCATED ON CENTRE LINE OF LOT UNLESS SPECIFIED OTHERWISE.
2. VIEWING THE TRENCH FROM THE LOT, THE STORM SEWER SERVICE IS LOCATED TO THE RIGHT OF THE CURB BOX AND THE SANITARY SEWER SERVICE TO THE LEFT.
3. THE INSTALLATION SHALL BE IN ACCORDANCE WITH SEC. 504.11.00 OF WATERWORKS SPECS.
4. SEWER SERVICES MUST TERMINATE WITH A BELL OR PLAIN END SEALED WITH AN APPROVED PLUG OR CAP.
5. UNDER SUBDIVISION AGREEMENT, THE SERVICES SHALL TERMINATE INSIDE PROPERTY LINE AS SPECIFIED IN SEC. 504.11.00. CONSTRUCTIONS.
6. SERVICE LEAD PIPE SIZES:  
STORM - 75mm  
SANITARY - 100mm
7. SANITARY/STORM SERVICE LEAD TO MAIN SHALL BE WITH:  
- APPROVED 100mm TEES, SADDLES OR MANUFACTURED TEE WITHIN STORM MAIN.  
- MANUFACTURED APPROVED REDUCER SHALL BE USED TO JOIN THE 75mm LEAD TO THE 100mm TEE.

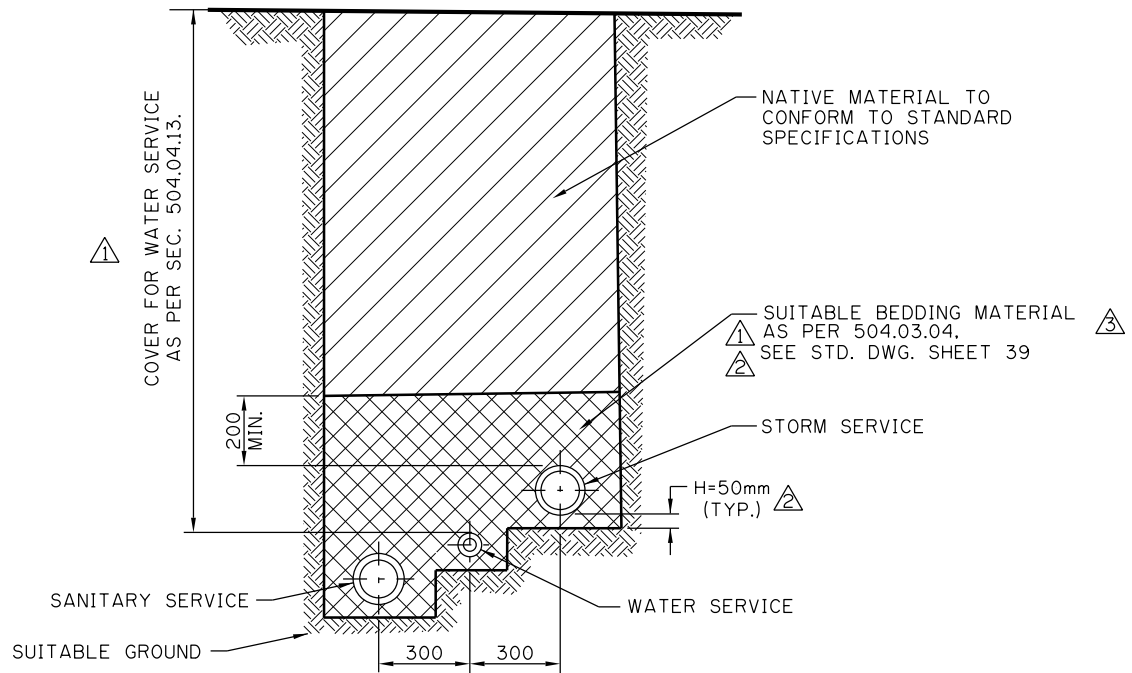


THE DEPTH OF THE WATER SERVICE PIPE AND SERVICE VALVE SHALL BE AS SPECIFIED IN SEC. 504.04.13. <sup>4</sup>

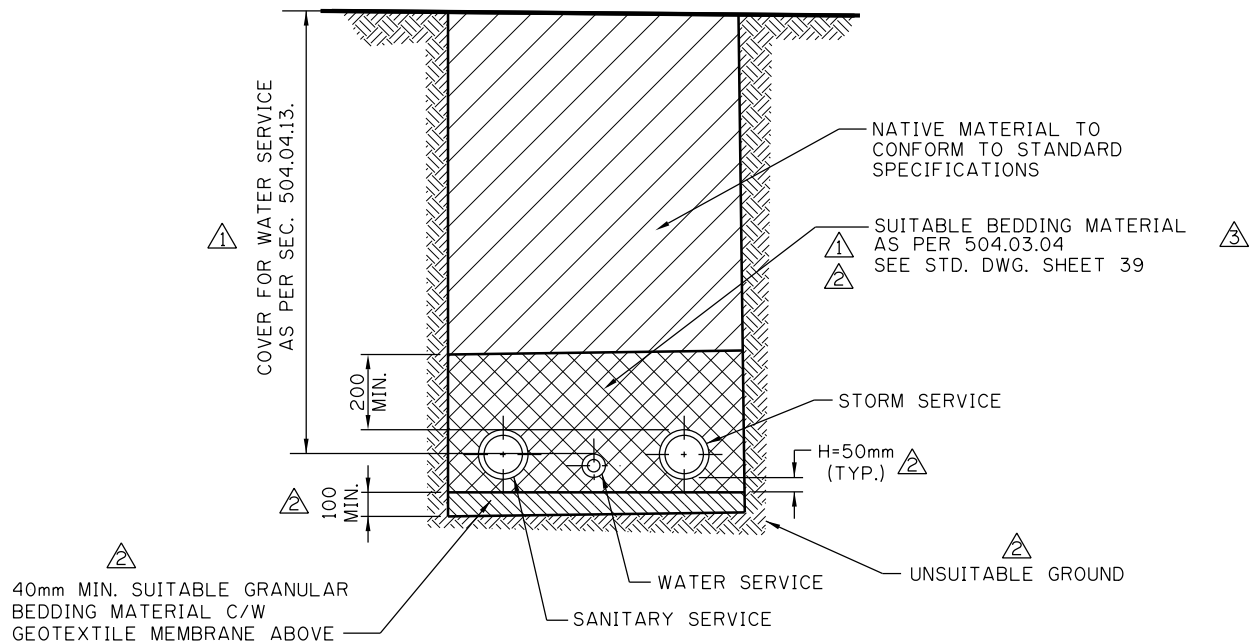
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

9	2024/06/04	REVISED NOTE	D.N.	Date	1980/12/10		WATERWORKS CONSTRUCTION	Sheet <b>23</b>
8	2015/04/27	ADDED SECOND SINGLE SERVICE	E.V.	Scale	N.T.S			
7	2012/03/19	REVISED TEXT	B.N.	Approved by				
6	2007/10/16	REVISED DIMENSION	B.N.	for The City of Calgary				
5	2006/02/09	REVISED LABELS OF SERVICES	B.N.				TYPICAL RESIDENTIAL SERVICE INSTALLATION	File Number 453.1003.001
4	2001/02/12	REVISED DESCRIPTION FROM SEC. 504.04.12	E.P.					
No.	Date	Revision	App'd					

ISC: Unrestricted





## SERVICES AT DIFFERENT ELEVATIONS IN SUITABLE GROUND



## SERVICES IN UNSUITABLE GROUND

**NOTE:** BACKFILLING AND COMPACTION TO BE IN ACCORDANCE WITH SECTION 504.08.00 OF THESE SPECIFICATIONS.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

				Date 1980/12/11		WATERWORKS CONSTRUCTION	Sheet  24
				Scale N.T.S.			
3	2012/03/07	REVISED NOTES	B.N.	Approved by 	STANDARD BACKFILLING FOR SERVICES	File Number 453.1003.002	
2	2008/01/18	REVISED & REMOVED TEXT, ADDED DIMS, REVISED DRAWING	B.N.				
1	2005/02/07	REVISED NOTE AND DRAWING	B.N.				
No.	Date	Revision	App'd	for The City of Calgary			

ISC: Unrestricted

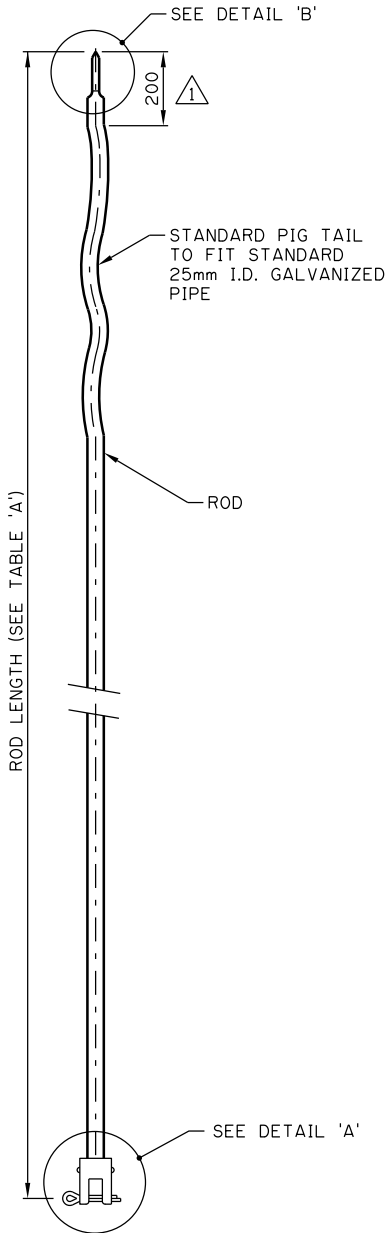
## SERVICE VALVE RODS

### TYPE 'A'

FOR 20 & 25mm VALVES  
(ROD O.D. 12.7mm)

### TYPE 'B'

FOR 40 & 50mm VALVES  
(ROD O.D. 15.9mm)



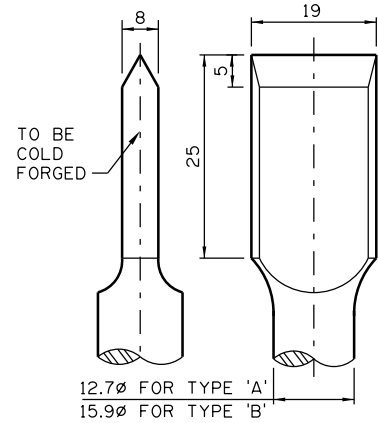
## MATERIAL SPECIFICATIONS

### ROD

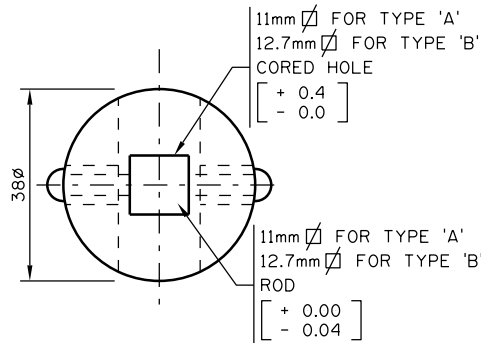
304 STAINLESS STEEL  
ASTM A276 / A479  
COLD FINISHED, TENSILE 90,000 psi MIN.

### CLEVIS CASTING

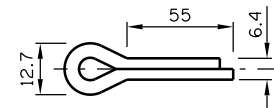
MANGANESE BRONZE  
CDA C86500  
S.A.E. STANDARD #43  
TENSILE: 65,000 psi MIN.  
OR:  
STAINLESS STEEL  
ASTM A743 / A743M  
GRADE CF8(304)  
TENSILE: 70,000 psi MIN.



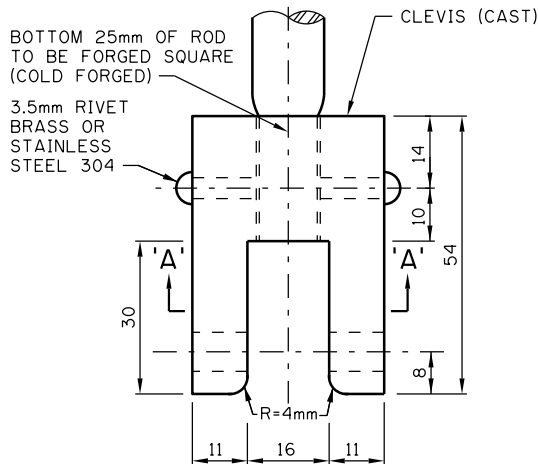
### DETAIL 'B'



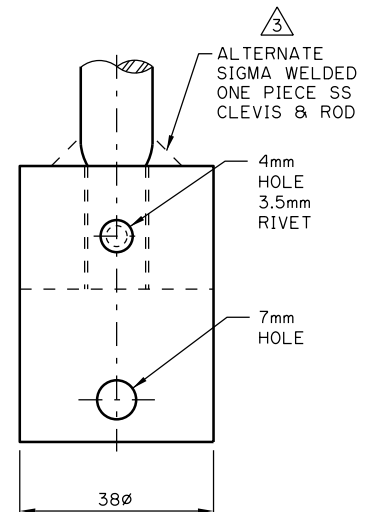
### SECTION 'A-A'



### BRASS COTTER PIN



### SIDE VIEW 'A'



### SIDE VIEW 'B'

TABLE 'A'

DEPTH OF COVER	ROD LENGTH	CASING LENGTH
2.4m	2.1m	1.9m
2.7m	2.4m	2.2m
3.0m	2.7m	2.5m
3.3m	3.0m	2.8m

### DETAIL 'A'

REF. STD. SEC. 503.02.22

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

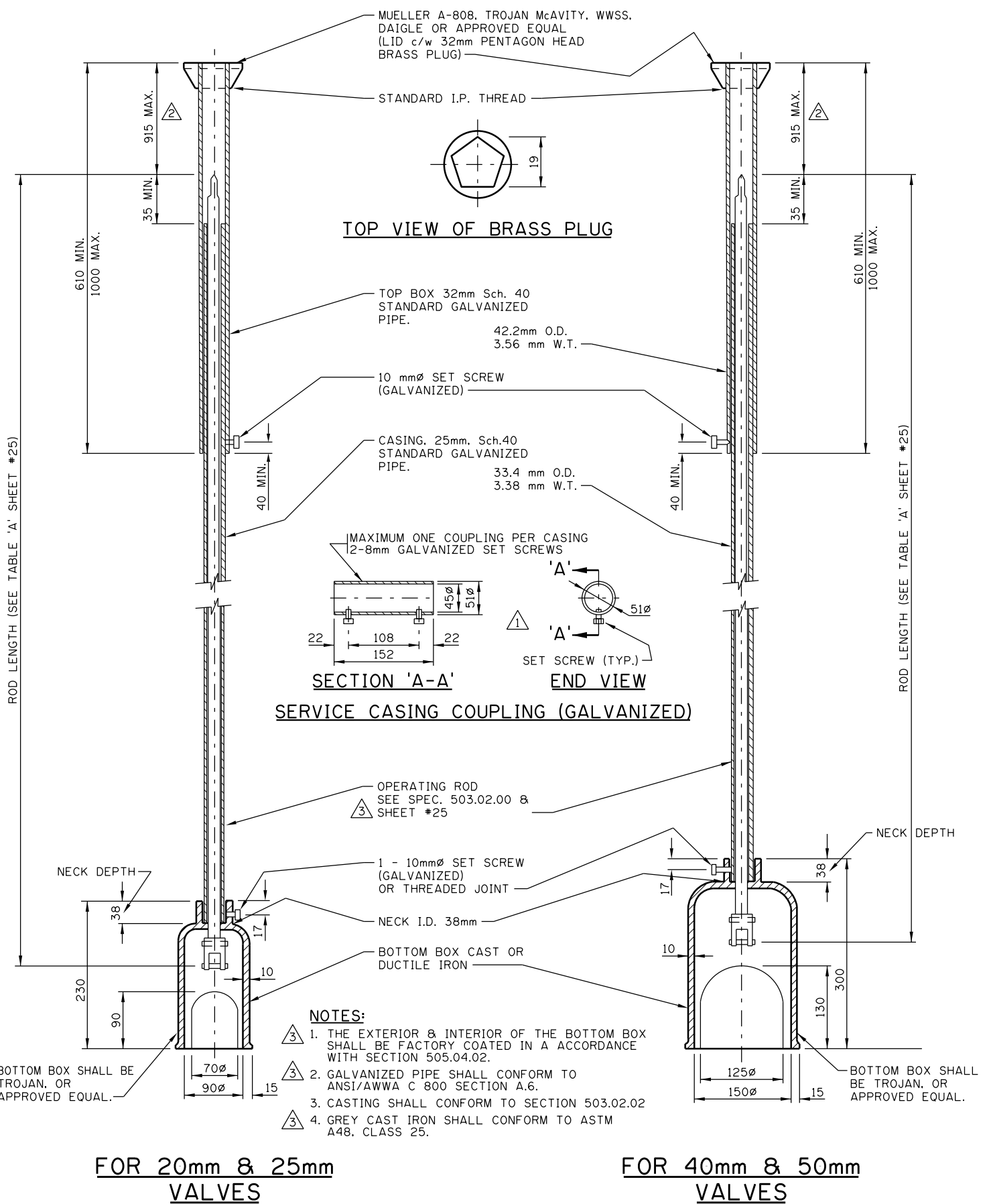
No.	Date	Revision	App'd
4	2024/06/06	REVISED NOTES	D.N.
3	2017/01/10	ADDED SS WELDED CLEVIS & NOTE	B.N.
2	2007/01/31	REVISED ROD & CASING LENGTH IN TABLE A	B.N.
1	2001/02/13	REVISED LENGTH OF ROD END	E.P.

Date	1997/11/01
Scale	N.T.S.
Approved by	[Signature]
For The City of Calgary	

WATERWORKS CONSTRUCTION
OPERATING ROD FOR 20mm-50mm SERVICE VALVES TYPE A AND TYPE B

Sheet	25
File Number	453.1006.015

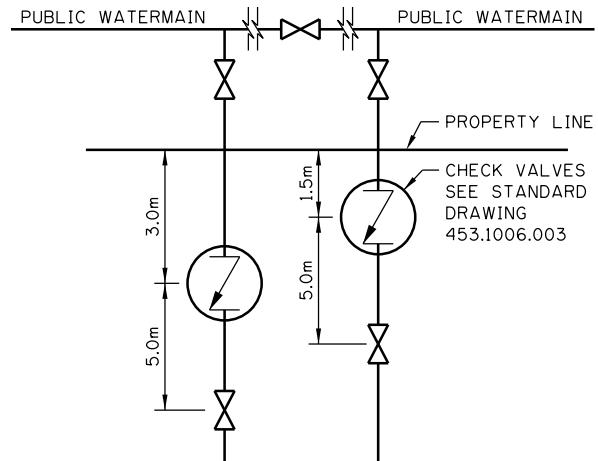
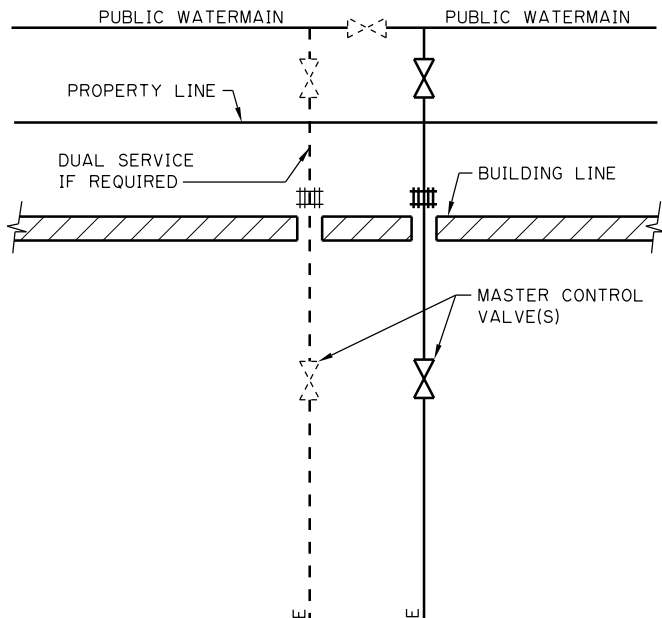
ISC: Unrestricted



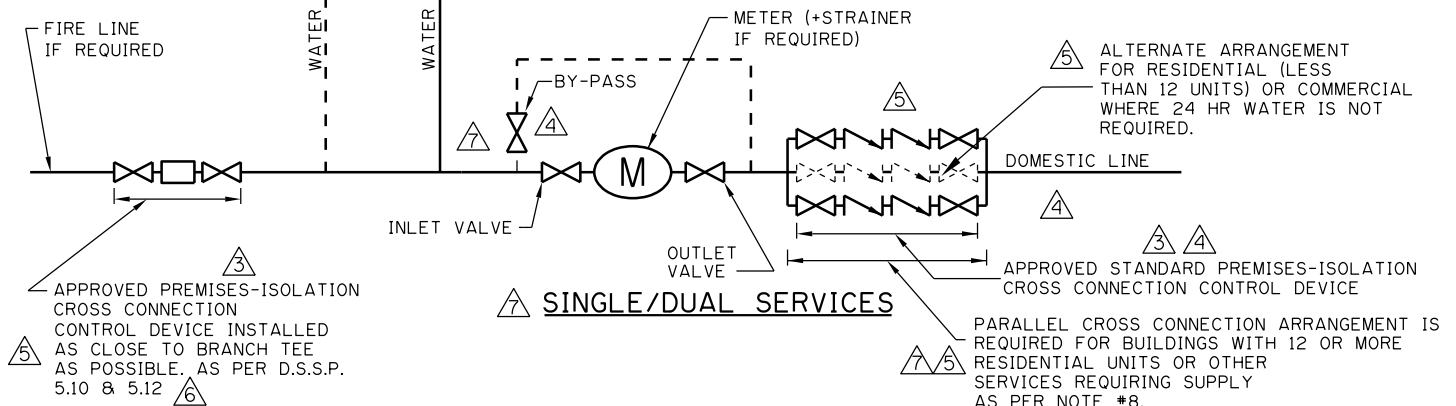
DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

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ISC: Unrestricted



## LOOPED SITES WITH/OR DUAL CHECK VALVE SYSTEMS



## HIGH RISE RESIDENTIAL APARTMENT OR COMMERCIAL DEVELOPMENT

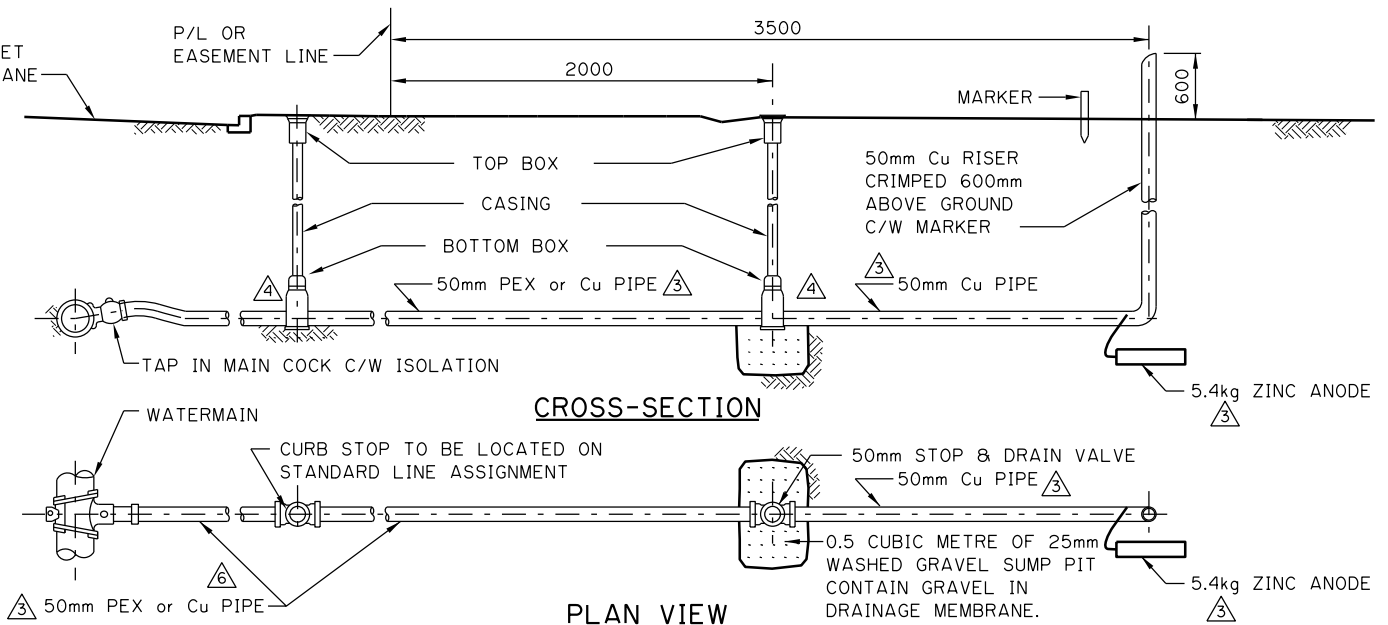
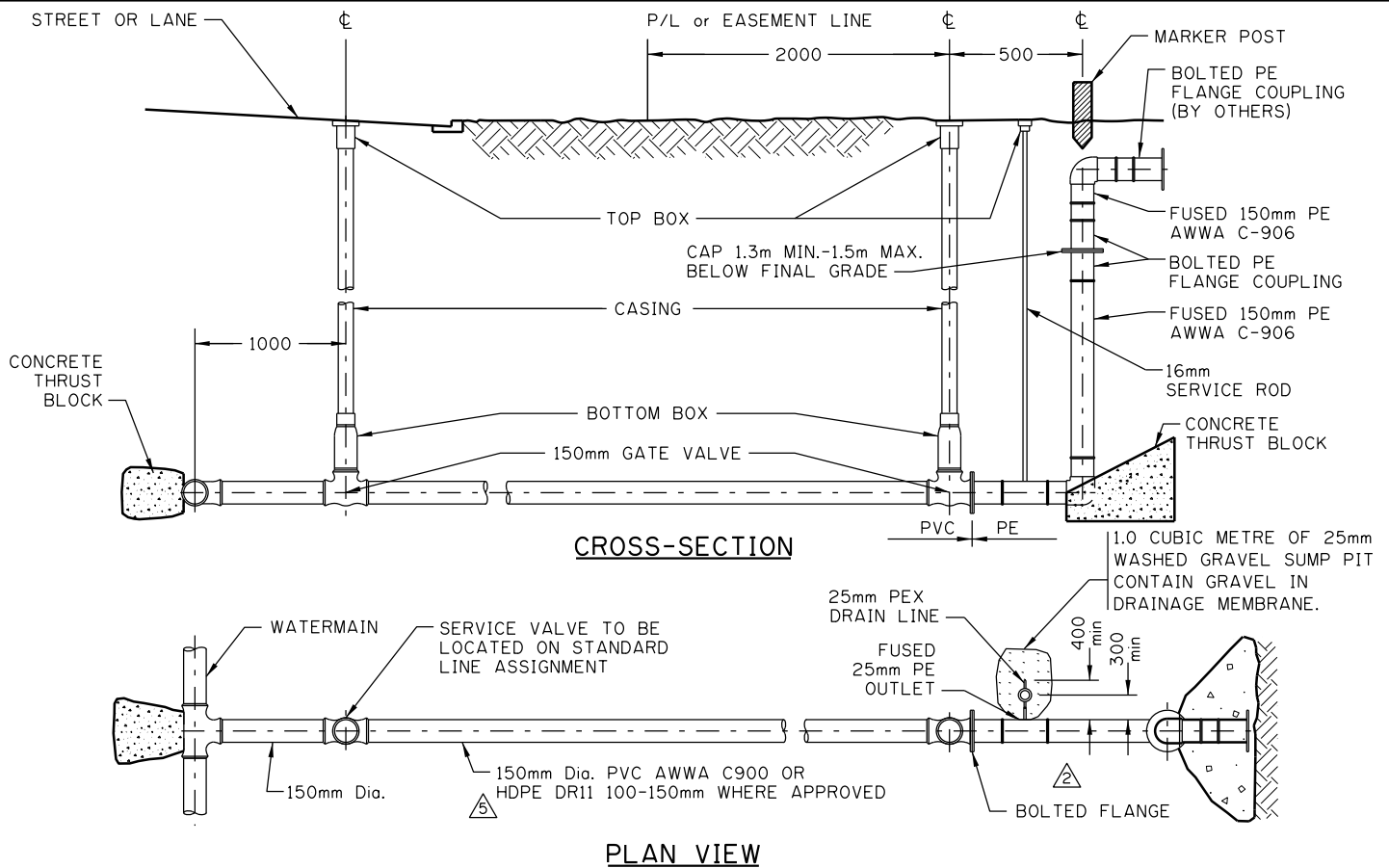
### NOTES:

- DUAL SERVICE IS REQUIRED FOR 80 OR MORE HIGH RISE RESIDENTIAL UNITS OR COMMERCIAL DEVELOPMENTS AS SPECIFIED BY THE CITY ENGINEER.
- LOOPED SITES WITH/OR DUAL CHECK VALVE SYSTEMS ARE REQUIRED FOR MULTI-BUILDING SITES, INCLUDING RESIDENTIAL CONSTRUCTION WITH  $\geq 60$  UNITS, OR LARGE COMMERCIAL DEVELOPMENTS
- THE MASTER CONTROL VALVE(S) SHALL BE WITHIN 1.0m OF THE SERVICE ENTRY. THE FIRST FLANGE SHALL BE ANCHORED AS PER DWG. 453.1009.009.
- VALVES 75mm AND LARGER SHALL BE AS FOLLOWS:  
MASTER AND DOMESTIC CONTROL VALVES  
-RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES.(UL OR ULC LISTED) FOR FIRE LINES AND CSA APPROVED FOR DOMESTIC LINES; OR  
-SHORT BODY, RUBBER SEATED FLANGED OR LUG WAFER TYPE BUTTERFLY VALVE C/W HAND WHEEL, REDUCTION GEAR OPERATOR, POSITION INDICATOR (UL OR ULC LISTED) PROVIDED THEY ARE NOT IN A SUCTION LINE FOR FIRE PUMP(S).  
METER VALVES ON INLET, OUTLET AND BY-PASS  
-RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES.CSA APPROVED.
- IF A SERVICE SUPPLIES BOTH FIRE AND DOMESTIC. A DOMESTIC CONTROL VALVE IS REQUIRED IF THE METER INLET VALVE IS LOCATED MORE THAN 3m FROM THE MASTER CONTROL VALVE.
- WATER METER SETTINGS SHALL CONFORM TO STD. DWG. 453.1009.009 FOR 75mm AND LARGER METERS. STD. DWG. 453.1009.006, 453.1009.007 AND 453.1009.008 FOR 50mm AND SMALLER METERS.
- A METER BY-PASS IS REQUIRED FOR 40mm AND LARGER METERS, THE BY-PASS PIPE SHALL BE THE SAME SIZE AS THE MAIN PIPE.
- FOR DOMESTIC SERVICES THAT REQUIRE A 24 HOUR UNINTERRUPTED WATER SUPPLY, A PARALLEL CROSS CONNECTION CONTROL (CCC) ARRANGEMENT MUST BE INSTALLED TO FACILITATE ANNUAL TESTING & ROUTINE MAINTENANCE OF THE C.C.C. DEVICE(S).
- ALL CROSS CONNECTION CONTROL DEVICES SHALL BE CSA APPROVED AND INSTALLED IN THE ORIENTATION APPROVED BY CSA. (SEE APPROVAL LISTING, WWW.CSA-INTERNATIONAL.ORG OR CONTACT CROSS CONNECTION CONTROL AT 311)
- AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.
- A MINIMUM OF ONE (1) ISOLATION VALVE IS REQUIRED ON THE MAIN FOR DUAL SITE SERVICES REGARDLESS OF THE DISTANCE BETWEEN THE TWO SERVICES.

DIMENSIONS ARE IN METRES  
UNLESS OTHERWISE NOTED

7	2024/06/07	REVISED & ADDED NOTES. REVISED DRAWING	D.N.	Date	1986/12/29		WATERWORKS CONSTRUCTION	Sheet <b>27</b> Eng Dwg No. 453.1026.001
6	2015/12/15	ADDED NOTE	B.N.	Scale	N.T.S.			
5	2013/01/15	REVISED & ADDED NOTES	B.N.	Approved by				
4	2007/11/29	REVISED & ADDED NOTES. REVISED DRAWING	B.N.	For The City of Calgary				
3	2006/02/09	REVISED NOTE	B.N.					
2	2005/01/25	ADDED "HIGH RISE"	B.N.					
No.	Date	Revision	App'd					

ISC: Unrestricted

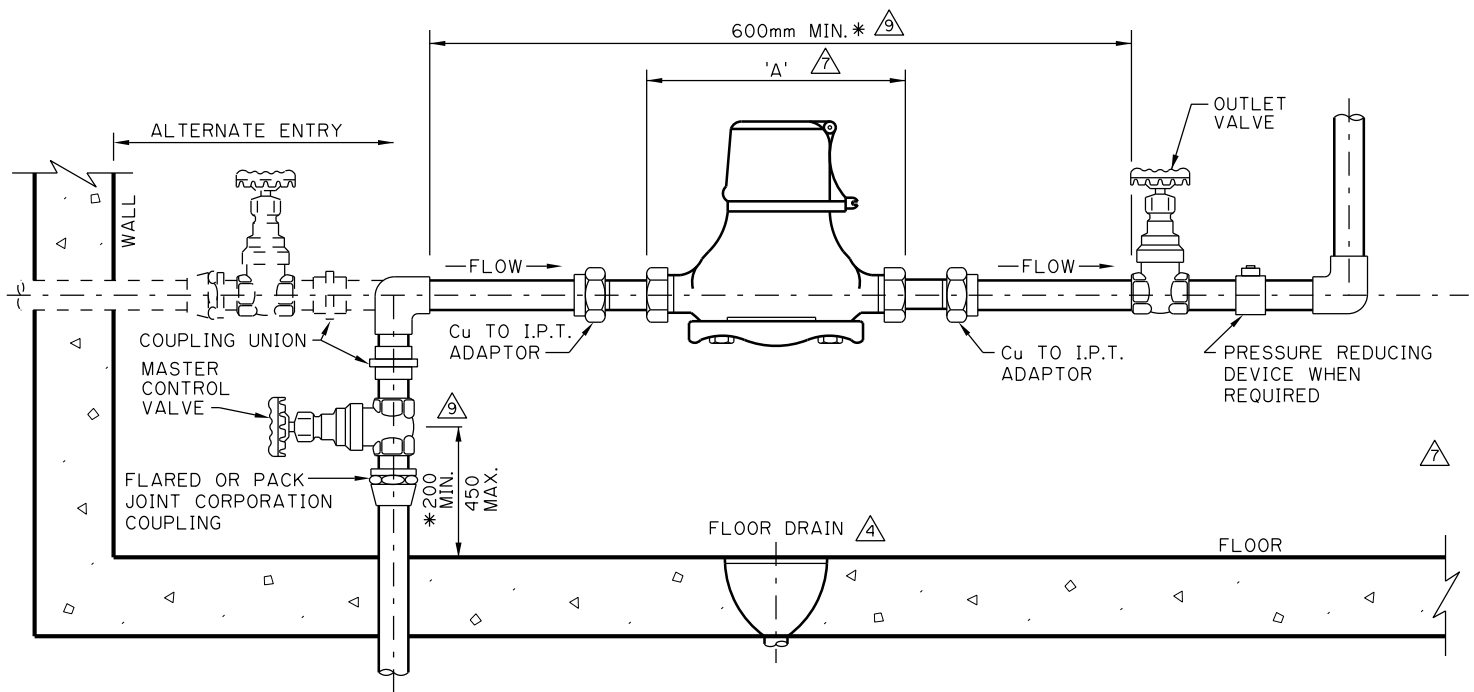


**NOTE:**

1. PARKS WATER SERVICE SHALL BE INSTALLED AND CATHODICALLY PROTECTED IN ACCORDANCE TO THE CITY OF CALGARY STANDARD SPECIFICATIONS WATERWORKS CONSTRUCTION.
2. FOR IRRIGATION SYSTEM DESIGN CONSULT LATEST CITY OF CALGARY, PARK DEVELOPMENT & OPERATIONS, DEVELOPMENT GUIDELINES AND STANDARD SPECIFICATIONS LANDSCAPE CONSTRUCTION.
3. CALL PARK DEVELOPMENT & OPERATIONS FOR INSPECTION ON PARKS PROPERTY.
4. DRAINAGE MEMBRANE, SEE SEC. 320 STD. SPEC. STREETS CONSTRUCTION.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

6	19/08/28	REVISED DETAIL	B.N.	Date	1987/01/15		WATERWORKS CONSTRUCTION	Sheet <b>28</b>
5	17/04/25	REVISED COMMENT	B.N.	Scale	N.T.S.			
4	07/10/01	REVISED DRAWING	B.N.	Approved by				
3	07/01/08	REVISED MATERIAL TYPE & ADDED ANODE	B.N.	for The City of Calgary				
2	03/02/27	ADDED DIMENSIONS TO 25mm DRAIN LINE	B.N.					
1	02/02/14	REVISED 150mm PARKS WATER SERVICE	B.N.				PARKS WATER SERVICE DETAIL 50mm AND 150mm	File Number 453.1030.001
No.	Date	Revision	App'd					



### METER SETTING REQUIREMENTS

PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER TO PERMIT INSTALLATION AND SERVICING. TOP OF HIGHEST METER TO BE MAXIMUM OF 1.6m FROM FLOOR.

### METER SPACER LENGTH




	'A'
20mm - (3/4")	229mm
25mm - (1")	273mm

\* NO ADDITIONAL FITTINGS ARE ALLOWED WITHIN THIS AREA BEYOND WHAT IS SPECIFIED

### NOTES:

1. PIPING ON EACH SIDE OF METER MUST BE ADEQUATELY SUPPORTED TO THE SATISFACTION OF THE WATERWORKS
2. PIPING FOR METER MUST BE ON A HORIZONTAL PLANE.
3. MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND A METER OR METER TREE.
4. VALVES ARE REQUIRED ADJACENT TO METERS (INLET AND OUTLET SIDE). OUTLET VALVE NOT REQUIRED IF CROSS CONNECTION CONTROL DEVICE C/W VALVES IS INSTALLED WITHIN 1m OF METER.
5. THE AREA FOR 600mm IN FRONT OF THE METER SHALL BE FREE OF OBSTRUCTION TO ALLOW FOR CONVENIENT READING AND SERVICING OF THE METER. 2 METER HEADROOM MUST BE PROVIDED IN THIS AREA.
6. METERS MUST BE INSTALLED IN THE MECHANICAL ROOM AND WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. IN NO CASE SHALL A METER BE INSTALLED IN A BATHROOM, BEDROOM, CRAWL SPACE, GARAGE OR UNDER A STAIRWELL. METER LOCATIONS MUST BE APPROVED BY WATERWORKS.
7. METER SPACERS WILL BE SUPPLIED BY CITY OF CALGARY (FOR USE WITHIN CITY LIMITS ONLY) PHONE 268-4020.
8. ALL FITTINGS AND PIPE ARE TO BE BRASS, SOLDERED COPPER, PEX, OR APPROVED ALTERNATE, EXCEPT WHERE NOTED.
9. WHERE SOLDERED VALVES ARE BEING USED, COPPER TO FEMALE I.P.T. ADAPTERS MUST BE SUPPLIED TO ACCOMMODATE METER TAILPIECES.
10. SERVICE VALVES, MAIN VALVES OR ANY OTHER CITY OWNED WATERWORKS APPURTENANCES SHALL BE OPERATED BY WATERWORKS PERSONNEL ONLY.
11. THE MASTER CONTROL AND OUTLET VALVES SHALL BE FULL PORT GATE VALVES OR BALL VALVES AND SHALL CONFORM TO THE NATIONAL PLUMBING CODE OF CANADA (FOR INQUIRIES CALL 311 TO CONTACT THE PLUMBING & GAS SAFETY CODES OFFICER).
12. AN APPROVED CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES. FOR INQUIRIES CALL 311 TO CONTACT CROSS CONNECTION CONTROL.
13. AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.
14. WATER CONNECTIONS (IE. DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.
15. ALL PIPE ENTRANCES AND FITTINGS ARE TO BE INSTALLED AT 90° ANGLES ONLY.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

				UNLESS OTHERWISE NOTED		Sheet							
9	2024/06/17	ADDED/REVISED NOTES AND DIMENSION	D.N.	Date	1995/12/06		WATERWORKS CONSTRUCTION	29					
8	2018/04/12	REMOVED NOTES & ADDED METER SETTING REQUIREMENTS NOTE	B.N.	Scale	N.T.S.					TYPICAL METER INSTALLATION 20mm & 25mm	File Number 453.1009.006		
7	2017/03/10	REVISED TABLE, NOTE AND REMOVED DIMENSION 'B'	B.N.	Approved by									ISC: Unrestricted
6	2017/02/07	ADDED NOTES, DIMENSION AND 15mm COMMENT	B.N.										
5	2016/01/19	REMOVED 15mm COMMENT	B.N.										
4	2010/11/21	ADDED FLOOR DRAIN	B.N.										
No.	Date	Revision	App'd	for The City of Calgary									

## NOTES:

1. PIPING ON EACH SIDE OF METER MUST BE ADEQUATELY SUPPORTED TO THE SATISFACTION OF THE WATERWORKS
2. PIPING FOR METER MUST BE ON A VERTICAL PLANE.
- 1 3. MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND A METER OR METER TREE.
4. VALVES ARE REQUIRED ADJACENT TO METERS (INLET AND OUTLET SIDE). OUTLET VALVE NOT REQUIRED IF CROSS CONNECTION CONTROL DEVICE C/W VALVES IS INSTALLED WITHIN 1m OF METER.
5. THE AREA FOR 600mm IN FRONT OF THE METER SHALL BE FREE OF OBSTRUCTION TO ALLOW FOR CONVENIENT READING AND SERVICING OF THE METER. 2m HEADROOM MUST BE PROVIDED IN THIS AREA.
6. METERS MUST BE INSTALLED IN THE MECHANICAL ROOM AND WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. IN NO CASE SHALL A METER BE INSTALLED IN A BATHROOM, BEDROOM, CRAWL SPACE, GARAGE OR UNDER A STAIRWELL. METER LOCATIONS MUST BE APPROVED BY WATERWORKS.
7. METER SPACERS WILL BE SUPPLIED BY CITY OF CALGARY (FOR USE WITHIN CITY LIMITS ONLY) PHONE 268-4020.
8. ALL FITTINGS AND PIPE ARE TO BE BRASS, SOLDERED COPPER, PEX, OR APPROVED ALTERNATE, EXCEPT WHERE NOTED.
9. WHERE SOLDERED VALVES ARE BEING USED, COPPER TO FEMALE I.P.T. ADAPTERS MUST BE SUPPLIED TO ACCOMMODATE METER TAILPIECES.
10. SERVICE VALVES, MAIN VALVES OR ANY OTHER CITY OWNED WATERWORKS APPURTENANCES SHALL BE OPERATED BY WATERWORKS PERSONNEL ONLY.
11. THE MASTER CONTROL AND OUTLET VALVES SHALL BE FULL PORT GATE VALVES OR BALL VALVES AND SHALL CONFORM TO THE NATIONAL PLUMBING CODE OF CANADA (FOR INQUIRIES CALL 311 TO CONTACT THE PLUMBING & GAS SAFETY CODES OFFICER).
12. AN APPROVED CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES. FOR INQUIRIES CALL 311 TO CONTACT CROSS CONNECTION CONTROL.
13. AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.
14. WATER CONNECTIONS (IE. DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.
- 3 15. ALL PIPE ENTRANCES AND FITTINGS ARE TO BE INSTALLED AT 90° ANGLES ONLY.

2

### IRRIGATION METER (OPTIONAL)

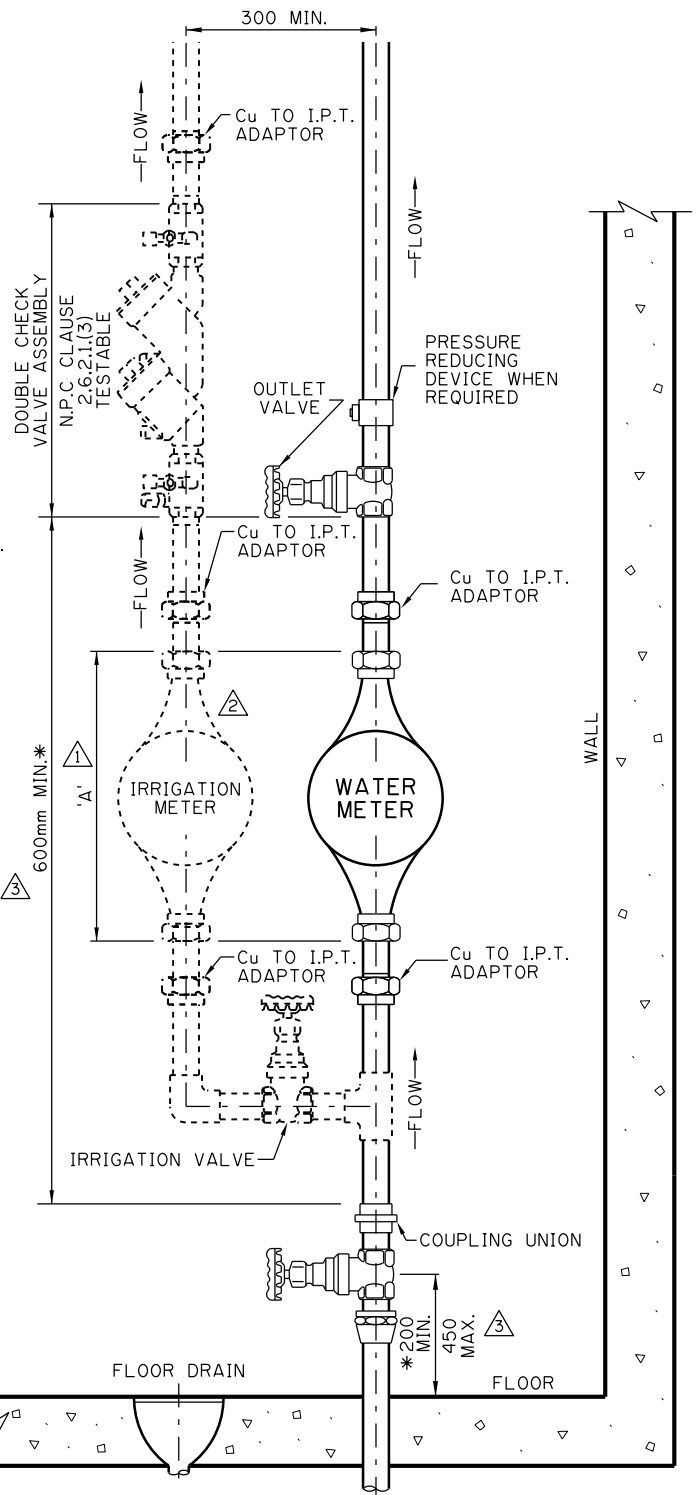
1. IRRIGATION METER DOUBLE CHECK VALVE ASSEMBLY MUST BE TESTED BY CITY OF CALGARY REGISTERED CROSS CONNECTION TESTER. TEST ANNUALLY PRIOR TO SYSTEM USE.
2. OPTIONAL IRRIGATION METER INSTALL REQUIRES ANNUAL C.C.C. TESTING, ADDITIONAL METER SERVICE FEES AND IRRIGATION WATER RATE ADJUSTMENT.

3

\* NO ADDITIONAL FITTINGS ARE ALLOWED WITHIN THIS AREA BEYOND WHAT IS SPECIFIED

1

METER SPACER LENGTH	'A'
15mm - (5/8")	190mm
20mm - (3/4")	229mm
25mm - (1")	273mm



2

### METER SETTING REQUIREMENTS

PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER TO PERMIT INSTALLATION AND SERVICING. TOP OF HIGHEST METER TO BE MAXIMUM OF 1.6m FROM FLOOR.

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
3	2024/06/17	REVISED/ADDED NOTES	D.N.
2	2018/04/30	REMOVED NOTES & ADDED IRRIGATION METER NOTES & DIAGRAM	B.N.
1	2017/03/06	REVISED TABLE, NOTE AND DIMENSION	B.N.

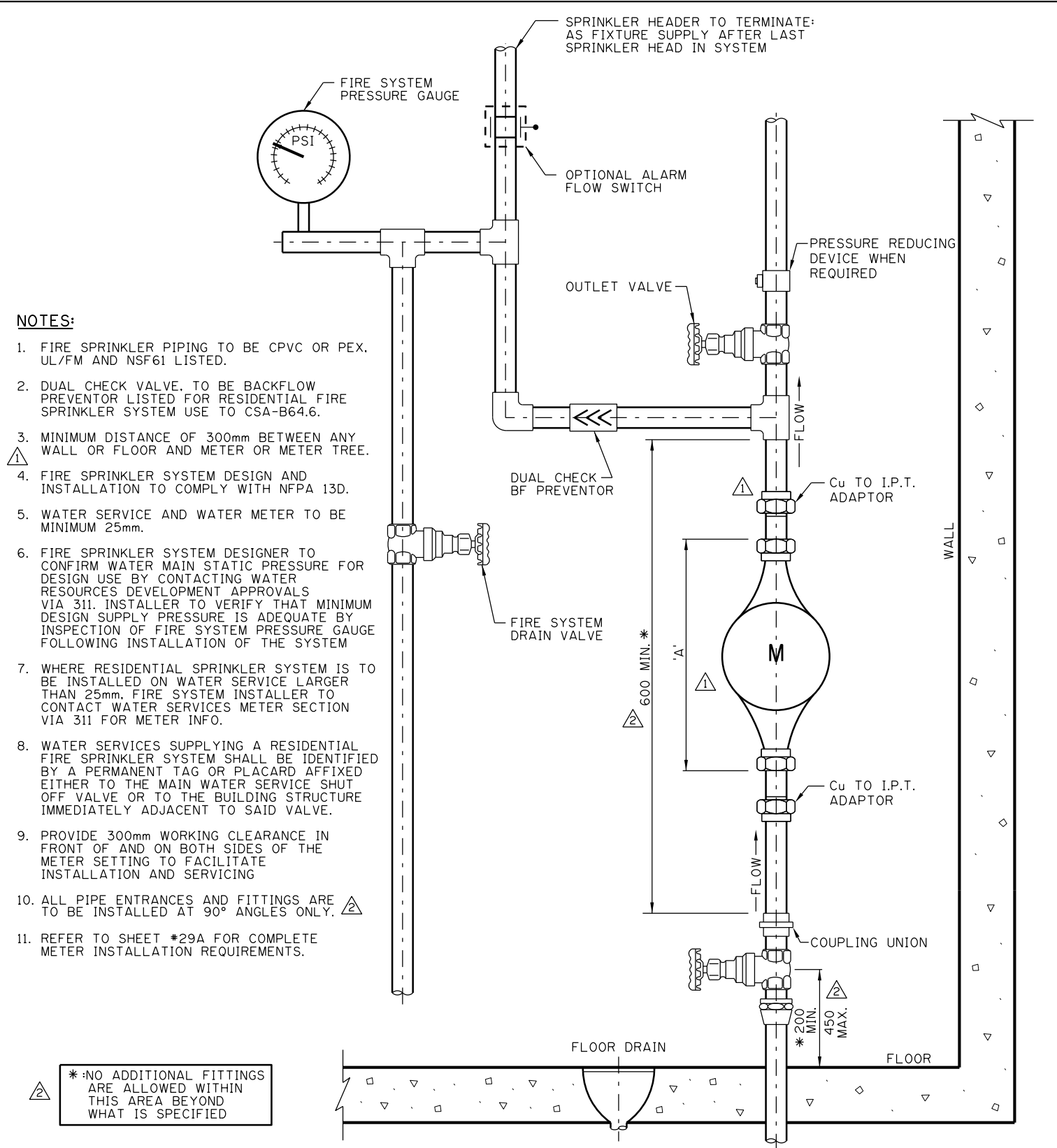
Date	2017/02/07
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
TYPICAL METER INSTALLATION
15mm, 20mm & 25mm
C/W IRRIGATION METER (OPT)

Sheet	29A
File Number	453.2000.001

ISC: Unrestricted





# NOTES:

1. FIRE SPRINKLER PIPING TO BE CPVC OR PEX, UL/FM AND NSF61 LISTED.
2. DUAL CHECK VALVE, TO BE BACKFLOW PREVENTOR LISTED FOR RESIDENTIAL FIRE SPRINKLER SYSTEM USE TO CSA-B64.6.
3. MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND METER OR METER TREE.
4. FIRE SPRINKLER SYSTEM DESIGN AND INSTALLATION TO COMPLY WITH NFPA 13D.
5. WATER SERVICE AND WATER METER TO BE MINIMUM 25mm.
6. FIRE SPRINKLER SYSTEM DESIGNER TO CONFIRM WATER MAIN STATIC PRESSURE FOR DESIGN USE BY CONTACTING WATER RESOURCES DEVELOPMENT APPROVALS VIA 311. INSTALLER TO VERIFY THAT MINIMUM DESIGN SUPPLY PRESSURE IS ADEQUATE BY INSPECTION OF FIRE SYSTEM PRESSURE GAUGE FOLLOWING INSTALLATION OF THE SYSTEM
7. WHERE RESIDENTIAL SPRINKLER SYSTEM IS TO BE INSTALLED ON WATER SERVICE LARGER THAN 25mm, FIRE SYSTEM INSTALLER TO CONTACT WATER SERVICES METER SECTION VIA 311 FOR METER INFO.
8. WATER SERVICES SUPPLYING A RESIDENTIAL FIRE SPRINKLER SYSTEM SHALL BE IDENTIFIED BY A PERMANENT TAG OR PLACARD AFFIXED EITHER TO THE MAIN WATER SERVICE SHUT OFF VALVE OR TO THE BUILDING STRUCTURE IMMEDIATELY ADJACENT TO SAID VALVE.
9. PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER SETTING TO FACILITATE INSTALLATION AND SERVICING
10. ALL PIPE ENTRANCES AND FITTINGS ARE TO BE INSTALLED AT 90° ANGLES ONLY.
11. REFER TO SHEET #29A FOR COMPLETE METER INSTALLATION REQUIREMENTS.

\*NO ADDITIONAL FITTINGS ARE ALLOWED WITHIN THIS AREA BEYOND WHAT IS SPECIFIED

METER SPACER LENGTH	'A'
15mm - (5/8")	190mm
20mm - (3/4")	229mm
25mm - (1")	273mm

## VERTICAL SETTING

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
2	2024/06/17	ADDED/REVISED NOTES AND DIMENSION	D.N.
1	2017/03/10	REVISED TABLE, NOTE, TITLE BLOCK, DIM. AND MODIFIED DETAIL	B.N.

Date	2017/02/08
Scale	N.T.S.
Approved by	<i>11</i>
For The City of Calgary	

WATERWORKS CONSTRUCTION
TYPICAL RESIDENTIAL FIRE SPRINKLER CONNECTION
15mm, 20mm & 25mm

Sheet	29B
File Number	453.2001.001

ISC: Unrestricted

## NOTES:

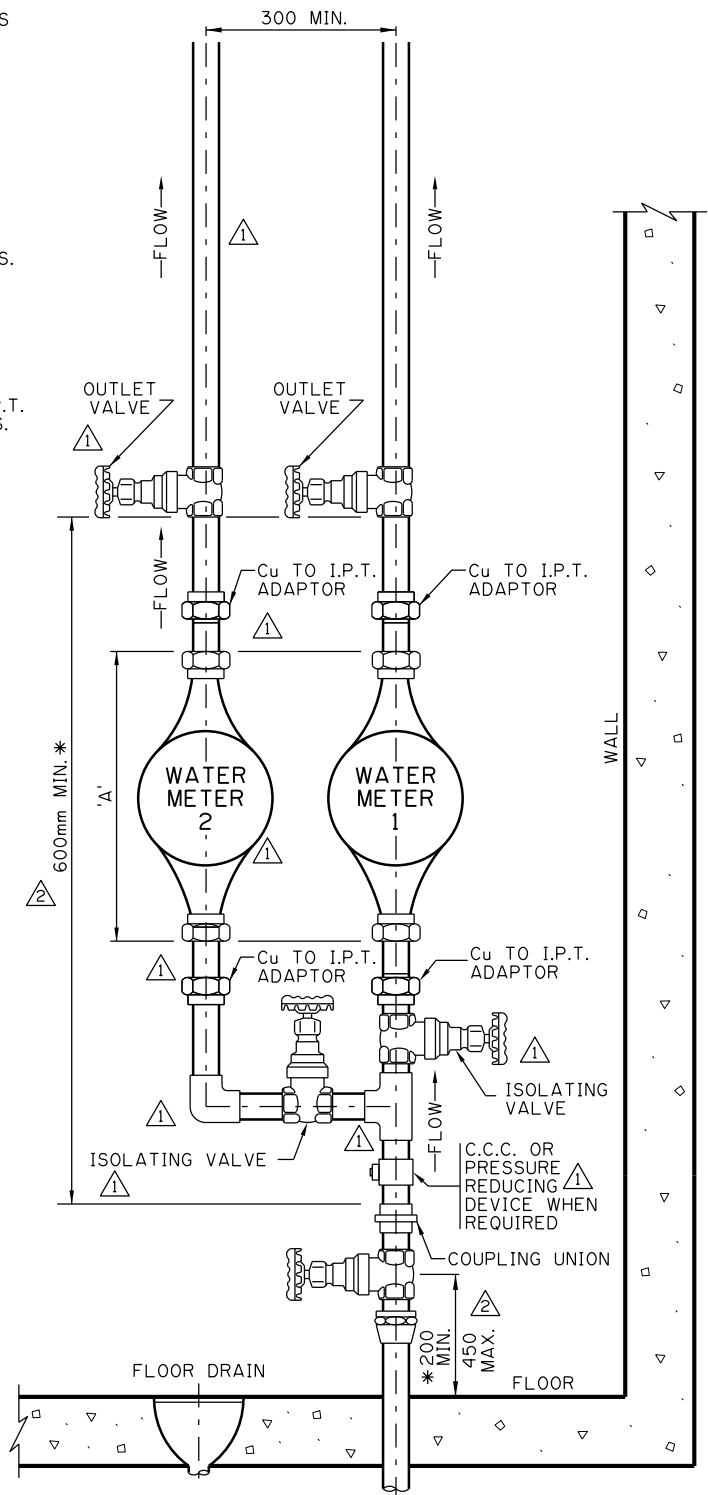
1. PIPING ON EACH SIDE OF METER MUST BE ADEQUATELY SUPPORTED TO THE SATISFACTION OF THE WATERWORKS
2. PIPING FOR METER MUST BE ON A VERTICAL PLANE.
3. MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND A METER OR METER TREE.
4. VALVES ARE REQUIRED ADJACENT TO METERS (INLET AND OUTLET SIDE). OUTLET VALVE NOT REQUIRED IF CROSS CONNECTION CONTROL DEVICE C/W VALVES IS INSTALLED WITHIN 1m OF METER.
5. THE AREA FOR 600mm IN FRONT OF THE METER SHALL BE FREE OF OBSTRUCTION TO ALLOW FOR CONVENIENT READING AND SERVICING OF THE METER. 2m HEADROOM MUST BE PROVIDED IN THIS AREA.
6. METERS MUST BE INSTALLED IN THE MECHANICAL ROOM AND WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. IN NO CASE SHALL A METER BE INSTALLED IN A BATHROOM, BEDROOM, CRAWL SPACE, GARAGE OR UNDER A STAIRWELL. METER LOCATIONS MUST BE APPROVED BY WATERWORKS.
7. METER SPACERS WILL BE SUPPLIED BY CITY OF CALGARY (FOR USE WITHIN CITY LIMITS ONLY) PHONE 268-4020.
8. ALL FITTINGS AND PIPE ARE TO BE BRASS, SOLDERED COPPER, PEX, OR APPROVED ALTERNATE, EXCEPT WHERE NOTED.
9. WHERE SOLDERED VALVES ARE BEING USED, COPPER TO FEMALE I.P.T. ADAPTORS MUST BE SUPPLIED TO ACCOMMODATE METER TAILPIECES.
10. SERVICE VALVES, MAIN VALVES OR ANY OTHER CITY OWNED WATERWORKS APPURTENANCES SHALL BE OPERATED BY WATERWORKS PERSONNEL ONLY.
11. THE MASTER CONTROL AND OUTLET VALVES SHALL BE FULL PORT GATE VALVES OR BALL VALVES AND SHALL CONFORM TO THE NATIONAL PLUMBING CODE OF CANADA (FOR INQUIRIES CALL 311 TO CONTACT THE PLUMBING & GAS SAFETY CODES OFFICER).
12. AN APPROVED CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES. FOR INQUIRIES CALL 311 TO CONTACT CROSS CONNECTION CONTROL.
13. AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.
14. WATER CONNECTIONS (IE. DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.
15. ALL PIPE ENTRANCES AND FITTINGS ARE TO BE INSTALLED AT 90° ANGLES ONLY.

\*NO ADDITIONAL FITTINGS ARE ALLOWED WITHIN THIS AREA BEYOND WHAT IS SPECIFIED

METER SPACER LENGTH	'A'
15mm - (5/8")	190mm
20mm - (3/4")	229mm
25mm - (1")	273mm

### METER SETTING REQUIREMENTS

PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER TO PERMIT INSTALLATION AND SERVICING. TOP OF HIGHEST METER TO BE MAXIMUM OF 1.6m FROM FLOOR.



DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
2	2024/06/17	REVISED/ADDED NOTE AND DIMENSION	D.N.
1	2019/09/07	REMOVED NOTES & REVISED DIAGRAM BASED ON 29A	B.N.

Date	2019/09/07
Scale	N.T.S.
Approved by	<i>[Signature]</i>
for The City of Calgary	

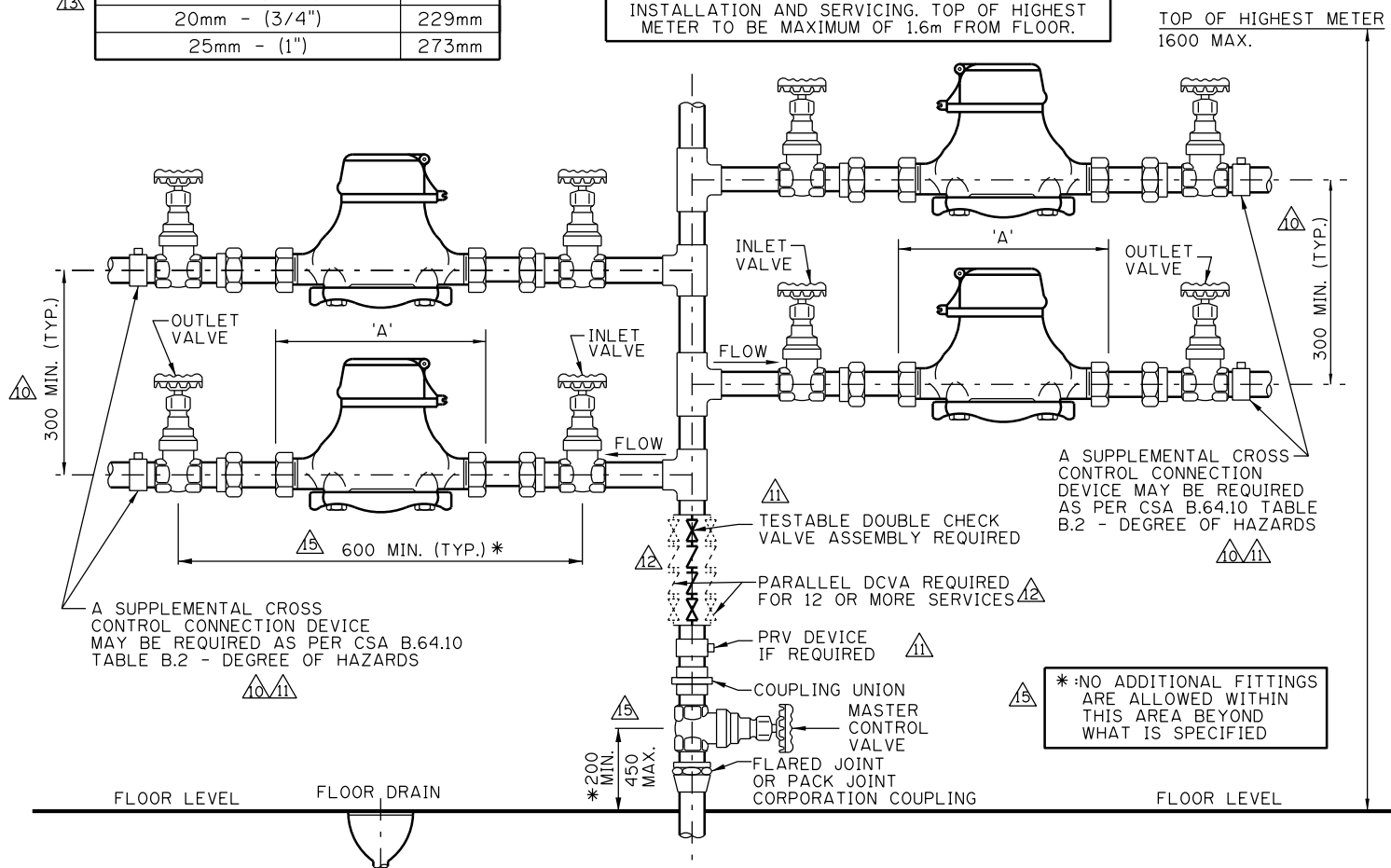
WATERWORKS CONSTRUCTION  
TYPICAL METER INSTALLATION  
15mm, 20mm & 25mm  
LANEWAY/GARDEN/RESIDENTIAL  
SUITE METER DETAIL

Sheet	29C
File Number	453.2004.001

ISC: Unrestricted

METER SPACER LENGTH	'A'
15mm - (5/8")	190mm
20mm - (3/4")	229mm
25mm - (1")	273mm

**METER SETTING REQUIREMENTS**  
 PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER TO PERMIT INSTALLATION AND SERVICING. TOP OF HIGHEST METER TO BE MAXIMUM OF 1.6m FROM FLOOR.



#### NOTES:

1. PIPING ON EACH SIDE OF METER MUST BE ADEQUATELY SUPPORTED TO THE SATISFACTION OF THE WATERWORKS METER SECTION.
2. PIPING FOR METER MUST BE ON A HORIZONTAL PLANE.
3. MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND A METER OR METER TREE.
4. VALVES ARE REQUIRED ADJACENT TO METERS (INLET AND OUTLET SIDE).
5. ALTERNATE ARRANGEMENT OF PIPING AND VALVING MUST HAVE THE APPROVAL OF THE WATERWORKS METER SECTION PRIOR TO INSTALLATION.
6. THE AREA FOR 600mm IN FRONT OF THE METER SHALL BE FREE OF OBSTRUCTION TO ALLOW FOR CONVENIENT READING AND SERVICING OF THE METER. 2m HEADROOM MUST BE PROVIDED IN THIS AREA.
7. METERS MUST BE INSTALLED IN THE MECHANICAL ROOM AND WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. IN NO CASE SHALL A METER BE INSTALLED IN A BATHROOM, BEDROOM, CRAWL SPACE, GARAGE OR UNDER A STAIRWELL. METER LOCATIONS MUST BE APPROVED BY WATERWORKS.
8. METER SPACERS TO BE SUPPLIED BY CITY OF CALGARY (FOR USE WITHIN CITY LIMITS ONLY) PHONE 311.
9. ALL FITTINGS AND PIPE ARE TO BE BRASS, SOLDERED COPPER, PEX, OR APPROVED ALTERNATE, EXCEPT WHERE NOTED.
10. SERVICE VALVES, MAIN VALVES OR ANY OTHER CITY OWNED WATERWORKS APPURTENANCES SHALL BE OPERATED BY WATER SERVICES PERSONNEL ONLY.
11. THE MASTER CONTROL VALVE AND THE INLET AND OUTLET VALVE FOR EACH METER SETTING SHALL BE A FULL PORT GATE VALVE OR BALL VALVE AND SHALL CONFORM TO THE NATIONAL PLUMBING CODE OF CANADA (FOR INQUIRIES CALL 311 TO CONTACT PLUMBING & GAS SAFETY CODES OFFICER).
12. AN APPROVED PREMISES ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES. SEE SKETCH FOR ALTERNATE LOCATION. FOR INQUIRY CALL 311. SEE SHEET #30B FOR PARALLEL BACKFLOW DEVICE REQUIREMENTS.
13. AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.
14. WATER CONNECTIONS (IE. DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.
15. ALL PIPE ENTRANCES AND FITTINGS ARE TO BE INSTALLED AT 90° ANGLES ONLY.

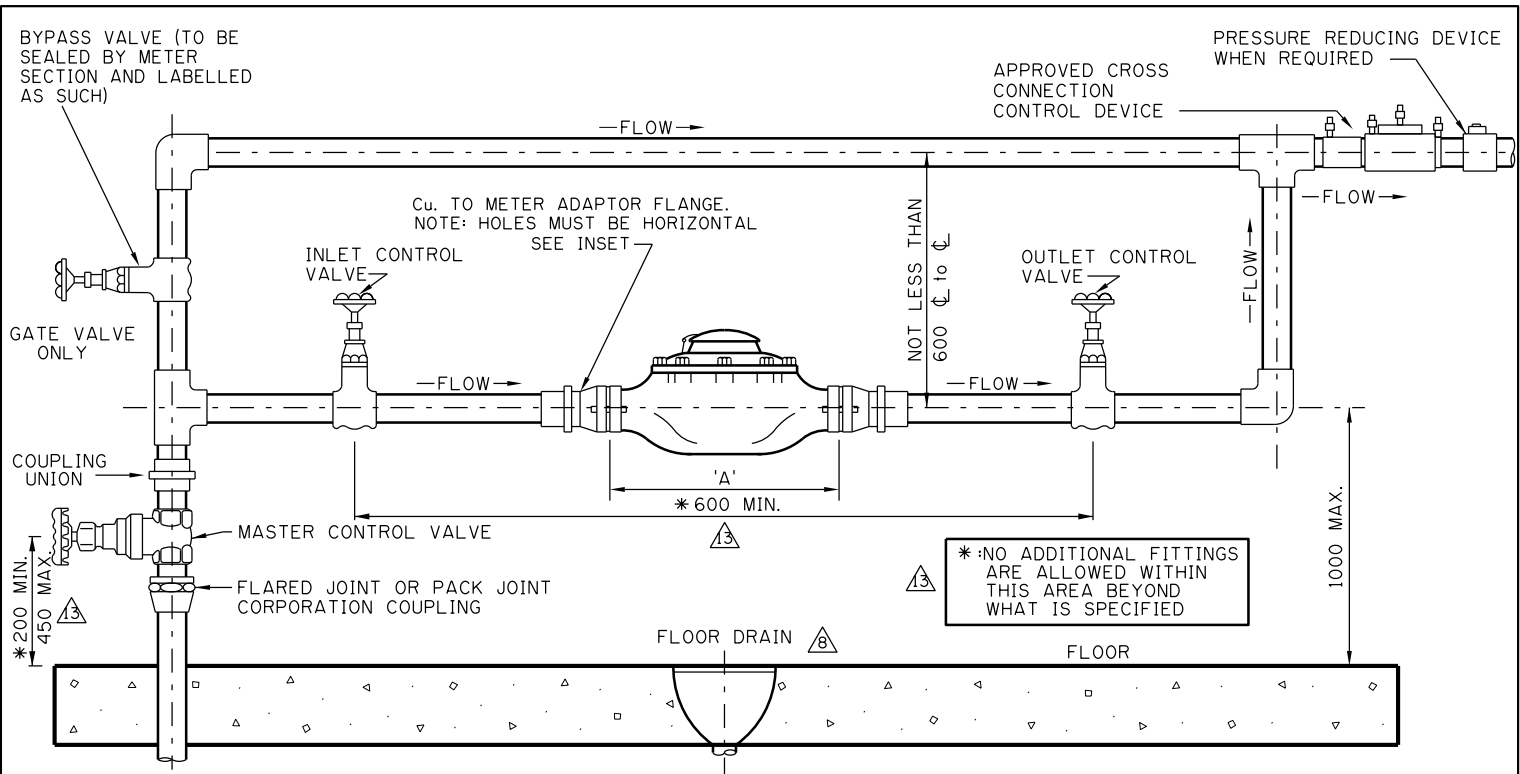
DIMENSIONS ARE IN MILLIMETRES  
 UNLESS OTHERWISE NOTED

15	2024/06/17	REVISED/ADDED NOTE AND DIMENSIONS	D.N.	Date	1995/12/06		WATERWORKS CONSTRUCTION	Sheet <b>30</b>
14	2018/04/10	METER SETTING REQUIREMENT NOTE ADDED	B.N.	Scale	N.T.S.			
13	2017/12/27	ADDED ROW TO TABLE. EDIT TITLE	B.N.	Approved by				
12	2017/05/31	ADDED DOUBLE CHECK VALVE ASSEMBLY AND NOTES	B.N.	For The City of Calgary				
11	2017/05/08	REVISED NOTES	B.N.					
10	2017/03/09	REVISED TABLE, NOTE AND DIMENSIONS	B.N.				TYPICAL COMMERCIAL BANK METERING SIZE 15mm, 20mm & 25mm	File Number 453.1009.007
No.	Date	Revision	App'd					

ISC: Unrestricted





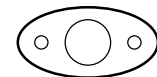


10

METER SPACER LENGTH	'A'
25mm - (1")	273mm
40mm - (1-5/8")	330mm
50mm - (2")	432mm

11

**METER SETTING REQUIREMENTS**  
 PROVIDE 300mm WORKING CLEARANCE IN FRONT OF AND ON BOTH SIDES OF THE METER TO PERMIT INSTALLATION AND SERVICING. TOP OF HIGHEST METER TO BE MAXIMUM OF 1.6m FROM FLOOR.



## COPPER TO METER ADAPTOR FLANGE

INSET  
N.T.S.

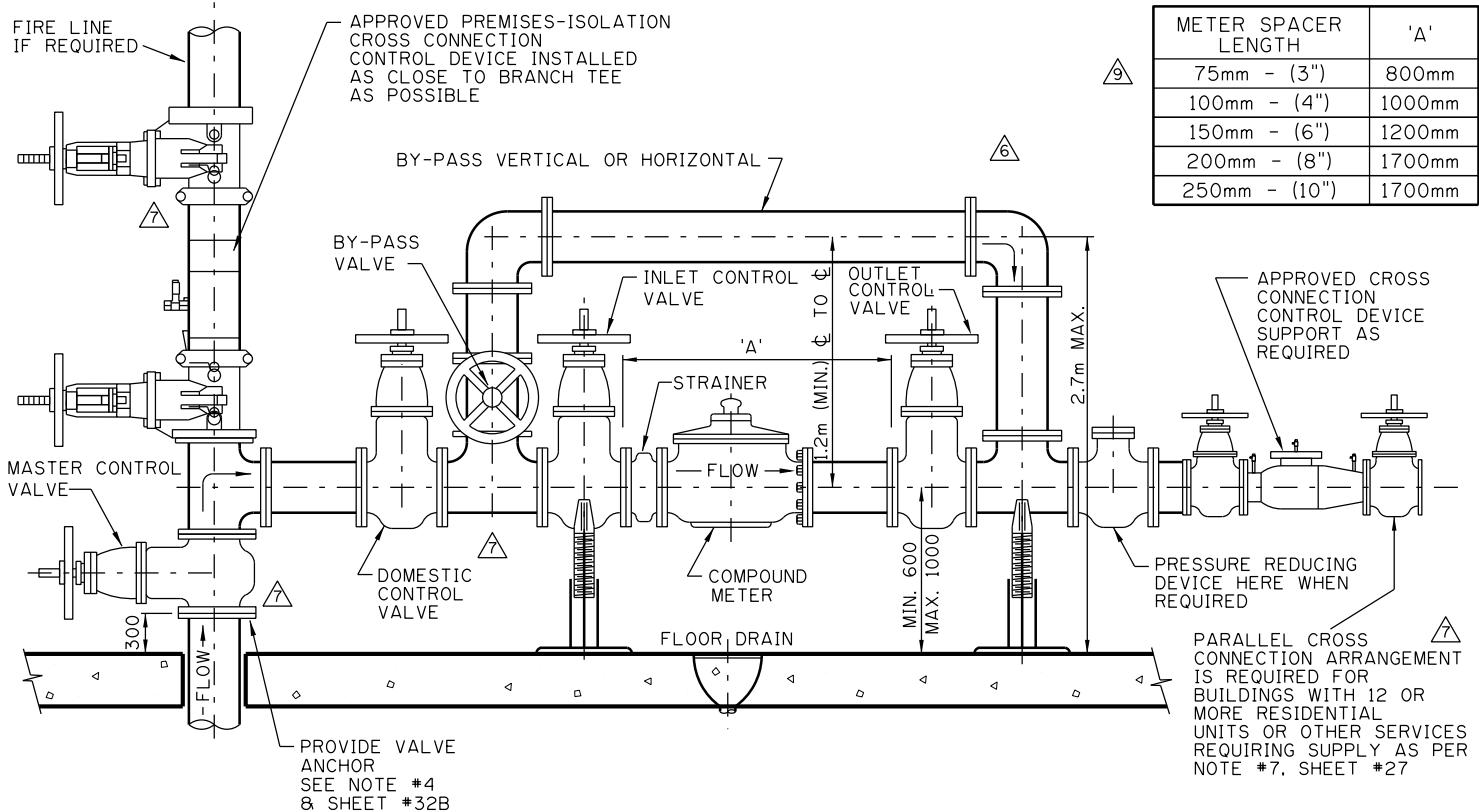
### NOTES:

- PIPING ON EACH SIDE OF METER MUST BE ADEQUATELY SUPPORTED TO THE SATISFACTION OF THE WATERWORKS METER SECTION.
  - PIPING FOR METER MUST BE ON A HORIZONTAL PLANE.
  - MINIMUM DISTANCE OF 300mm BETWEEN ANY WALL OR FLOOR AND A METER OR METER TREE.
  - VALVES ARE REQUIRED ADJACENT TO METERS (INLET AND OUTLET SIDE).
  - ALTERNATE ARRANGEMENT OF PIPING AND VALVING MUST HAVE THE APPROVAL OF THE WATERWORKS METER SECTION PRIOR TO INSTALLATION.
  - THE AREA FOR 600mm IN FRONT OF THE METER SHALL BE FREE OF OBSTRUCTION TO ALLOW FOR CONVENIENT READING AND SERVICING OF THE METER. 2 METER HEADROOM MUST BE PROVIDED IN THIS AREA.
  - METERS MUST BE INSTALLED IN THE MECHANICAL ROOM AND WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. IN NO CASE SHALL A METER BE INSTALLED IN A BATHROOM, BEDROOM, CRAWL SPACE, GARAGE OR UNDER A STAIRWELL. METER LOCATIONS MUST BE APPROVED BY WATERWORKS.
  - METER SPACERS TO BE SUPPLIED BY CITY OF CALGARY (FOR USE WITHIN CITY LIMITS) PHONE 311.
  - ALL FITTINGS AND PIPE ARE TO BE BRASS, SOLDERED COPPER, OR CPVC.
  - SERVICE VALVES, MAIN VALVES OR ANY OTHER CITY OWNED WATERWORKS APPURTENANCES SHALL BE OPERATED BY WATER SERVICES PERSONNEL ONLY.
  - THE BY-PASS VALVE SHALL BE A FULL PORT GATE VALVE (A BALL VALVE IS NOT ACCEPTABLE). ALL OTHER VALVES SHALL BE FULL PORT GATE OR BALL VALVES.
  - AN APPROVED PREMISE ISOLATING CROSS CONNECTION DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER SETTING ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES.
- FOR DOMESTIC SERVICES THAT REQUIRE A 24 HOUR UNINTERRUPTED WATER SUPPLY, A PARALLEL CROSS CONNECTION CONTROL DEVICE ARRANGEMENT (SEE SHEET #27) MUST BE INSTALLED TO FACILITATE ANNUAL TESTING & ROUTINE MAINTENANCE OF THE CROSS CONNECTION CONTROL DEVICE(S).
- A BYPASS LINE THE SAME SIZE AS THE MAIN PIPE IS REQUIRED. BYPASS IS NOT REQUIRED FOR IRRIGATION METERS
  - WATER CONNECTIONS (IE. DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.
  - AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

13	2024/06/17	REMOVED NOTE 16 & ADDED NOTE AND DIMENSIONS	D.N.	Date	1994/12/20		WATERWORKS CONSTRUCTION	Sheet <b>31</b>
12	2019/08/26	REVISED NOTES	B.N.	Scale	N.T.S.			
11	2018/04/30	METER SETTING REQUIREMENT NOTE ADDED	B.N.	Approved by				
10	2017/03/09	REVISED TABLE AND NOTE	B.N.	for The City of Calgary				
9	2017/02/08	REVISED NOTES	B.N.					
8	2009/12/10	ADDED FLOOR DRAIN	B.N.				TYPICAL METER INSTALLATION 40mm & 50mm	File Number 453.1009.008
No.	Date	Revision	App'd					

ISC: Unrestricted



**IMPORTANT NOTICE:** MASTER CONTROL VALVE MUST BEAR VALID "INSPECTION SERVICES WATER APPROVAL" TAG FOR WATER METER INSTALLATION TO PROCEED.

#### NOTES:

1. THE SPACE ABOVE, 600mm BEHIND, AND THE ACCESS IN FRONT OF THE METER SETTING SHALL BE CLEAR AND FREE OF OBSTRUCTION. 2m HEADROOM MUST BE PROVIDED IN THIS AREA. PROVIDE ADEQUATE PIPE SUPPORT.
2. THE BY-PASS, INLET AND OUTLET VALVES SHALL BE A RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVE, CSA APPROVED.
3. THE MASTER CONTROL VALVE SHALL BE ONE OF THE FOLLOWING:
  - a) RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVE (UL OR ULC LISTED) FOR FIRE LINES AND CSA APPROVED FOR DOMESTIC LINES.
  - b) SHORT-BODY, RUBBER SEATED FLANGED OR LUG WATER TYPE BUTTERFLY VALVE C/W HAND WHEEL, REDUCTION GEAR OPERATOR, POSITION INDICATOR (UL OR ULC LISTED) PROVIDED THEY ARE NOT IN A SUCTION LINE FOR FIRE PUMP(S).
4. ENTRANCE PIPE MATERIAL THROUGH THE OUTSIDE WALL AND THROUGH THE FLOOR SHALL BE DUCTILE IRON PIPE AWWA C151 (LATEST EDITION) CLASS 52 OR APPROVED EQUAL. BURIED FITTINGS (90° ELBOW) SHALL BE CAST OR DUCTILE IRON CONFORMING TO AWWA C110 (LATEST EDITION) OR APPROVED EQUAL. SERVICE ENTRIES THROUGH THE FLOOR (INCLUDING ANCHOR DETAILS) SHALL BE DESIGNED BY A PROFESSIONAL ENGINEER AND DETAILED ON THE MECHANICAL SITE PLAN. (ANCHOR RODS SHALL BE 18-8 STAINLESS STEEL, WHERE A STANDARD 3m LENGTH OF ROD REQUIRES EXTENSION, AN APPROVED STAINLESS HEXAGON NUT COUPLING SHALL BE INSTALLED AT THE UPPER END OF THE ROD).
5. WATERWORKS WILL NOT TURN ON WATER UNLESS ANCHOR DETAILS HAVE BEEN INSPECTED BY THE WATERWORKS INSPECTOR PRIOR TO PLACEMENT OF CONCRETE AND/OR BACKFILL.

6. PIPING MATERIAL FOR THE METER AND BY-PASS ASSEMBLY SHALL BE COPPER, STAINLESS STEEL OR PVC CONFORMING TO THE PLUMBING CODE.
7. AN APPROVED PREMISE ISOLATING CROSS CONNECTION DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER SETTING ON ALL COMMERCIAL, INDUSTRIAL AND MULTI FAMILY RESIDENTIAL (3 UNITS OR MORE) SERVICES.

FOR DOMESTIC SERVICES THAT REQUIRE A 24 HOUR UNINTERRUPTED WATER SUPPLY, A PARALLEL CROSS CONNECTION CONTROL DEVICE ARRANGEMENT (SEE SHEET #27) MUST BE INSTALLED TO FACILITATE ANNUAL TESTING & ROUTINE MAINTENANCE OF THE CROSS CONNECTION CONTROL DEVICE(S).

8. BY-PASS IS NOT REQUIRED FOR IRRIGATION METERS. THE BY PASS PIPE SHALL BE THE SAME SIZE AS THE MAIN PIPE.

9. WHEN THE BY-PASS VALVE IS INSTALLED ON A VERTICAL PLANE, IT SHALL BE AS SHOWN ABOVE.

10. WATER CONNECTIONS (IE, DRAIN DOWN VALVE OR HOSE BIBB ETC.) SHALL NOT BE PERMITTED BEFORE THE APPROVED CROSS CONNECTION CONTROL DEVICE. FOR INQUIRY CALL 311.

11. AN APPROVED PREMISES-ISOLATING CROSS CONNECTION CONTROL DEVICE SHALL BE INSTALLED IMMEDIATELY AFTER THE WATER METER OUTLET VALVE ON ALL IRRIGATION SERVICES.

12. METERS MUST BE INSTALLED IN A METER/MECHANICAL ROOM WITHIN REASONABLE DISTANCE OF A FLOOR DRAIN. METER LOCATIONS MUST BE APPROVED BY WATER RESOURCES.

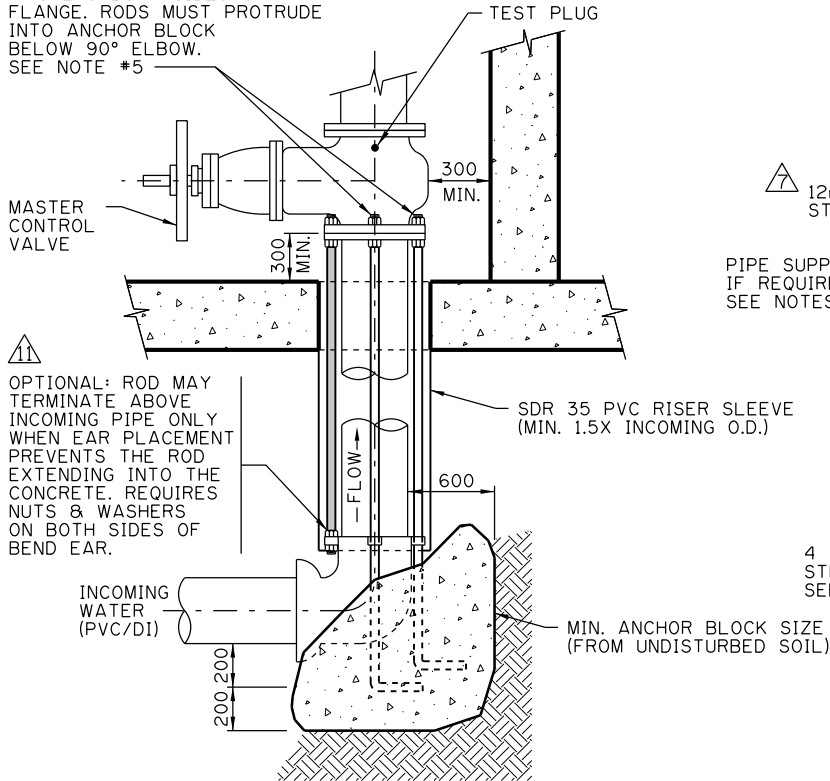
13. IT IS THE OWNERS RESPONSIBILITY TO ENSURE THAT THERE IS SAFE ACCESS AND THE ABILITY TO OPERATE ALL VALVES WITHIN THE METER TREE FROM FLOOR LEVEL.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

11	2024/06/10	REVISED/ADDED NOTES	D.N.	Date	1987/01/05		WATERWORKS CONSTRUCTION	Sheet <b>32</b>
10	2018/04/30	ADDED IMPORTANT NOTICE	B.N.	Scale	N.T.S.			
9	2017/03/09	REVISED TABLE	B.N.	Approved by				
8	2017/01/09	REVISED NOTE 6	B.N.	for The City of Calgary				
7	2015/12/21	REVISED DRAWING AND ADDED NOTE	B.N.					
6	2014/11/07	REVISED BY-PASS DETAIL	B.N.				COMPOUND OR TURBINE METER INSTALLATION 75mm & LARGER	File Number 453.1009.009p11
No.	Date	Revision	App'd					

ISC: Unrestricted

4 STAINLESS STEEL  
THREADED RODS, NUTS &  
WASHERS BOTH SIDES OF  
FLANGE. RODS MUST PROTRUDE  
INTO ANCHOR BLOCK  
BELOW 90° ELBOW.  
SEE NOTE #5



## ANCHORAGE THROUGH FLOOR

(MINIMUM REQUIREMENTS)

- \* BURIED DUCTILE IRON PIPE SHALL BE WRAPPED AS PER 505.03.00 AND PROTECTED WITH A 14.5 KG MAGNESIUM ANODE
- \* OPTIONAL USE OF RESTRAINED FLANGE ADAPTOR - SEE NOTE #6
- \* OPTIONAL USE OF SS 304L RISER SECTION FOR REPAIR

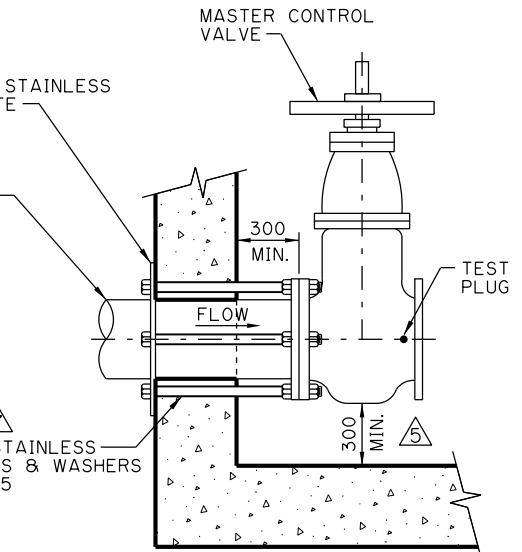
### NOTES:

1. THE MASTER CONTROL VALVE SHALL BE ONE OF THE FOLLOWING:
  - a) RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVE (UL OR ULC LISTED) FOR FIRE LINES AND CSA APPROVED FOR DOMESTIC LINES.
  - b) SHORT-BODY, RUBBER SEATED FLANGED OR LUG WATER TYPE BUTTERFLY VALVE C/W HAND WHEEL, REDUCTION GEAR OPERATOR, POSITION INDICATOR (UL OR ULC LISTED) PROVIDED THEY ARE NOT IN A SUCTION LINE FOR FIRE PUMP(S).
2. ENTRANCE PIPE MATERIAL THROUGH THE OUTSIDE WALL AND THROUGH THE FLOOR SHALL BE DUCTILE IRON PIPE AWWA C151 (LATEST EDITION) CLASS 53 OR APPROVED EQUAL. BURIED FITTINGS (90° ELBOW) SHALL BE CAST OR DUCTILE IRON CONFORMING TO AWWA C110 (LATEST EDITION) OR APPROVED EQUAL. ALL SEVICE ENTRIES (INCLUDING ANCHOR DETAILS) SHALL BE DESIGNED BY A PROFESSIONAL ENGINEER AND DETAILED ON THE DEVELOPMENT SITE SERVICING PLAN (DSSP). (ANCHOR RODS SHALL BE 18-8 304 STAINLESS STEEL. WHERE A STANDARD 3.0m LENGTH OF ROD REQUIRES EXTENSION, AN APPROVED STAINLESS HEXAGON NUT COUPLING SHALL BE INSTALLED AT THE UPPER END OF THE ROD).
3. PROVIDE ADEQUATE PIPE SUPPORT. REFER TO DEVELOPMENT SITE SERVICING PLAN (DSSP) GUIDELINES (5.8(a) & 5.8(c) PIPING SUPPORT)
4. UNDERGROUND PIPE IS TO REMAIN JOINT FREE UNDER SLAB AND A MINIMUM OF 2.0m AWAY FROM FOUNDATION. PIPE ENTRIES TO BUILDINGS SHALL BE PERPENDICULAR (90°) TO WALL.
5. ANCHOR RODS TO BE 19mm (3/4") FOR 100mm - 200mm SERVICE, 22mm (7/8") FOR 250mm - 300 mm SERVICE & 25mm (1") FOR 350mm - 400mm SERVICE. ANCHOR ROD AND NUTS TO BE TYPE "304" STAINLESS STEEL.
- \* 6. A RESTRAINED FLANGE ADAPTOR MAY BE USED TO CONNECT THE RISER OR WALL ENTRY PIPE TO THE MASTER CONTROL VALVE. RESTRAINED FLANGE ADAPTOR SHALL BE EBAA SERIES 2100 MEGA FLANGE OR APPROVED EQUAL.

12mm "304" STAINLESS  
STEEL PLATE

PIPE SUPPORT  
IF REQUIRED  
SEE NOTES #3&#4

4 - "304" STAINLESS  
STEEL BOLTS & WASHERS  
SEE NOTE #5



## ANCHORAGE THROUGH WALL

(MINIMUM REQUIREMENTS)

### CAUTION:

- WATERWORKS WILL NOT TURN ON WATER UNLESS ANCHOR DETAILS HAVE BEEN INSPECTED BY THE WATERWORKS INSPECTOR PRIOR TO PLACEMENT OF CONCRETE AND PRIOR TO BACKFILL.

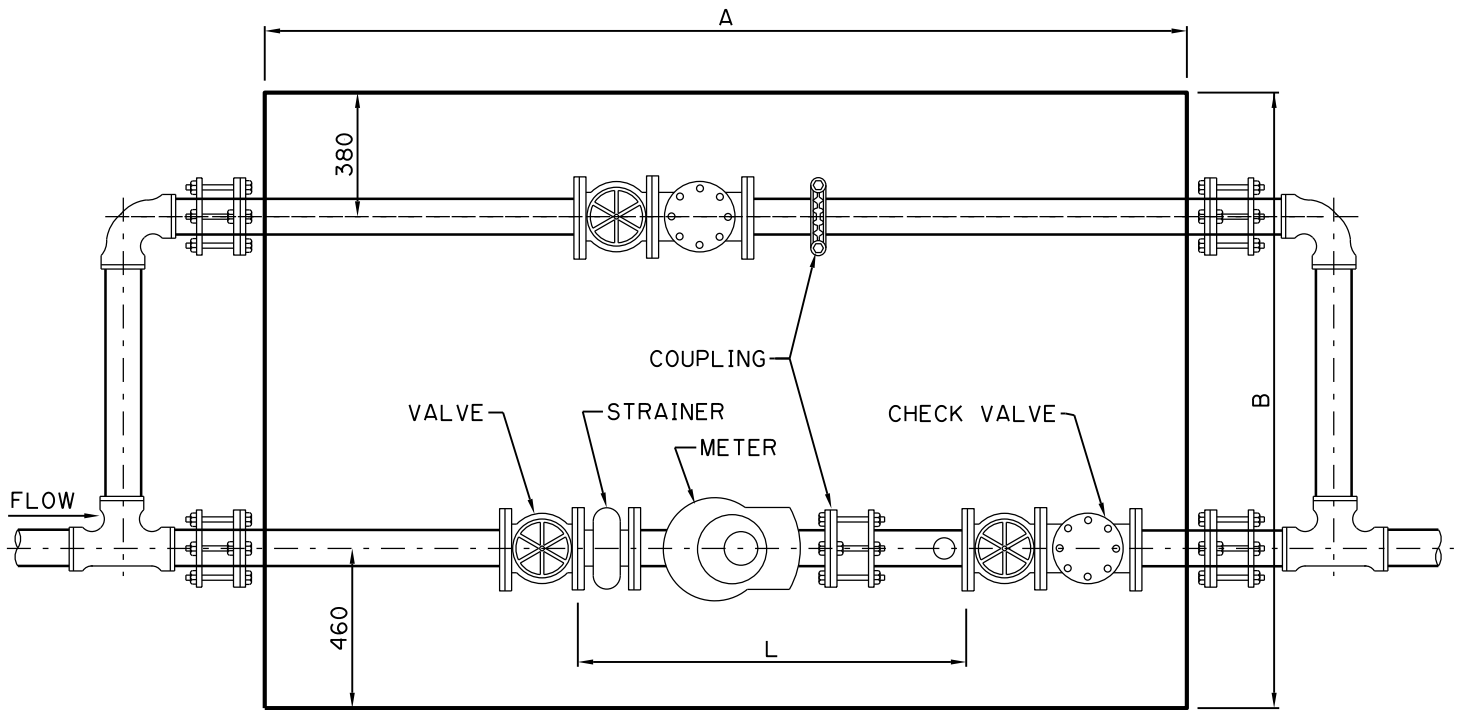
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

11	2024/06/11	REVISED DETAIL & ADDED NOTE	D.N.	Date	1987/01/05		WATERWORKS CONSTRUCTION  <b>WATER SERVICE ENTRY</b> <b>100mm AND LARGER</b>	Sheet	<b>33</b>
10	2022/03/14	REVISED EXISTING NOTES	D.N.	Scale	N.T.S.			File Number	
9	2019/08/26	REVISED EXISTING NOTES	B.N.	Approved by				453.1009.009pt2	
8	2018/04/30	REVISED EXISTING NOTES	B.N.	for The City of Calgary					
7	2015/12/16	REVISED EXISTING NOTES	B.N.						
6	2014/11/06	REVISED NOTE No. 2 & NOTE No. 5	B.N.						
No.	Date	Revision	App'd						

ISC: Unrestricted



DRAWING DELETED: Waterworks Sheet 34 no longer applicable.



METER SIZE		MIN. I.D. VAULT DIMENSION				METER ASSEMBLY		FLOW LIMITS			
		A		B		L		MIN.		MAX.	
mm	inch	mm	inch	mm	inch	mm	inch	L/min	Igpm	L/min	Igpm
75	3	2160	85	1400	55	1020	40	1.9	0.4	1320	290
100	4	2390	94	1400	55	1145	45	3.8	0.8	2650	580
150	6	2645	104	1400	55	1245	49	5.7	1.3	3790	830

#### NOTES:

- \* PROVIDE A REINFORCED CONCRETE METER CHAMBER c/w STANDARD MANHOLE ACCESS. INSIDE HEIGHT 2 METERS MINIMUM. ADJUST CHAMBER DIMENSION TO ACCOMMODATE DOUBLE CHECK VALVE ASSEMBLIES IF REQUIRED.
- THE METER ASSEMBLY (SPACE L) c/w REMOTE READOUT WILL BE SUPPLIED AND INSTALLED BY THE CITY. FLANGES-ANSI B16.1, 125LB DRILLED.
- PROVIDE 5 DIAMETER LENGTHS OF STRAIGHT PIPE UPSTREAM OF INLET CONTROL VALVE.
- PROVIDE A SUMP c/w DRAIN TO ROCK PIT. DRAIN TO ROCK PIT IS NOT REQUIRED IF THE WATER TABLE IS HIGH.
- PROVIDE AN ELECTRICAL CONDUIT c/w 6 #20 COLOR CODED STRANDED COPPER WIRE AND POST TO ACCOMMODATE A REMOTE READOUT.
- \* ANCHOR PIPE TO CHAMBER WALLS AND PROVIDE REACTION BLOCKS FOR TEES AND ELBOWS.
- \* PROVIDE LIFT LUGS OVER METER AND STRAINER.
- FLOOR TO CENTER LINE OF PIPE DIMENSION TO BE 600mm.
- PROVIDE ADEQUATE PIPE SUPPORT.
- VALVES SHALL BE RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES. CSA APPROVED.
- THE BY-PASS PIPING SHALL BE THE SAME SIZE AS THE MAIN LINE.
- PROVIDE FLEXIBLE COUPLINGS OUTSIDE THE CHAMBER WALLS.

\* TO BE DESIGNED AND CERTIFIED BY A PROFESSIONAL ENGINEER.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

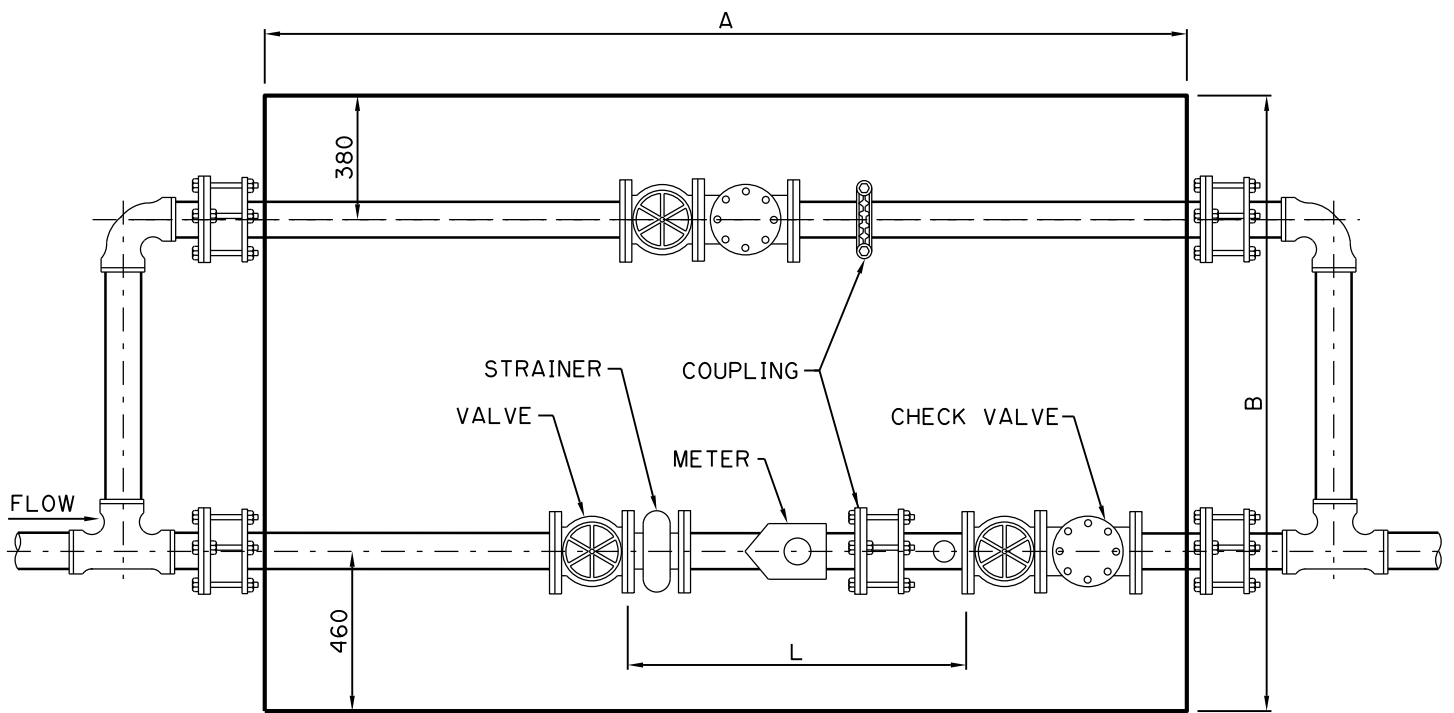
No.	Date	Revision
1	2006/02/02	CHANGED SHEET 34 TO 35

Date	1987/11/05
Scale	N.T.S.
Approved by	
App'd for The City of Calgary	

WATERWORKS CONSTRUCTION
METER VAULT COMPOUND METER FOR 75mm & LARGER METERS

Sheet	35
File Number	453.1009.002

ISC: Unrestricted



METER SIZE		MIN. I.D. VAULT DIMENSION				METER ASSEMBLY		FLOW LIMITS			
		A		B		L		MIN.		MAX.	
mm	inch	mm	inch	mm	inch	mm	inch	L/min	l/gpm	L/min	l/gpm
75	3	2035	80	1400	55	895	35	19	4.2	1700	380
100	4	2235	88	1400	55	1000	39	38	8.3	3790	830
150	6	2490	98	1400	55	1095	43	76	17	7570	1670
200	8	2620	103	1800	71	1170	46	130	30	13,250	2910

#### NOTES:

- \* PROVIDE A REINFORCED CONCRETE METER CHAMBER c/w STANDARD MANHOLE ACCESS. INSIDE HEIGHT 2 METERS MINIMUM. ADJUST CHAMBER DIMENSION TO ACCOMMODATE DOUBLE CHECK VALVE ASSEMBLIES IF REQUIRED.
- THE METER ASSEMBLY (SPACE L) c/w REMOTE READOUT WILL BE SUPPLIED AND INSTALLED BY THE CITY. FLANGES-ANSI B16.1, 125LB DRILLED.
- PROVIDE 5 DIAMETER LENGTHS OF STRAIGHT PIPE UPSTREAM OF INLET CONTROL VALVE.
- PROVIDE A SUMP c/w DRAIN TO ROCK PIT. DRAIN TO ROCK PIT IS NOT REQUIRED IF THE WATER TABLE IS HIGH.
- PROVIDE AN ELECTRICAL CONDUIT c/w 3 #20 COLOR CODED STRANDED COPPER WIRE AND POST TO ACCOMMODATE A REMOTE READOUT.
- \* ANCHOR PIPE TO CHAMBER WALLS AND PROVIDE REACTION BLOCKS FOR TEES AND ELBOWS.
- \* PROVIDE LIFT LUGS OVER METER AND STRAINER.
- FLOOR TO CENTER LINE OF PIPE DIMENSION TO BE 600mm.
- PROVIDE ADEQUATE PIPE SUPPORT.
- VALVES SHALL BE RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES, CSA APPROVED.
- THE BY-PASS PIPING SHALL BE THE SAME SIZE AS THE MAIN LINE.
- BY-PASS IS NOT REQUIRED FOR IRRIGATION METERS.
- PROVIDE FLEXIBLE COUPLINGS OUTSIDE THE CHAMBER WALLS

\* TO BE DESIGNED AND CERTIFIED BY A PROFESSIONAL ENGINEER.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

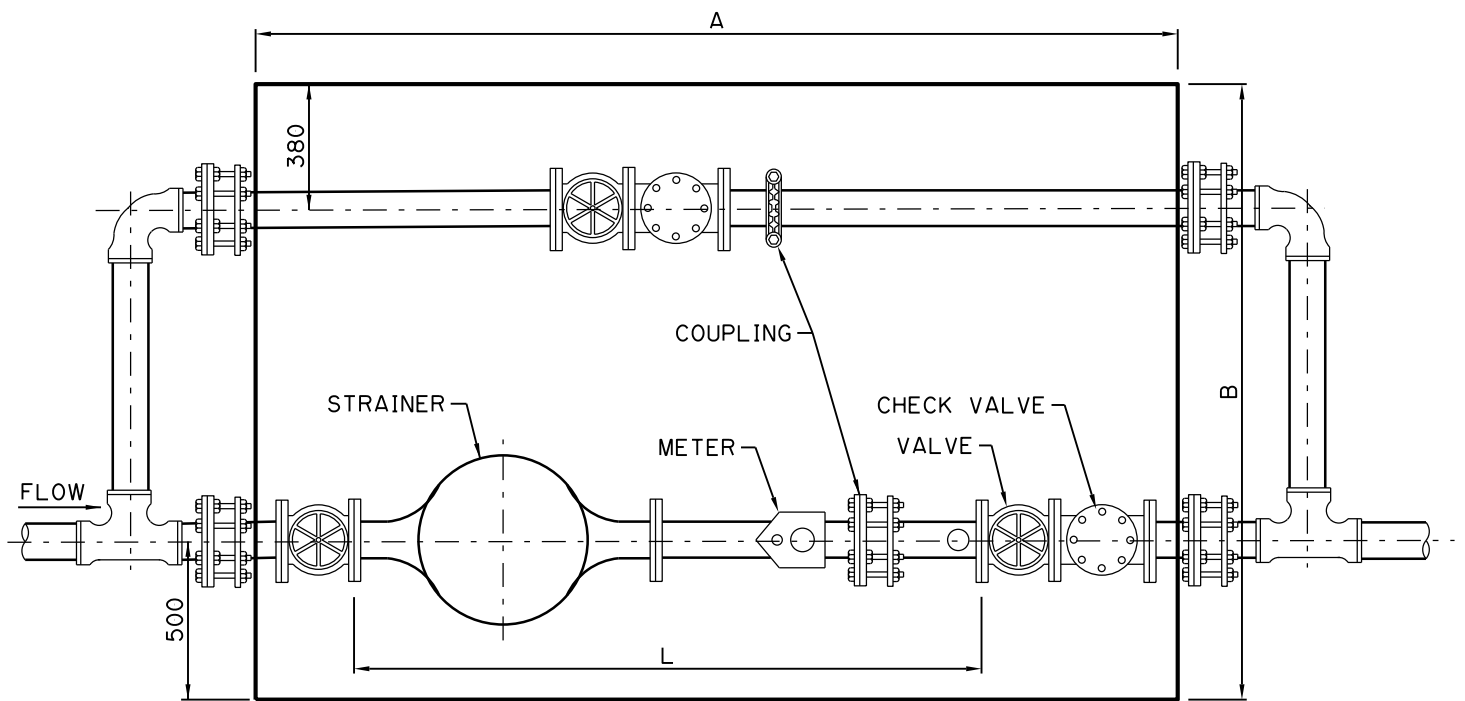
No.	Date	Revision
1	2006/02/09	CHANGED SHEET 35 TO 36

Date	1987/11/09
Scale	N.T.S.
Approved by	
App'd for The City of Calgary	

WATERWORKS CONSTRUCTION
METER VAULT DOMESTIC TURBINE METER FOR 75mm & LARGER METER

Sheet	36
File Number	453.1009.003

ISC: Unrestricted



METER SIZE		MIN. I.D. VAULT DIMENSION				METER ASSEMBLY		FLOW LIMITS			
		A		B		L		MIN.		MAX.	
mm	inch	mm	inch	mm	inch	mm	inch	L/min	Igpm	L/min	Igpm
100	4	2540	100	1400	55	1300	51	38	8.3	3790	830
150	6	2950	116	1800	71	1550	61	76	17	7570	1670
200	8	3220	126.5	1800	71	1720	67.5	130	30	13,250	2910
250	10	3600	141.5	1800	71	1825	72	180	40	20,600	4580

#### NOTES:

- \* PROVIDE A REINFORCED CONCRETE METER CHAMBER c/w STANDARD MANHOLE ACCESS. INSIDE HEIGHT 2 METERS MINIMUM. ADJUST CHAMBER DIMENSION TO ACCOMMODATE DOUBLE CHECK VALVE ASSEMBLIES IF REQUIRED.
- THE METER ASSEMBLY (SPACE L) c/w REMOTE READOUT WILL BE SUPPLIED AND INSTALLED BY THE CITY. FLANGES-ANSI B16.1, 125LB DRILLED.
- PROVIDE 5 DIAMETER LENGTHS OF STRAIGHT PIPE UPSTREAM OF INLET CONTROL VALVE.
- PROVIDE A SUMP c/w DRAIN TO ROCK PIT. DRAIN TO ROCK PIT IS NOT REQUIRED IF THE WATER TABLE IS HIGH.
- PROVIDE AN ELECTRICAL CONDUIT c/w 3 #20 COLOR CODED STRANDED COPPER WIRE AND POST TO ACCOMMODATE A REMOTE READOUT.
- \* ANCHOR PIPE TO CHAMBER WALLS AND PROVIDE REACTION BLOCKS FOR TEES AND ELBOWS.
- \* PROVIDE LIFT LUGS OVER METER AND STRAINER.
- FLOOR TO CENTER LINE OF PIPE DIMENSION TO BE 600mm.
- PROVIDE ADEQUATE STRAINER AND PIPE SUPPORT.
- VALVES SHALL BE RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES. CSA APPROVED.
- THE BY-PASS PIPING SHALL BE THE SAME SIZE AS THE MAIN LINE. BY-PASS IS NOT REQUIRED FOR IRRIGATION METERS.
- THE METER AND STRAINER SHALL BE INSTALLED PRIOR TO THE CONSTRUCTION OF THE ROOF SLAB OF A POURED IN PLACE CHAMBER OR THE PLACEMENT OF THE TOP SECTION OF A PRE-FABRICATED CHAMBER.
- PROVIDE FLEXIBLE COUPLINGS OUTSIDE THE CHAMBER WALLS

\* TO BE DESIGNED AND CERTIFIED BY A PROFESSIONAL ENGINEER.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

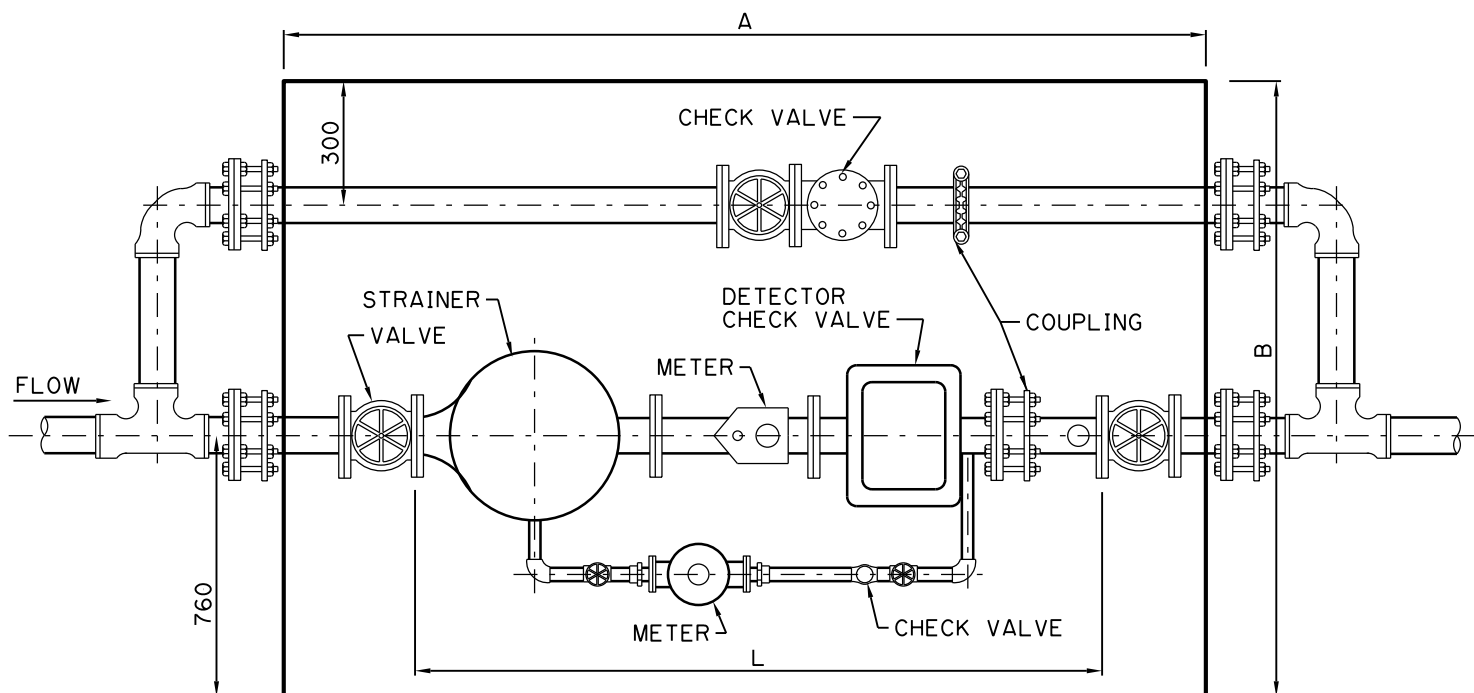
No.	Date	Revision
1	2006/02/09	CHANGED SHEET 36 TO 37

Date	1987/11/06
Scale	N.T.S.
Approved by	
App'd	for The City of Calgary

WATERWORKS CONSTRUCTION
METER VAULT FIRE TURBINE METER FOR 100mm & LARGER METER

Sheet	37
File Number	453.1009.004

ISC: Unrestricted



METER SIZE		MIN. I.D. VAULT DIMENSION				METER ASSEMBLY		FLOW LIMITS			
		A		B		L		MIN.		MAX.	
mm	inch	mm	inch	mm	inch	mm	inch	L/min	Igpm	L/min	Igpm
100	4	2240	88	1800	71	1346	53	2.8	0.6	3790	830
150	6	2550	100	1800	71	1651	65	5.7	1.3	7570	1670
200	8	2750	108	1800	71	1854	73	7.6	1.7	13,250	2910
250	10	3135	123	1800	71	2235	88	7.6	1.7	20,800	4580

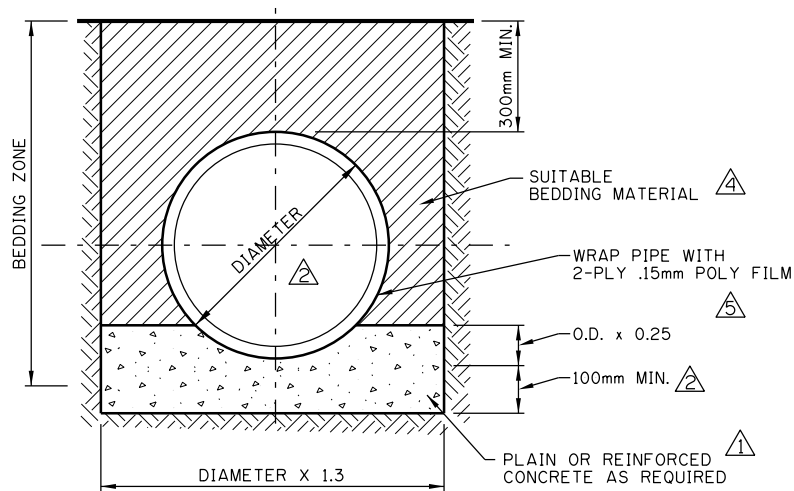
#### NOTES:

- \* PROVIDE A REINFORCED CONCRETE METER CHAMBER c/w STANDARD MANHOLE ACCESS. INSIDE HEIGHT 2 METERS MINIMUM. ADJUST CHAMBER DIMENSION TO ACCOMMODATE DOUBLE CHECK VALVE ASSEMBLIES IF REQUIRED.
- THE METER ASSEMBLY (SPACE L) c/w REMOTE READOUT WILL BE SUPPLIED AND INSTALLED BY THE CITY. FLANGES-ANSI B16.1, 125LB DRILLED.
- PROVIDE 5 DIAMETER LENGTHS OF STRAIGHT PIPE UPSTREAM OF INLET CONTROL VALVE.
- PROVIDE A SUMP c/w DRAIN TO ROCK PIT. DRAIN TO ROCK PIT IS NOT REQUIRED IF THE WATER TABLE IS HIGH.
- PROVIDE AN ELECTRICAL CONDUIT c/w 6 #20 COLOR CODED STRANDED COPPER WIRE AND POST TO ACCOMMODATE A REMOTE READOUT.
- \* ANCHOR PIPE TO CHAMBER WALLS AND PROVIDE REACTION BLOCKS FOR TEES AND ELBOWS.
- \* PROVIDE LIFT LUGS OVER METER AND STRAINER.
- FLOOR TO CENTER LINE OF PIPE DIMENSION TO BE 600mm.
- PROVIDE ADEQUATE STRAINER AND PIPE SUPPORT.
- VALVES SHALL BE RESILIENT SEATED RISING SPINDLE (OS & Y) FLANGED GATE VALVES, CSA APPROVED.
- THE BY-PASS PIPING SHALL BE THE SAME SIZE AS THE MAIN LINE.
- THE METER AND STRAINER SHALL BE INSTALLED PRIOR TO THE CONSTRUCTION OF THE ROOF SLAB OF A POURED IN PLACE CHAMBER OR THE PLACEMENT OF THE TOP SECTION OF A PRE-FABRICATED CHAMBER.
- PROVIDE FLEXIBLE COUPLINGS OUTSIDE THE CHAMBER WALLS

\* TO BE DESIGNED AND CERTIFIED BY A PROFESSIONAL ENGINEER.

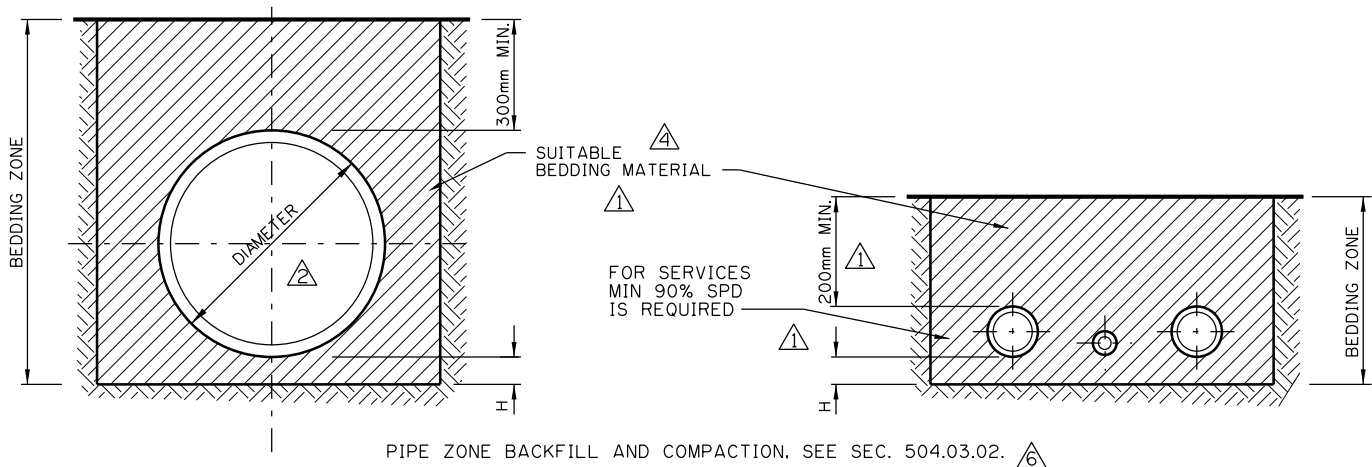
DIMENSIONS ARE IN MILLIMETRES  
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### CLASS 'A' BEDDING GRADE BEAM SUPPORT

CONCRETE SUPPORT AND STRUCTURE TIE IN  
DESIGN SHALL BE CERTIFIED BY  
A PROFESSIONAL ENGINEER



### TYPE 1 & 2 INSTALLATION (MAINS)

### TYPE 1 & 2 INSTALLATION (SERVICES)

'H' FOR TYPE 1 & 2 INSTALLATIONS  
=50mm FOR 100mm OR SMALLER PIPE  
=100mm FOR PIPE 150-400mm

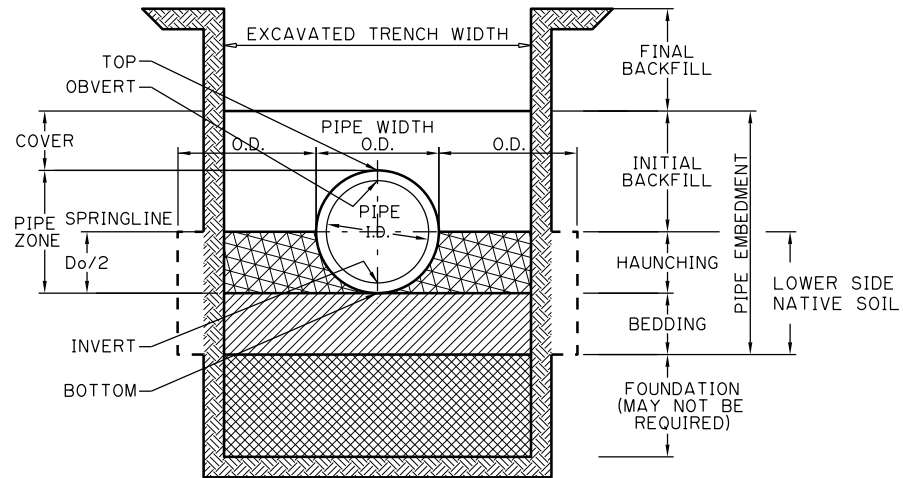
#### NOTES:

- ON ROCK FOUNDATION, PIPE SHALL REST ON MIN. 150mm OF APPROVED GRANULAR MATERIAL
- CONCRETE SHALL BE SULFATE RESISTANT, 15MPa @ 28 DAYS, SLUMP 75mm MAX.
- SUITABLE BEDDING MATERIAL, SEE SEC. 504.03.03.
- PIPE ZONE BACKFILL AND COMPACTION, SEE SEC. 504.03.06.
- FOR STANDARD TRENCH WIDTH SEE SEC. 504.01.07.

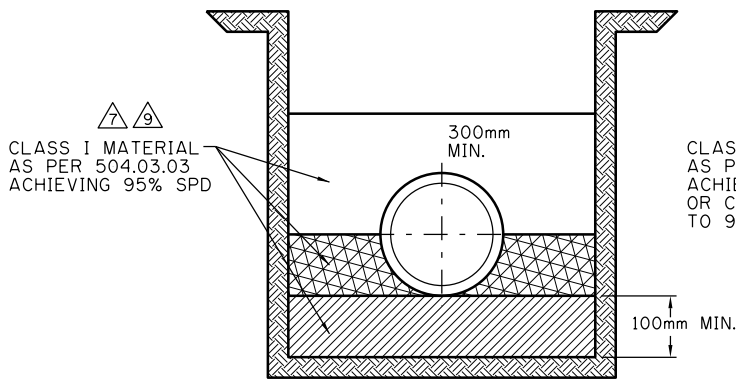
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

6	2024/06/11	REVISED NOTES	D.N.	Date	1989/12/14		WATERWORKS CONSTRUCTION	Sheet <b>39</b> File Number 453.1003.003
5	2012/03/21	REVISED DETAIL TITLES, NOTES AND DRAWING	B.N.	Scale	N.T.S.			
4	2010/03/12	REVISED NOTES	B.N.					
3	2009/12/10	REVISED DETAIL TITLE	B.N.					
2	2008/06/09	REVISED NOTES, TEXT, DIMENSIONS AND DRAWING	B.N.					
1	2008/01/18	REVISED NOTES, TEXT, DIMENSIONS AND DRAWING	B.N.	Approved by			WATERMAIN & SERVICE BEDDING CLASSIFICATIONS	
No.	Date	Revision	App'd	for The City of Calgary				

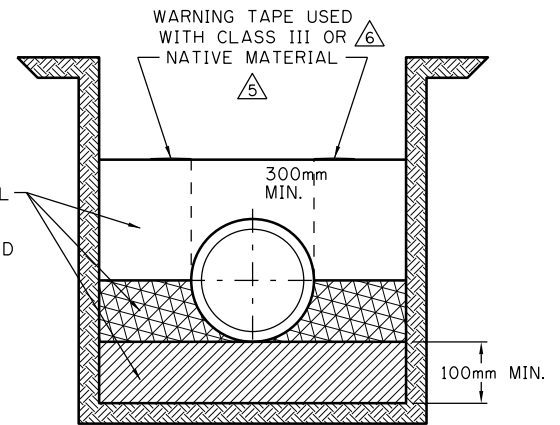
ISC: Unrestricted



## TERMINOLOGY



TYPE 1 INSTALLATION



TYPE 2 INSTALLATION

TYPE 1 INSTALLATION REQUIRES THAT THE MATERIAL, DENSITY AND METHOD OF INSTALLATION BE CERTIFIED BY PROFESSIONAL ENGINEER.

PRIOR APPROVAL IS REQUIRED FROM DEVELOPMENT ENGINEERING.

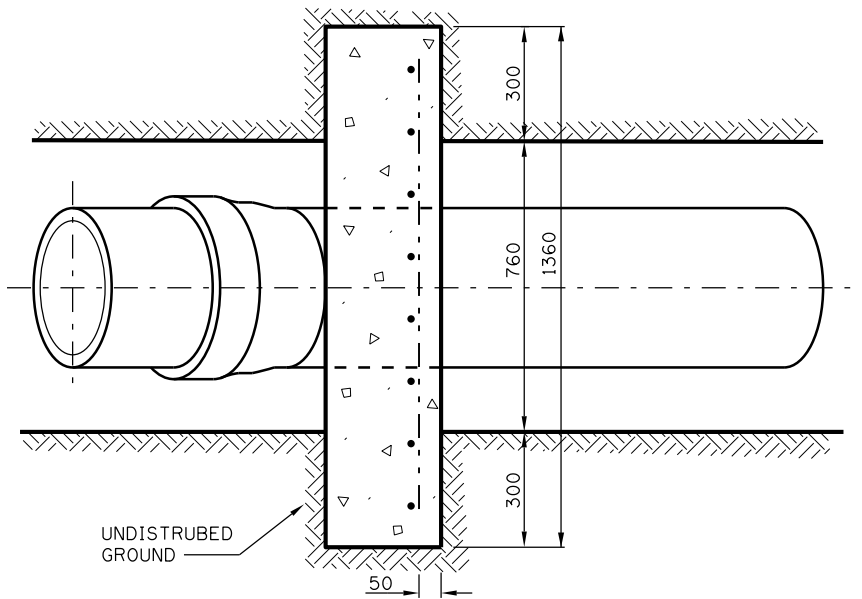
## NOTES:

1. FOR ROCK FOUNDATION, MINIMUM BEDDING THICKNESS IS 150MM.
2. BEDDING TO BE INSTALLED TO GRADE PRIOR TO PIPE LAYING.
3. REFER TO SECTION 504.03.03 FOR SUITABILITY OF BEDDING MATERIALS AND ADVISE ENGINEER IF LOWER SIDE NATIVE SOILS ARE SOFTER OR LOOSER THAN PIPE EMBEDMENT SOILS.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

9	2024/06/11	REVISED NOTES	D.N.	Date	2012/02/01		WATERWORKS CONSTRUCTION	Sheet <b>39A</b> Eng Dwg No. 452.1050.001
8	2019/08/28	REVISED NOTE	B.N.	Scale	N.T.S.			
7	2018/05/30	REVISED NOTE	B.N.	Approved by				
6	2014/10/10	ADD TEXT	B.N.	for The City of Calgary				
5	2012/04/02	REVISED TEXT	B.N.					
4	2012/03/20	REVISED NOTE	B.N.					
No.	Date	Revision	App'd					

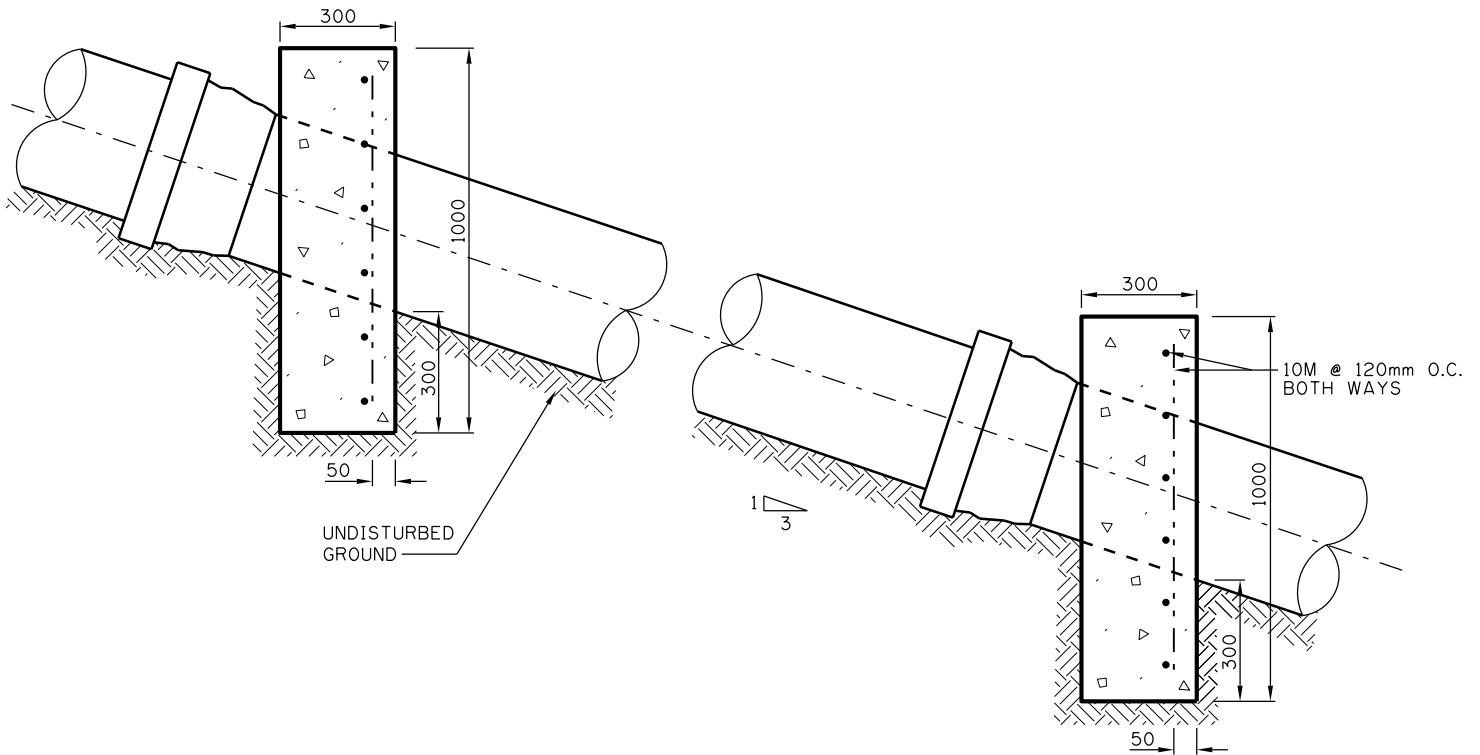
ISC: Unrestricted



**PLAN**

**NOTES:**

1. ANCHORAGE REQUIRED WHERE SLOPE EXCEEDS 1:3
2. ANCHOR PIPE EVERY SECOND JOINT
3. ON UNSTABLE GROUND ANCHOR EACH JOINT
4. CONCRETE SHALL BE MINIMUM 20MPa AT 28 DAY STRENGTH
5. CONCRETE SHALL BE SULPHATE RESISTANT. MAXIMUM SLUMP 75mm.
6. PLACE 2 PLY OF 0.15mm POLYETHYLENE BETWEEN PIPE AND CONCRETE



**ELEVATION**

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
1	2024/06/11	REVISED NOTE	

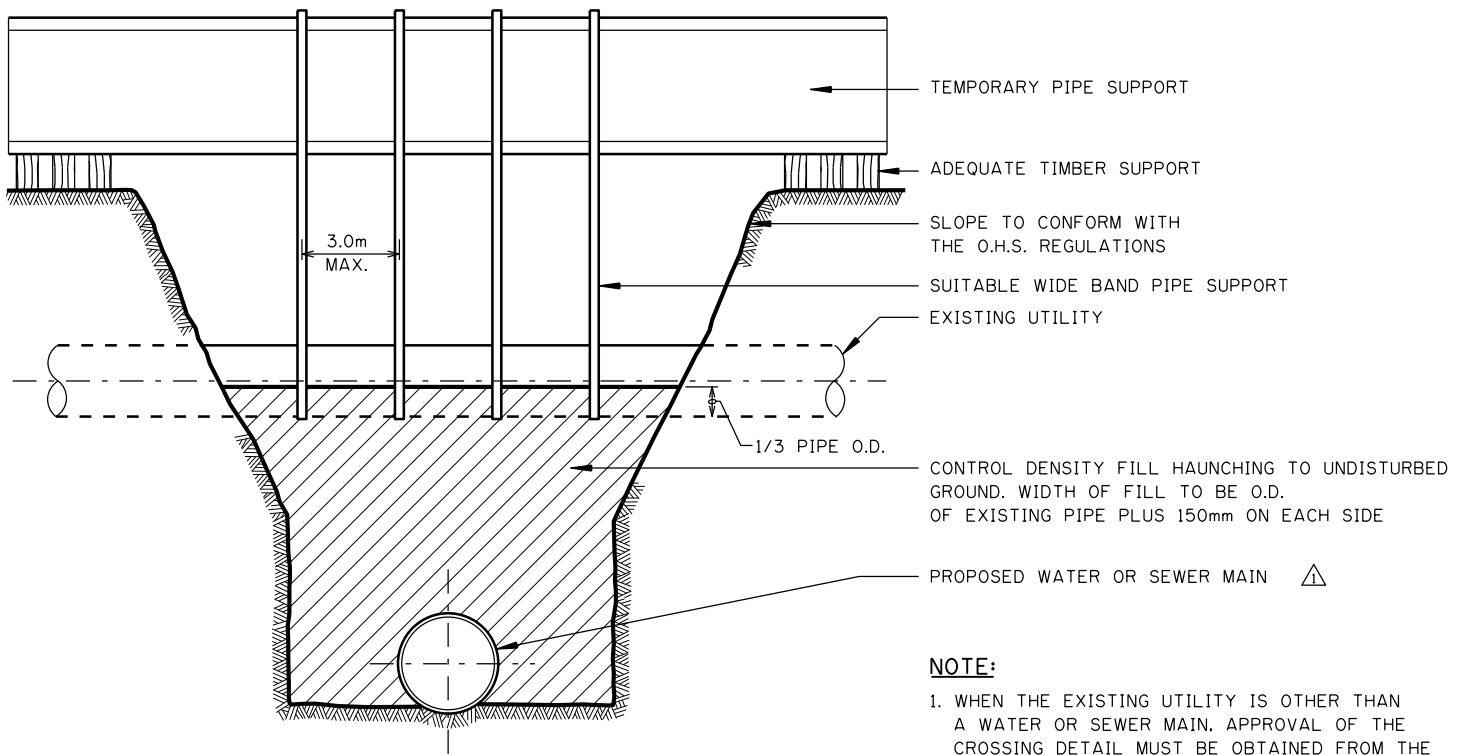
Date	1995/12/07
Scale	N.T.S.
Approved by	
for The City of Calgary	

WATERWORKS CONSTRUCTION
PIPE ANCHOR ON STEEP GRADES. 400mm & SMALLER MAINS

Sheet	40
File Number	453.1003.004

ISC: Unrestricted

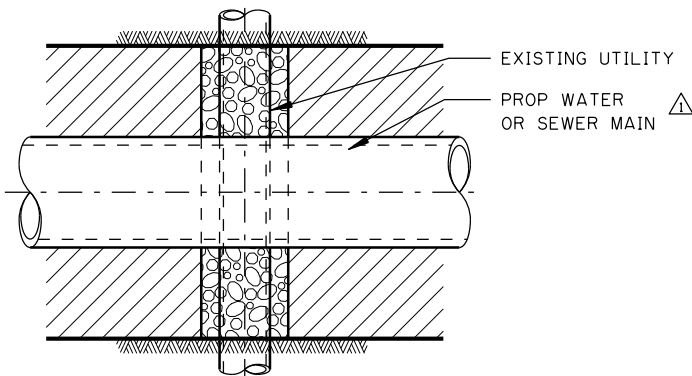




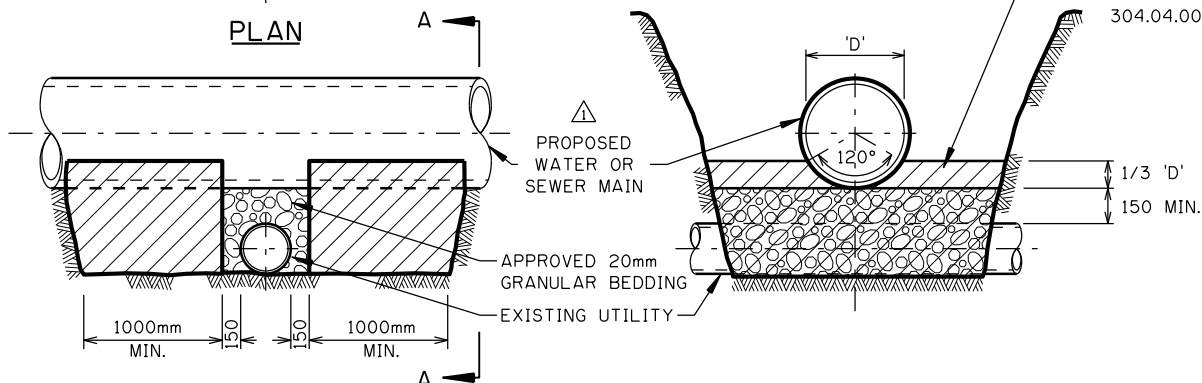
## PIPE INSTALLATION CROSSING BELOW AN EXISTING UTILITY

### NOTE:

1. WHEN THE EXISTING UTILITY IS OTHER THAN A WATER OR SEWER MAIN, APPROVAL OF THE CROSSING DETAIL MUST BE OBTAINED FROM THE UTILITY CONCERNED.
2. ALL ELEMENTS OF THE TEMPORARY SUPPORT SYSTEM MUST BE DESIGNED BY A PROFESSIONAL ENGINEER.
3. PROVIDE 2-PLY 15 MIL POLY FILM TO PREVENT BONDING OF CONCRETE TO PIPE.
4. NO JOINTS SHALL BE INSTALLED IN THE ENCASED AREA.
5. A FLEXIBLE JOINT SHALL BE PROVIDED WITHIN 1 METRE OUTSIDE OF THE CONCRETED ENCASED UTILITY ON EACH SIDE.



PLAN



ELEVATION

SECTION A-A

## PIPE INSTALLATION CROSSING ABOVE AN EXISTING UTILITY

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision
2	2018/04/10	REVISED NOTE
1	2012/01/20	REVISE DETAIL

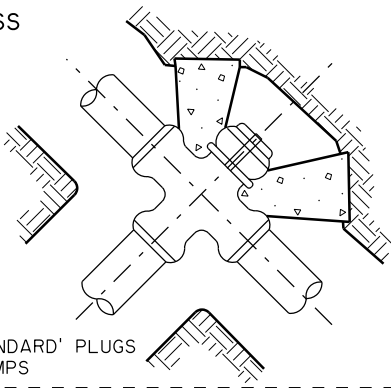
Date	1995.12.07
Scale	N.T.S.
Approved by	BN
App'd	for The City of Calgary

WATERWORKS CONSTRUCTION
PIPE SUPPORT AT UTILITY CROSSING

Sheet	41
File Number	453.1003.005

ISC: Unrestricted

# ① CROSS



USE 'STANDARD' PLUGS AND CLAMPS

# ②

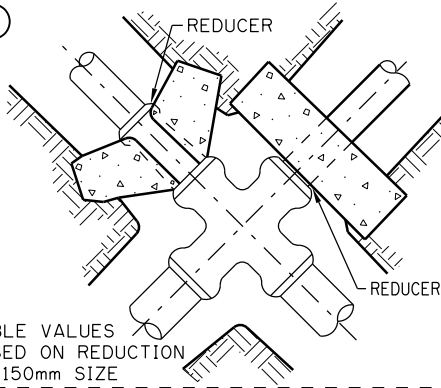
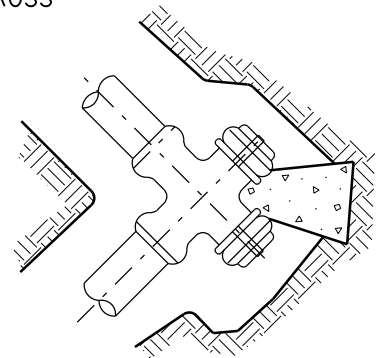
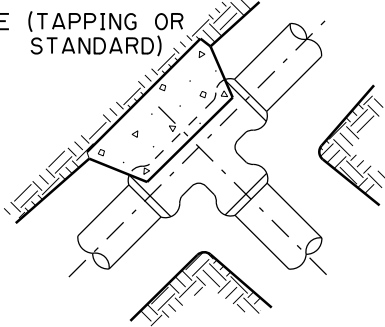


TABLE VALUES BASED ON REDUCTION TO 150mm SIZE

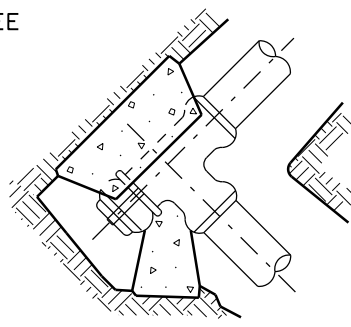
# ③ CROSS



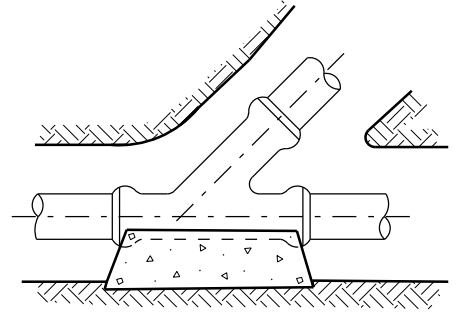
# ④ TEE (TAPPING OR STANDARD)



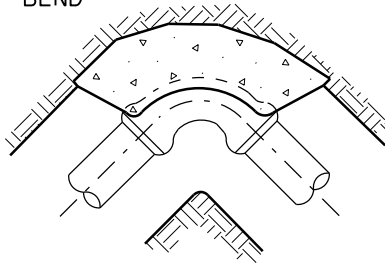
# ⑤ TEE



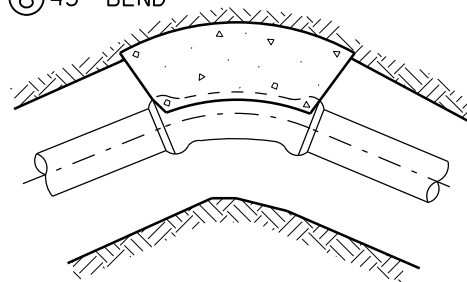
# ⑥ WYE



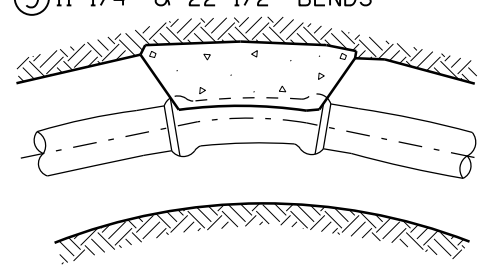
# ⑦ 90° BEND



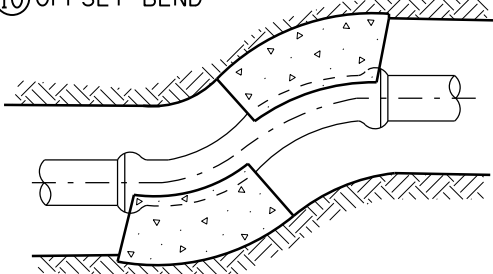
# ⑧ 45° BEND



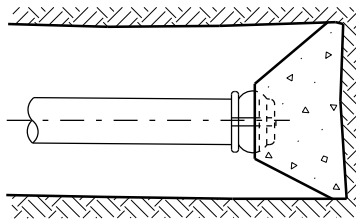
# ⑨ 11-1/4° & 22-1/2° BENDS



# ⑩ OFFSET BEND

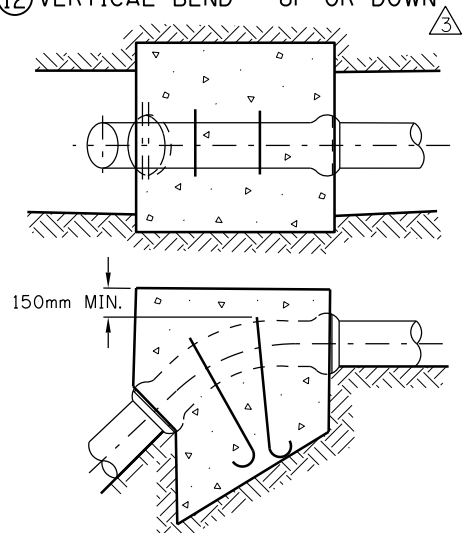


# ⑪ DEAD END



USE 'STANDARD' PLUG

# ⑫ VERTICAL BEND - UP OR DOWN



## NOTES:

- DESIGN ASSUMPTION
  - HYDRAULIC PRESSURE 1.38 MPa (200 psi)
  - SOIL BEARING 100kPa (2000 lbs/ft<sup>2</sup>) MEDIUM SOFT CLAY
- CONCRETE SHALL BE SULPHATE RESISTANT.
- TEMPORARY BLOCKING MUST BE APPROVED BY THE ENGINEER.
- 2 PLY OF 0.15mm POLYETHYLENE SHALL BE PLACED BETWEEN PIPE AND CONCRETE.
- CONCRETE SHALL BE 20 MPa AT 28 DAY STRENGTH. MAX. SLUMP 75mm.
- THRUST BLOCKS AS PER STD. SPEC. 504.05.03.
  - \* IN DISTURBED GROUND (COMPACTED BACK FILL) INCREASE BEARING AREA BY 50%
- ANY THRUST BLOCK SIZING NOT LISTED IS TO BE DESIGNED BY THE CONSULTANT AND SUBMITTED FOR APPROVAL

## BEARING AREA OF BLOCKS \*

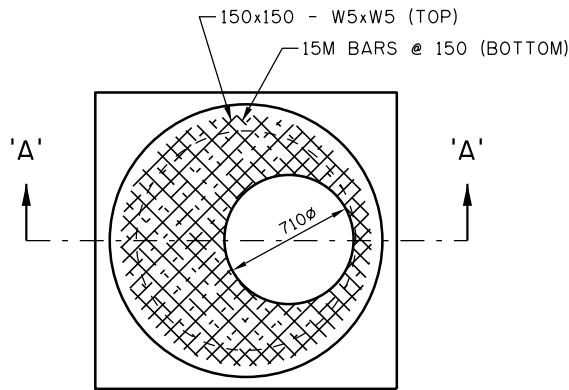
TYPE OF FITTING	CONCRETE AREAS IN SQUARE METRES						
	PIPE SIZE	100	150	200	250	300	400
1	1.4,11	0.2	0.4	0.7	1.0	1.4	1.9
2	3.5,7	0.3	0.5	0.9	1.4	2.0	2.7
3	2	0.2	0.3	0.5	0.7	1.0	1.6
4	6.8,12	0.2	0.3	0.5	0.6	1.1	1.4
5	9	0.1	0.2	0.3	0.4	0.6	0.7
6	10	0.3	0.6	1.0	1.2	2.2	2.9

FOR WEIGHT REQUIREMENTS SEE SEC. 504.05.03 OF THESE SPECIFICATIONS.

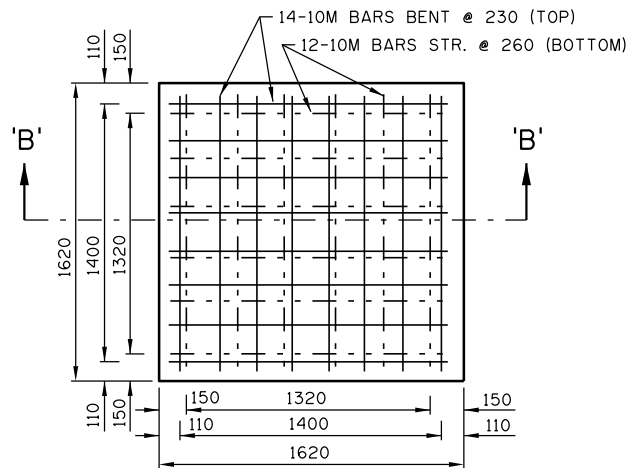
DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd	Date	Scale	WATERWORKS CONSTRUCTION	Sheet
4	2022/03/14	REVISED & ADDED NOTES	D.N.	1992/01/31	N.T.S.		42
3	2014/11/06	REVISED NOTE ON *12 THRUST BLOCK	B.N.				
2	2009/12/10	REVISED NOTE	B.N.				
1	2000/02/03	* ADDED NOTE & REVISED NOTES	E.P.				
				Approved by		THRUST BLOCKS	File Number
				for The City of Calgary			453.1003.007

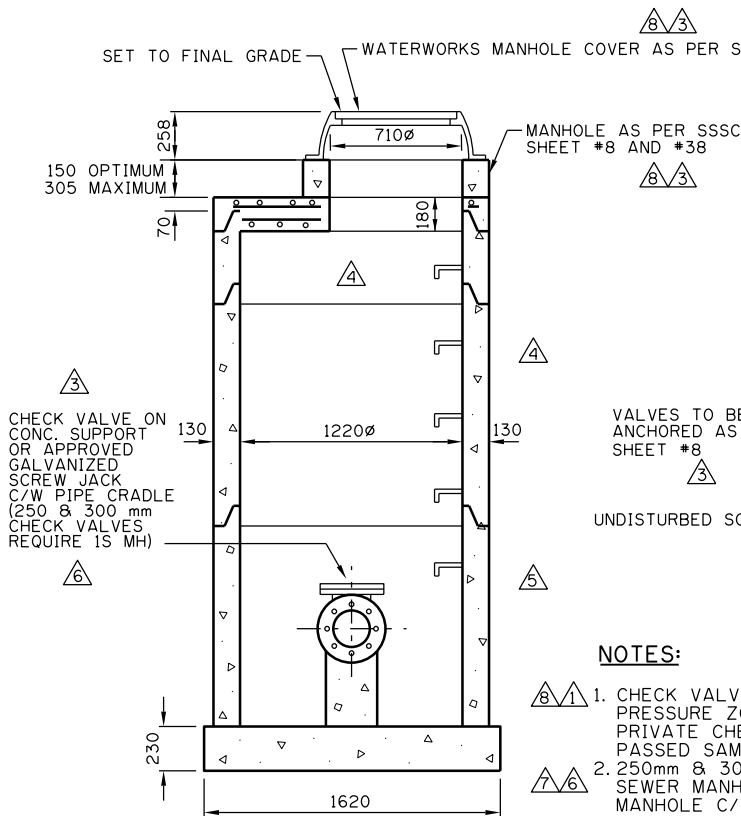
ISC: Unrestricted



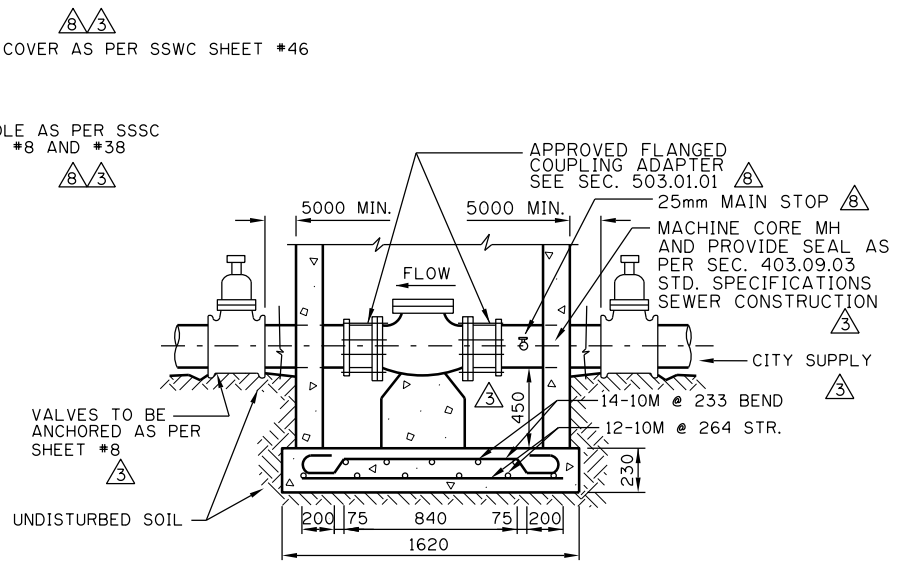
PLAN



BASE SLAB



SECTION 'A-A'



SECTION 'B-B'

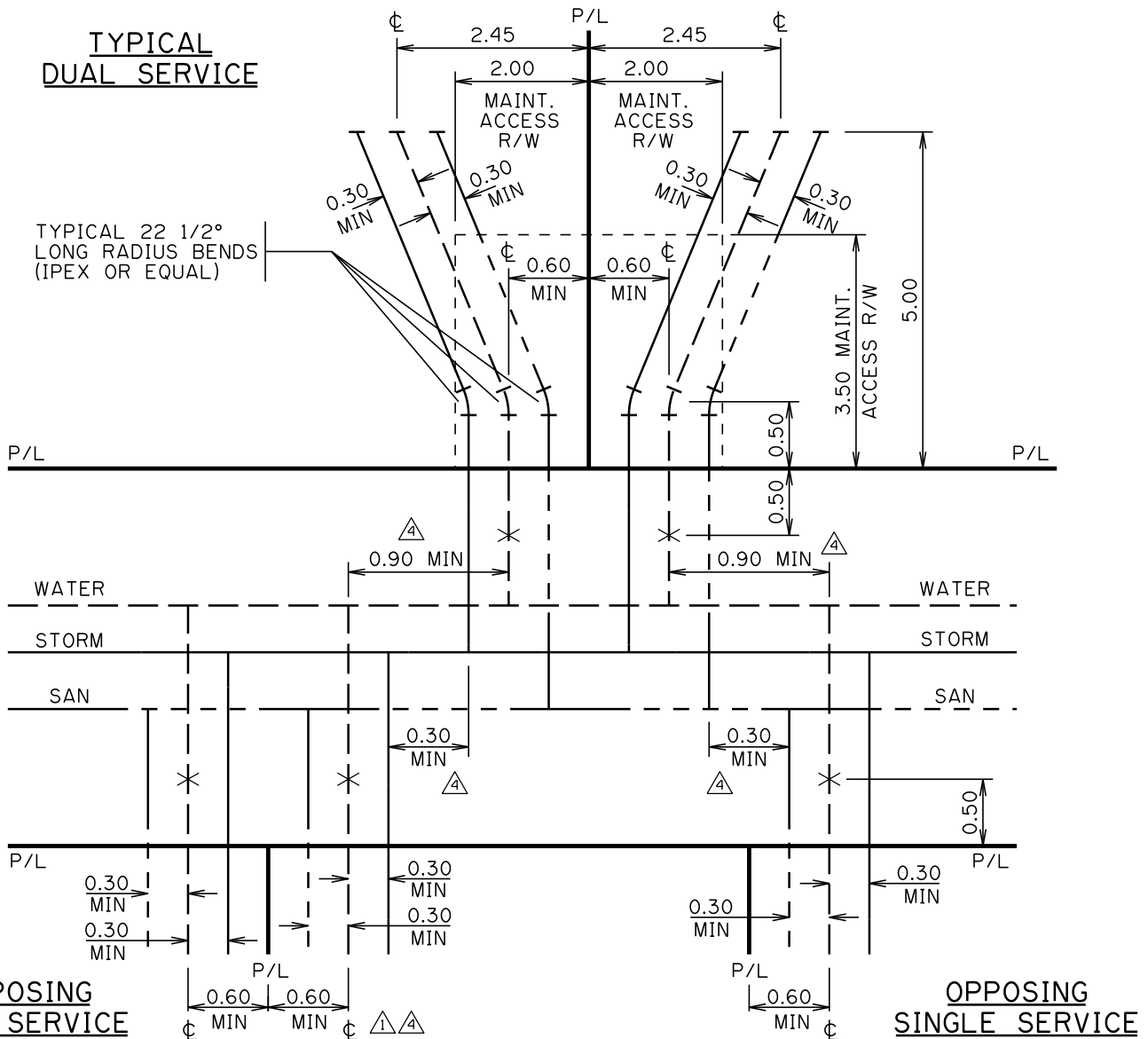
NOTES:

1. CHECK VALVES SHALL CONFORM TO SPEC. 503.02.11. CHECK VALVES BETWEEN PRESSURE ZONES SHALL BE SUPPLIED WITH OUTSIDE LEVER AND WEIGHT. PRIVATE CHECK VALVES SHALL HAVE LEVER AND WEIGHT REMOVED AFTER A PASSED SAMPLE AND LEFT IN THE CHAMBER.
2. 250mm & 300mm CHECK VALVES TO BE PLACED INTO A 1525mm X 1525mm 1S SEWER MANHOLE. 400mm CHECK VALVE INTO A 1830mm X 1830mm 1S SEWER MANHOLE C/W 5A RISERS AS REQUIRED.
3. COVER FOR REINFORCING STEEL SHALL BE 50mm EXCEPT FOR BOTTOM ROW OF BARS IN BASE SLAB WHERE 75mm COVER SHALL BE USED.
4. CONCRETE STRENGTH TO BE 20MPa IN 28 DAYS.
5. REINFORCING STEEL TO BE AS PER CSA G30.18 MINIMUM FY=400MPa OR ASTM A1035.
6. ALL LAPS TO BE 30 BAR DIAMETERS.
7. ALL PRECAST CONCRETE MANHOLE RISERS TO CONFORM TO A.S.T.M. DESIGNATION C 478 (LATEST EDITION).
8. 2 PLY OF 0.15mm POLYETHYLENE SHALL BE PLACED BETWEEN PIPE AND CONCRETE.
9. ALL MANHOLE BARREL JOINTS SHALL BE SEALED AS PER SEC. 402.05.02 STANDARD SPECIFICATIONS SEWER CONSTRUCTION.
10. PRE-CAST MANHOLES TO BE APPROVED BY ENGINEER.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

8	2024/06/14	REVISED NOTES	D.N.	Date	1995/12/06		WATERWORKS CONSTRUCTION	Sheet <b>43</b>
7	2012/03/18	REVISED NOTE #2	B.N.	Scale	N.T.S.			
6	2008/02/01	REVISED NOTES	B.N.	Approved by				
5	2006/02/09	REVISED MANHOLE RISERS	B.N.	For The City of Calgary				
4	2005/02/11	DELETED REF. & DIMENSIONS	B.N.					
3	2005/02/07	REVISED NOTE & DRAWING	B.N.				MANHOLE FOR 150mm & 200mm CHECK VALVES	File Number 453.1006.003
No.	Date	Revision	App'd					

# TYPICAL DUAL SERVICE



## NOTES:

1. A COMMON ACCESS AGREEMENT SHALL BE REGISTERED ON THE TITLE OF EACH LOT. THE EASEMENT SHALL BE 4.0m WIDE (2.0m PER LOT) AND EXTEND 3.5m INTO EACH LOT.
2. DEEP SERVICES TO BE INSTALLED IN A COMMON TRENCH CENTRED ON P/L SEPARATING TWO FRONT SERVICED LOTS. SERVICE ENTRY SHALL BE ON THE FRONT OF THE DWELLING.
3. SHALLOW UTILITY SERVICING IS TO BE INSTALLED FROM THE LANE OR ON THE OPPOSITE SIDE OF EACH LOT TO AVOID CONFLICT.
4. THE VERTICAL SEPARATION BETWEEN WATER, SANITARY AND STORM MAINS IN THE STREET SHALL BE MINIMIZED AS MUCH AS POSSIBLE TO FACILITATE MAINTENANCE.
5. DEEP SERVICE LINES SHALL BE CONNECTED TO MAINS IN THE STREET AND INSTALLED IN A COMMON TRENCH WITH MINIMUM SEPARATION OF 300mm WITHOUT CROSSING.
6. WATER SERVICE VALVES TO BE LOCATED ON STANDARD LINE ASSIGNMENT IN THE ROAD RIGHT OF WAY.
7. THE DEEP SERVICE LINES ARE TO BE FLARED INTO SEPARATE TRENCHES INSIDE THE PROPERTY AND EXTENDED TO 3.5m INSIDE OF P/L OR 5.0m INSIDE OF P/L WHEN CROSSING THE SHALLOW UTILITY EASEMENT. A SINGLE LONG RADIUS 22½ DEGREE BEND IS PERMITTED ON THE STORM AND SANITARY SERVICES RESPECTIVELY, AND SHALL BE LOCATED ON PROPERTY AT THE P/L WITHIN THE MAINTENANCE RIGHT OF WAY.
8. WATER SERVICES SHALL MAINTAIN A MIN OF 0.9m SEPARATION BETWEEN OPPOSING SINGLE OR DUAL WATER SERVICES.

DIMENSIONS ARE IN METRES  
UNLESS OTHERWISE NOTED

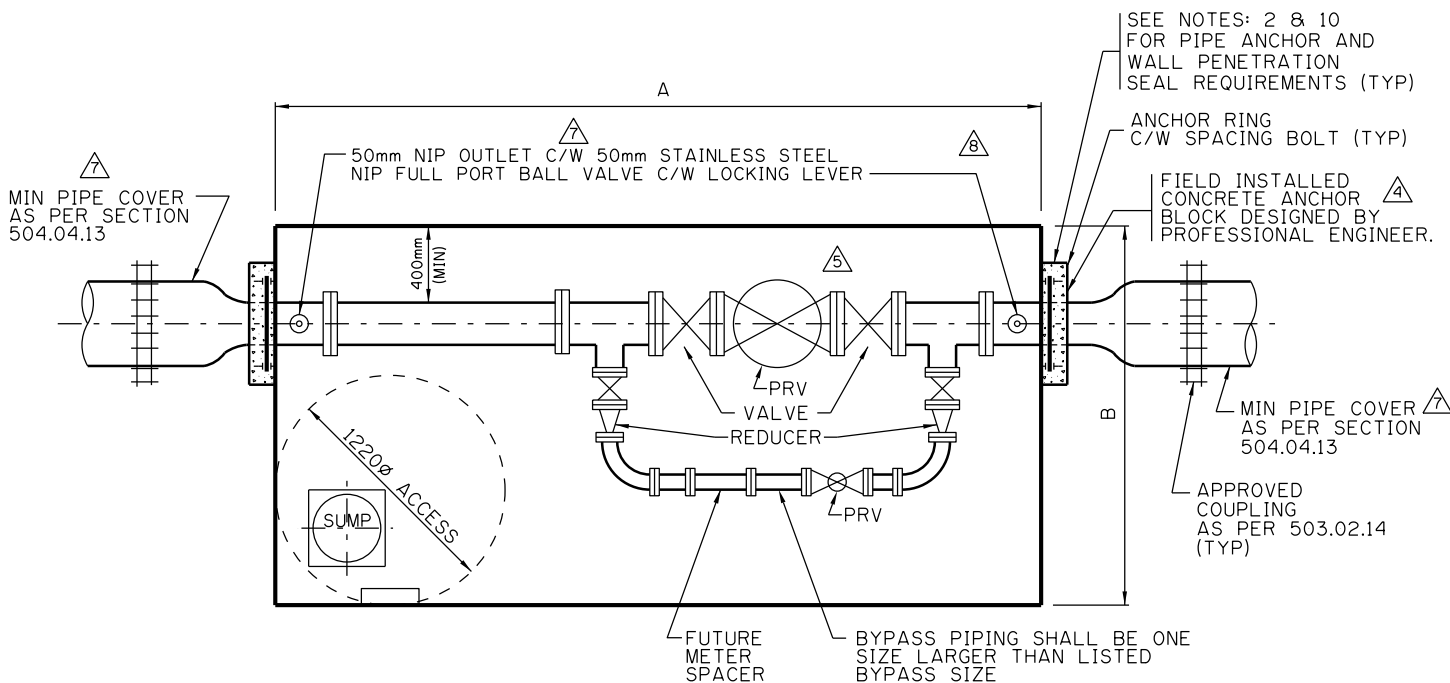
No.	Date	Revision
4	2018/05/07	REVISED DIMENSIONS. NOTE AND DETAIL
3	2017/05/05	REVISED NOTE *4
2	2015/10/29	REVISED NOTE *8
1	2014/11/07	REVISED NOTES & DETAIL DRAWING

Date	2014/09/08
Scale	N.T.S.
Approved by	<i>[Signature]</i>
App'd	for The City of Calgary

WATERWORKS CONSTRUCTION
DUAL SERVICING FOR SINGLE & SEMI-DETACHED LOTS

Sheet	44
File Number	453.1047.001

ISC: Unrestricted



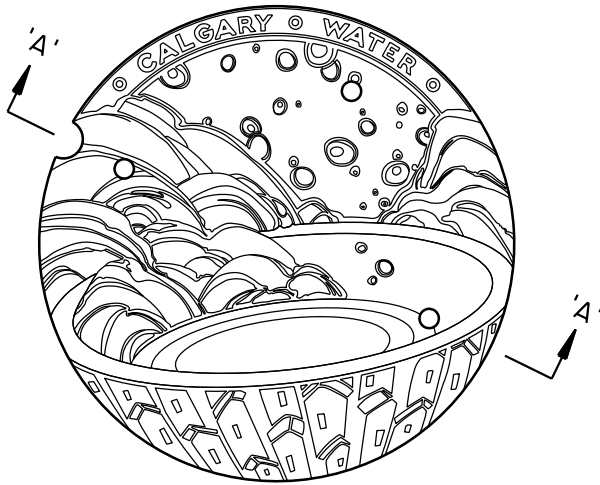
PRV SIZE			MINIMUM I.D. VAULT DIMENSION	
MAIN PRV	BYPASS PRV	METER SPACER	A	B
mm	mm	mm	mm	mm
150	75	895	4000	1980
200	100	1000	4000	1980
250	100	1095	4000	1980
300	150	N/A	4000	1980

#### NOTES:

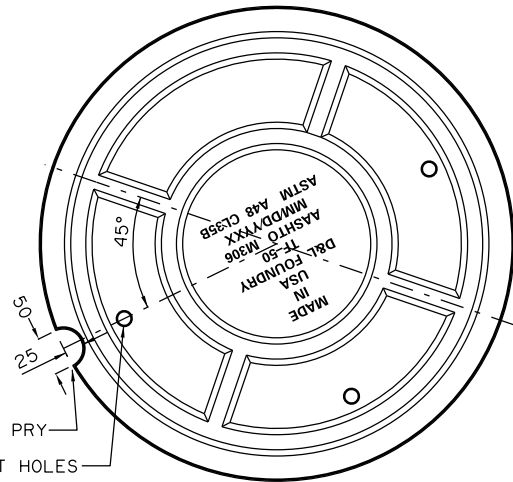
1. PROVIDE A PRE-ASSEMBLED PRESSURE REDUCING VALVE CHAMBER CERTIFIED BY A PROFESSIONAL ENGINEER AS PER CITY OF CALGARY STANDARD SPECIFICATIONS C/W ALL MECHANICAL INSTALLATION INCLUDING SUMP AND GALVANIZED LADDER. CONCRETE STRUCTURE SHALL BE DESIGNED FOR CL-800 TRUCK LOADING AS PER CSA-S6-00. SLAB TOP SHALL BE DESIGNED FOR FULL 1220mm MANHOLE ID ACCESS AND PROVIDE A FORMED SPIGOT UP LIP TO ACCOMMODATE INSTALLATION OF STANDARD SPIGOT UP CITY OF CALGARY 5A MANHOLE BARRELS. INSIDE HEIGHT SHALL BE 2m MIN. AS PRODUCED BY CORIX WATER SYSTEMS, AWC PROCESS SOLUTIONS VALVE AND CONTROLS, PROFORM AND COAST WATER. PRV SPECIFICATION AND HARDWARE AS PER SECTION 503.02.10.
2. ANCHOR PIPE TO CHAMBER WALLS. ELECTRICALLY ISOLATE PIPE FROM REINFORCING STEEL AND PROVIDE CATHODIC PROTECTION FOR PIPE OUTSIDE OF CHAMBER. ANCHOR RING MAY BE PRECAST IN VAULT WALL OR POURED IN PLACE AS PER NOTE 9.
3. VALVES SHALL BE RESILIENT SEATED RHO NON-RISING SPINDLE GATE TYPE UNLESS OTHERWISE SPECIFIED C/W HANDWHEEL & OPERATING NUT. PROVIDE A C.O.C. STANDARD VALVE CASING RISER PROJECTING A MINIMUM OF 2 METERS HIGHER THAN THE VAULT TOP SLAB ABOVE EACH VALVE. CASING RISER PENETRATIONS THROUGH THE VAULT TOP SHALL BE CONSTRUCTED TO BE WATERTIGHT.
4. INTERNAL FITTINGS TO BE FLANGED CI, DI OR FABRICATED STEEL UNLESS OTHERWISE APPROVED. PIPE SHALL BE STANDARD WALL SCHEDULE 40 STEEL OR DUCTILE IRON CLASS 53 C/W FLANGE. WELDED STEEL FLANGES SHALL BE AWWA C207-13 CLASS "D". ALL FITTINGS AND PIPE SHALL BE INTERNALLY AND EXTERNALLY COATED AS PER NOTE 8. BOLT AND WASHERS SHALL BE TYPE 304 STAINLESS STEEL. PROVIDE 2-50mm NIP PLUGGED OUTLETS: ONE AT EACH END OF THE PIPING ASSEMBLY LOCATED A MINIMUM OF 300mm FROM THE CHAMBER WALL. PROVIDE A MINIMUM OF 3 VICTAULIC 77 OR SHURJOINT 7707 JOINTS OR APPROVED EQUAL DISASSEMBLING JOINTS. ONE SUCH JOINT SHALL BE AT EACH END OF THE PIPING ASSEMBLY 600mm FROM THE CHAMBER WALL AND AT LEAST ONE MUST BE PROVIDED IN THE BYPASS PIPING BETWEEN THE BYPASS PIPING REDUCERS.
5. PROVIDE LIFT LUG OVER 150mm & LARGER PRV & 75mm OF FOAM INSULATION ON UPPER HALF OF VAULT.
6. MINIMUM CLEARANCE BETWEEN FLOOR AND INVERT OF ALL PIPING SHALL BE 600mm MIN. PROVIDE A MINIMUM OF 400mm CLEARANCE BETWEEN ALL PRV PIPING AND PARALLEL WALLS OF VAULT. INTERIOR PIPING LAYOUT SHALL NOT INTRUDE ON LADDER OR ACCESS WAY OR BELOW MANHOLE ACCESS.
7. PROVIDE ADEQUATE VALVE & PIPE SUPPORT. SUPPORTS TO BE GALVANIZED OR STAINLESS STEEL.
8. ALL INTERIOR PIPE, VALVES AND FITTINGS TO BE FUSION OR LIQUID EPOXY COATED TO AWWA 213 OR 210 & NSF61 INTERIOR AND EXTERIOR WITH TOP COAT OF ENAMEL PAINT (SHERWIN WILLIAMS 4086 "SAFETY BLUE" OR EQUIVALENT) IN COMPLIANCE WITH THE CANADIAN PAINTING CONTRACT ASSOCIATION (CPCA) MANUAL.
9. THE CHAMBER SHALL BE SUPPLIED WITH A POURED IN PLACE APPROVED WALL SLEEVE AND THE PIPE SECTION THROUGH THE SLEEVE SHALL BE SUPPORTED WITH AN APPROVED WALL PENETRATION SEAL. SEE SEC. 503.00.00. THE CHAMBER SHALL BE WATERTIGHT.
10. LID AND COVER SHALL BE TROJAN TF-48 OR APPROVED EQUAL.
11. BYPASS SHALL BE EQUIPPED WITH SUITABLE SPACER TO ACCOMMODATE FUTURE DISTRICT METER.
12. LADDER SHALL BE GALVANIZED STEEL, SS 304, OR APPROVED NON-METALLIC.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

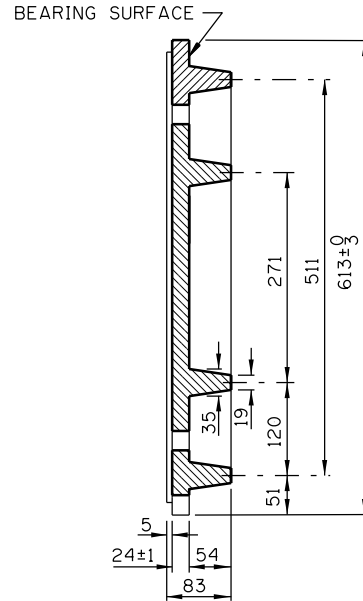
10	2019/08/26	REVISED NOTES	B.N.	Date	1991/12/18		WATERWORKS CONSTRUCTION	Sheet <b>45</b> File Number 453.1038.001
9	2018/05/07	REVISED NOTE	B.N.	Scale	N.T.S.			
8	2015/12/15	REMOVED NOTE ON DRAWING & ADDED INFO ON NOTE 1	B.N.	Approved by				
7	2015/10/28	ADDED NOTES	B.N.	for The City of Calgary				
6	2015/01/14	REVISED NOTES 1, 2, 4 & 6 & REMOVE NOTES 10 & 13	B.N.					
5	2014/12/12	REVISED NOTES 1, 3 & 10 & REVISED BYPASS	B.N.					
No.	Date	Revision	App'd					



**TOP VIEW**



**BOTTOM VIEW**



**SECTION 'A-A'**

**MATERIAL SPECIFICATIONS:**

1. GREY CAST IRON TO CONFORM TO CLASS 35B A.S.T.M A48 (LATEST EDITION).
2. BEARING SURFACE SHALL BE GROUND OR MACHINED TO PREVENT ROCKING.
3. NOMINAL MASS = 72 KILOGRAMS  $\pm 5\%$ .
4. COATED CASTINGS ACCEPTED ONLY WHEN REQUIRED BY CITY.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

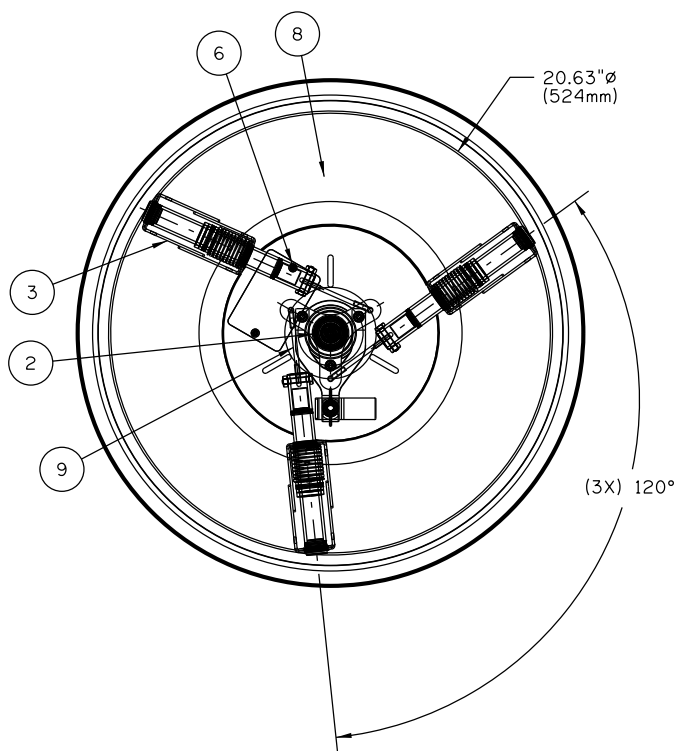
1	2024/03/05	ADD MORE VENT HOLES	DN
No.	Date	Revision	App'd

Date	2019/11/28
Scale	N.T.S.
Approved by	<i>[Signature]</i>
	for The City of Calgary

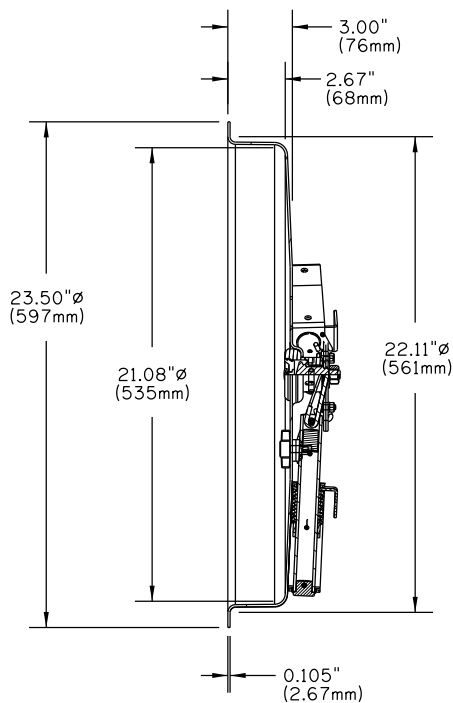
WATERWORKS CONSTRUCTION
STANDARD WATER MANHOLE COVER

Sheet	46
File Number	453.2005.001

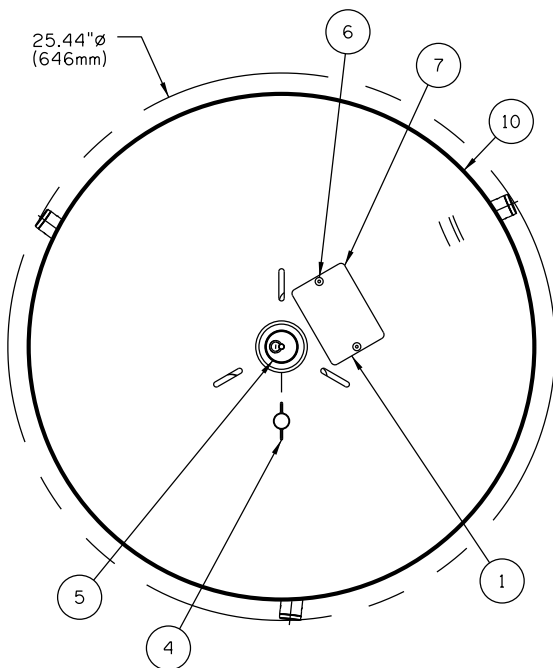
ISC: Unrestricted



**PISTONS RETRACTED**



**SECTION**



**PISTONS EXTENDED**

NO.	QTY.	PART No.	TITLE
1	1	141118	DURASHIELD ID / SERIAL TAG
2	1	141120	CENTER SECTION ASSY. DURASHIELD
3	3	141122	CARTRIDGE ASSEMBLY, 2.5" STROKE
4	1	142119	SHIPPING BRACKET, 3/8"-16
5	1	142163	DUST CAP, 2 SEALS, DURASHIELD
6	5	142195	POP RIVET: 3/16" DIA x 1/4" LG
7	1	142199	SERIAL TAG SPACER PLATE
8	1	1421AS221	SKID PLATE, 22.1" STD CLEAR
9	3	1421WF0373	HARDENED WIRE FORM
10	1	14SP2210	DS 22.1" CLEAR PAN, SPUN/WELDED, 23.50" TRIM



**NOTE:**

TO BE INSTALLED BY CITY OF CALGARY WATER SERVICES STAFF ONLY OR WITH APPROVAL FROM THE MANAGER OF PUBLIC RESPONSE (WATER SERVICES).

**NOTES:**

1. ALL REFERENCED DIMENSIONS ARE APPROXIMATELY WITHIN 0.50" (12.7mm).



2. SUPPLIED AND INSTALLED BY CITY OF CALGARY OPERATIONS DEPARTMENT ONLY.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

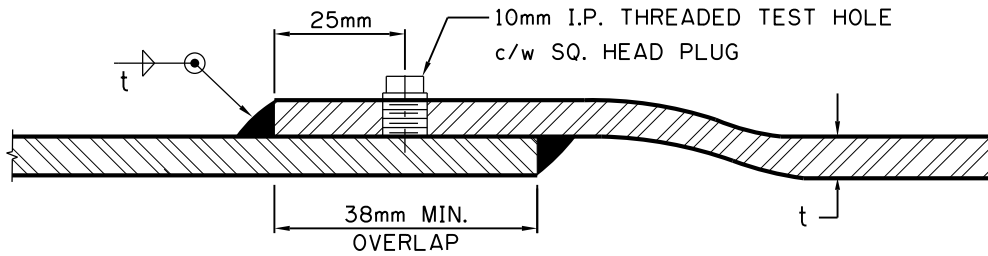
No.	Date	Revision	App'd
1	2024/05/21	REVISED & REORGANIZED NOTES	

Date	2020/01/13
Scale	N.T.S.
Approved by	<i>[Signature]</i>
for The City of Calgary	

WATERWORKS CONSTRUCTION
MANHOLE FRAME LOCKING COVER

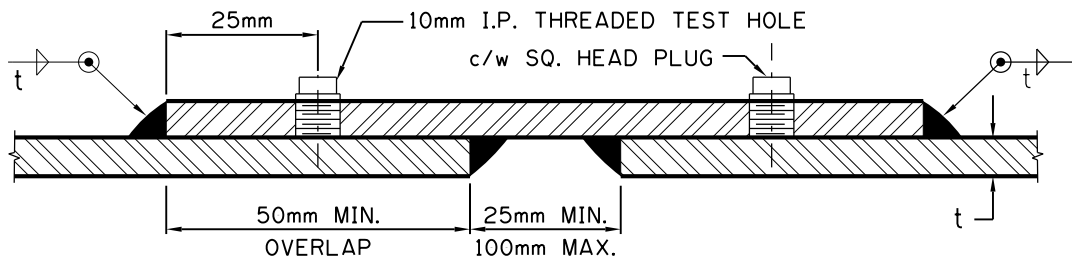
Sheet	46A
File Number	453.1012.006

ISC: Unrestricted



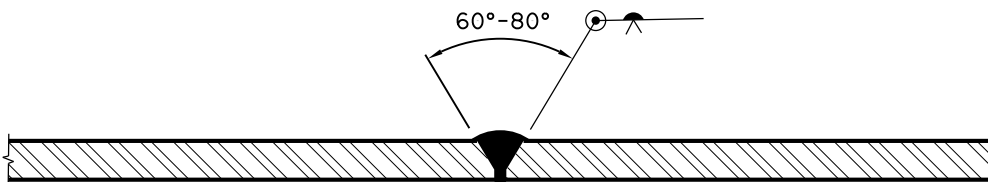
REF. SPEC. -A.W.W.A. C206-97  
-A.W.W.A. C200-97  
(SEC. 3.6.)

### LAP JOINT



REF. SPEC. -A.W.W.A. C206-97  
-A.W.W.A. C200-97  
(SEC. 3.6.)

### BUTT STRAP JOINT



REF. SPEC. -A.W.W.A. C206-97  
-A.W.W.A. C200-97  
(SEC. 3.6.)

### BUTT JOINT

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision
1	2006/02/15	REVISED YEAR OF AWWA SPEC

Date	1986/11/26
Scale	N.T.S.
Approved by	<i>[Signature]</i>
App'd	for The City of Calgary

WATERWORKS CONSTRUCTION
WELDED JOINTS FOR STEEL PIPE

Sheet	47
File Number	453.1020.005

ISC: Unrestricted



# PLANNED CONSTRUCTION

under Indemnification Agreement  
with The City of Calgary

Issue date: \_\_\_\_\_  
Please be advised, we will be installing/replacing/repairing the  
following infrastructure in your neighbourhood:

☐ Water ☐ Sanitary ☐ Storm sewer

We will begin work on or about \_\_\_\_\_

Work is expected to take \_\_\_\_\_ ☐ day(s)/ ☐ week(s) to complete.

The work will begin in the:

☐ Lane ☐ Street ☐ Boulevard ☐ Easement

☐ Other \_\_\_\_\_

## Parking

Parking restriction notices and signs will be posted before  
construction starts, except in emergency cases. Please remove  
all vehicles from the lane or street, including any vehicles in your  
driveway or garage that might become trapped by the construction.

## Service interruption

It might be necessary to interrupt your water and/or sanitary service  
temporarily to complete our work. Should interruptions take more  
than an hour, our crews will notify all customers affected. For this  
installation/replacement we're anticipating:

☐ Water ☐ Sanitary ☐ None

## Water interruptions

### Things to do before water service is interrupted:

- Store water for drinking and other essential water usage.
- You can continue to use the washroom during water interruptions  
by pouring stored water into your toilet bowl to empty its contents.
- Check all your equipment that could be damaged by water supply  
loss, e.g. air conditioners, water-cooled computers, boilers for  
heating buildings and commercial refrigeration systems.

### Things to do after water service is restored:

The City will thoroughly flush the water main and take  
water samples to ensure the high quality of your water  
once our work is completed. The City recommends you do  
the following to ensure your home's water quality:

- Run water for 20 minutes through all your water  
taps including the basement.
- Wash tap aerators and screens in hot soapy water,  
and then disinfect them for 10 minutes in a solution  
of one part bleach to nine parts water.
- Disinfect any water filters to the manufacturer's  
recommendations.

## Sanitary Interruptions

During sanitary interruptions, please do not flush  
your toilet or allow water to enter the drains  
as it might cause sewer water to re-enter your home.  
Cover sinks and drains with a stopper or rag.

## Additional information about our work

- We take every precaution to work safely while  
in your community. We need your help ensuring  
children and pets are kept at a safe distance  
from our work site and heavy machinery. Please  
drive safely and use caution when in any  
construction zone.
- Before work can begin, all buried utilities must  
first be located to ensure the safety of our  
customers and employees.
- To save time and money, we store our equipment  
on-site. please report any tampering to the  
Calgary Police Service at 268-1234.
- Your waste will be collected regardless of  
construction work.

## Should construction block regular waste pick up:

- In your lane, please place the carts on your front  
curb or at the end of the block by 7 a.m.
- In the front street or cul-de-sac, please place  
your carts at the entrance of the cul-de-sac by 7 a.m.

## Questions and concerns

Should you have any questions or concerns regarding our  
construction, please see our contact information at the front  
of this door tag.

If you have any questions or concerns regarding this  
contractor, please contact 311 (24 hours, seven days a week).


We regret the inconvenience our work may cause.  
Your patience and understanding are appreciated.

FRONT

BACK

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

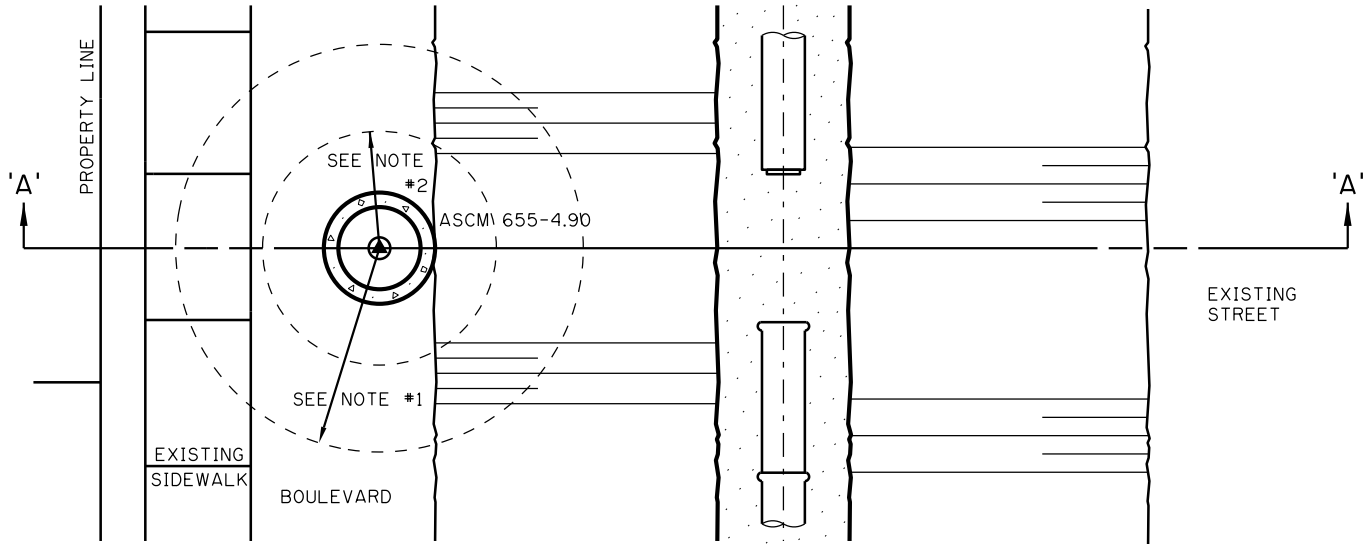
1	2024/06/11	NEW DETAIL	D.N.
No.	Date	Revision	App'd

Date	1987/12/04
Scale	N.T.S.
Approved by	
for The City of Calgary	

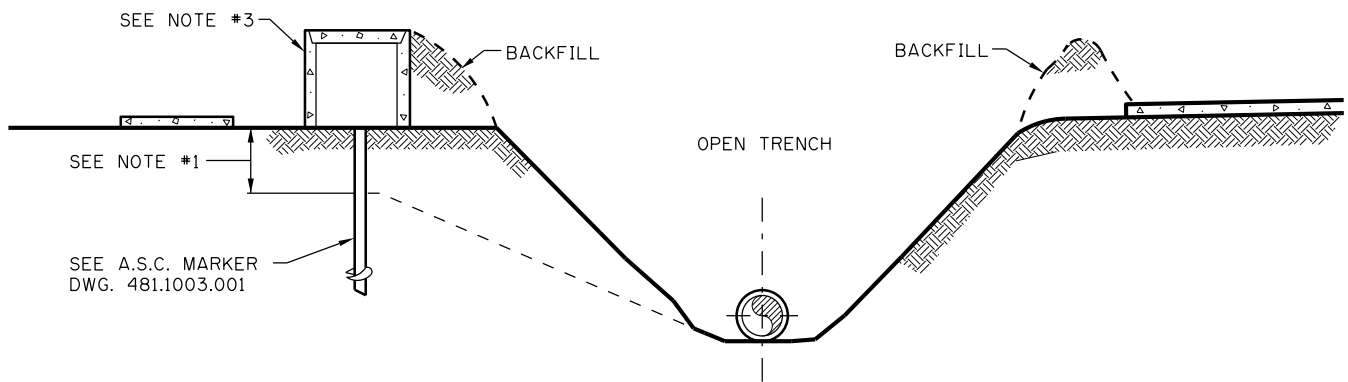
WATERWORKS CONSTRUCTION
TYPICAL NOTICE TO HOUSEHOLDER SERVICE INTERRUPTION

Sheet	48
Eng Dwg No.	453.1032.001

ISC: Unrestricted



PLAN



SECTION 'A-A'

## VIEW OF OPEN TRENCH AND BACKFILL MATERIAL

### NOTES:

1. ANY CONSTRUCTION WITHIN 3m OF SURVEY MONUMENT MUST CONTACT FSS-LAND SURVEY GROUP AT (403) 268-1640 A MINIMUM OF FIVE (5) WORKING DAYS IN ADVANCE. SURVEY GROUP TO CONFIRM MONUMENT LOCATION BEFORE AND AFTER CONSTRUCTION ACTIVITIES.
2. IF TRENCH WORK IS GOING TO BE CLOSER THAN 1.5m. REMOVAL AND BACKFILLING, MUST BE CARRIED OUT MANUALLY.
3. IF THE SURVEY CONTROL MONUMENT IS GOING TO BE TEMPORARILY COVERED WITH FILL OR ANY OTHER MATERIAL, A SEWER INTERMEDIATE BARREL & LID OR COVER SHOULD BE PLACED TO PROTECT MONUMENT. SEE SSSC SHEET #8.
4. IF ANY HEAVY EQUIPMENT WORKING WITHIN 10m OF A SURVEY CONTROL MONUMENT, THE JOB FOREMAN IS REQUIRED TO LOCATE A GUARD POST AND A SEWER INTERMEDIATE BARREL (SEE NOTE #4), TO PROTECT THE SURVEY CONTROL MONUMENT DURING CONSTRUCTION.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

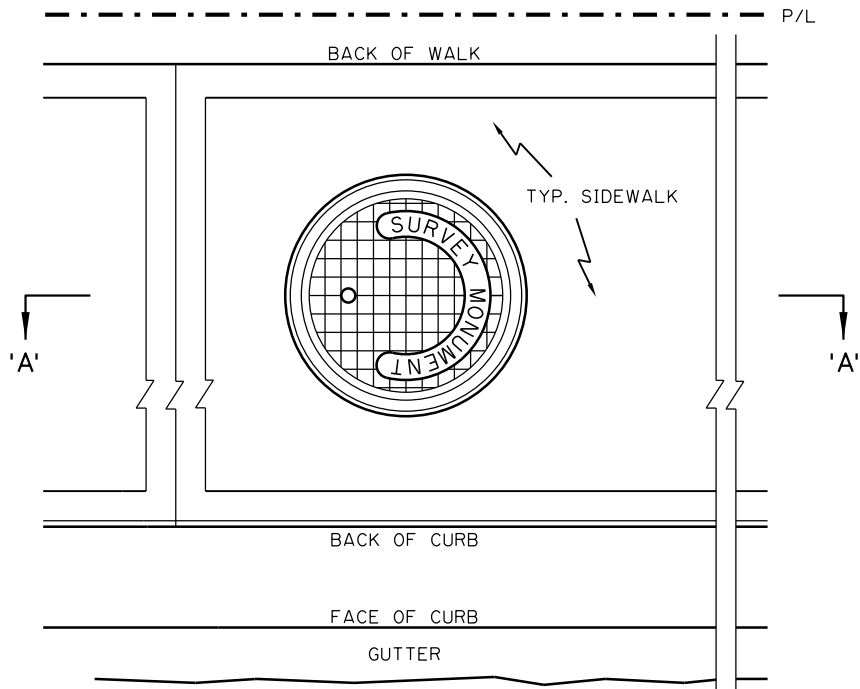
5	2024/06/26	REMOVED NOTE 3. REVISED NOTE	D.N.
4	2024/05/14	REVISED NOTE 3	M.B.
3	2016/07/13	REVISED NOTE 1	M.C.
2	2004/12/13	REVISED NOTE 4	
1	2004/11/23	REVISED NOTE 3	
No.	Date	Revision	App'd

Date	2004/11/01
Scale	N.T.S.
Approved by	<i>11</i>
for The City of Calgary	

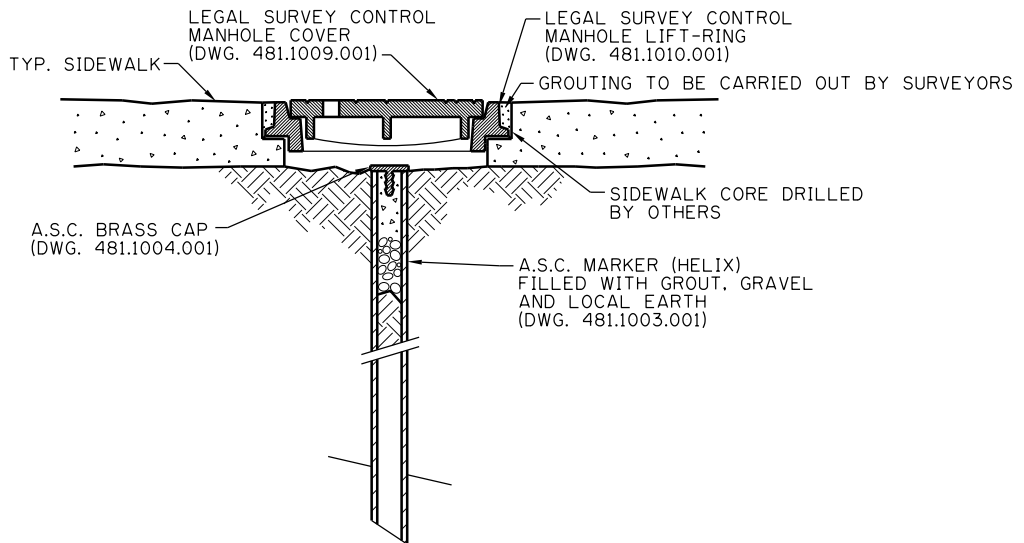
WATERWORKS CONSTRUCTION
ALBERTA SURVEY CONTROL MONUMENT PROTECTION STANDARD

Sheet	49
File Number	481.1002.001

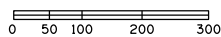
ISC: Unrestricted



# **MANHOLE INSTALLATION PLAN VIEW**



# **SECTION 'A-A'**



DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

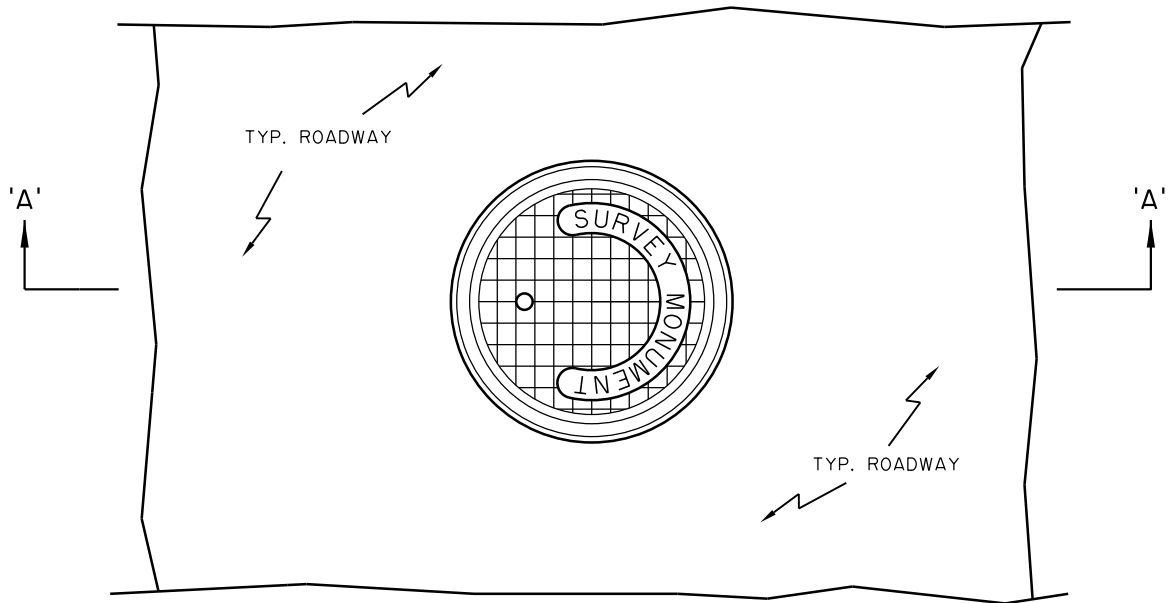
No.	Date	Revision	App'd

Date 1985/10/01	
Scale N.T.S.	
Approved by 	
for The City of Calgary	

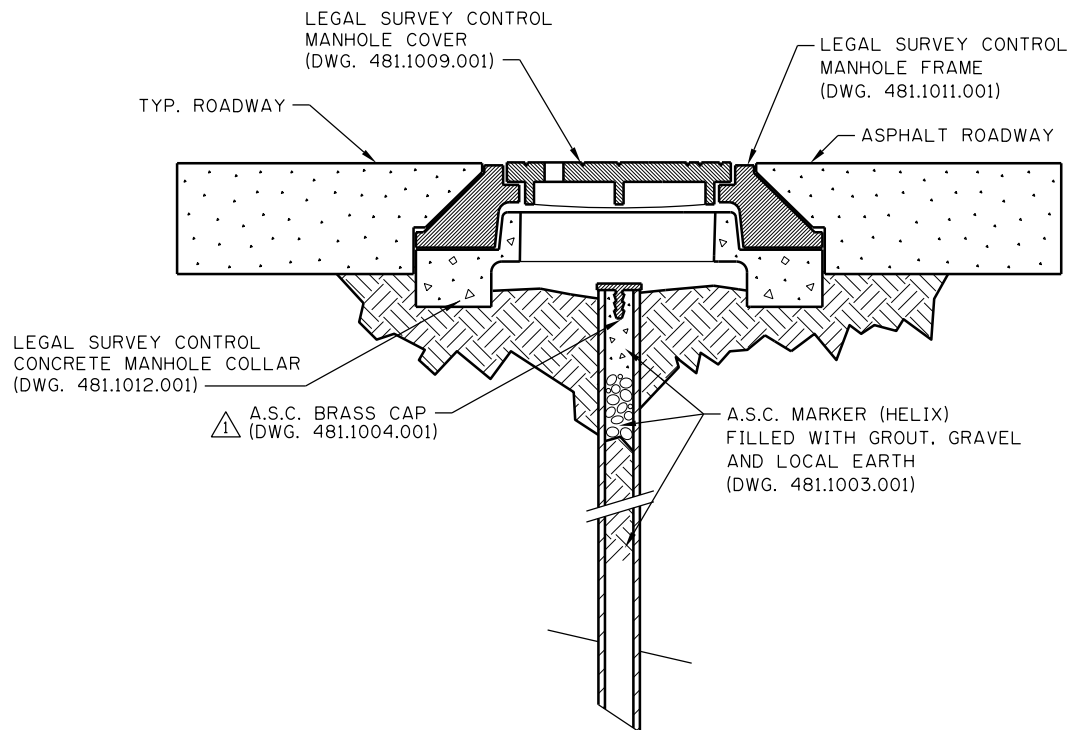
WATERWORKS CONSTRUCTION
<b>LEGAL SURVEY CONTROL TYPICAL SIDEWALK MANHOLE INSTALLATION</b>

Sheet <b>50</b>
File Number 481.1007.001

ISC: Unrestricted



## MANHOLE INSTALLATION PLAN VIEW




## SECTION 'A-A'



DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

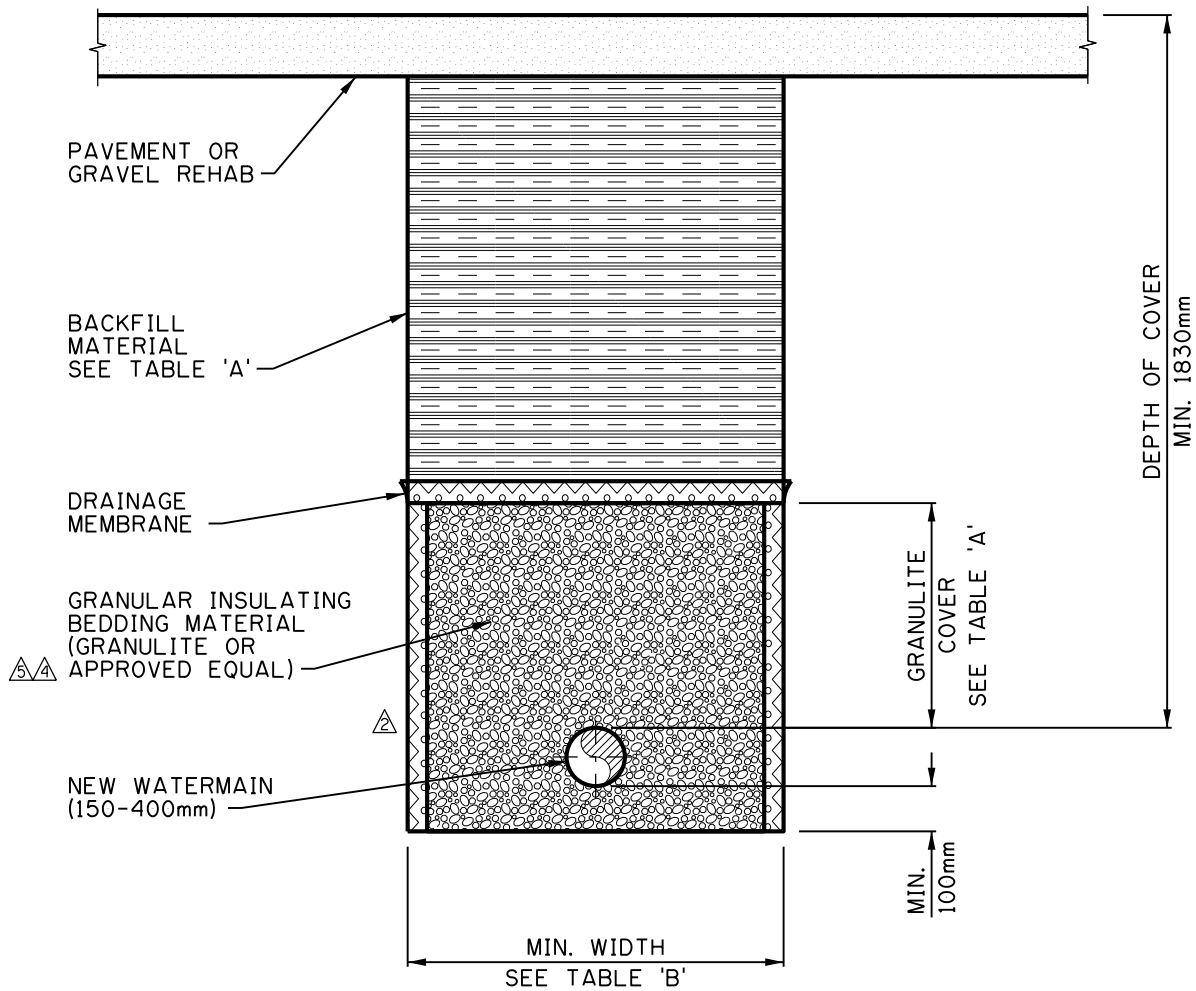
No.	Date	Revision	App'd
1	2024/06/11	REVISED NOTE	

Date	1985/10/02
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
LEGAL SURVEY CONTROL TYPICAL ROADWAY MANHOLE INSTALLATION

Sheet	51
File Number	481.1008.001

ISC: Unrestricted



#### NOTES:


1. MAIN REPLACEMENT PROJECTS. SEE SEC. 504.04.16.
2. DRAINAGE MEMBRANE. SEE SEC. 319 STANDARD SPECIFICATION  ROADS CONSTRUCTION.
3. DRAINAGE MEMBRANE ON EACH SIDE OF THE TRENCH IS REQUIRED ONLY IF BACKFILL MATERIAL IS WASHED GRAVEL.
4. CONTROL DENSITY FILL. SEE SEC 304 STANDARD SPECIFICATION STREETS CONSTRUCTION.

TABLE 'A'



TYPE OF BACKFILL	GRANULITE COVER
CLAY	930mm
GRANULAR OR CONTROL DENSITY FILL	1030mm

TABLE 'B'

PIPE SIZE (mm)	150-300	400
MIN. TRENCH WIDTH (mm)	1220	1320

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

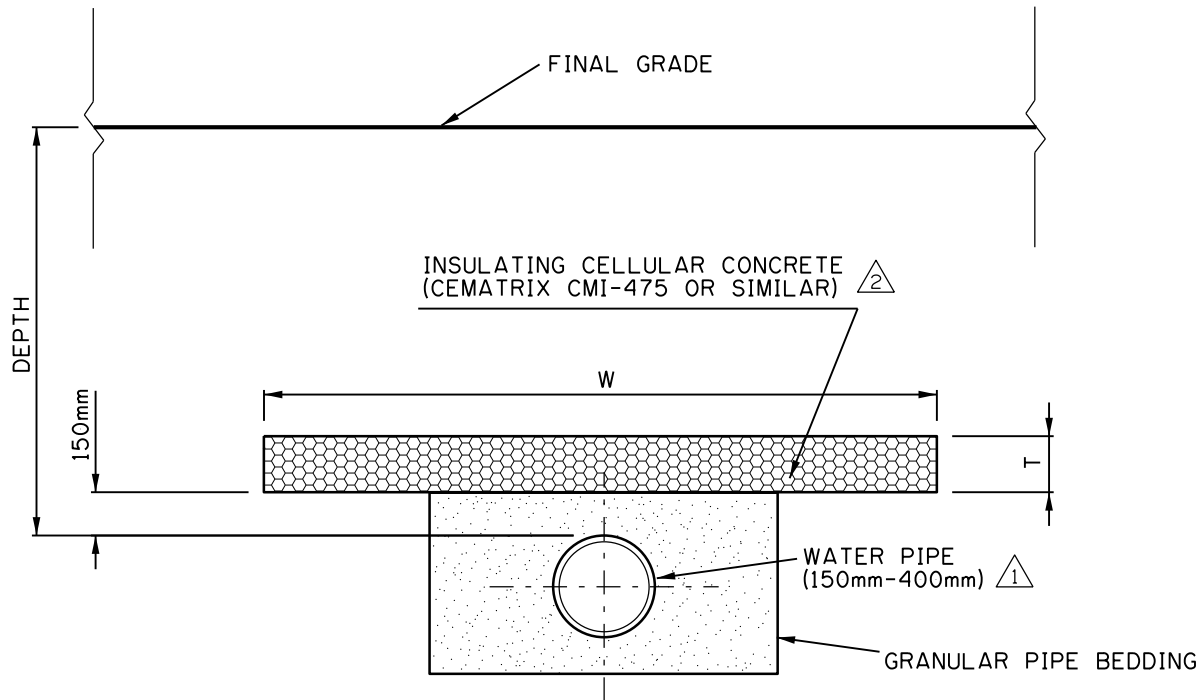
5	2024/05/29	REVISED NOTE	D.N.
4	2012/12/27	REVISED NOTE	B.N.
3	2010/11/21	REVISED NOTE No. 2	B.N.
2	2007/10/01	REPOSITION DRAINAGE MEMBRANE	B.N.
1	2006/02/15	REVISED TITLE	E.P.
No.	Date	Revision	App'd

Date	1995/12/05
Scale	N.T.S.
Approved by	
for The City of Calgary	

WATERWORKS CONSTRUCTION
 WATERMAIN REPLACEMENT AT REDUCED DEPTH
CONSTRUCTION USING GRANULITE™ INSULATION MATERIAL

Sheet	52
File Number	453.5003.011

ISC: Unrestricted




DEPTH (m)	CLAYS	
	LOOPED MAINS/SERVICES	
	W (m)	T (mm)
1.6-1.8	2.6	225
1.8-2.0	2.4	175
2.0-2.2	1.8	150
2.2-2.4	1.4	125
2.4-2.7	1.2	100

DEPTH (m)	CLAYS		GRAVELS		MIXTURE CLAY & GRAVEL	
	DEAD END MAINS/SERVICES, HYDRANT LEADS		ALL INSTALLATIONS		ALL INSTALLATIONS	
	W (m)	T (mm)	W (m)	T (mm)	W (m)	T (mm)
1.6-1.8	3.4	225	4.0	275	3.4	225
1.8-2.0	3.0	200	3.6	250	3.0	200
2.0-2.2	2.4	175	3.2	225	2.4	175
2.2-2.4	2.0	150	2.8	200	2.0	150
2.4-2.6	1.6	125	2.3	175	1.6	125
2.6-2.8	1.4	100	1.8	150	1.4	100
2.8-3.0	1.2	100	1.4	125	1.2	100
3.0-3.3	---	---	1.2	100	---	---

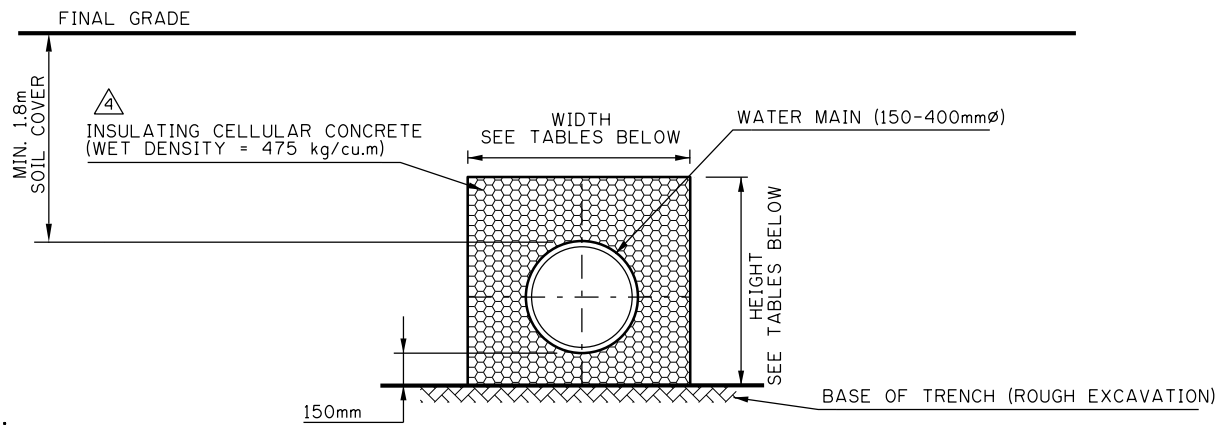
#### NOTES:

- DENSITY OF CEMATIX CMI-475 INSULATING CELLULAR CONCRETE = 475 kg/cu.m.
- CEMATIX SHOULD BE CONTACTED FOR SITE SPECIFIC DESIGNS WHERE SPACE IS LIMITED OR WHERE PIPES HAVE LESS THAN 1.6m SOIL COVER.
- APPROVAL REQUIRED AS PER SEC. 504.04.15 WATERWORKS SPECIFICATIONS.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd	Date 2004/03/22	Scale N.T.S.		WATERWORKS CONSTRUCTION  CELLULAR CONCRETE INSULATION - HORIZONTAL LAYER	Sheet <b>53</b> File Number 453.1042.001
2	2024/06/11	REVISED NOTE	D.N.					
1	2012/01/19	ADDED WATER PIPE SIZE	B.N.					

ISC: Unrestricted



### 3 NOTES:

- USE CELLULAR CONCRETE HORIZONTAL LAYER INSULATION WHERE PIPE FLOW IS CONTINUALLY STAGNANT.
- DRAINAGE MEMBRANE NOT REQUIRED.
- FORMWORK TO BE CONSTRUCTED BY THE CONTRACTOR AS REQUIRED.
- APPROVAL REQUIRED AS PER SEC. 504.04.15 CURRENT STANDARD SPECIFICATIONS WATERWORKS CONSTRUCTION.
- 2 PLY OF 0.15mm POLYETHYLENE SHALL BE PLACED BETWEEN PIPE AND CEMATRIX
- MINIMUM 28 DAY COMPRESSIVE STRENGTH = 400 kPa.

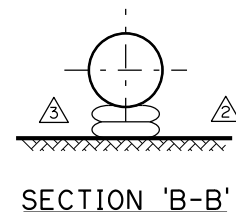
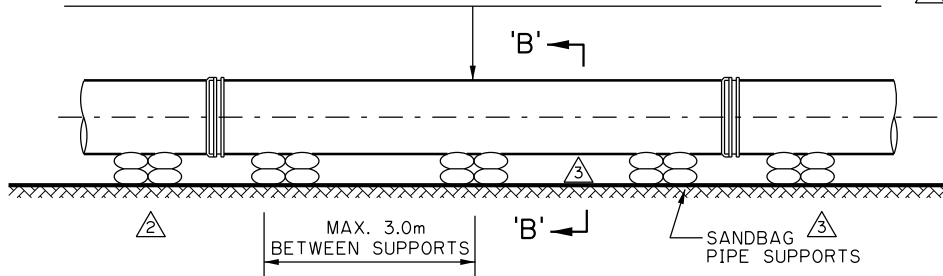
Cellular Concrete Insulation for Gravel						
	Width (mm)			Height (mm)		
Cover (m)	100 to 200mm	250 to 300mm	350 to 400mm	100 to 200mm	250 to 300mm	350 to 400mm
1.8 - 2.0	1350	1400	1450	975	1000	1025
2.0 - 2.2	1250	1300	1350	900	925	950
2.2 - 2.4	1150	1150	1150	900	900	900
2.4 - 2.6	1050	1050	1050	800	800	825
2.6 - 2.8	950	950	950	750	775	800
2.8 - 3.0	850	900	950	600	675	750
3.0 - 3.3	800	875	950	525	650	750

Cellular Concrete Insulation for Mixture of Clay and Gravel						
	Width (mm)			Height (mm)		
Cover (m)	100 to 200mm	250 to 300mm	350 to 400mm	100 to 200mm	250 to 300mm	350 to 400mm
1.8 - 2.0	1100	1150	1200	900	900	900
2.0 - 2.2	1000	1050	1100	725	825	900
2.2 - 2.4	1000	1025	1050	675	750	825
2.4 - 2.6	850	900	950	600	675	750
2.6 - 3.0	800	875	950	600	675	750

Cellular Concrete Insulation for Clay Soil						
Looped Mains and Services						
	Width (mm)			Height (mm)		
Cover (m)	100 to 200mm	250 to 300mm	350 to 400mm	100 to 200mm	250 to 300mm	350 to 400mm
1.8 - 2.0	900	1000	1100	775	800	825
2.0 - 2.2	900	950	1000	725	750	800
2.2 - 2.4	900	900	900	650	700	750
2.4 - 2.7	800	900	900	575	650	750
Dead End Mains and Services, Hydrant Leads						
1.8 - 2.0	1100	1150	1200	900	900	900
2.0 - 2.2	1000	1050	1100	725	825	900
2.2 - 2.4	1000	1025	1050	675	750	825
2.4 - 2.6	850	900	950	600	675	750
2.6 - 3.0	800	875	950	600	675	750

## CELLULAR CONCRETE INSULATION - PIPE SURROUND SECTION

TO COUNTERACT BUOYANCY, FILL PIPE WITH WATER PRIOR TO CELLULAR CONCRETE PLACEMENT. CELLULAR CONCRETE MUST BE PLACED IN ONE CONTINUOUS POUR.



## INSULATING CELLULAR CONCRETE PIPE SUPPORTS DETAIL 'A'

DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
4	2024/06/11	REVISED NOTES	D.N.
3	2017/01/30	REVISED NOTE, DELETED NOTE, REVISED DETAIL	B.N.
2	2015/12/16	CHANGED NOTES & PIPE SUPPORTS	B.N.
1	2009/03/18	CHANGED DEPTH TO COVER (TEXT)	B.D.

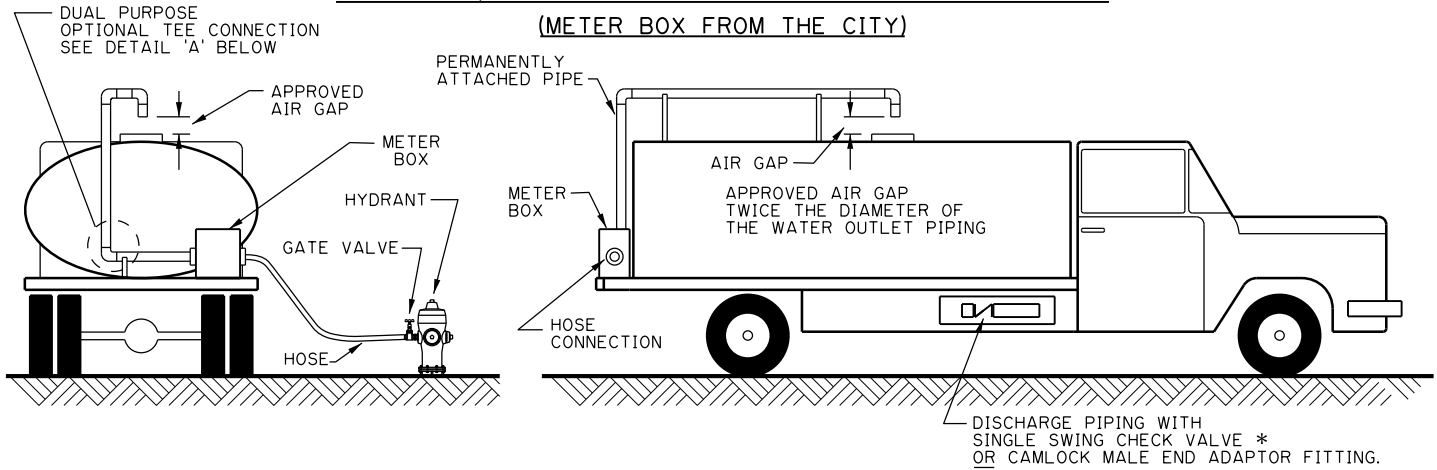
Date	2004/03/22
Scale	N.T.S.
Approved by	
for The City of Calgary	

WATERWORKS CONSTRUCTION
CELLULAR CONCRETE INSULATION PIPE SURROUND

Sheet	54
File Number	453.1041.001

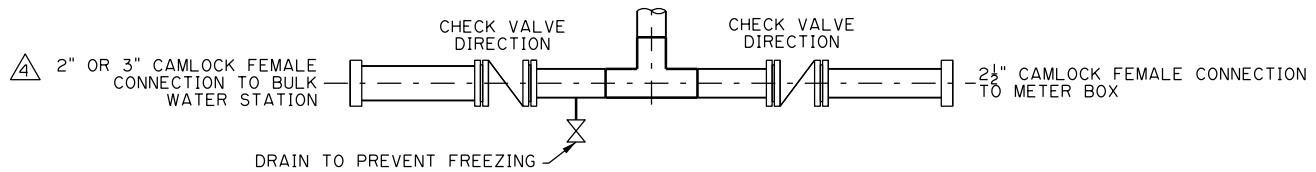
ISC: Unrestricted

## AIR GAP EQUIPPED WATER HAULING TRUCK WITH METER BOX (METER BOX FROM THE CITY)

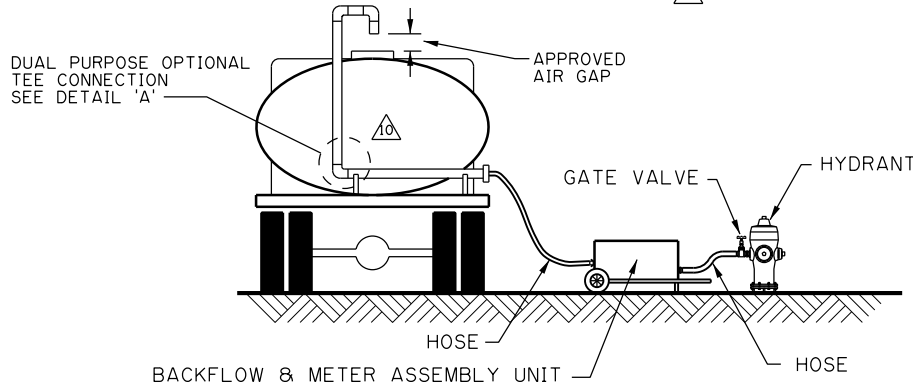


1. METER BOX TO BE INSTALLED HORIZONTALLY AND WHERE IT IS PROTECTED FROM DAMAGE.
- 6 2. APPROVED SINGLE CHECK VALVE TO BE INSTALLED IN AN ACCESSIBLE LOCATION.  
(\* SWING CHECK VALVE TO BE INSTALLED HORIZONTALLY.)
- 9 7 3. FOR AN INSPECTION FOR AN HCU ON A UNIT, CALL 311 AND REQUEST AN AIR GAP INSPECTION
4. FOR HCU REPAIR CONTACT METERS SHOP AT 268-1215.
- 10 5. AN INSPECTION BY THE CITY MAY BE REQUIRED AFTER DISCONNECTING A HCU.

## HYDRANT CONNECTION UNIT (HCU) OPTIONS 5 7 10



## RECOMMENDED DUAL PURPOSE OPTIONAL TEE CONNECTION DETAIL 'A' 10



1. BMA UNIT MAY BE TEMPORARILY MOUNTED ON VEHICLE WHERE IT IS PROTECTED FROM DAMAGE.

## WATER HAULING TRUCK WITH BACKFLOW & METER ASSEMBLY UNIT (BMA UNIT FROM THE CITY) 10

### REFERENCE DOCUMENTS:

- 5 1. "NOTICE TO HYDRANT USERS" (LATEST EDITION).
2. REFERENCE GUIDE TO BULK WATER STATIONS (LATEST EDITION).
- 4 3. CURRENT STANDARD SPECIFICATIONS WATERWORKS CONSTRUCTION.  
SECTION 504.13.00 PERMISSION TO USE WATER FOR CONSTRUCTION.
- 10 8 4. WATER UTILITY BYLAW 40M2006.

### 7 5 FOR RENTAL OF A HYDRANT CONNECTION UNIT CONTACT:

7 THE CITY OF CALGARY - WATER SERVICES  
TELEPHONE 268-4416 OR 268-4712

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

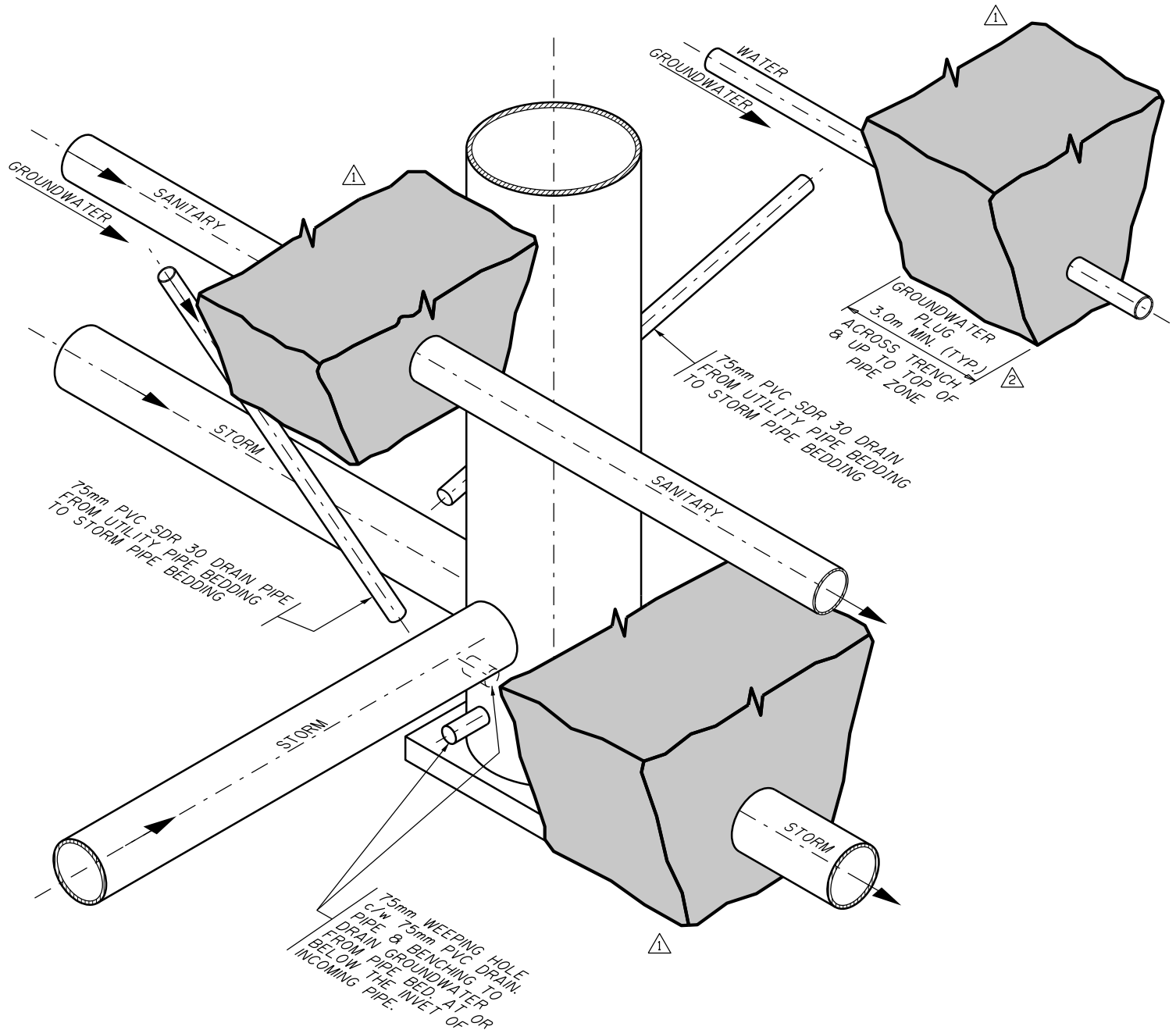
10	2024/06/18	REVISED NOTE. MOVED TITLES. REVISED DETAIL	D.N.	Date	2002/03/11		WATERWORKS CONSTRUCTION  TEMPORARY HYDRANT CONNECTIONS FOR WATER HAULING TRUCK	Sheet	55
9	2022/03/09	REVISED NOTE	D.N.	Scale	N.T.S.			File Number	
8	2009/02/25	REVISED NOTE N°4	B.N.	Approved by	11			453.1026.003	
7	2009/02/25	REVISED & ADDED NOTE	B.N.	For The City of Calgary					
6	2008/10/16	REVISED NOTE No. 1	B.N.						
5	2004/03/23	ADDED MAIN TITLE & REVISED TEXT	B.N.						
No.	Date	Revision	App'd						

ISC: Unrestricted



# NOTES:

1. AT LEAST ONE PLUG IS REQ'D IN EACH PHASE OF A SUBDIVISION. AT THE LOWEST POINT IN THE STORM SEWER SYSTEM.
2. GROUNDWATER PLUGS SHALL BE SUITABLE CLAY OR CONTROL DENSITY FILL AS PER ROADS CONSTRUCTION STANDARD 304.05.00



DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

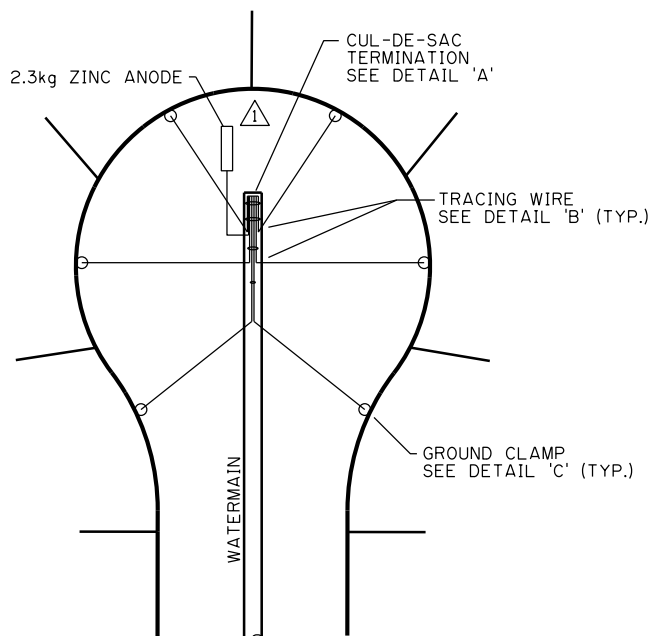
No.	Date	Revision	App'd
2	2018/03/01	MODIFIED NOTES AND TITLE BLOCK	B.N.
1	2000/02/15	ADD SHADING	B.N.

Date	1992/01/01
Scale	N.T.S.
Approved by	<i>IS</i>
for The City of Calgary	

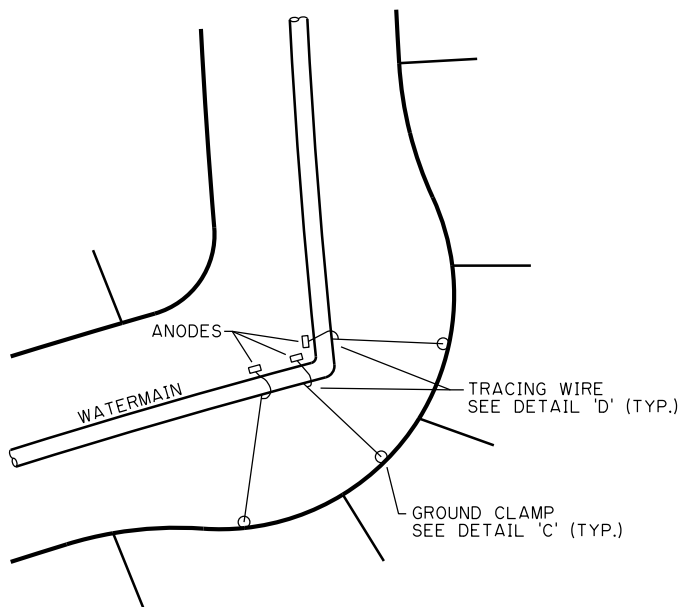
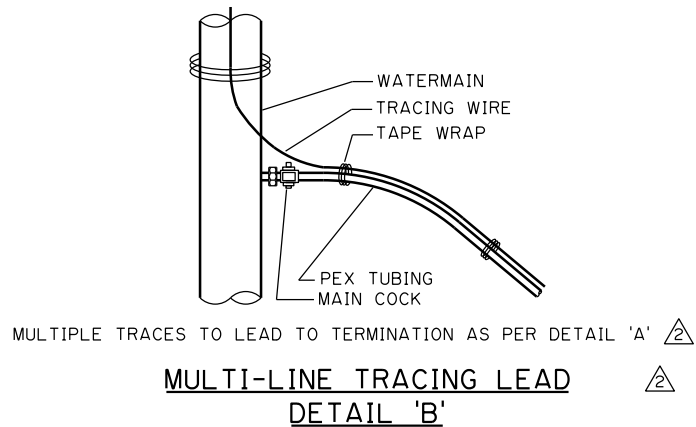
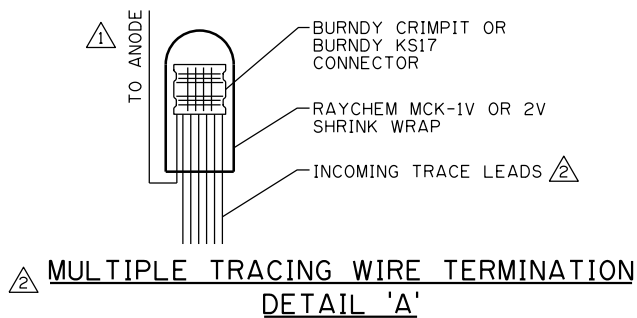
WATERWORKS CONSTRUCTION
△ GROUND WATER PLUGS & WEEPING HOLES AT STORM MANHOLES

Sheet	56
File Number	452.1005.006

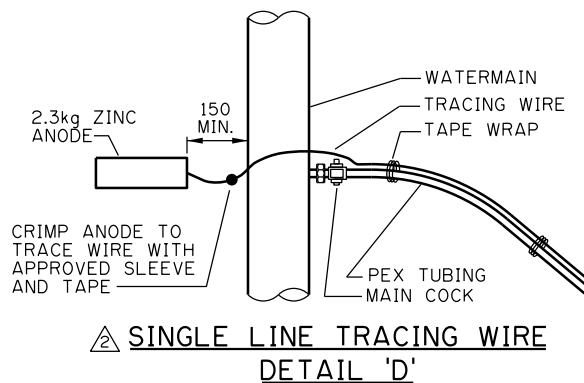
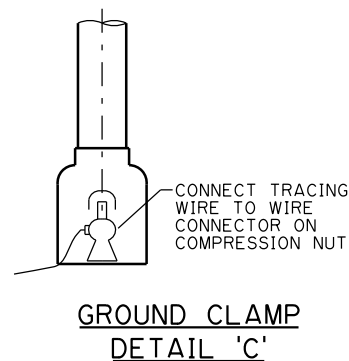
ISC: Unrestricted



**TYPICAL CUL-DE-SAC LAYOUT**



**TYPICAL CURVE/BAY LAYOUT**



**NOTES:**

1. PEX OR PE-RT SERVICES THAT CANNOT BE LAID PERPENDICULAR TO THE MAIN (ie. ON CURVES OR BAYS) SHALL BE EQUIPPED WITH TRACE WIRES TERMINATING WITH A ZINC ANODE AS SHOWN.
2. RUN TRACING WIRE AWG #10-7 STRAND RWU-90 (BLUE) ALONG THE TOP OF EACH SERVICE TUBE AND WATERMAIN. TAPE WRAP WIRE A MINIMUM OF EVERY 2m.
3. TRACING WIRES AT THE TERMINATION POINT ARE TO BE STRIPPED TO MATCH THE APPROPRIATELY SIZED BURNDY CRIMP CONNECTOR AND CRIMPED WITH AN APPROVED TOOL. THE COMPLETED TERMINATION IS TO BE PROTECTED WITH A RAYCHEM MCK-1V OR 2V HEAT SHRINK KIT OR APPROVED EQUAL AND SECURED WITHIN 150mm OF THE END PLUG.

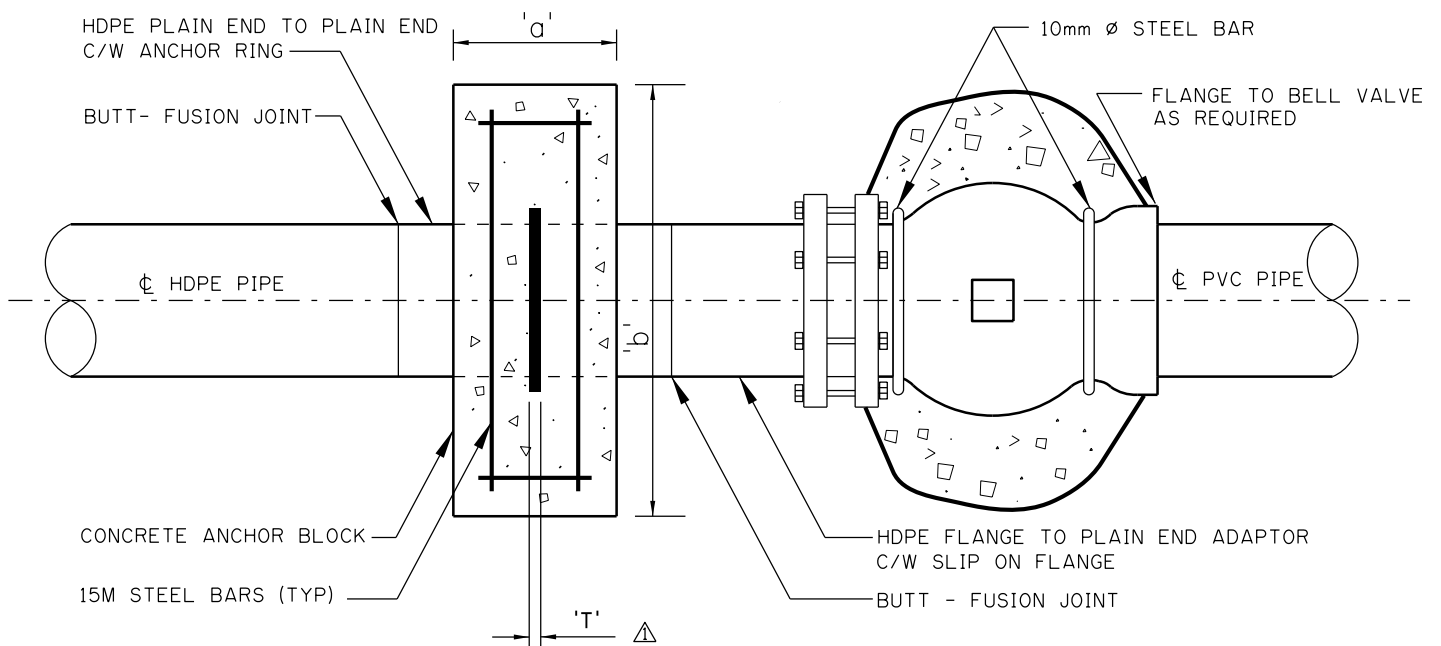
DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
2	2024/06/11	ADDED/REVISED NOTES & TITLE	D.N.
1	2018/04/30	REVISED NOTE FOR WIRE SIZE AND ADDED ANODE TO DETAIL	B.N.

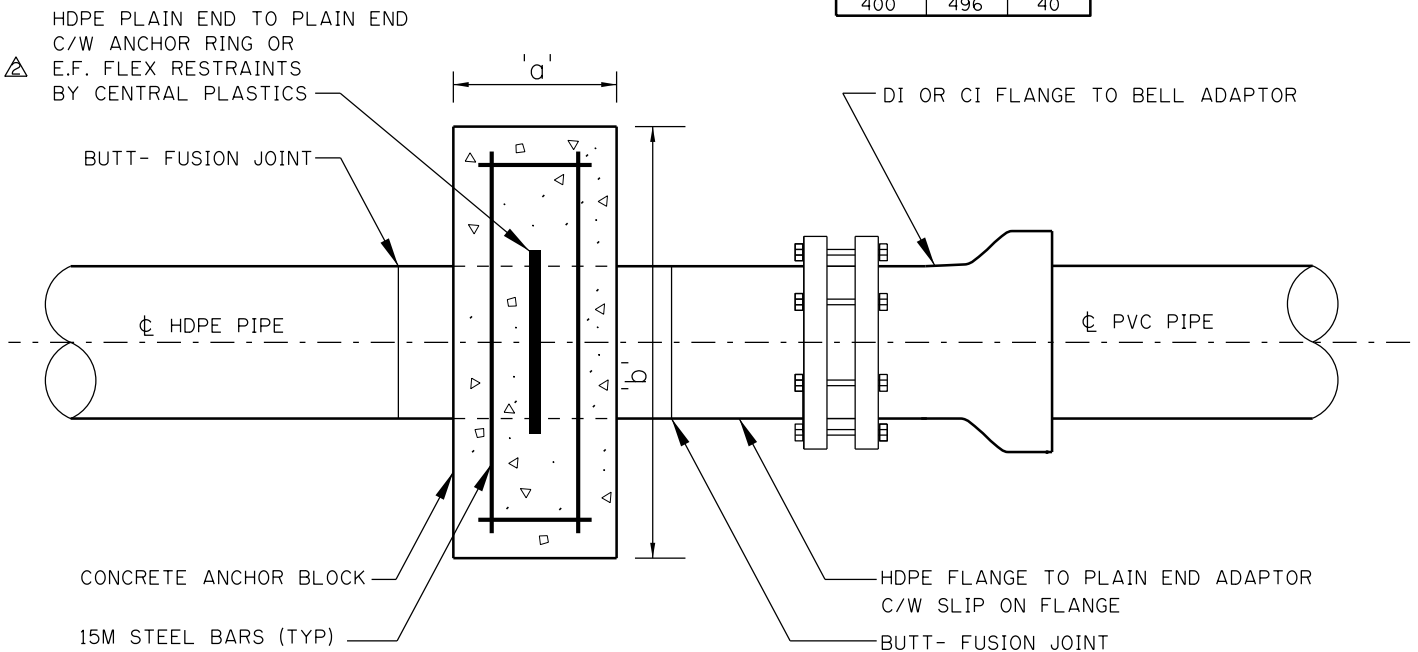
Date	1999/09/28
Scale	N.T.S.
Approved by	
For The City of Calgary	

WATERWORKS CONSTRUCTION
TRACING WIRE LAYOUTS FOR THERMOPLASTIC PIPE AND SERVICES

Sheet	57
File Number	453.1031.003



SIZE	OD (MIN)	T (MIN)
150	210	17
200	263	22
250	320	27
300	381	32
400	496	40



#### NOTES:

- \* DIMENSIONS OF ANCHOR BLOCK AND MINIMUM BEARING AREA AGAINST UNDISTURBED GROUND TO BE PROVIDED & CERTIFIED BY A PROFESSIONAL ENGINEER.
- ⚠ \* THE ANCHOR RING SHALL BE HEAT MOULDED (THERMO-FORMED WITH THE PIPE) FILLET WELD IS NOT ACCEPTABLE.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

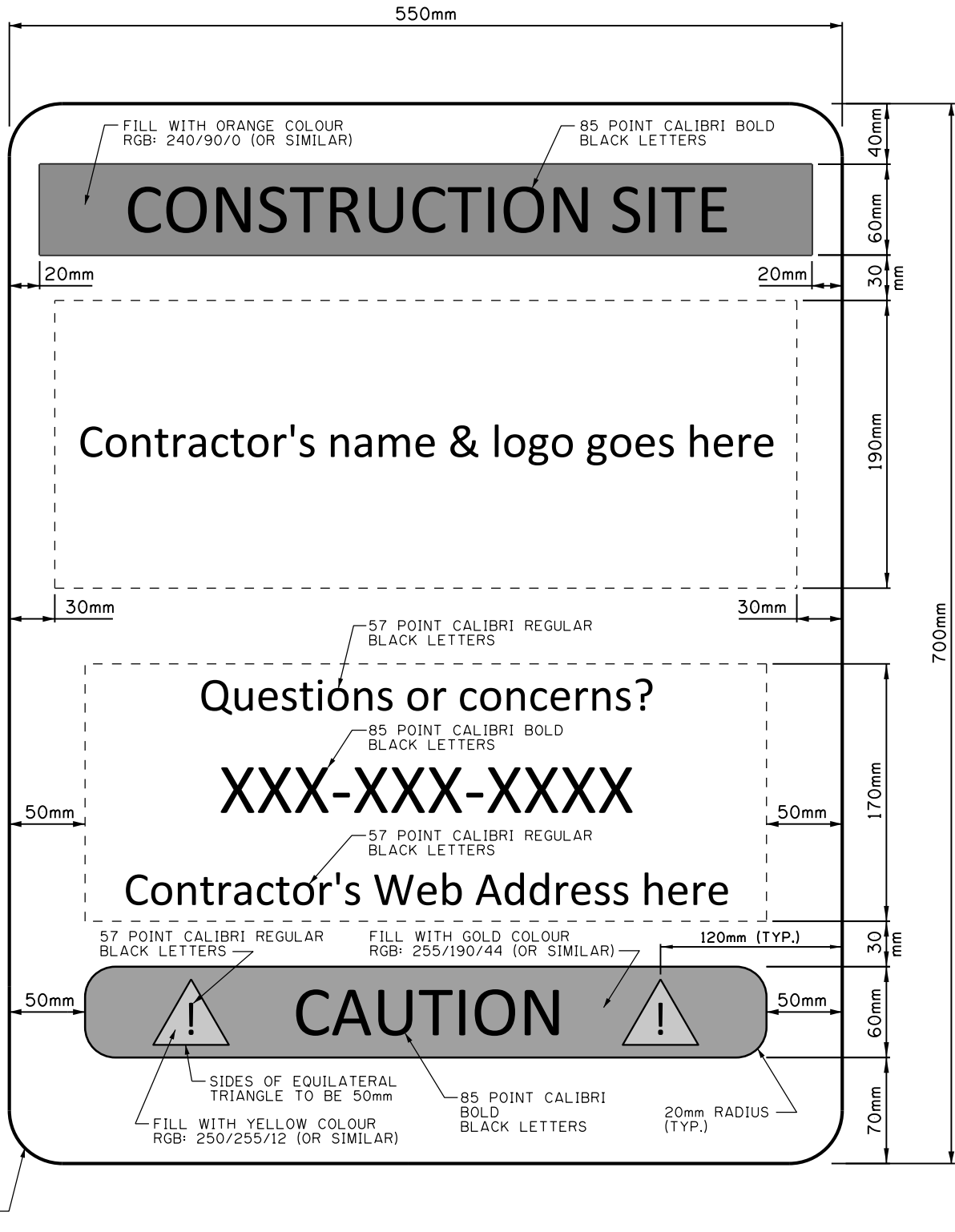
No.	Date	Revision
2	2009/12/10	REVISE LABEL
1	2001/02/13	ADDED NOTE, ADDED DIM. & TABLE

Date 1999/02/09	Scale N.T.S.
Approved by 	E.P.
App'd for The City of Calgary	

WATERWORKS CONSTRUCTION
POLYETHYLENE PIPE RESTRAINT

Sheet <b>58</b>
File Number 453.1031.004

ISC: Unrestricted



**NOTE:**

- THE BACKGROUND IS TO BE WHITE

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision
3	2019/06/03	WHOLE DRAWING REVISED
2	2018/02/05	REVISED TITLE FOR SIGN & MODIFIED SPACE FOR LOGO
1	2016/07/28	REVISED CITY LOGO AND SIGN

Date 2001/04/10	Scale N.T.S.
Approved by <i>McGowan</i>	App'd for The City of Calgary

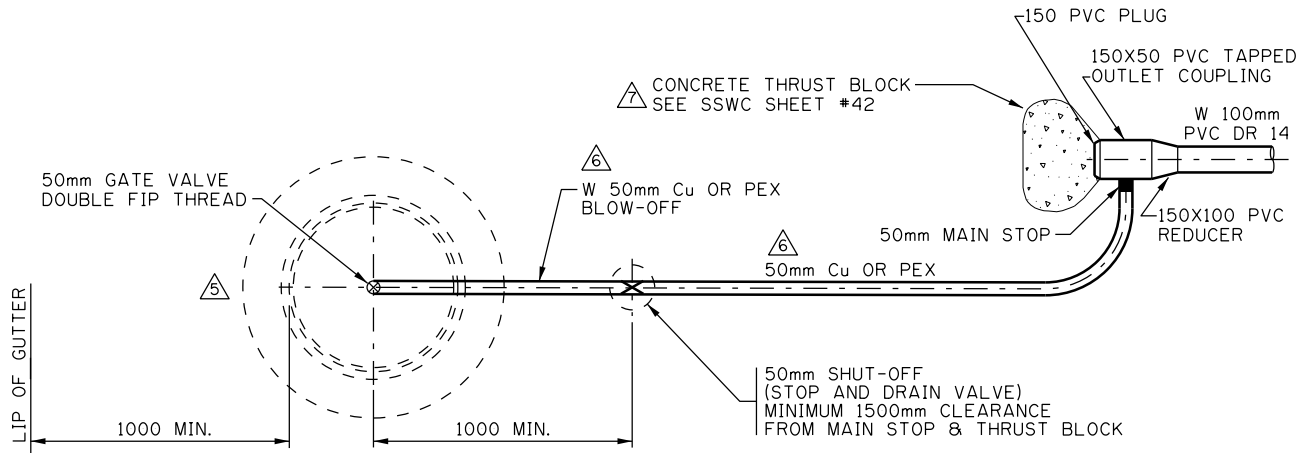
WATERWORKS CONSTRUCTION
PORTABLE OR FREE STANDING CONSTRUCTION SIGN

Sheet <b>59</b>
File Number 453.1018.001

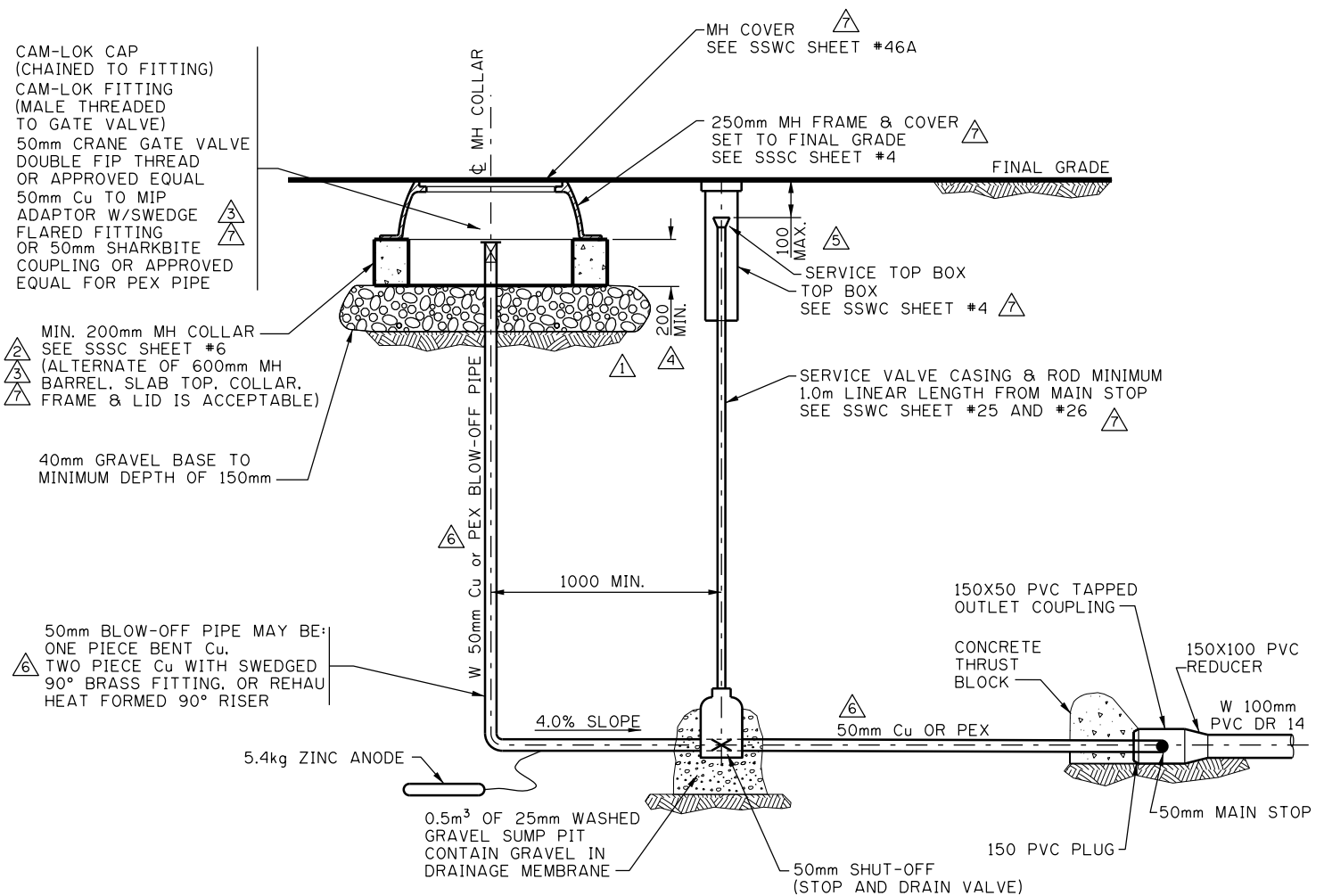
ISC: Unrestricted

DRAWING DELETED: Sheet 60 no longer applicable.

Please contact Project Manager for Major Project Sign information.



PLAN



SECTION

NOTES:

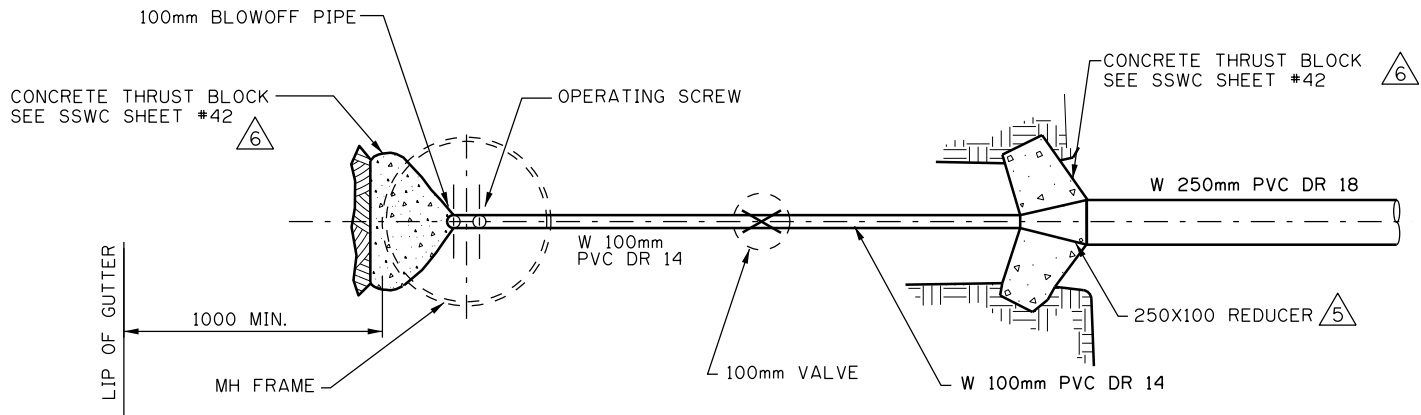
1. LENGTH OF Cu NOT TO EXCEED 6.0m.
2. POSITION OF DEVICE RELATIVE TO MAIN MAY VARY.
3. FLUSHING ASSEMBLY SHALL NOT CROSS SANITARY AND STORM MAINS.
4. ALL FITTINGS ON VERTICAL BLOWOFF PIPE SHALL BE SWEGED OR THREADED.

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

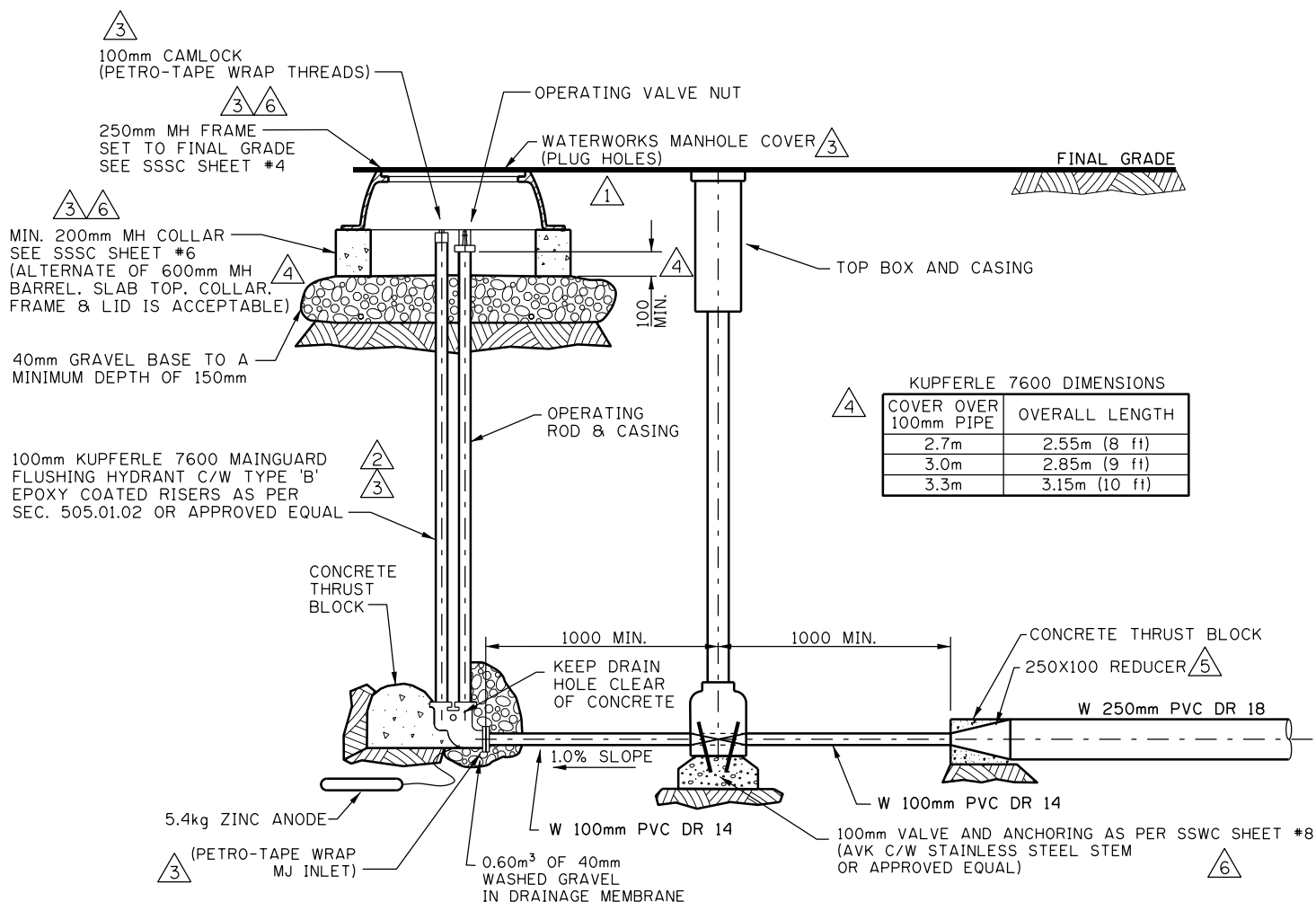
7	2024/06/12	REVISED NOTES	D.N.	Date	2005/05/01		WATERWORKS CONSTRUCTION	<div>Sheet</div> <div>61A</div> <div>File Number</div> <div>453.1043.001</div>
6	2019/09/05	REVISED TEXT & ADDED NOTE	B.N.	Scale	N.T.S.			
5	2017/01/10	ADDED NOTE, DIMENSION AND MODIFIED DETAIL	B.N.	Approved by				
4	2012/12/27	LOWER GRAVEL FILL & REVISE DIMENSION TO 200	B.N.	for The City of Calgary				
3	2008/01/02	REVISED TEXT & ADDED NOTE	B.N.					
2	2007/09/01	REVISED TEXT	B.N.					
No.	Date	Revision	App'd					

ISC: Unrestricted

DRAWING DELETED: Sheet 61B no longer applicable.



PLAN



SECTION

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

6	2024/06/12	REVISED NOTES
5	2009/10/12	REVISED LABEL
4	2008/01/02	REVISED TEXT
3	2007/08/01	REV.& ADDED DESCRIPTION,REV.DESIGN & ADDED TABLE
2	2006/06/22	REVISED NOTE
1	2006/06/22	REVISED DESIGN
No.	Date	Revision

D.N.	Date	
B.N.	2001/06/01	
B.N.	Scale	
B.N.	N.T.S.	
B.N.	Approved by	for The City of Calgary
B.N.	App'd	

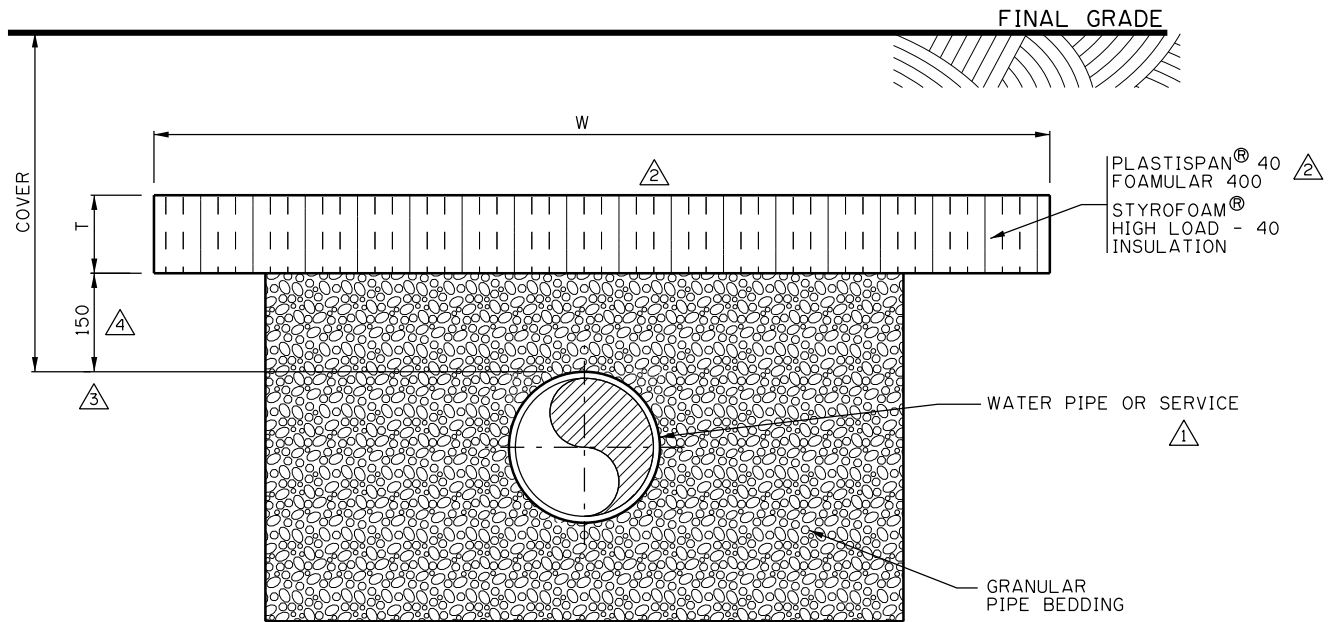
WATERWORKS CONSTRUCTION
100mm FLUSHING ASSEMBLY TYPE 'C'

Sheet	61C
File Number	453.1043.003

ISC: Unrestricted








### STYROFOAM HL40 / FOAMULAR 400 / KINGSPAN GG40

PIPE COVER [m]	MINIMUM INSULATION THICKNESS T [mm]	MINIMUM INSULATION WIDTH									MINIMUM INSULATION THICKNESS T [mm]	MINIMUM INSULATION WIDTH W [m]		
		PIPE DIAMETER 150-200 mm			PIPE DIAMETER 250-300 mm			PIPE DIAMETER 400 mm				DEAD END MAINS & SERVICES. HYDRANT LEADS		
		CLAY	MIX	GRAVEL	CLAY	MIX	GRAVEL	CLAY	MIX	GRAVEL		CLAY	MIX	GRAVEL
1.6≤x<1.8	75	2.4	3.0	3.6	2.5	3.1	3.7	2.6	3.2	3.8	100	3.2	3.5	3.8
1.8≤x<2.0	50	2.0	2.6	3.2	2.1	2.7	3.3	2.2	2.8	3.4	100	2.8	3.1	3.4
2.0≤x<2.2	50	1.6	2.2	2.8	1.7	2.3	2.9	1.8	2.4	3.0	100	2.4	2.7	3.0
2.2≤x<2.4	50	1.2	1.8	2.4	1.3	1.9	2.5	1.4	2.0	2.6	75	2.0	2.3	2.6
2.4≤x<2.6	50	0.8	1.4	2.0	0.9	1.5	2.1	1.0	1.6	2.2	75	1.6	1.9	2.2
2.6≤x<2.8	50	0.4	1.0	1.6	0.5	1.1	1.7	0.6	1.2	1.8	75	1.2	1.5	1.8
2.8≤x<3.0	50	-	0.6	1.2	-	0.7	1.3	-	0.8	1.4	50	0.8	1.1	1.4
3.0≤x<3.2	50	-	-	0.8	-	-	0.9	-	-	1.0	50	-	0.7	1.0
3.2≤x≤3.3	50	-	-	0.4	-	-	0.5	-	-	0.6	50	-	-	0.6




### PLASTISPAN 40 / TERRAFOAM HS 40

PIPE COVER [m]	PLASTISPAN 40 INSULATION THICKNESS T [mm]	MINIMUM INSULATION WIDTH (METERS). W=D+2(F-X)-0.3									PLASTISPAN 40 INSULATION THICKNESS T [mm]	MINIMUM INSULATION WIDTH W [m]		
		PIPE DIAMETER 150-200 mm			PIPE DIAMETER 250-300 mm			PIPE DIAMETER 400 mm				DEAD END MAINS & SERVICES. HYDRANT LEADS 		
		CLAY	MIX	GRAVEL	CLAY	MIX	GRAVEL	CLAY	MIX	GRAVEL		CLAY	MIX	GRAVEL
1.6≤x<1.8	89	2.4	3.0	3.6	2.5	3.1	3.7	2.6	3.2	3.8	121	3.2	3.5	3.8
1.8≤x<2.0	64	2.0	2.6	3.2	2.7	2.7	3.3	2.2	2.8	3.4	121	2.8	3.1	3.4
2.0≤x<2.2	64	1.6	2.2	2.8	2.3	2.3	2.9	1.8	2.4	3.0	121	2.4	2.7	3.0
2.2≤x<2.4	64	1.2	1.8	2.4	1.9	1.9	2.5	1.4	2.0	2.6	89	2.0	2.3	2.6
2.4≤x<2.6	64	0.8	1.4	2.0	1.5	1.5	2.1	1.0	1.6	2.2	89	1.6	1.9	2.2
2.6≤x<2.8	64	0.4	1.0	1.6	1.1	1.1	1.7	0.6	1.2	1.8	89	1.2	1.5	1.8
2.8≤x<3.0	64	-	0.6	1.2	-	0.7	1.3	-	0.8	1.4	64	0.8	1.1	1.4
3.0≤x<3.2	64	-	-	0.8	-	-	0.9	-	-	1.0	64	-	0.7	1.0
3.2≤x≤3.3	64	-	-	0.4	-	-	0.5	-	-	0.6	64	-	-	0.6

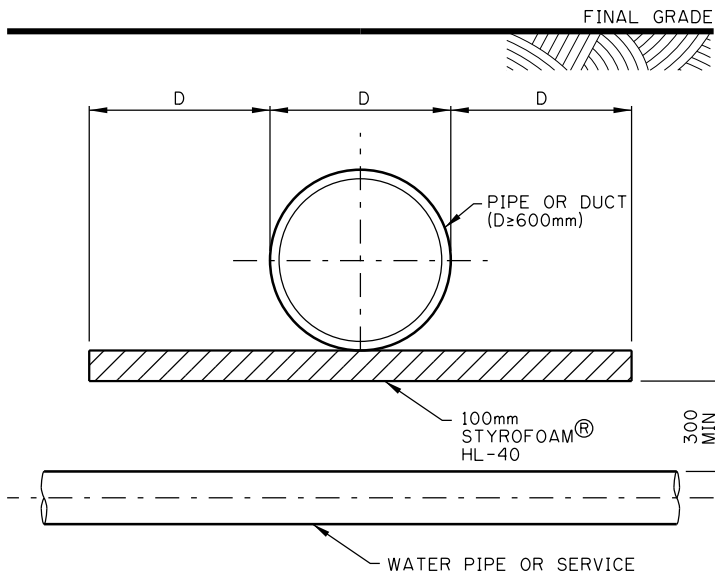
#### NOTES:

- APPROVED RIGID FOAM BOARD ONLY-COMPRESSIVE STRENGTH = 40 PSI
- MINIMUM OF 0.25m OF COMPACTED BACKFILL MATERIAL (AS PER CURRENT STANDARD SPECIFICATIONS ROAD CONSTRUCTION) IS REQUIRED OVER INSULATION PRIOR TO TRAFFIC LOADING
- APPROVAL IS REQUIRED AS PER THE STANDARD SPECIFICATIONS WATERWORKS 504.04.15. THE CONSULTANT MAY SUBMIT ALTERNATE DESIGNS FOLLOWING THE REQUIREMENTS IN 504.04.15.

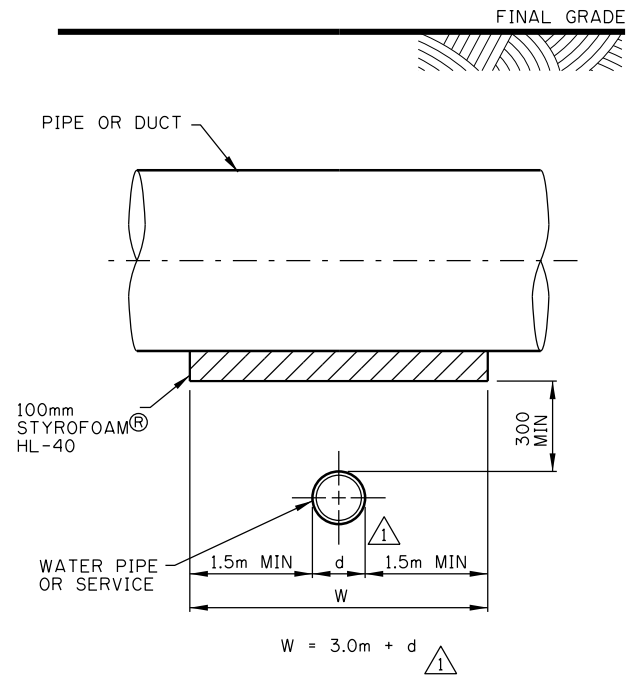
DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

6	2024/06/12	REVISED NOTES	D.N.	Date	2001/11/06		WATERWORKS CONSTRUCTION		Sheet <b>63</b>
5	2022/06/09	REVISED NOTES	D.N.	Scale	N.T.S.				
4	2020/04/21	REVISED NOTE & DIMENSION	D.N.						
3	2019/08/29	REVISED DIMENSION	B.N.						
2	2015/10/28	REVISED NOTES, ADDED TITLE & TABLE, & HATCHING	B.N.	Approved by			RIGID FOAM BOARD INSULATION HORIZONTAL LAYER		File Number 453.1045.001
1	2010/12/07	ADDED NOTE & TABLE	B.N.	App'd	for The City of Calgary				
No.	Date	Revision	App'd						

ISC: Unrestricted



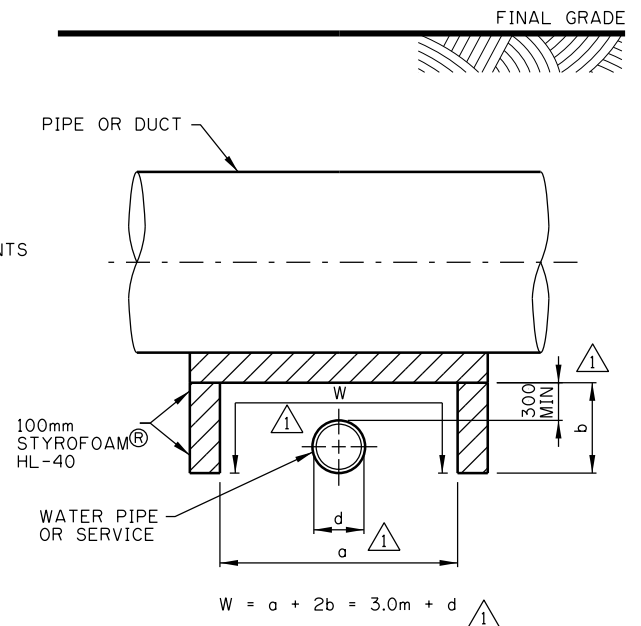
END VIEW



OPTION 1 - HORIZONTAL LAYER  
SIDE VIEW

**NOTES:**

1. TOTAL PIPE COVER INSULATIVE VALUE MUST MEET MINIMUM REQUIREMENTS AS SPECIFIED IN SEC. 504.04.13 WATERWORKS SPECIFICATIONS
2. STYROFOAM® HIGH LOAD - 40 COMPRESSIVE STRENGTH = 40 PSI
3. APPROVAL IS REQUIRED AS PER THE STANDARD SPECIFICATIONS WATERWORKS 504.04.15. THE CONSULTANT MAY SUBMIT ALTERNATE DESIGNS FOLLOWING THE REQUIREMENTS IN 504.04.15.
4. FOR INVERTED U (OPTION 2), BOTTOM OF VERTICAL STYROFOAM® LEGS SHOULD BE LEVEL WITH BOTTOM OF PIPE/SERVICE



OPTION 2 - INVERTED U  
SIDE VIEW

DIMENSIONS ARE IN MILLIMETRES  
UNLESS OTHERWISE NOTED

No.	Date	Revision	App'd
3	2020/04/21	REVISED NOTE	D.N
2	2008/11/17	REVISED NOTE	BN
1	2008/02/01	DELETED & ADDED NOTES, DELETED & ADDED DIMENSIONS	BN

Date 2007/12/01	Scale N.T.S.
Approved by <i>[Signature]</i>	for The City of Calgary

WATERWORKS CONSTRUCTION
LARGE DIAMETER STORM STYROFOAM® INSULATION

Sheet <b>64</b>
File Number 453.1046.001

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